

卷六十六 “タイヨウへと続く道”

JUMP COMICS



ワンピース

WANTED



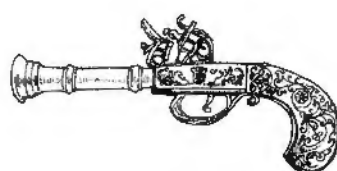
尾田栄一郎

EIICHIRO ODA



It's always a gamble ordering the "Chef's Mood Pasta." What if his mood is "I'm not making any pasta today," or "I want to eat the pasta today"? You're out of a pasta. You'd really need to know the chef's latest state of mind. "The chef's daughter scored 100 on her test. Chef's Mood Pasta!!" Wow, that sounds yummy! "The chef's wife cheated on him... Chef's...Mood Pasta..." Umm... Anyway! Let's follow the adventures of our moody captain!! Volume 66 begins!!

-Eiichiro Oda, 2012



Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS



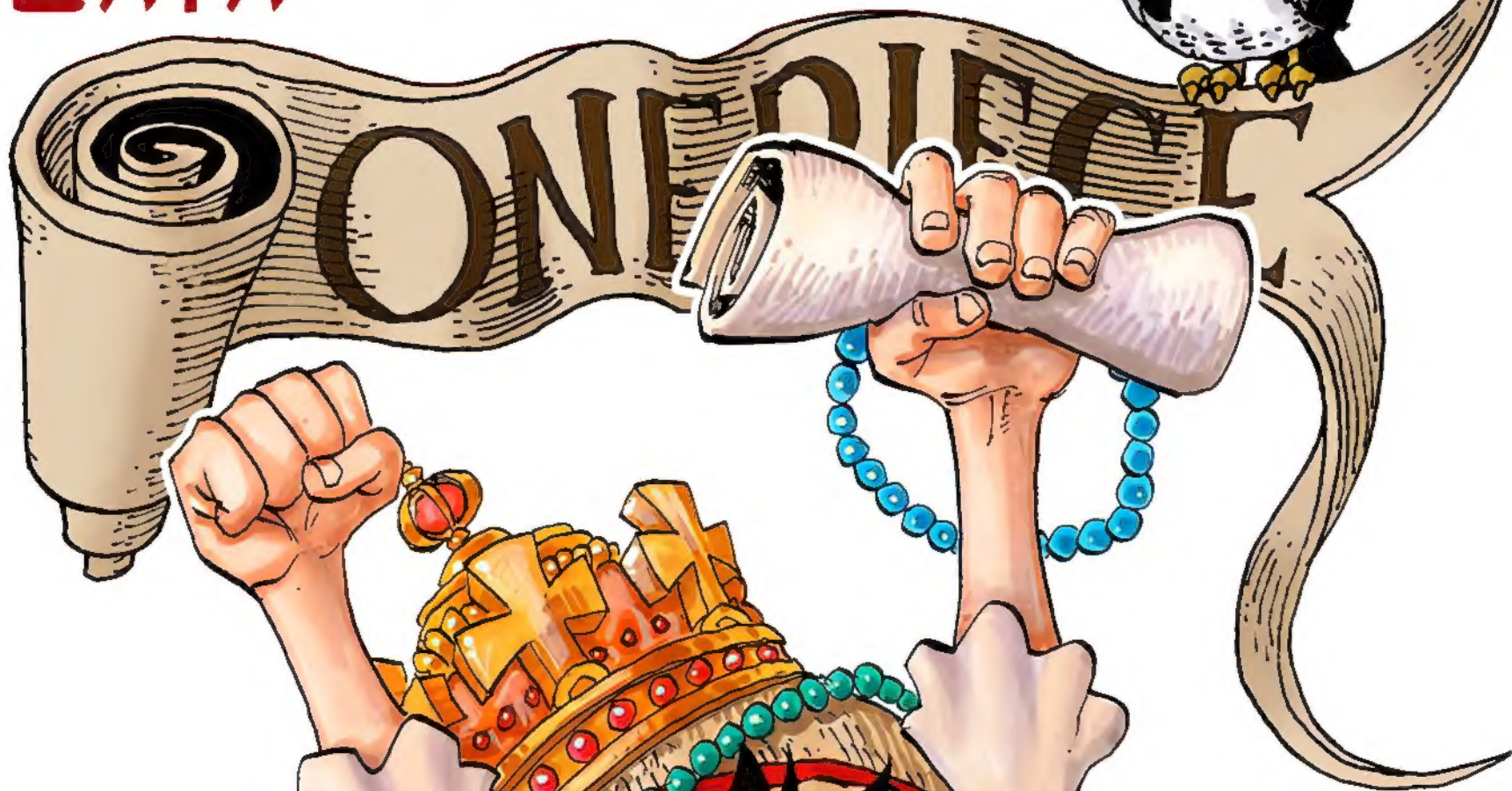
かん

卷六十六

「タイヨウへと続く道、」

つづ

みち



お だ え い い ち ろ う

尾田栄一郎

Straw Hat Crew ・ 麦わらの一味 ・

Monkey.D.Luffy

モンキー・D・ルフィ

海賊王を夢見る青年。2年の修業を経て、仲間と合流し、新世界を目指す！

【船長 懸賞金4億\$】



Roronoa Zoro

ロロノア・ゾロ

クライガナ島にて、己のプライドを捨てミホークに剣の教を乞い、合流を果たす。

【戦闘員 懸賞金1億2000万\$】

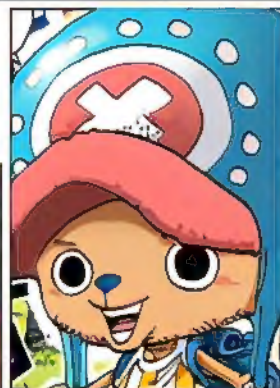


Tony Tony Chopper

トニートニー・チョッパー

「トリノ王国」で、強い薬の研究に励み、再合流を果たす。

【船医 懸賞金50\$】

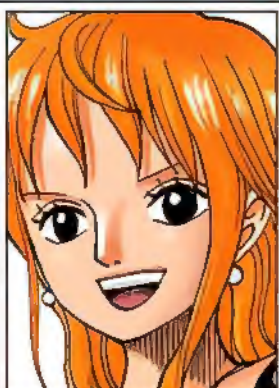


Nami

ナミ

天候を科学する国・小さな空島「ウェザリア」にて、新世界の天候を学び、合流。

【航海士 懸賞金1600万\$】

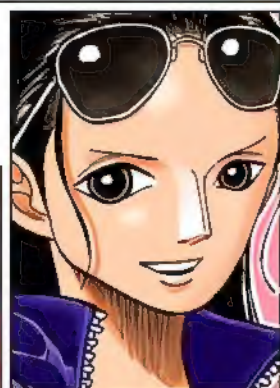


Nico Robin

ニコ・ロビン

革命軍のリーダーで、ルフィの父・ドラゴンが居るバルティゴを経て、合流。

【考古学者 懸賞金8000万\$】



Usopp

ウソップ

ポイン列島にて、狙撃の王様になる為、ヘラクレスの教を受け合流。

【狙撃手 懸賞金3000万\$】



Franky

フランキー

「未来国バルジモア」で、自身に改造を加え、アーマードフランキーとなり合流。

【船大工 懸賞金4400万\$】

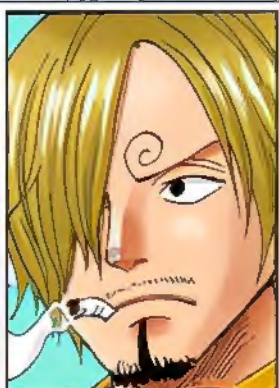


Sanji

サンジ

「カマバッカ王国」にて、新人類拳法の使い手達と戦い、更なる成長を遂げ合流。

【コック 懸賞金7700万\$】



Brook

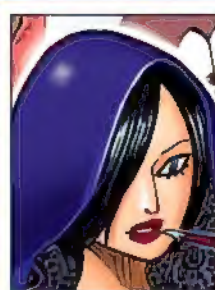
ブルック

手長族に捕まり見世物となるも、大スターソウルキング、ブルックとして合流。

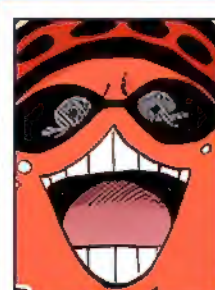
【音楽家 懸賞金3300万\$】



濡れ髪のカリブー
【カリブー海賊団船長】



マダム・シャーリー
【マーメイドカフェ店長】



パッパグ
【クリミナルブランド社社長兼デザイナー】



ケイミー
【マーメイドカフェ店員】

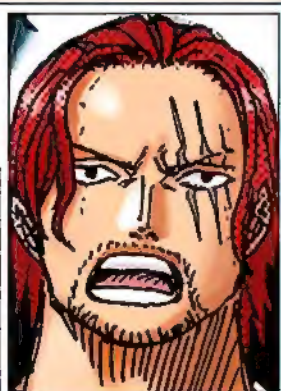
The story of ONE PIECE 1»66

Shanks

シャンクス

「四皇」の一人。「偉大なる航路」後半
「新世界」にて、ルフィを待つ。

あかがみかいぞくだん せんちゆう
【赤髪海賊団 船長】



Jinbe

ジンベエ

魚人島でルフィと再会。ホーディ達の野望
阻止の為、ルフィに加勢する。

もとおう かしち おかい
【元王下七武海】



・リュウグウ王国・



おう ひ
オトヒメ王妃

おう つま
【ネプチューン王の妻】



かいしん
海神ネプチューン

おうこくおう
【リュウグウ王国国王】



ひめ
しらほし姫

おうこくおうじよ
【リュウグウ王国王女】

プロポーズ
求婚



長男 フカボシ

けいせんけいだい
【ネプチューン家三兄弟】



次男 リュウボシ

けいせんけいだい
【ネプチューン家三兄弟】



三男 マンボシ

けいせんけいだい
【ネプチューン家三兄弟】



フィッシャー・タイガー

かいぞくだんせんちゆう
【タイヨウの海賊団船長】



ホーディ・ジョーンズ

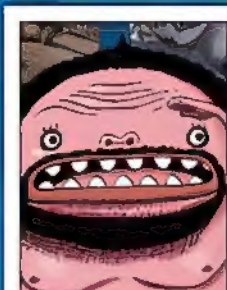
しんぎょじんかいぞくだんせんちゆう
【新魚人海賊団船長】



バンダー・デッケン九世

かいぞくだんせんちゆう
【フライング海賊団船長】

・フライング海賊団・



おとこ
大人道ワダツミ

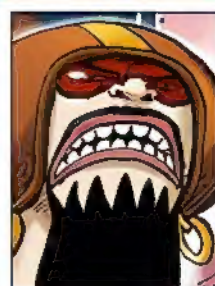
かいぞくだんせんちゆう
【フライング海賊団船員】

どうめい
同盟
決裂



ハモンド

しんぎょじんかいぞくだんせんちゆう
【新魚人海賊団幹部】



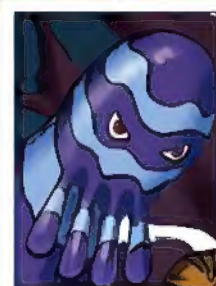
イカロス・ムツヒ

しんぎょじんかいぞくだんせんちゆう
【新魚人海賊団幹部】



ドスン

しんぎょじんかいぞくだんせんちゆう
【新魚人海賊団幹部】



ゼオ

しんぎょじんかいぞくだんせんちゆう
【新魚人海賊団幹部】



ダルマ

しんぎょじんかいぞくだんせんちゆう
【新魚人海賊団幹部】



ヒョウゾウ

しんぎょじんかいぞくだん
【新魚人海賊団 殺し屋】

・新魚人海賊団・
しんぎょじんかいぞくだん

Story ・あらすじ・

2年の修業を経て、シャボンディ諸島に再集結を果たした麦わらの一味。彼らは次なる舞台「新世界」へ向けて決意新たに航海に出る!!

船は、海底1万mにある「魚人島」に辿り着いたが、ルフィ達は歓迎されず、新魚人海賊団達の襲撃を受ける。彼らの人間嫌いの理由は、魚人の悲惨な歴史の為だった。そんな中、ホーディは王国乗っ取りを宣言!! 人間との友好を目指すしらほし達は、ルフィ達の助けを借り、立ち向かう。だが、巨船「ノア」が動きだし、魚人島へ落下開始!! ルフィ達は幹部達と激突し、退けるも、「ノア」の進行は未だ止まらず、島に危機が迫る!!

ーワンピースー
ONE PIECE
vol.66

ゝタイヨウへと^{つづ}続く^{みち}道、

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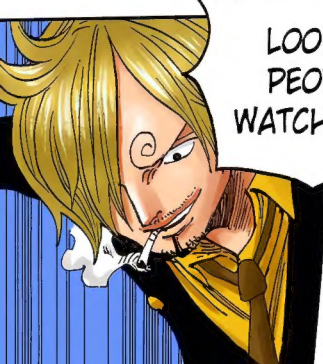
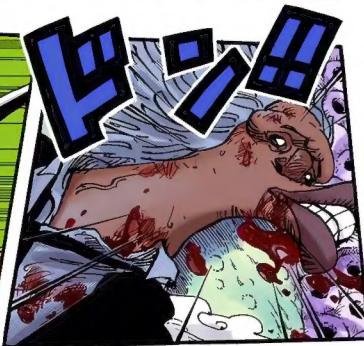
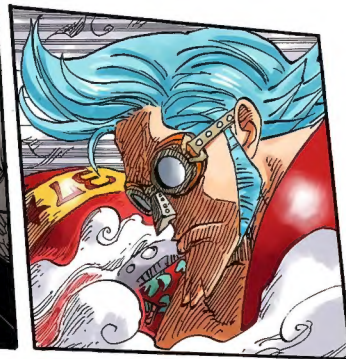
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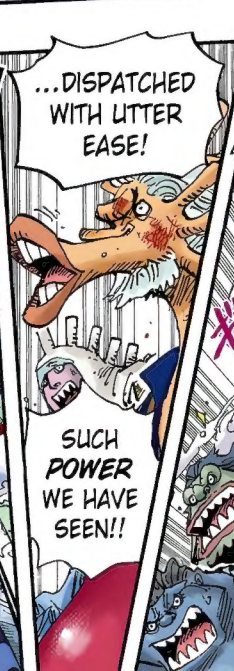
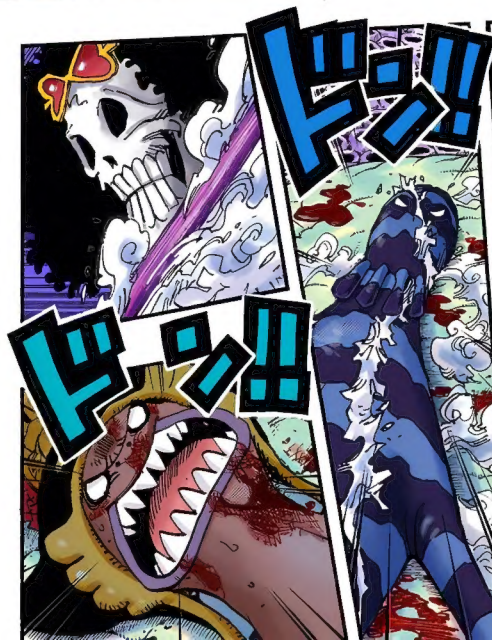
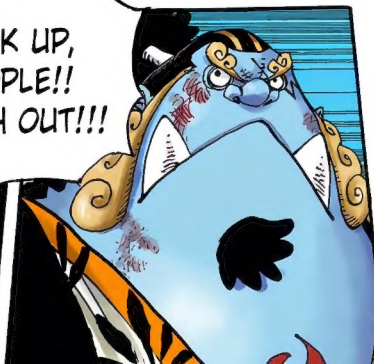
Chapter 647: **STOP, NOAH**



DECKS OF THE WORLD, VOL. 30: "SKYPIEA—RAKI AND CONIS' PUMPKIN CAFÉ SPECIALTY: PUMPKIN NOODLES"



LOOK UP,
PEOPLE!!
WATCH OUT!!!

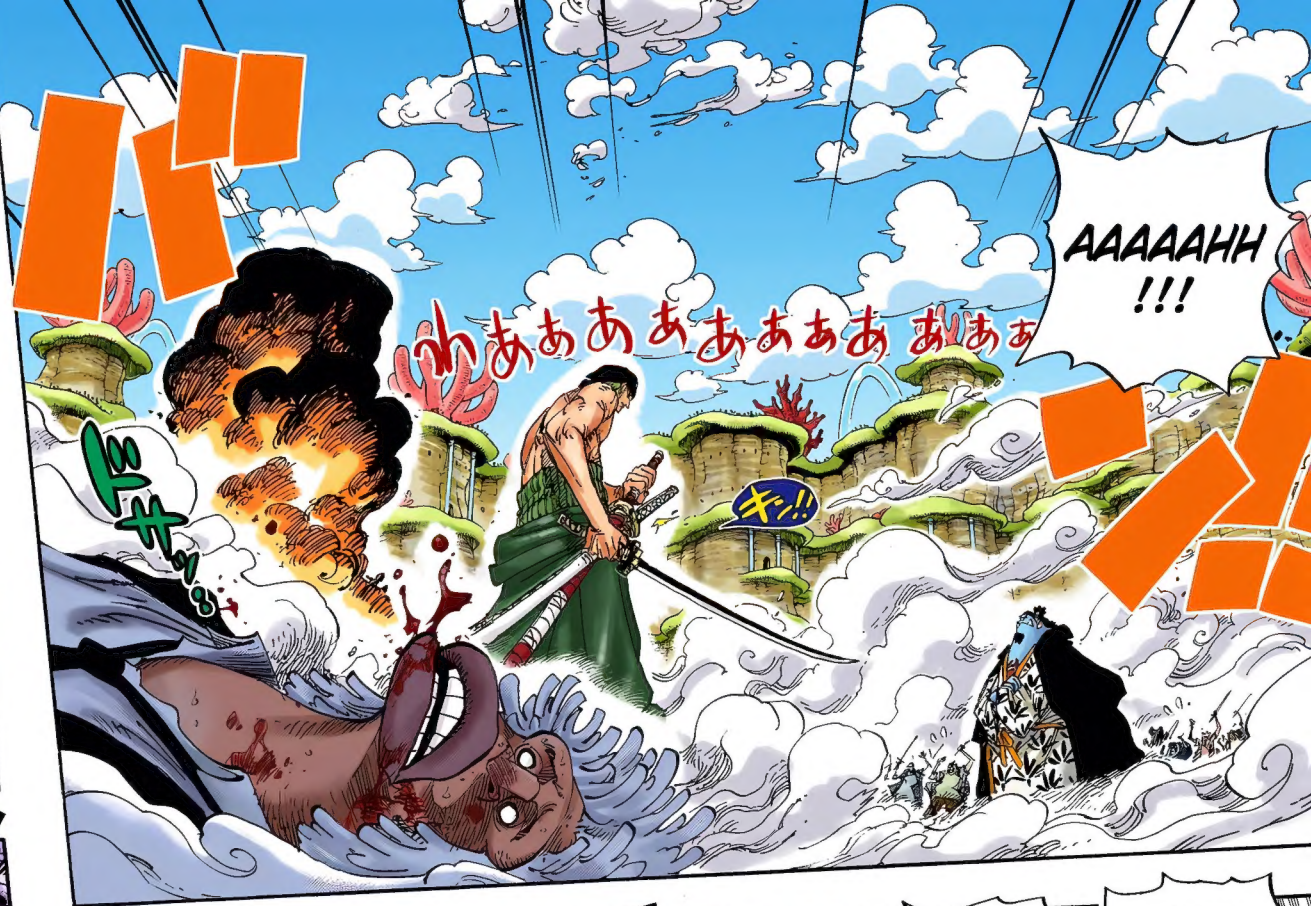


...DISPATCHED
WITH LITTER
EASE!

SUCH
POWER
WE HAVE
SEEN!!

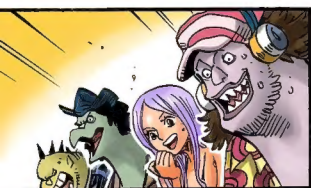
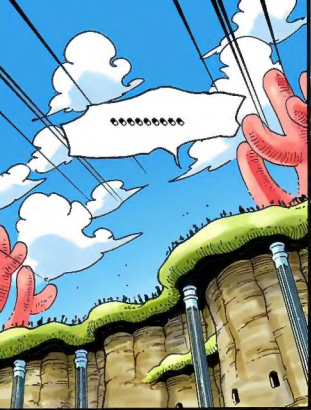


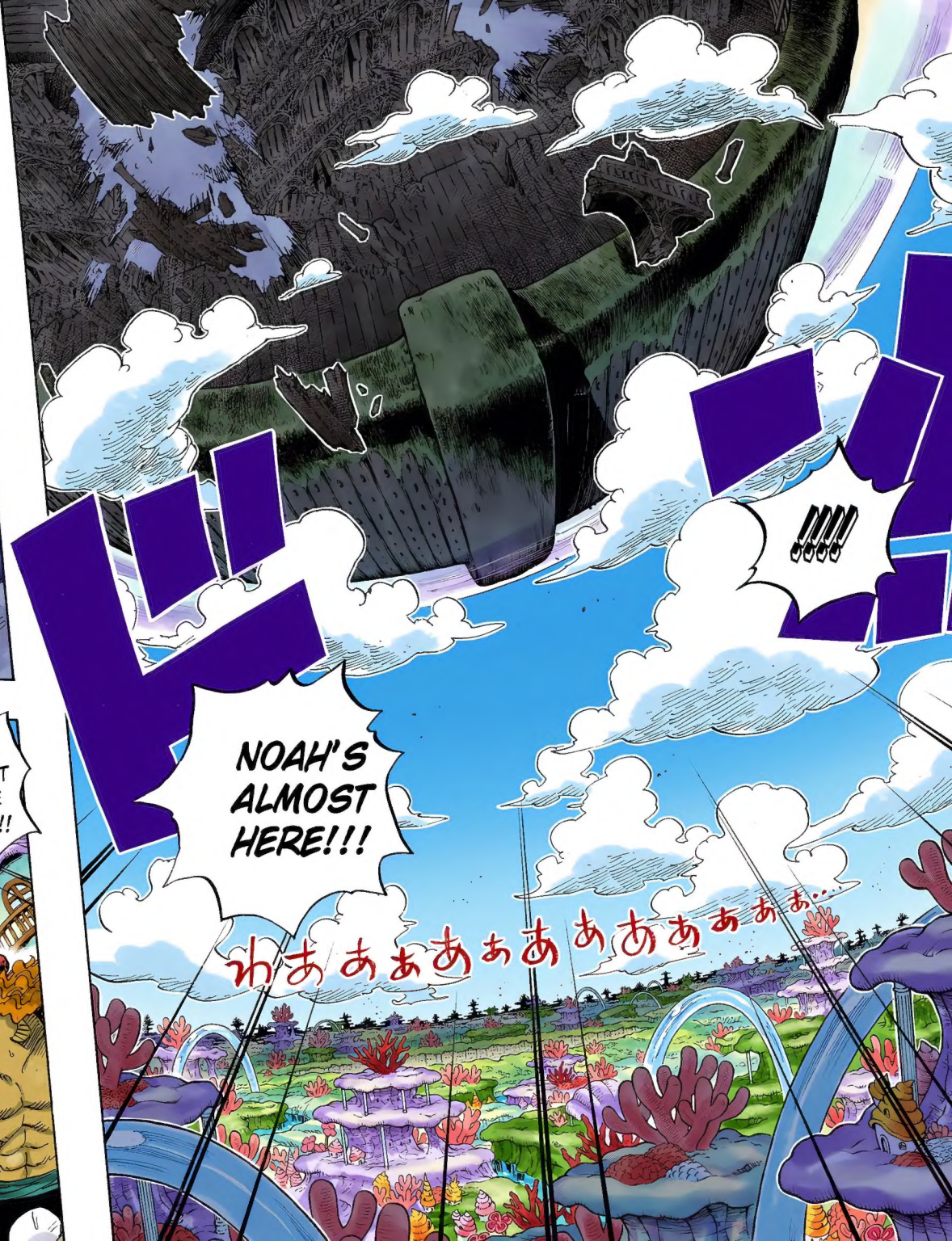
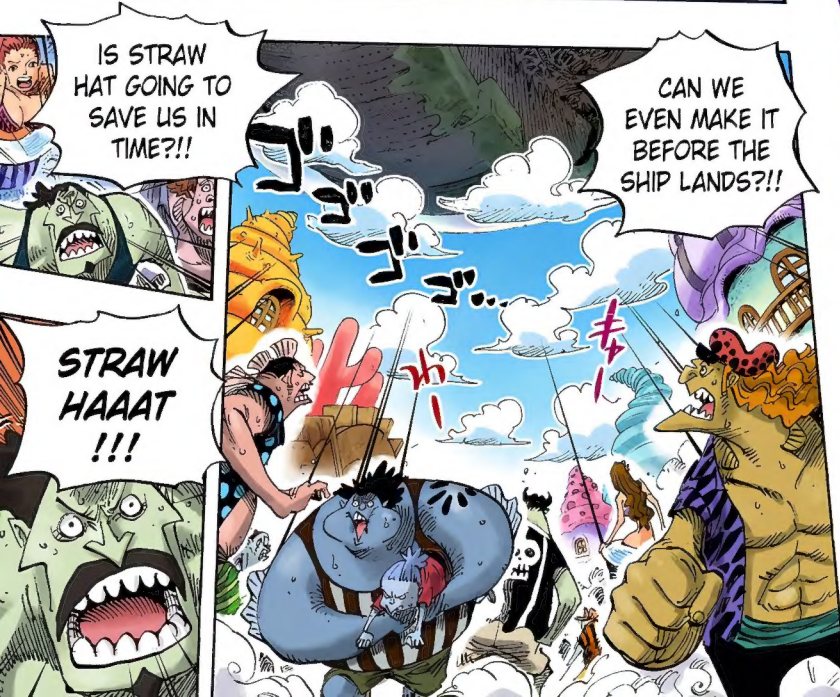
THOSE
VICIOUS,
POWERFUL
OFFICERS...

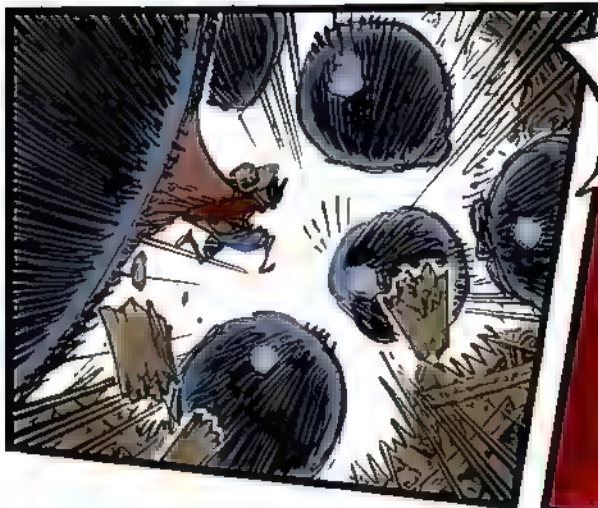
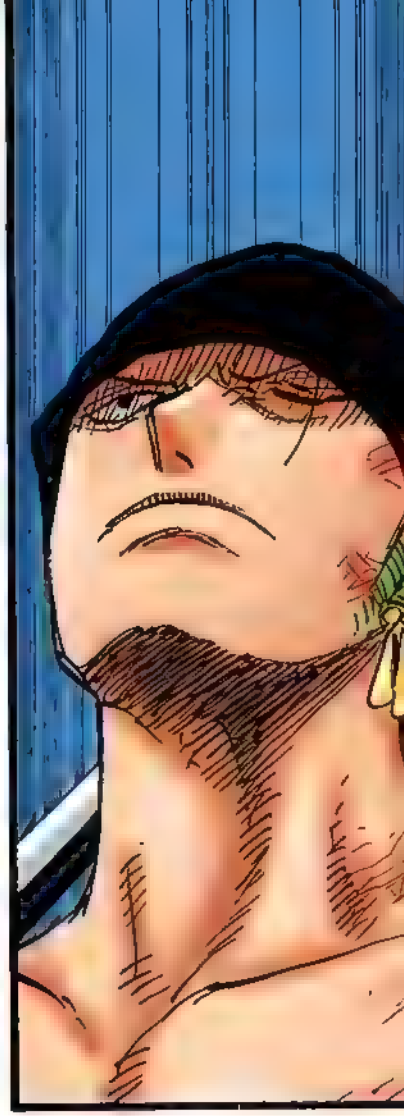


AAAAAAHH
!!!

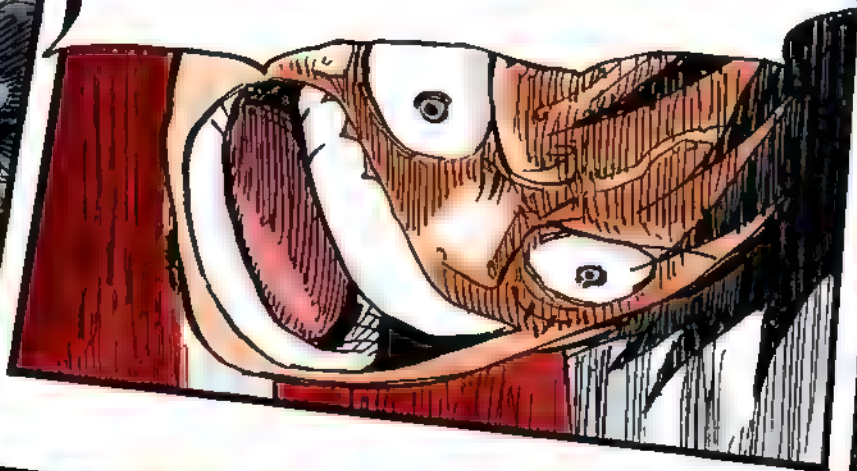
ああああああああああ





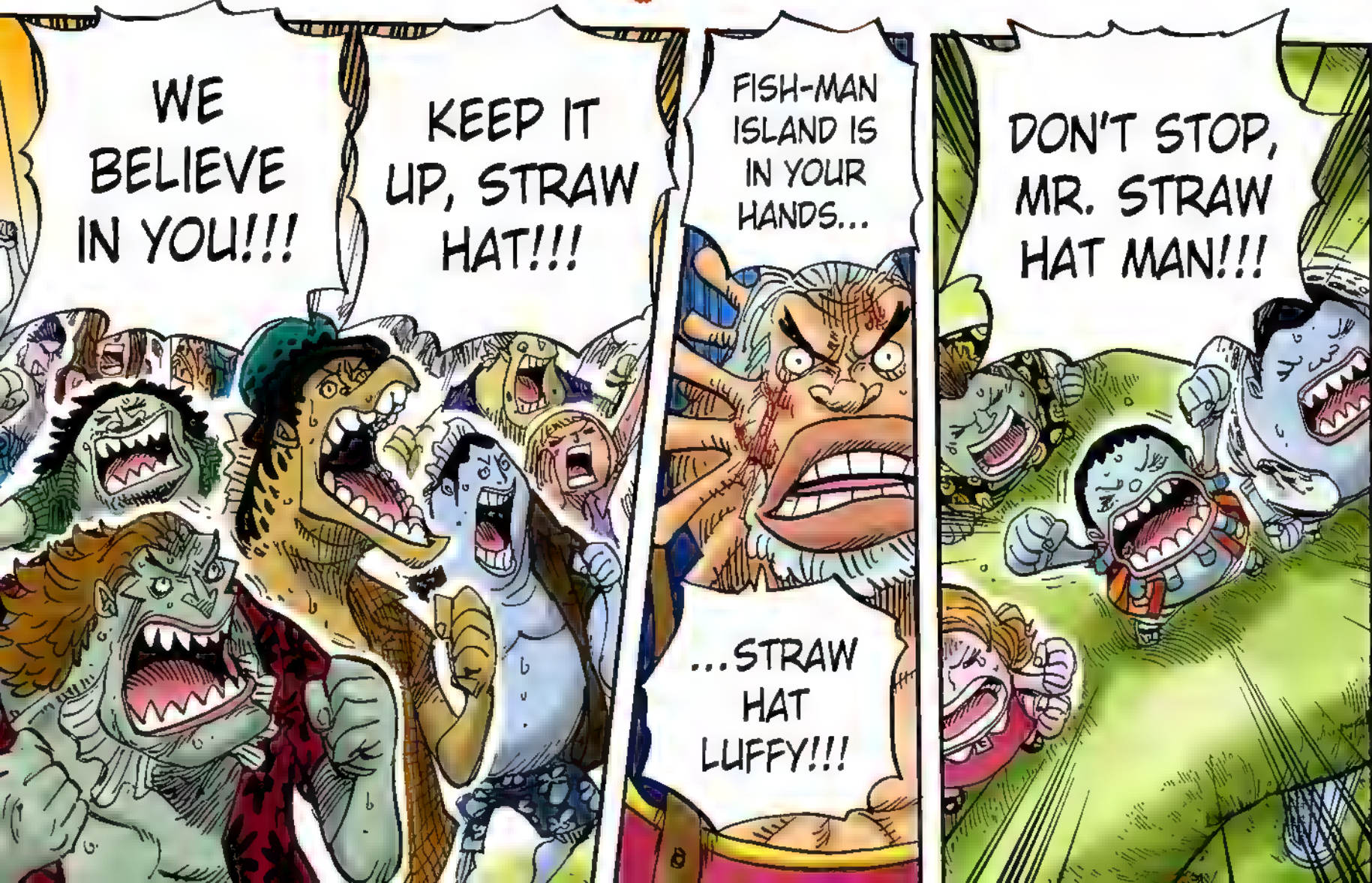
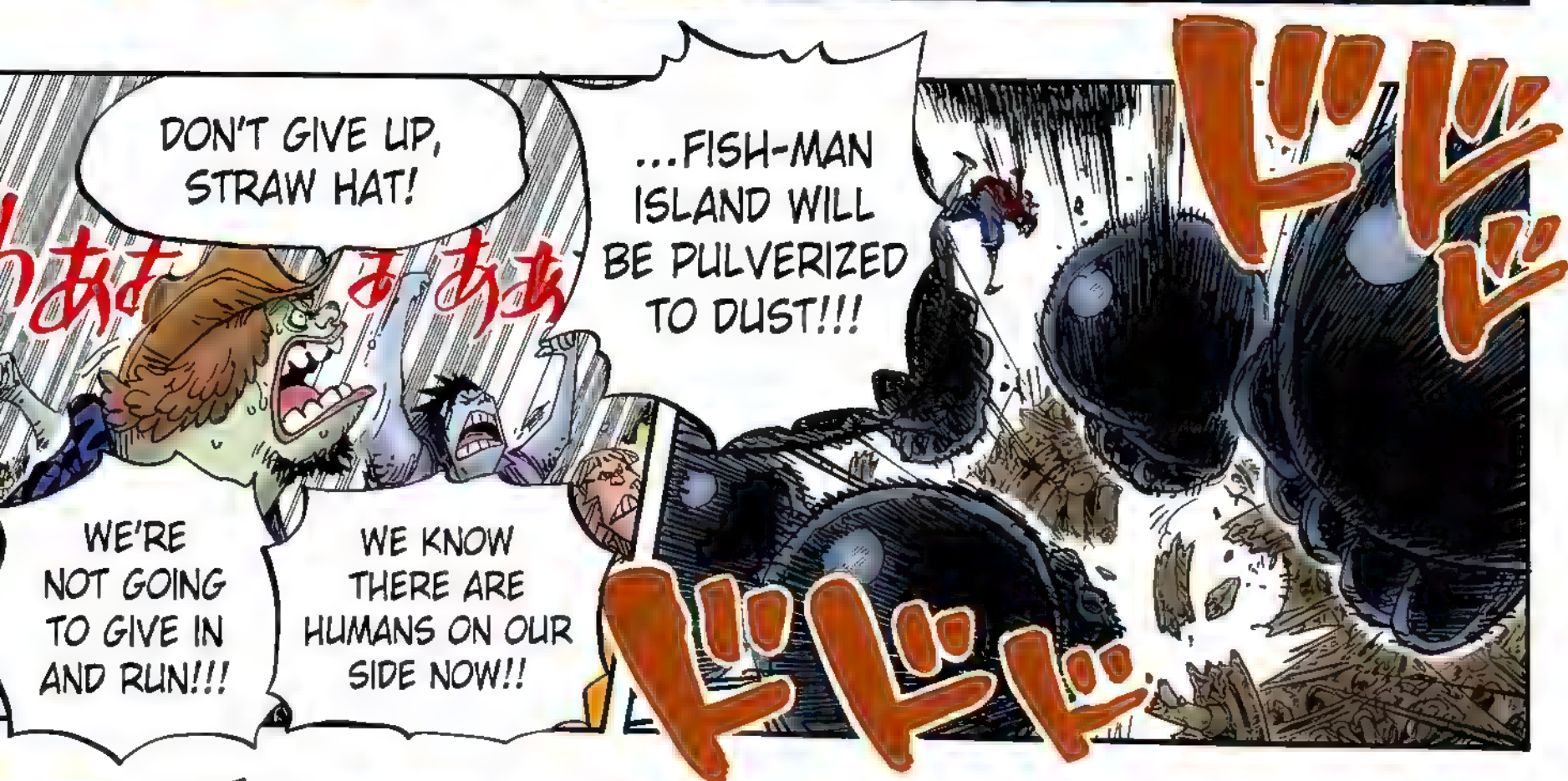
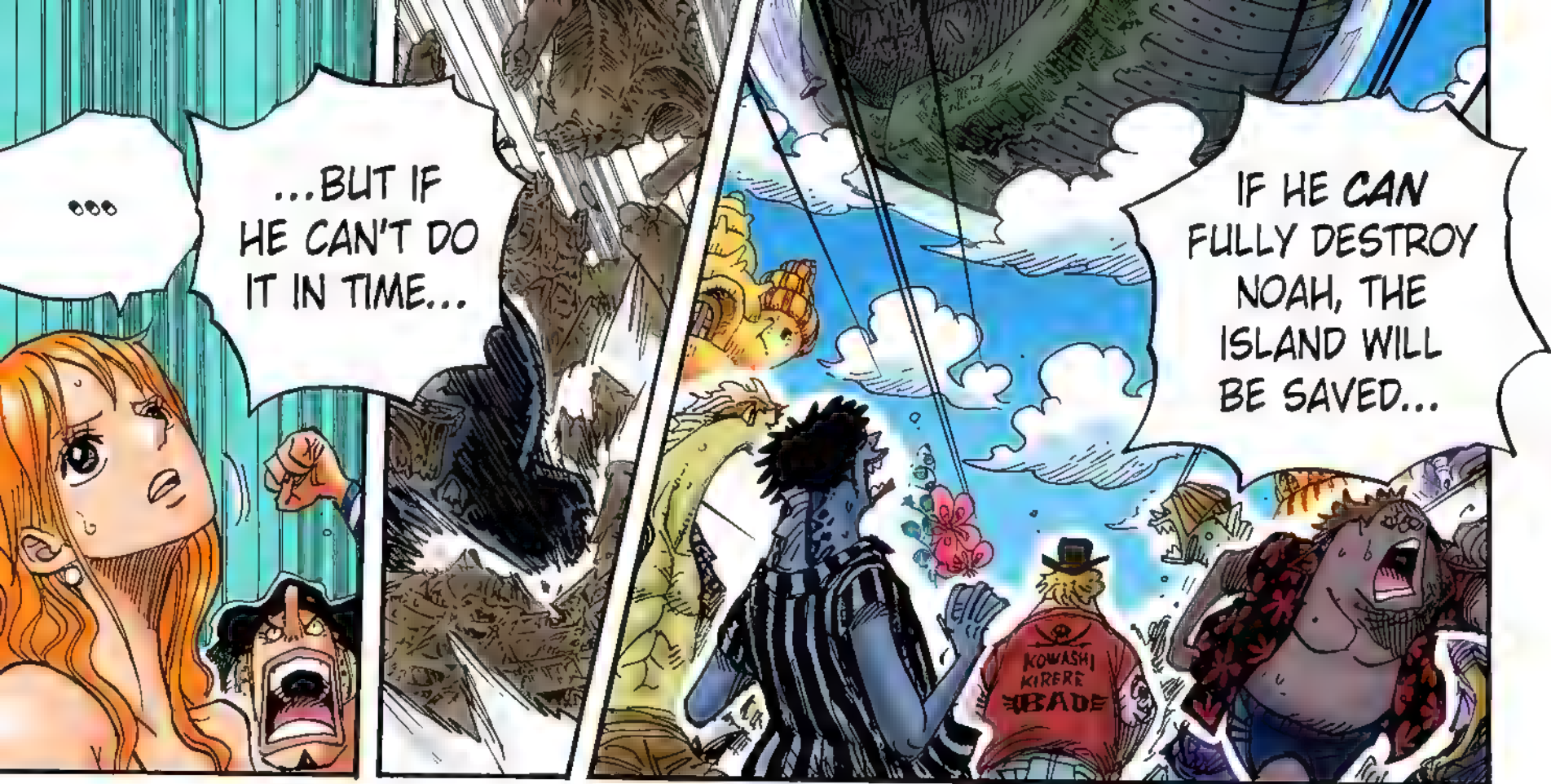


RAAAAHH!!!



LUFFYYY
!!







WHEEZE !!

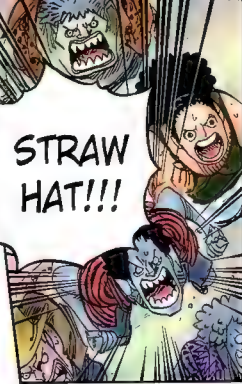
STOP
MOVING,
BOAT!!!

HUFF!

HUFF!

STRAW
HAAAT
!!!

STRAW
HAT!!!



STRAW
HAT!!!



STRAW
HAT!!!

STRAW
HAT!!!

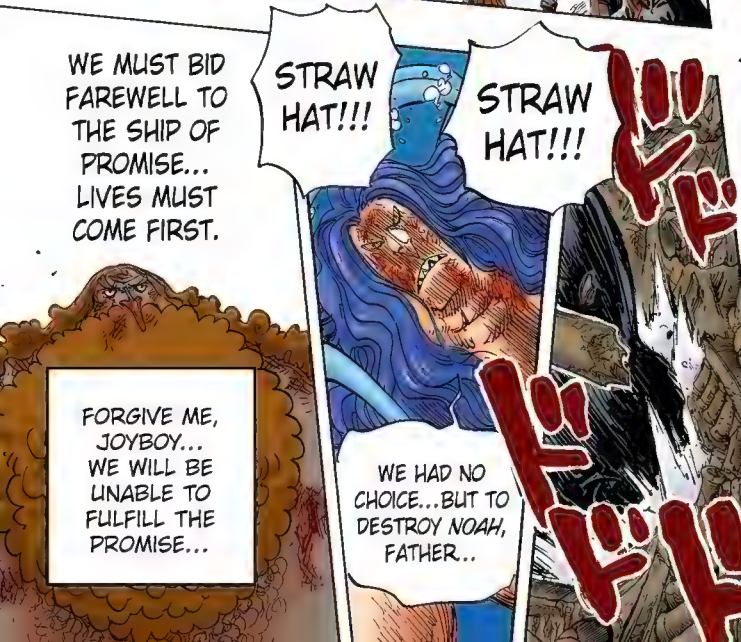


STRAW
HAT!!!

STRAW
HAT!!!

STRAW
HAT!!!

STRAW
HAT!!!



WE MUST BID
FAREWELL TO
THE SHIP OF
PROMISE...
LIVES MUST
COME FIRST.

STRAW
HAT!!!

STRAW
HAT!!!

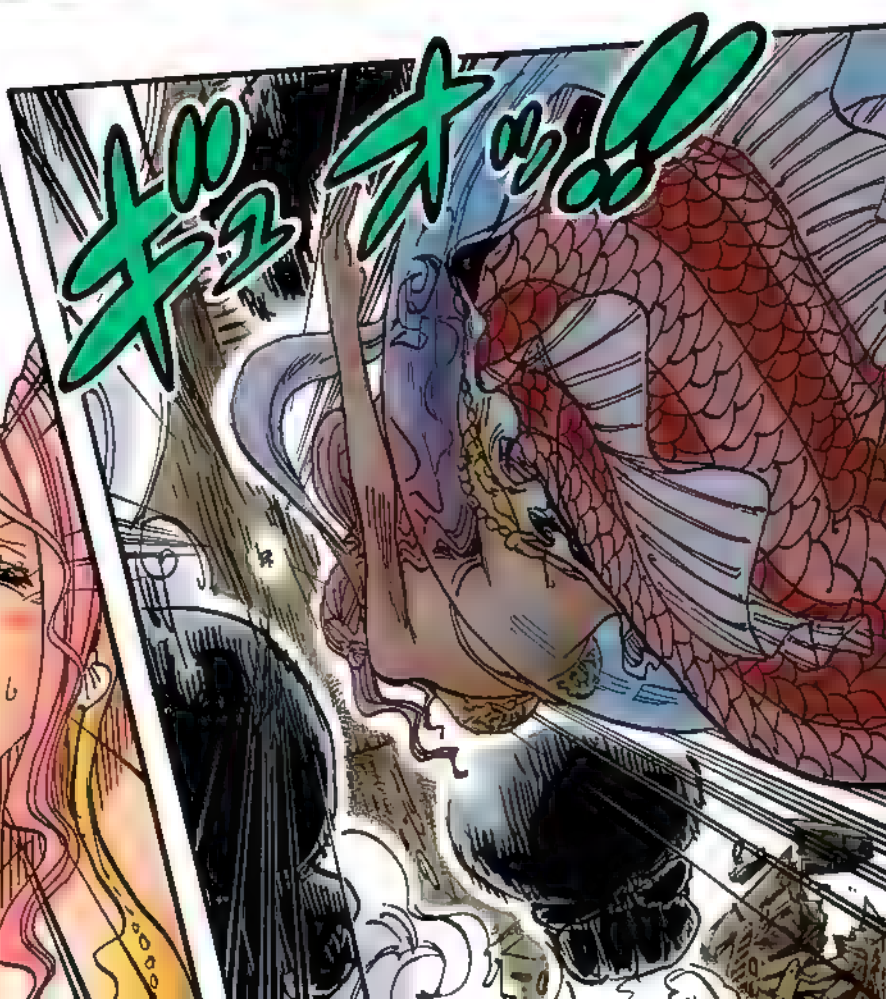
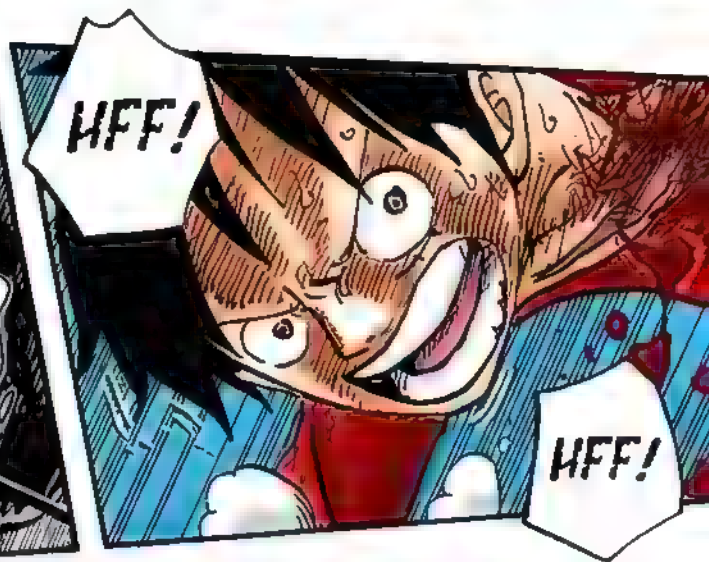
FORGIVE ME,
JOYBOY...
WE WILL BE
UNABLE TO
FULFILL THE
PROMISE...

WE HAD NO
CHOICE...BUT TO
DESTROY NOAH,
FATHER...

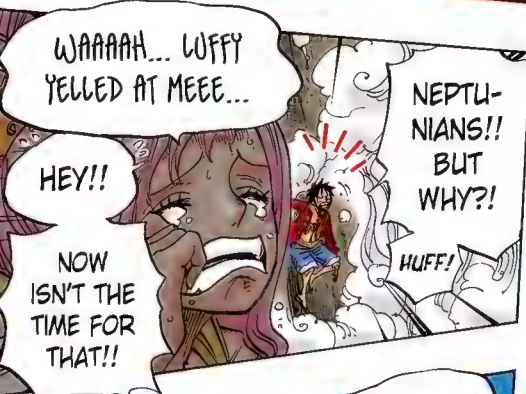
STOP
!!!

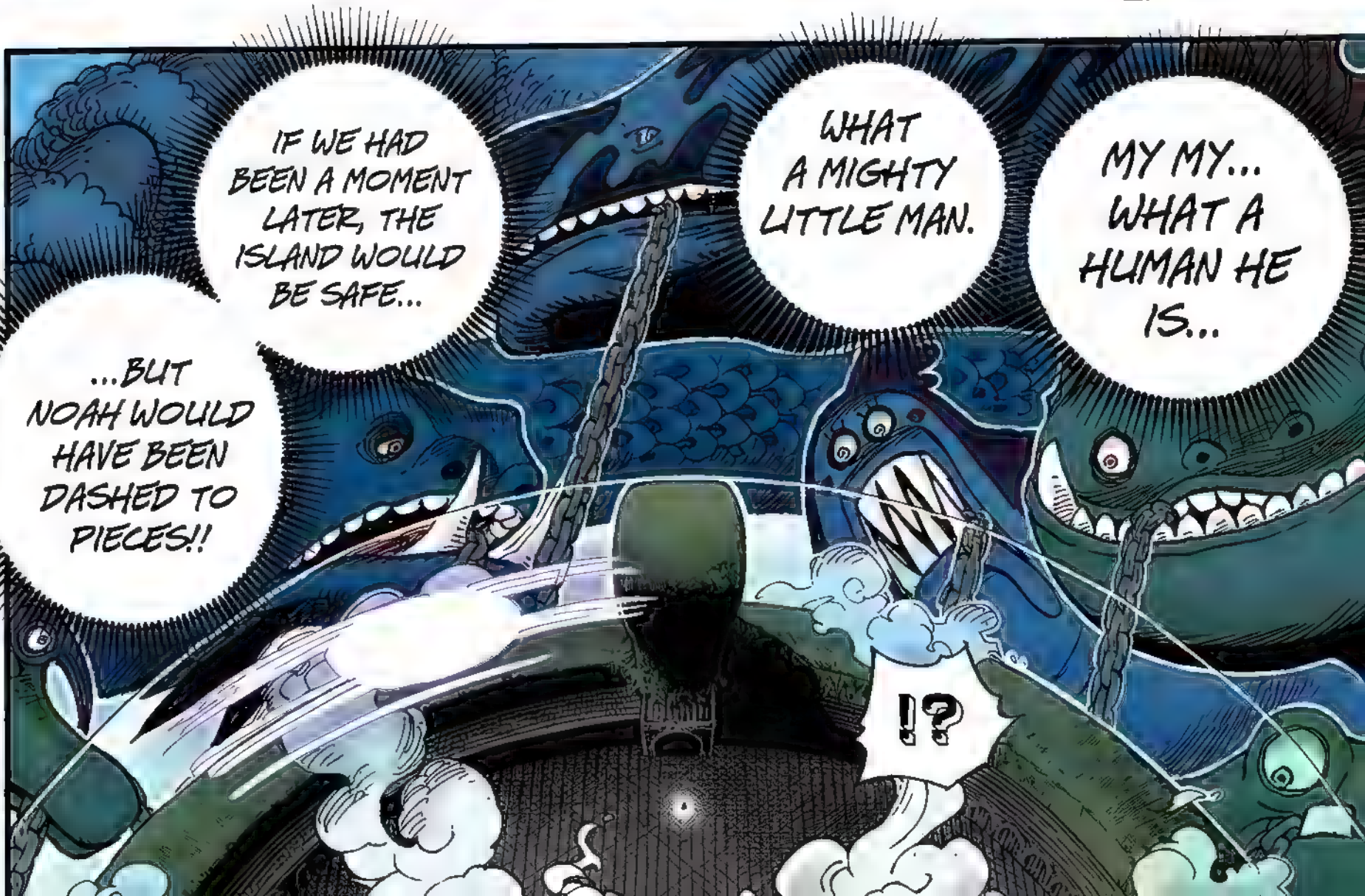
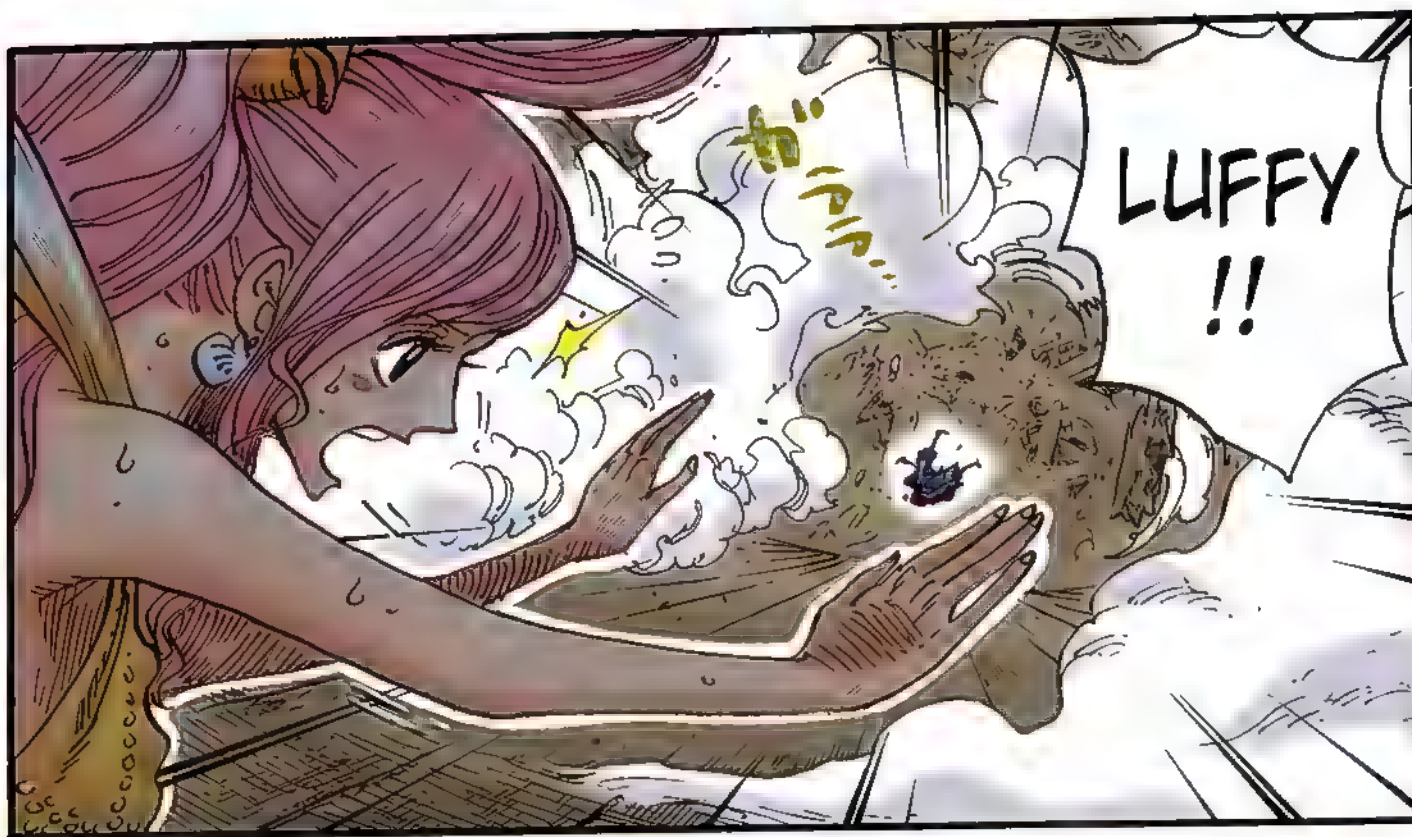
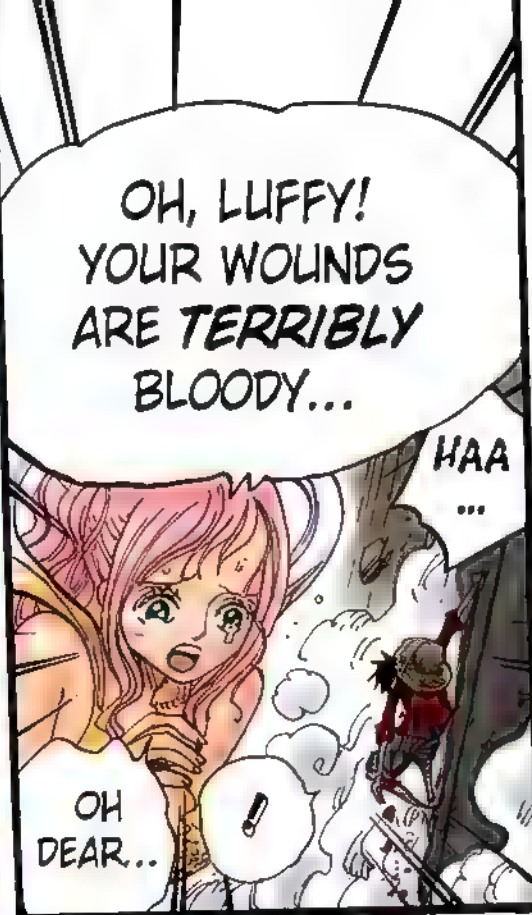
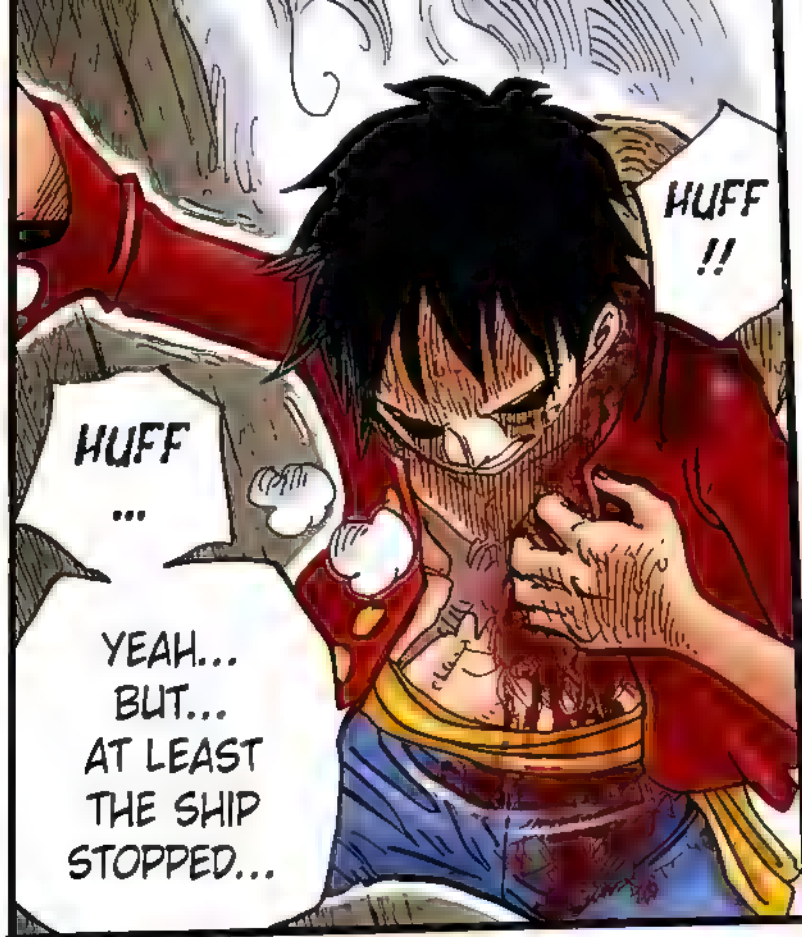
STOP
!!!

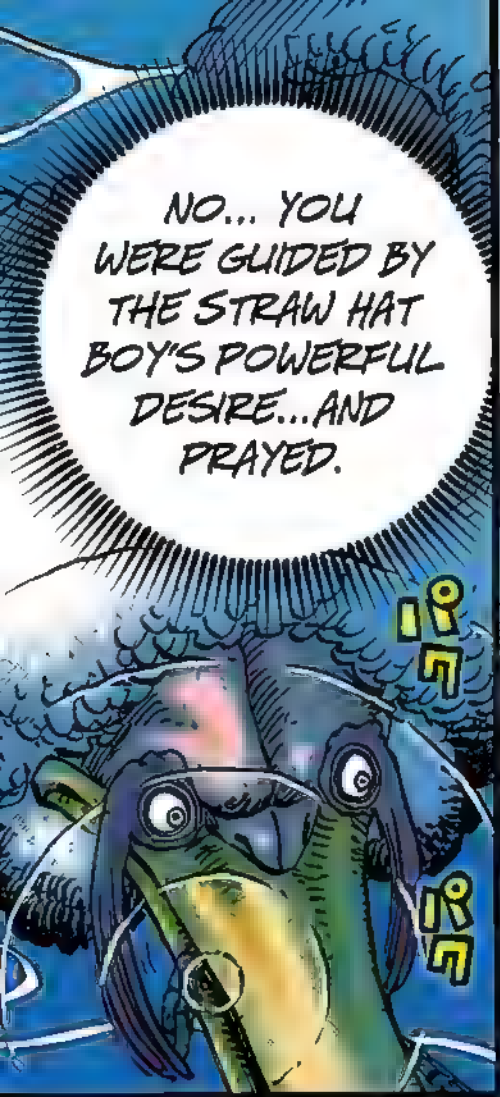
STOP,
NOAH!!!



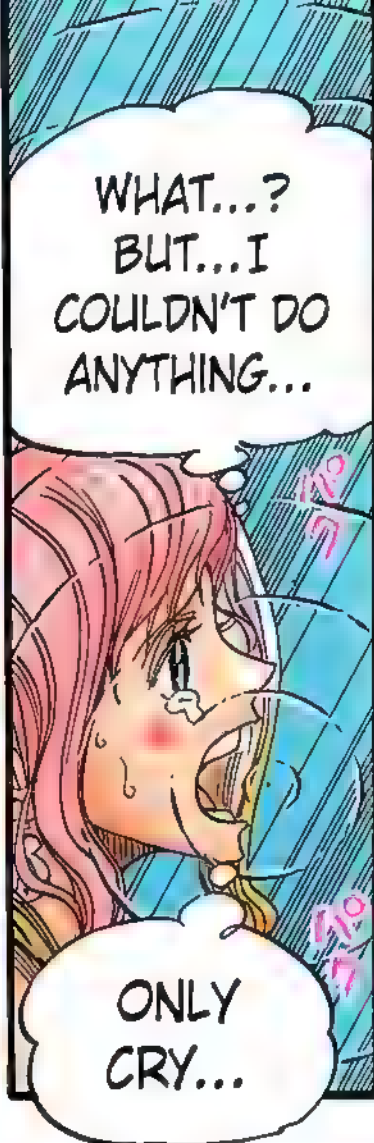








NO... YOU
WERE GUIDED BY
THE STRAW HAT
BOY'S POWERFUL
DESIRE...AND
PRAYED.



WHAT...?
BUT...I
COULDN'T DO
ANYTHING...

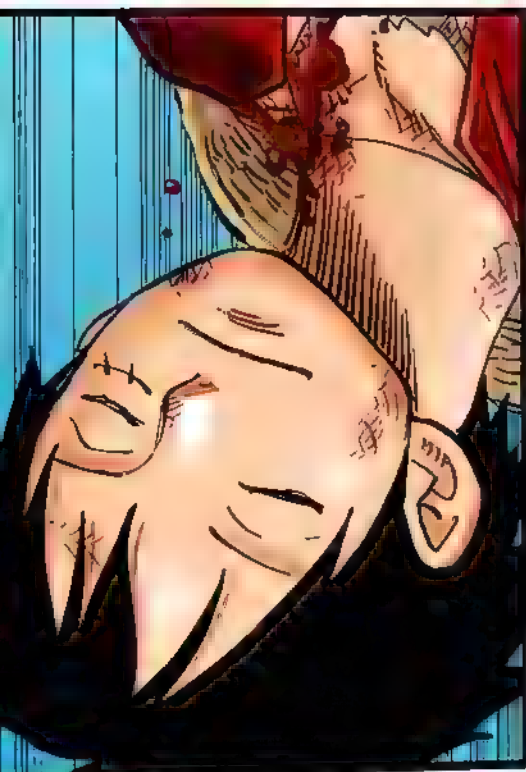
ONLY
CRY...



...THAT
PRINCESS
SHIRAHOSHI
CALLED US.

IT WAS
A VERY
GOOD
THING...

I AM
GLAD WE
CAME IN
TIME.

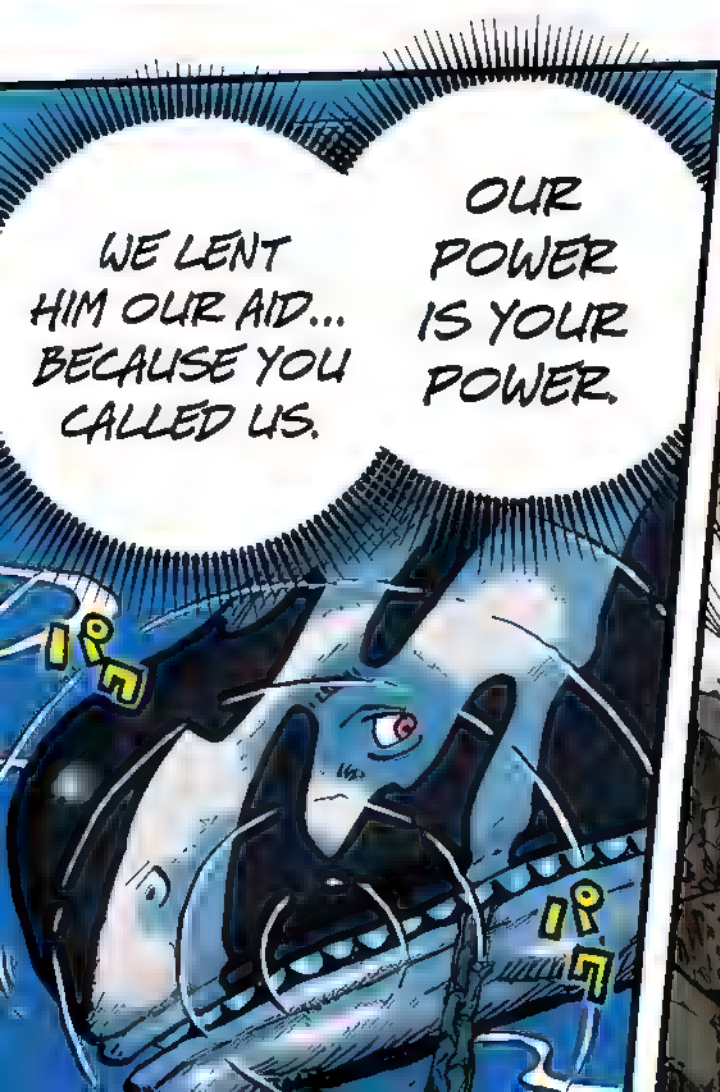


NEPTUNIANS
CAME
DOWN AND
STOPPED
THE SHIP!!

WHAT
DOES THIS
MEAN?!

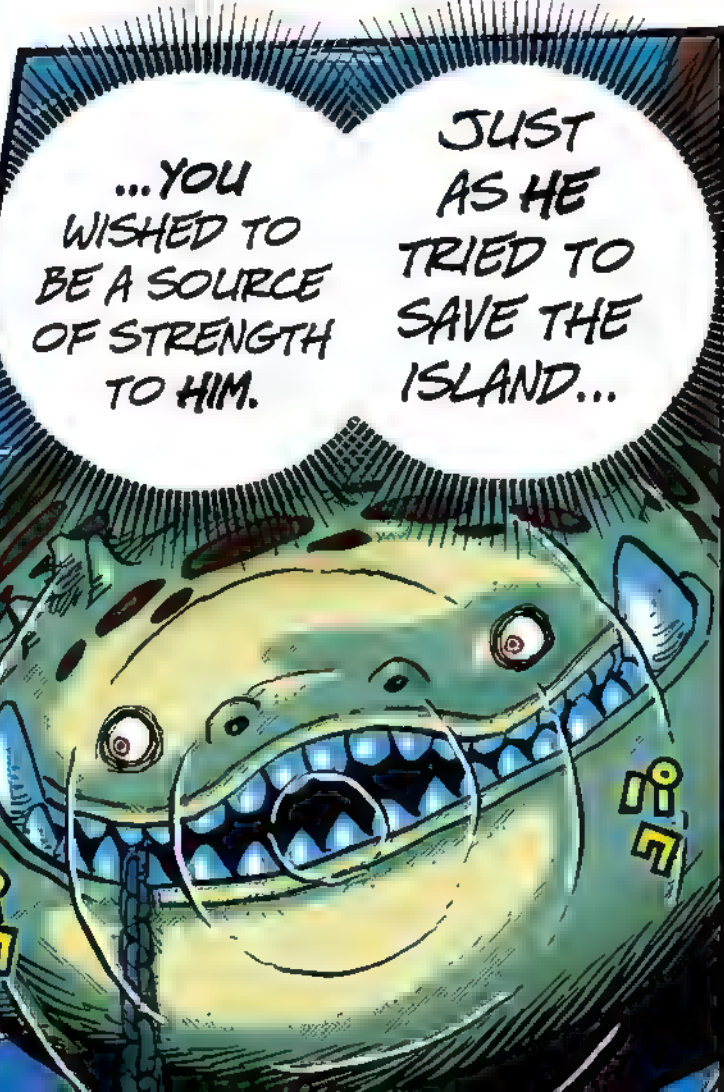
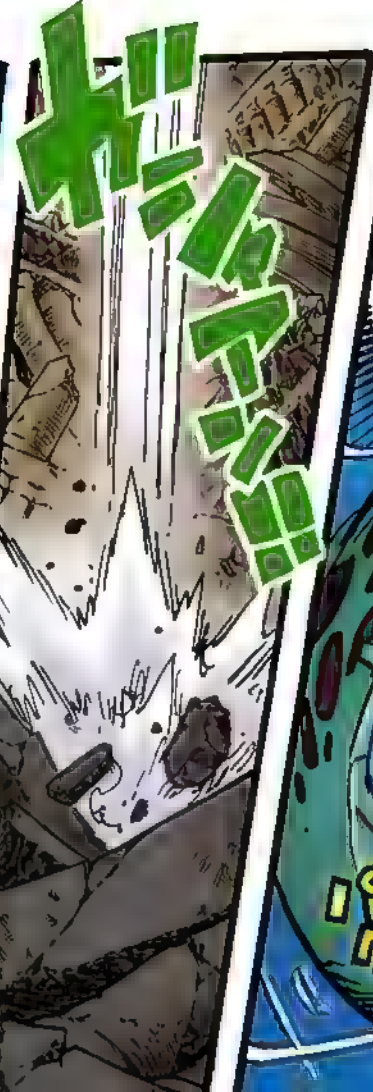


WHAT
IN THE
WORLD...?



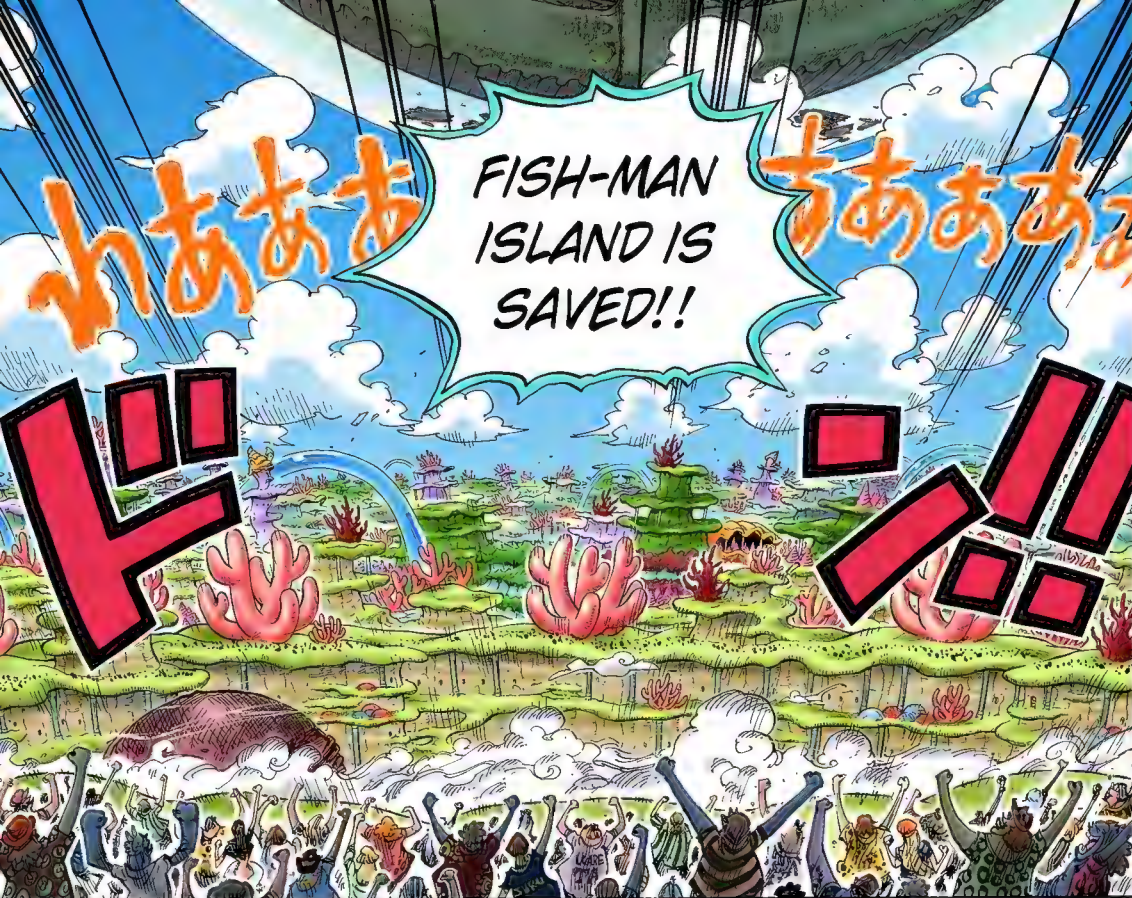
WE LENT
HIM OUR AID...
BECAUSE YOU
CALLED US.

OUR
POWER
IS YOUR
POWER.



...YOU
WISHED TO
BE A SOURCE
OF STRENGTH
TO HIM.

JUST
AS HE
TRIED TO
SAVE THE
ISLAND...



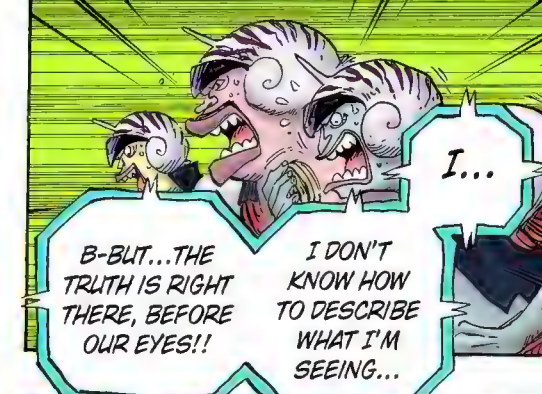
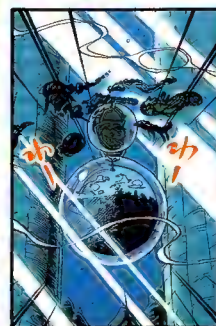
わあああ

FISH-MAN
ISLAND IS
SAVED!!

わあああ



AND IT
HASN'T BEEN
SMASHED TO
PIECES,
EITHER!!!



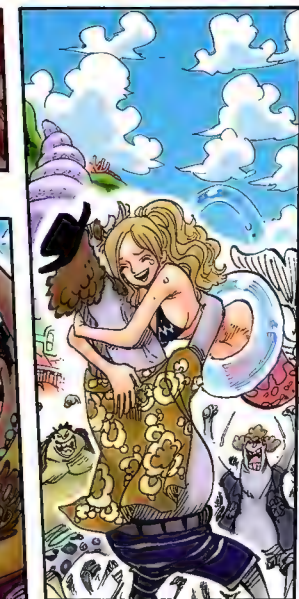
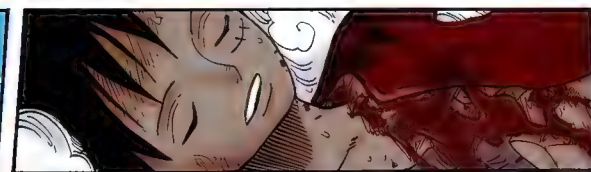
B-BUT...THE
TRUTH IS RIGHT
THERE, BEFORE
OUR EYES!!

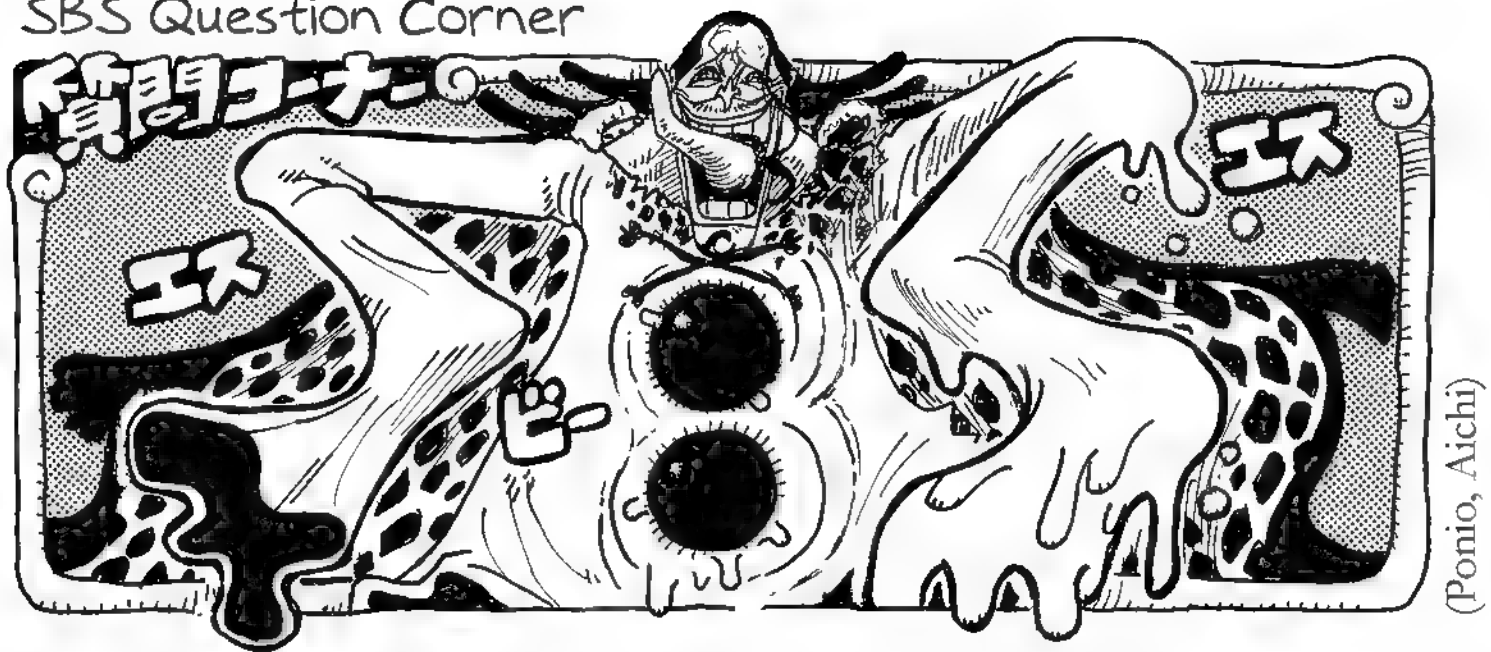
I DON'T
KNOW HOW
TO DESCRIBE
WHAT I'M
SEEING...



!!!

NOAH
HAS...
STOPPED
!!!





(Ponio, Aichi)

Q: Greetings, Mr. Oda and readers of *One Piece*. I am a bonafide psychic, and I am going to correctly predict what Mr. Oda wants to say right now.

"Start the SBS." Well? Impressive, isn't it?

--M. Mimori

A: You're right!!! ㄟ Huh?! How did you know?! Geez, that was freaky!!

Q: Is Akainu's wiener magma-y? --Wi

A: Hey!

Q: Is Aokiji's wiener chilly? --en

A: Stop that!

Q: Is Kizaru's wiener flashy? --Er

A: Knock it off!! ㄟ Are these questions really appropriate for the start of the book?

Yes to all three!!! ㄟ

Q: Odacchi, Odacchi, when does the New World Nami full-body pillow come out?

--Captain Nobuo

A: I don't know!! ㄟ Look, I'm not involved with merchandising, nor do I know everything about every product! Although, if I could design one, I'd love to have Franky's arms. You could put them on over your arms and grab people's heads with them. And they'd make cool sounds and everything. Bandai, can you start working on that?

Q: Why do you draw yourself as a fish? Knowing you, I'm sure there's a very deep and thoughtful meaning behind it!

--Emi@3!04

A: There's no meaning Behind it at all!

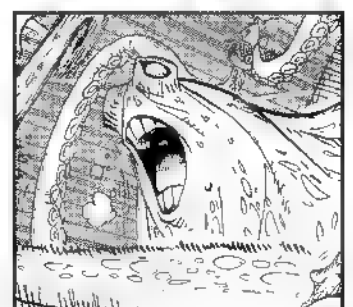
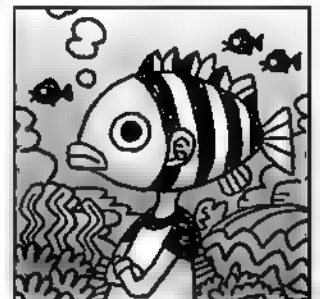
Q: If you cooked the giant kraken, how many octopus fritters could you make?

--Hunting Pirates

A: Good question. Even if you were on the generous side in terms of doling out the portions...you could PROBABLY make ten million fritters. So, at eight per pack...that's one and a quarter million servings! Food for one and a quarter million people! Wait, don't eat your friends!! ㄟ



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Fuji TV, Toei Animation



Chapter 648:

THE ROAD

TOWARD THE SUN

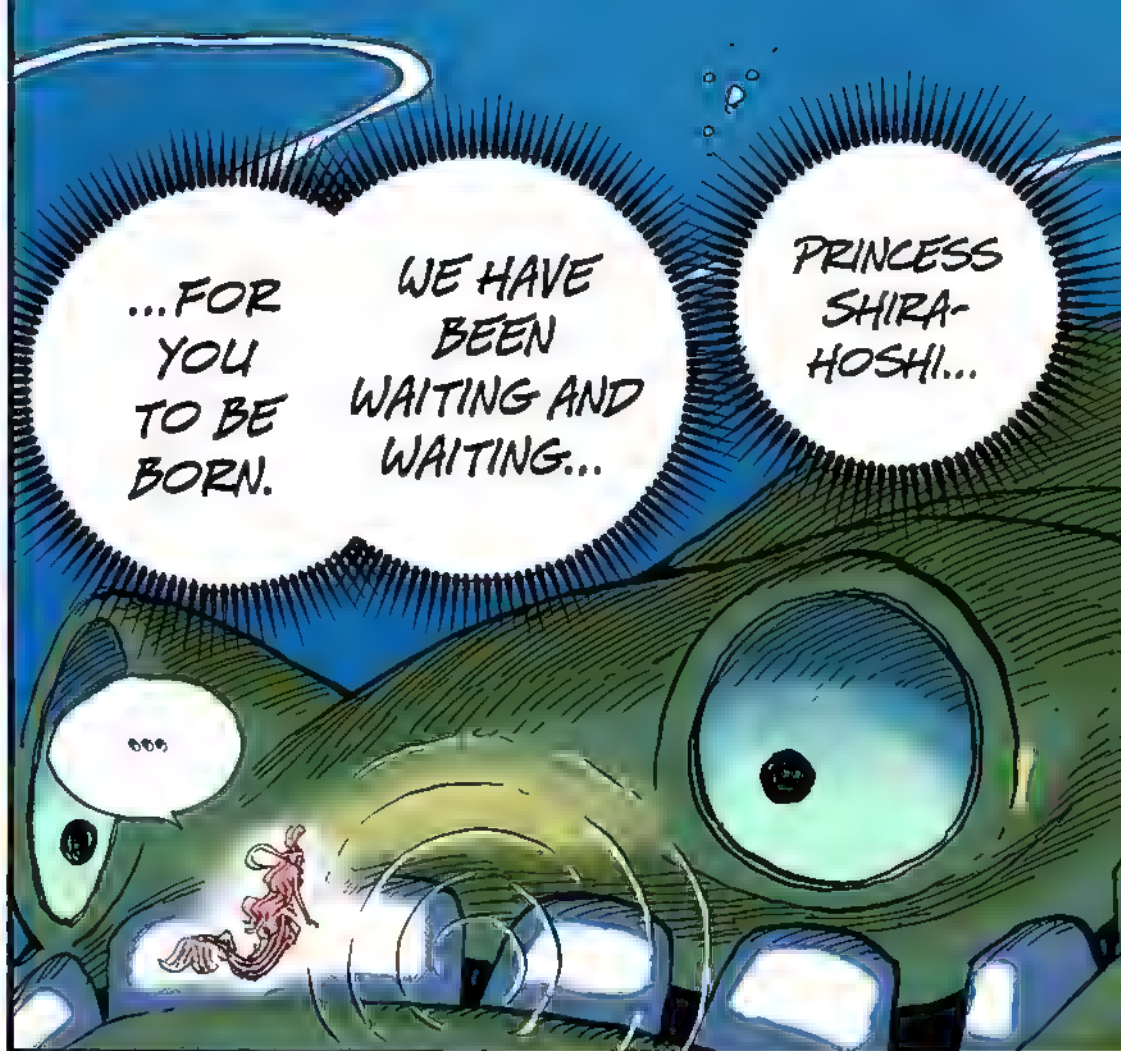


DECKS OF THE WORLD, VOL. 31:
"SKYPIEA—KAMI'S GUARDIANS"



THIS SHIP
WAS BUILT
FOR US TO
PULL

FOR
ME...?



...FOR
YOU
TO BE
BORN.

WE HAVE
BEEN
WAITING AND
WAITING...

PRINCESS
SHIRA-
HOSHI...



...IS BORN
IN THE FORM
OF A MERMAID,
FOR SOME
REASON.

EVERY FEW
HUNDRED
YEARS, OUR
SOVEREIGN...

IS THAT
WHY NOAH IS
SO LARGE?

IT HAS
BEEN SPOKEN
OF FOR YEARS
AND YEARS
AMONG US.

WHY IS
THAT?

...YOU HAVE
BEEN OUR
QUEEN.

FROM
THE MOMENT
OF YOUR
BIRTH...



...IS
IMPORTANT
TO THEM IN
SOME WAY?



AT LEAST,
THAT'S
HOW I
SAW IT.

...SO
THAT LUFFY
WOULDN'T
DESTROY
IT!

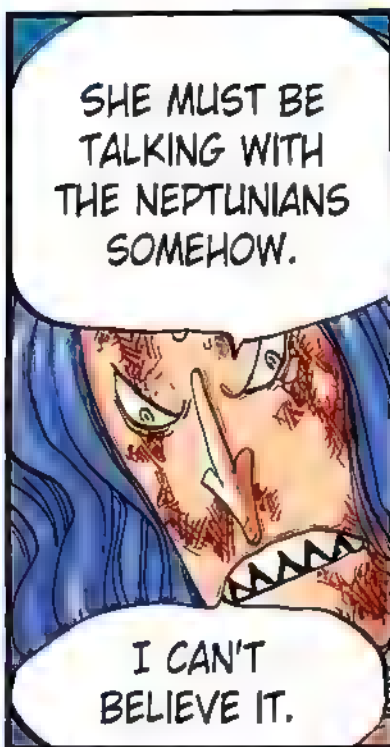
PERHAPS
NOAH...



IT'S AS
THOUGH THE
NEPTUNIANS
PROTECTED
NOAH...

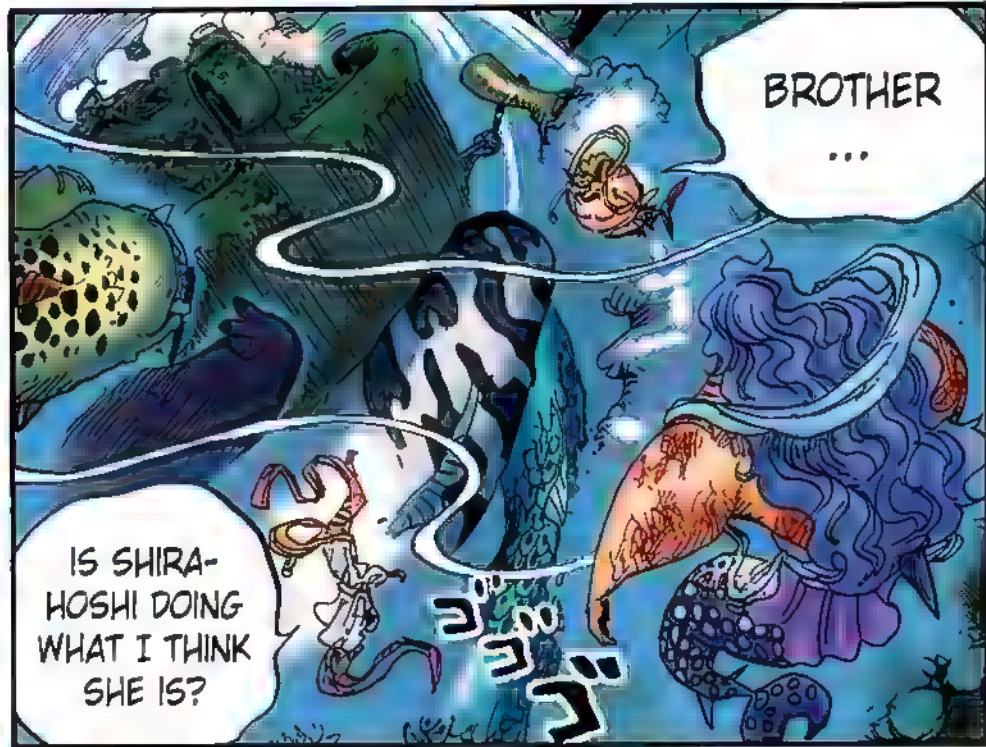


THE
NEPTUNIANS
...



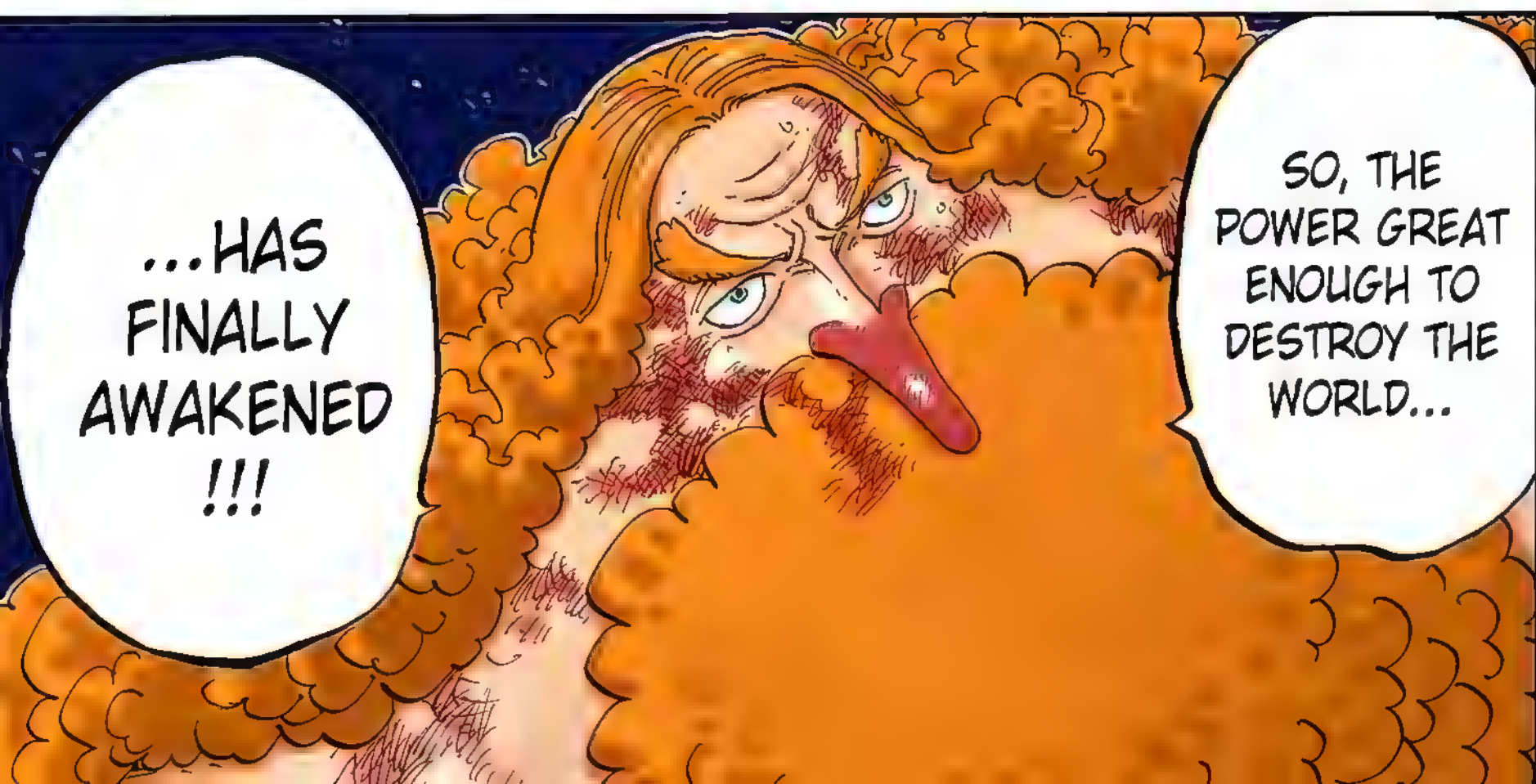
SHE MUST BE
TALKING WITH
THE NEPTUNIANS
SOMEHOW.

I CAN'T
BELIEVE IT.



BROTHER
...

IS SHIRA-
HOSHI DOING
WHAT I THINK
SHE IS?



...HAS
FINALLY
AWAKENED
!!!

SO, THE
POWER GREAT
ENOUGH TO
DESTROY THE
WORLD...

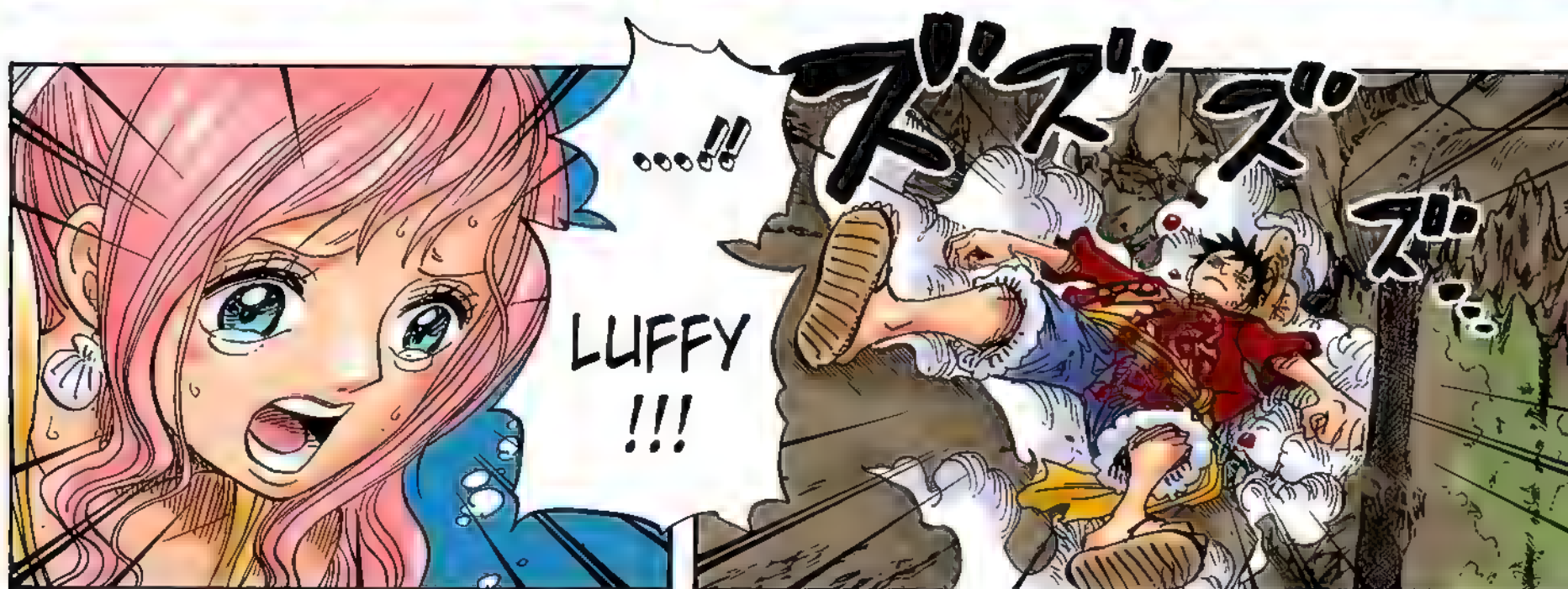
YOU
MUST GO
TO HIM.

LOOK,
THE BUBBLE
IS BEING
ABSORBED BY
THE ISLAND.

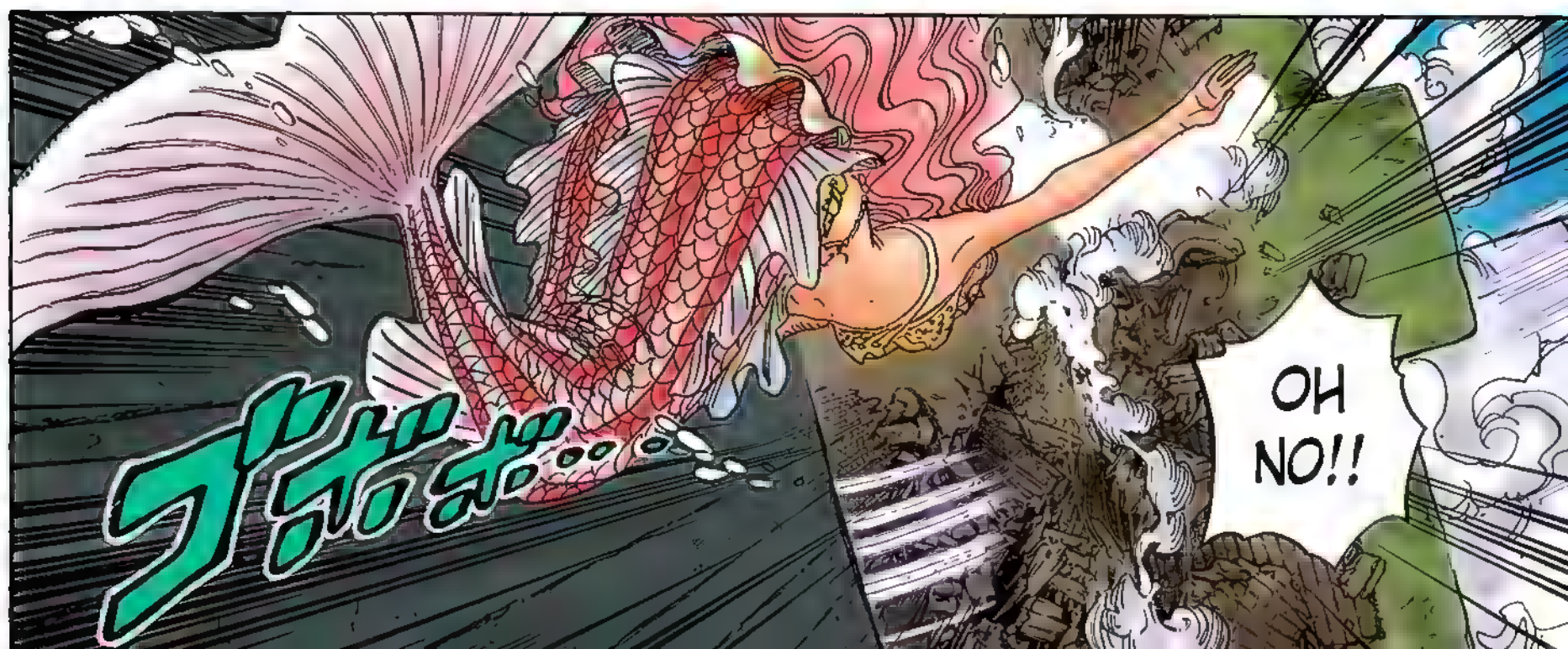
HUMANS
WILL DIE
ON THE SEA
FLOOR...

!!

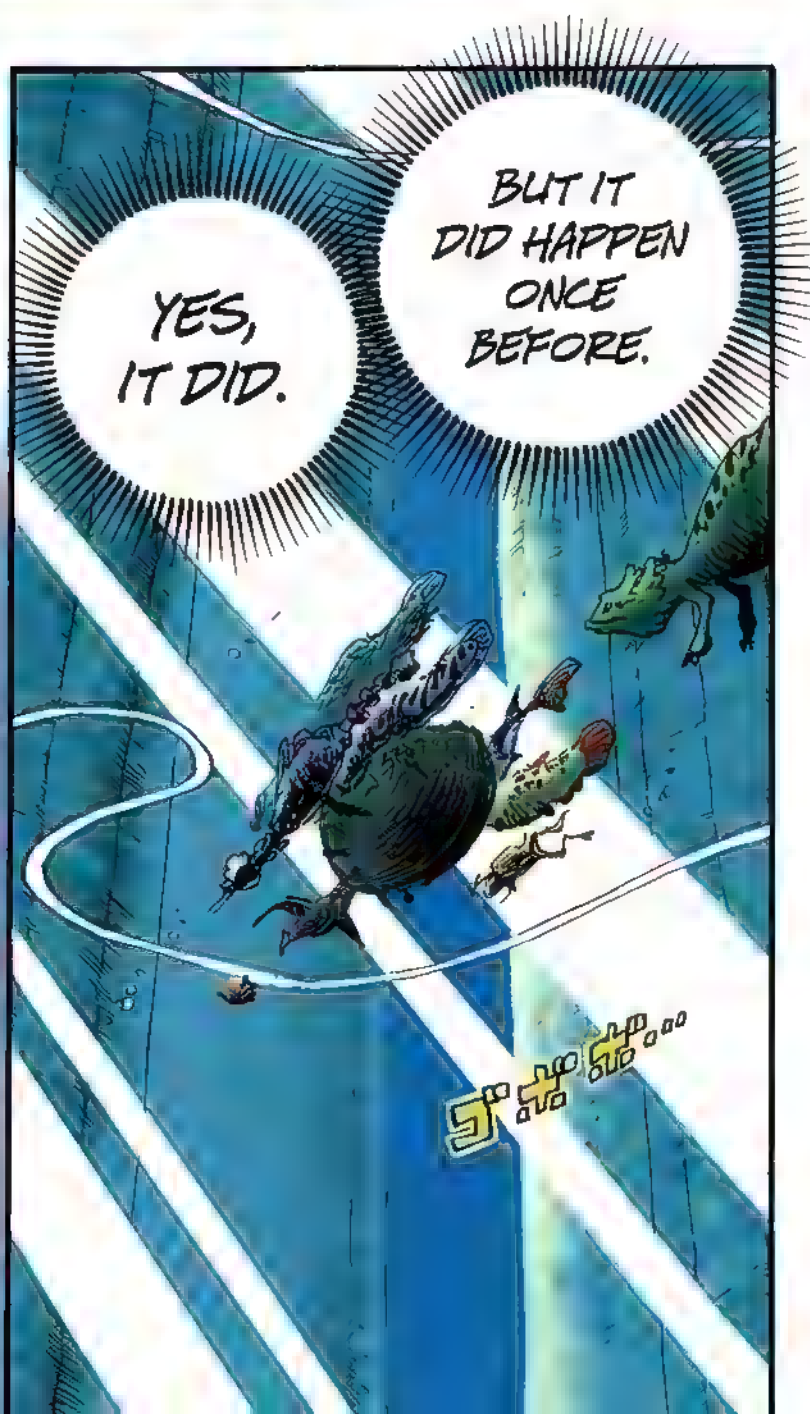
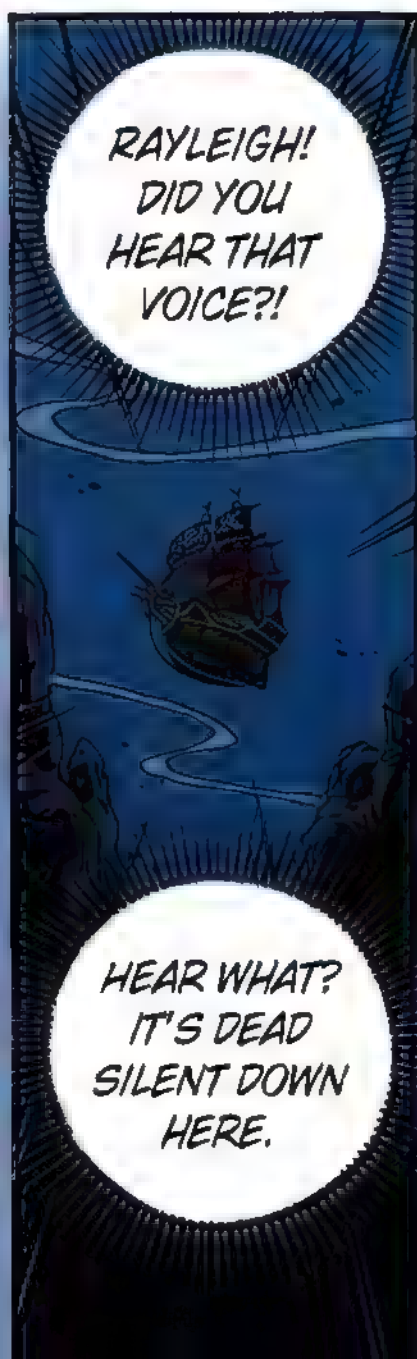
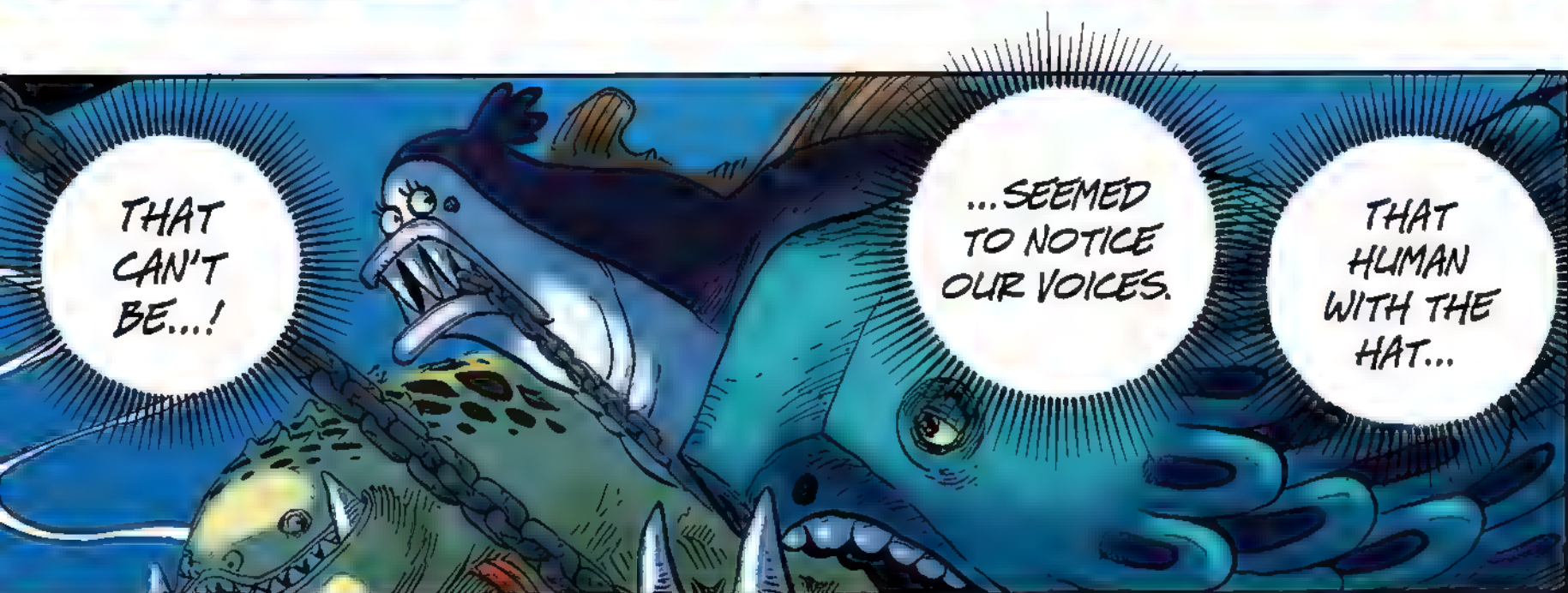
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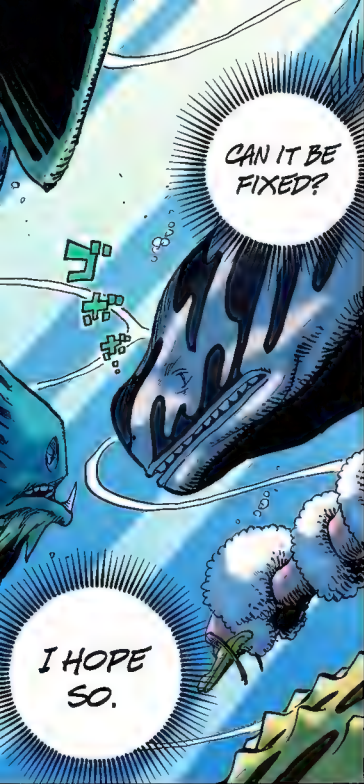


LUFFY
!!!



OH
NO!!





CAN IT BE
FIXED?

I HOPE
SO.

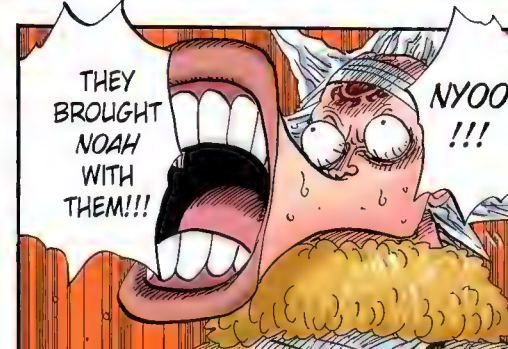


BEFORE THE
PROMISED
TIME
ARRIVES.



THEY'RE
GONNA
GOBBLE
US UP!!!

EEYAAAH
!!!

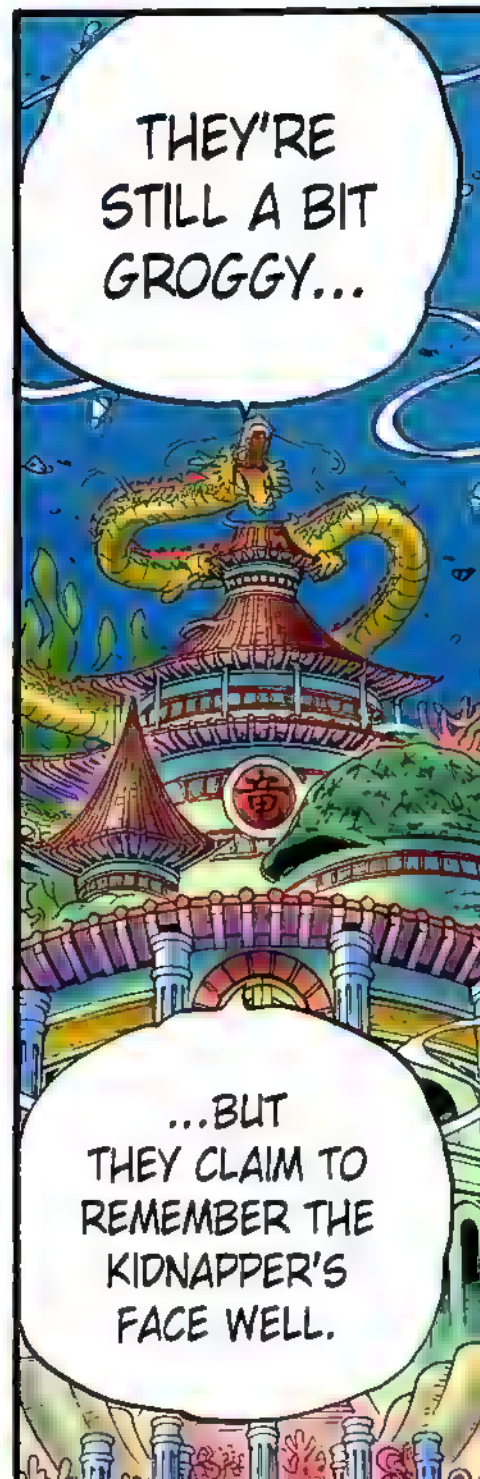
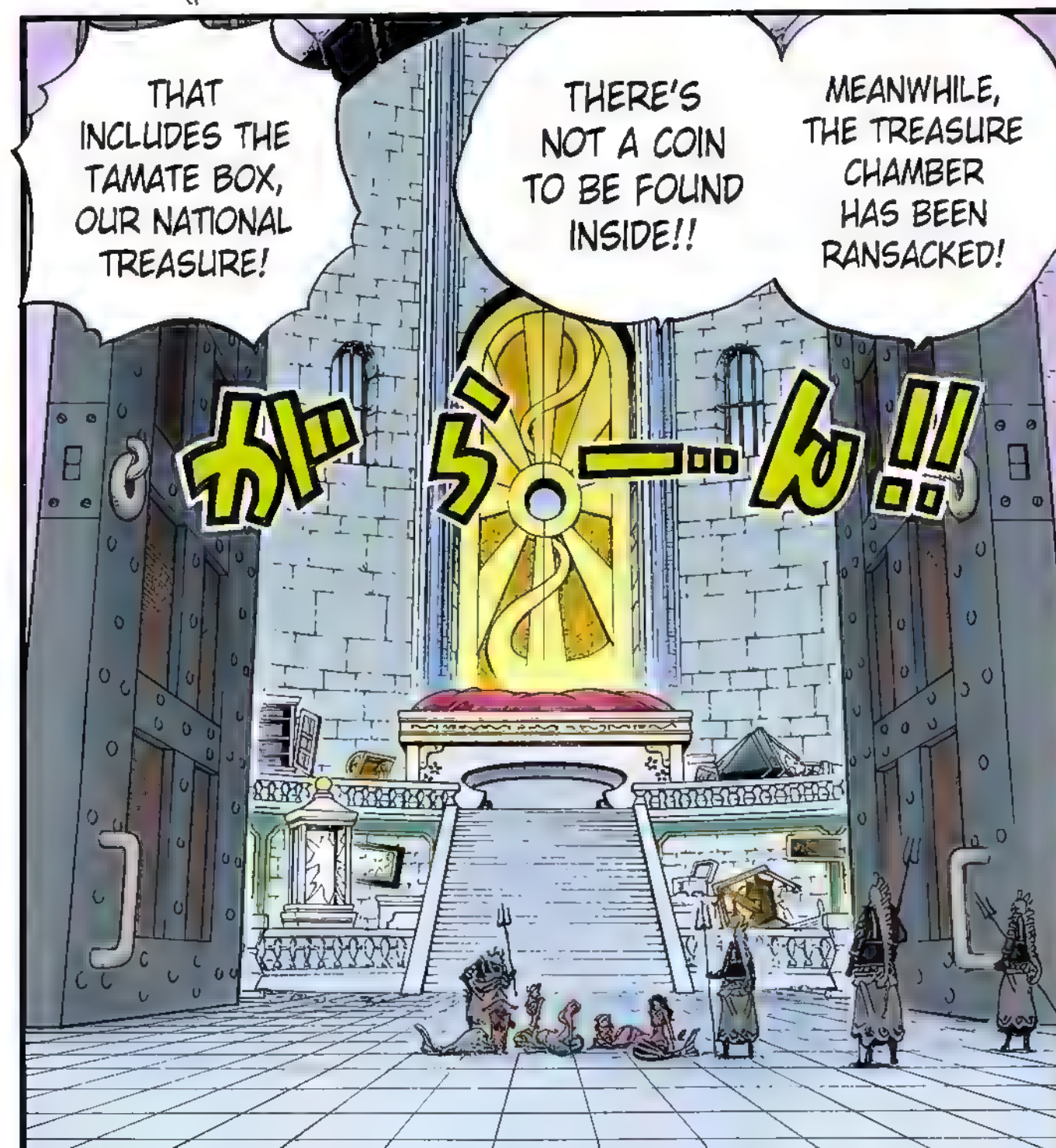
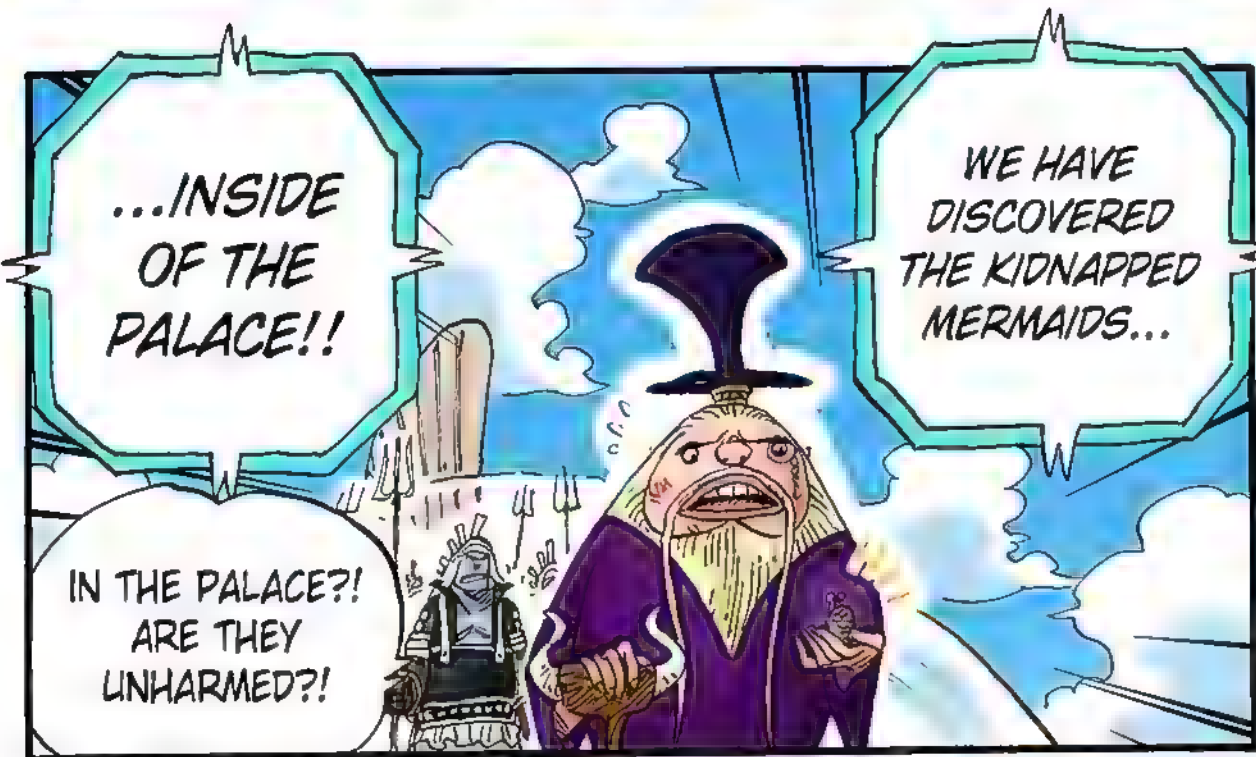


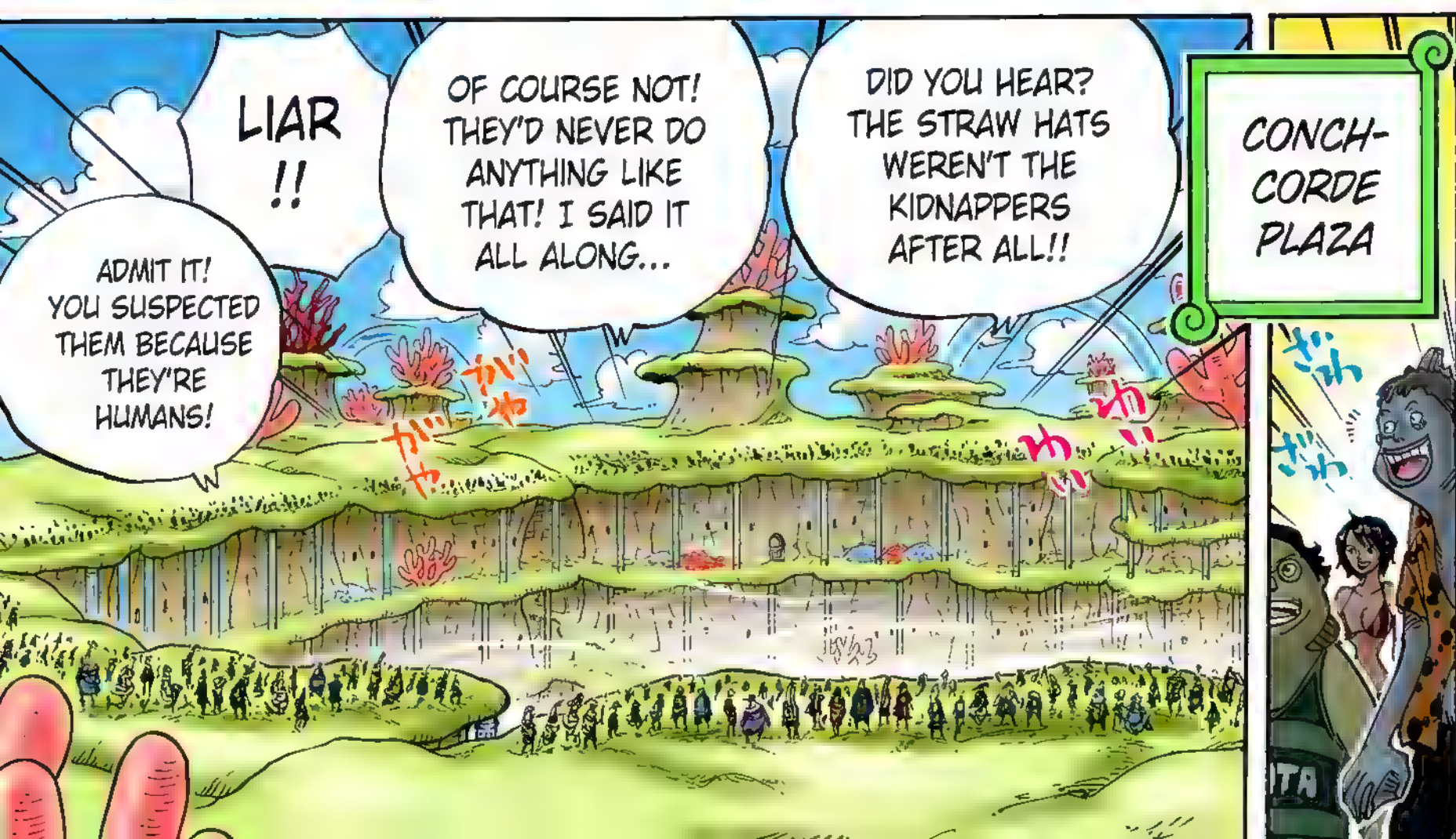
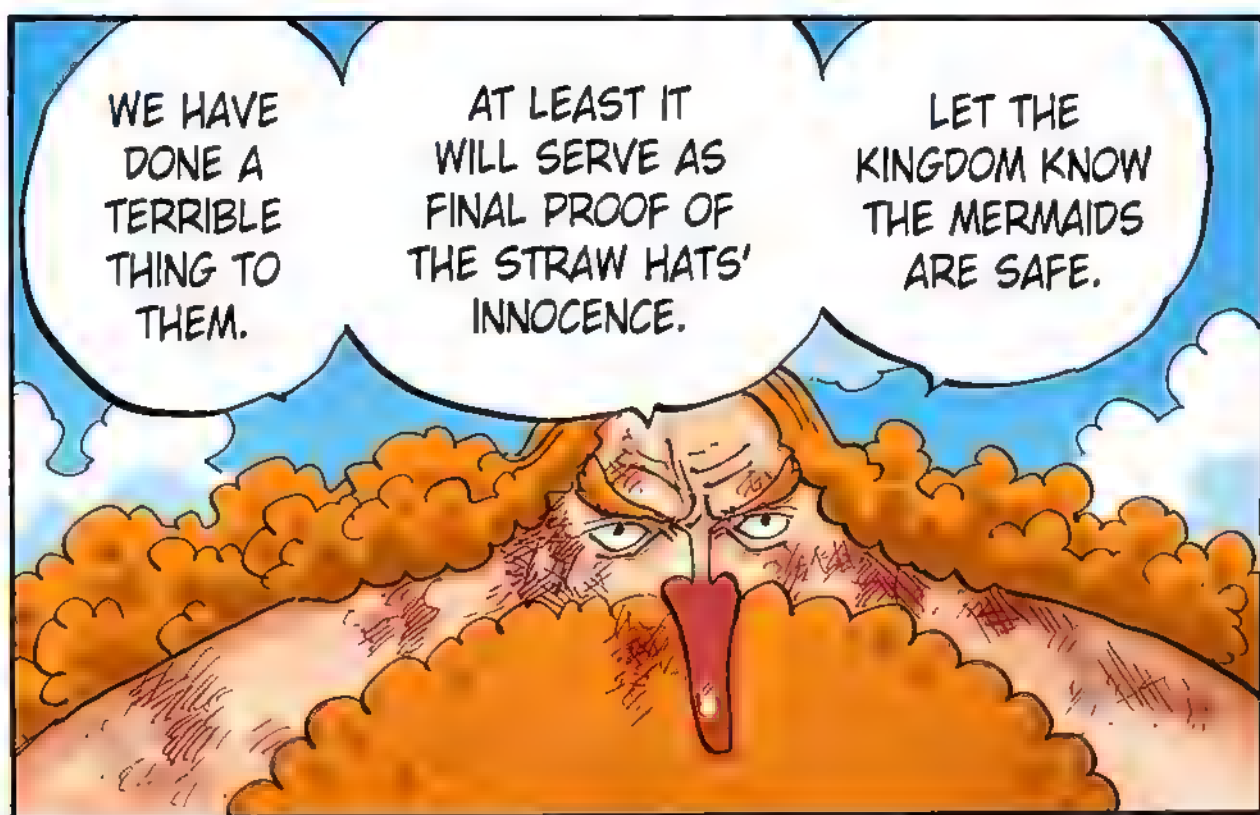
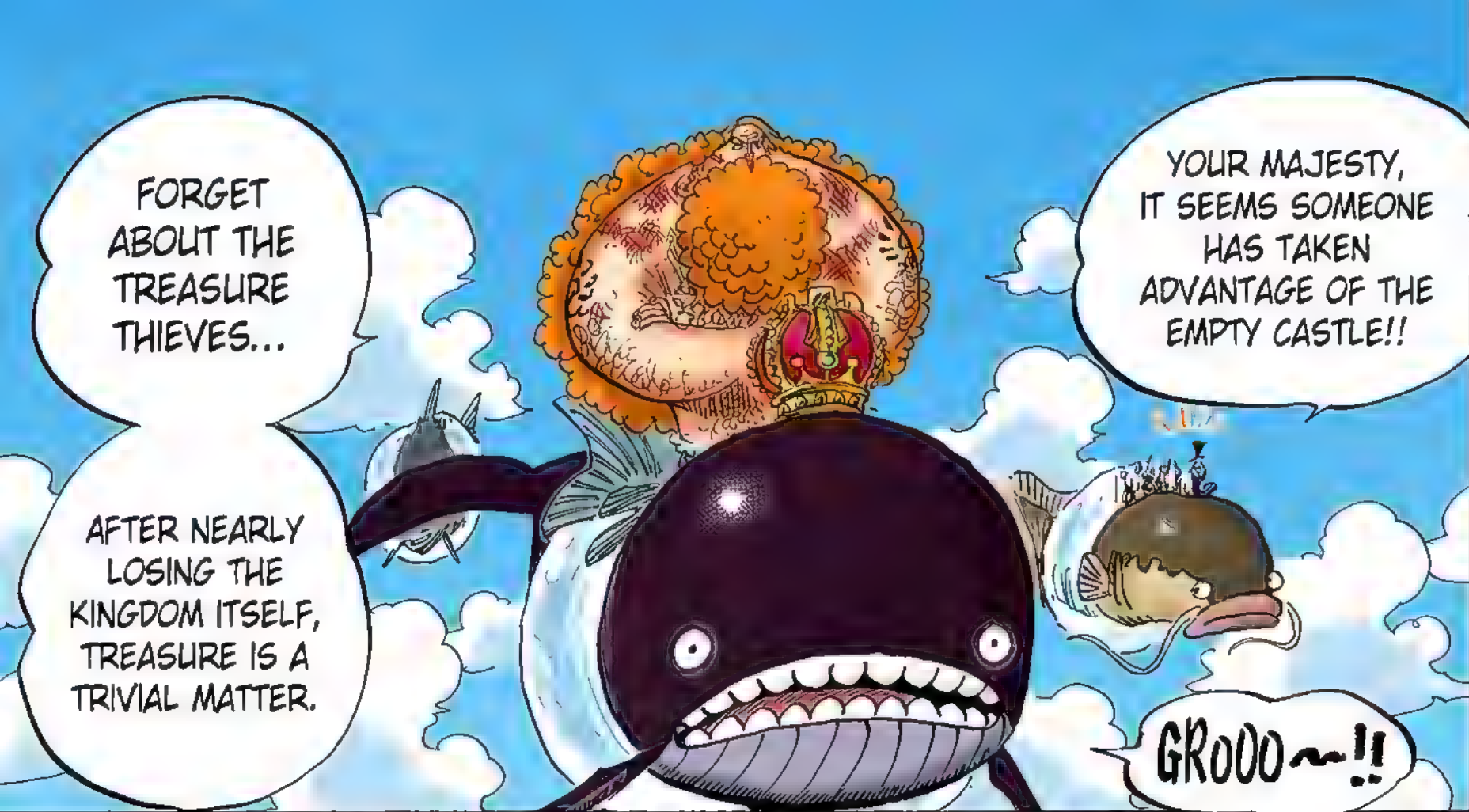
THEY
BROUGHT
NOAH
WITH
THEM!!!

NYOO
!!!



NEPTU-
NIANS
?!!





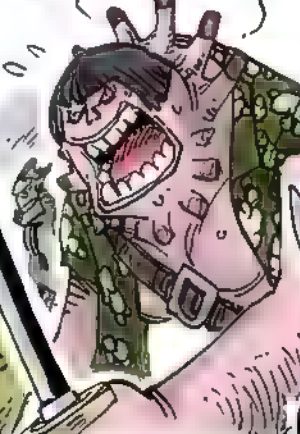
AND AIN'T THIS
PLACE FUNDED BY
PIRATE TOURISTS
SPENDING THEIR
MONEY HERE
ANYWAY?!!

WE CAN GO,
RIGHT?! WE'RE
JUST HUMANS
IN THE WRONG
PLACE AT THE
WRONG TIME!!

HODY'S GANG
FORCED US
INTO IT! WE
DIDN'T HAVE
A CHOICE!!

I'M BEGGIN'
YA, BOSS!
LET US GO!!

...
LET US
THROUGH
TO THE
EXIT!!



AND IF ANY
OF YOU TRY
TO FLOAT OFF
IN BUBBLES,
I'LL STRIKE
YOU OUT OF
THE AIR.

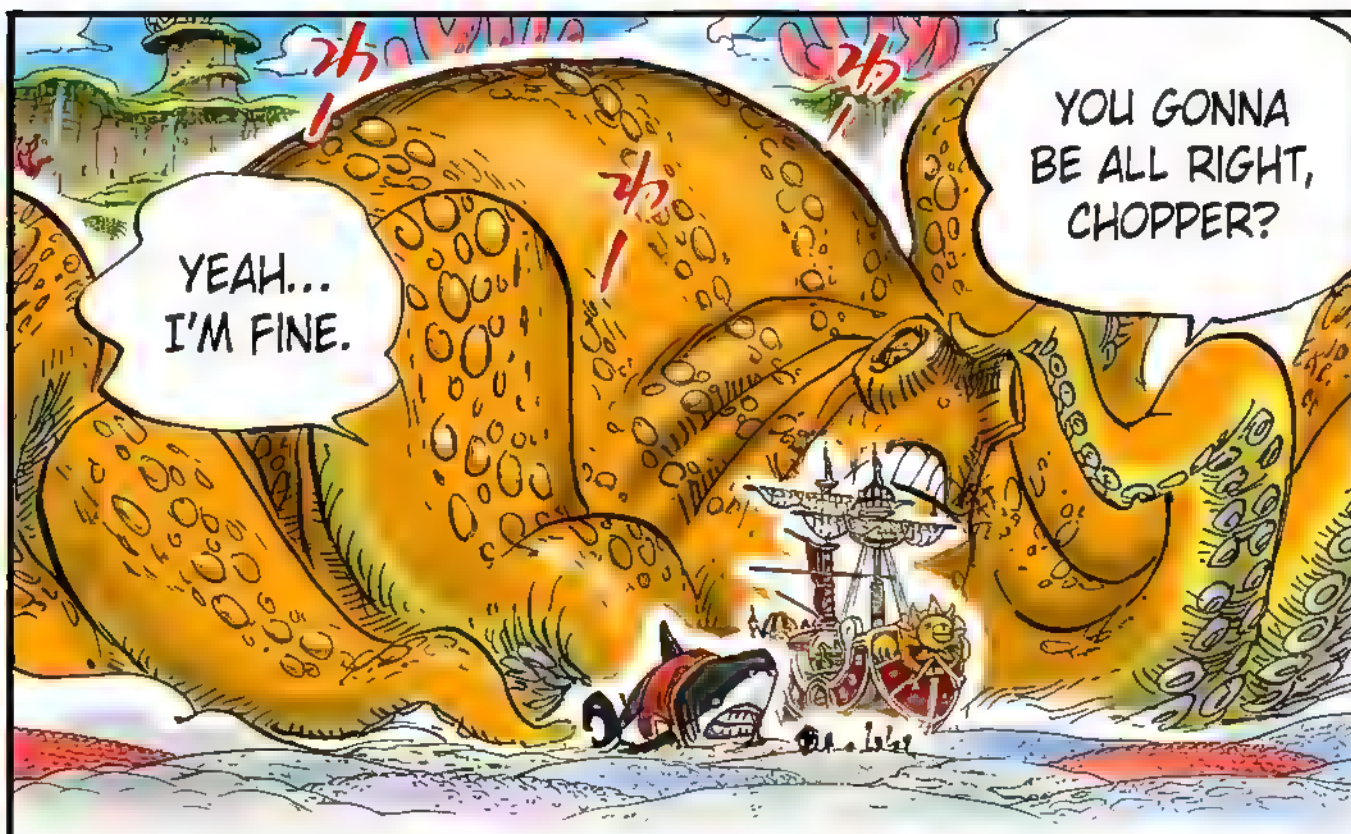
I'M
NOT SAYING
THAT YOU
WILL ALL BE
EXECUTED.

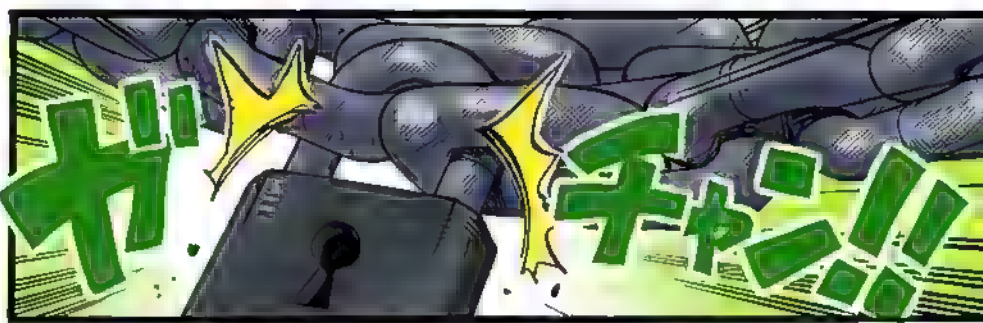
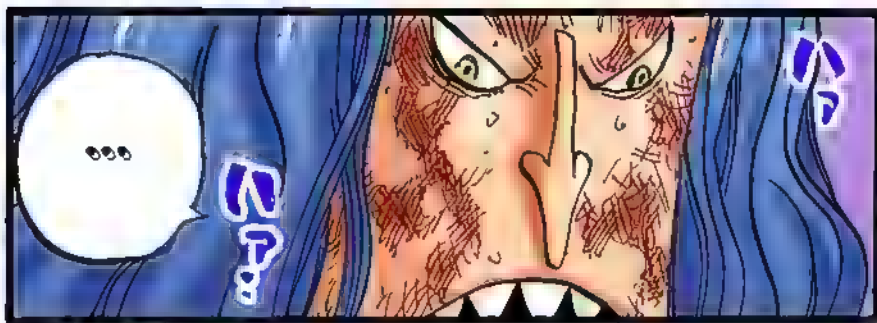
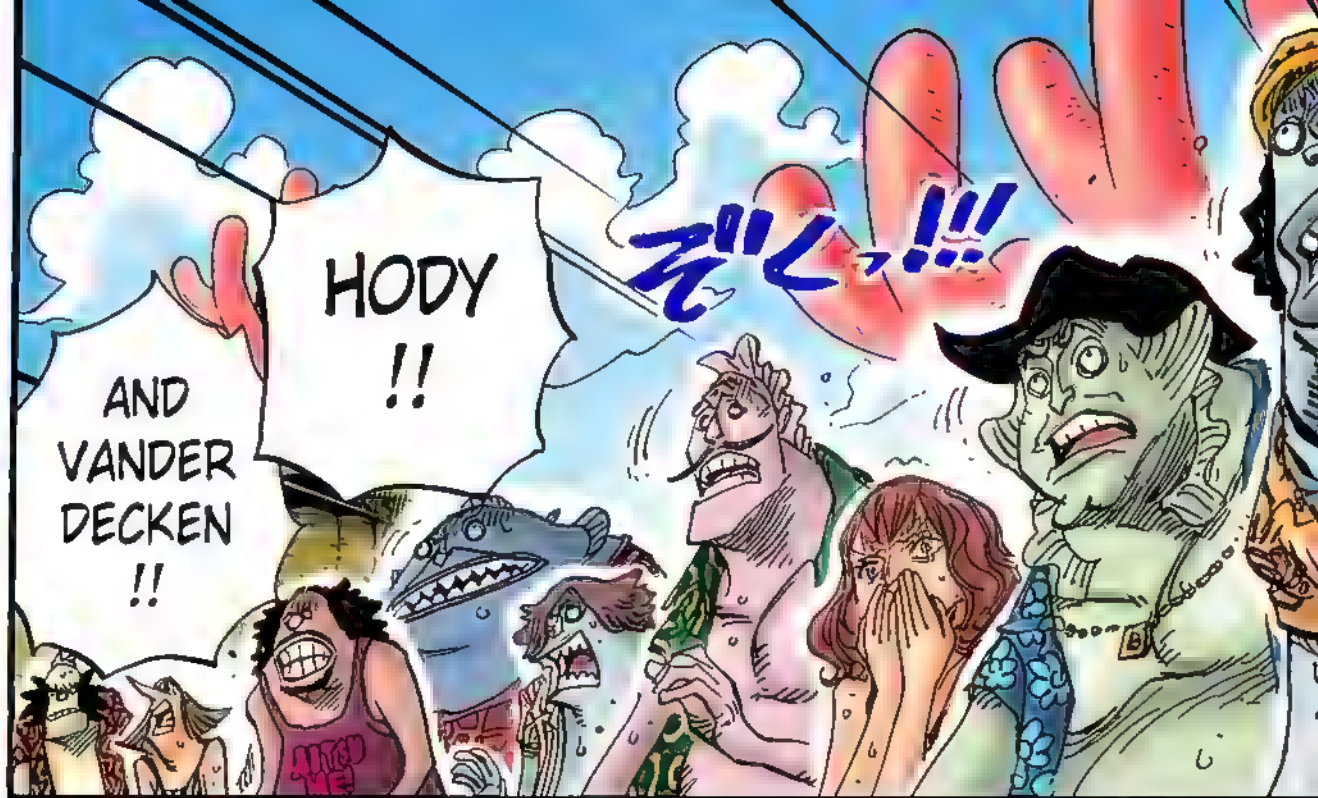
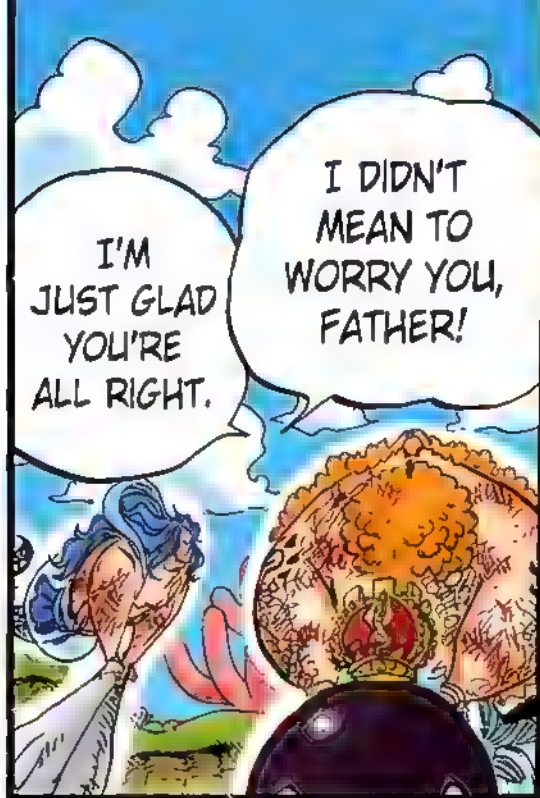
JUST
WAIT FOR
THE ROYAL
FAMILY'S
DECISION!!

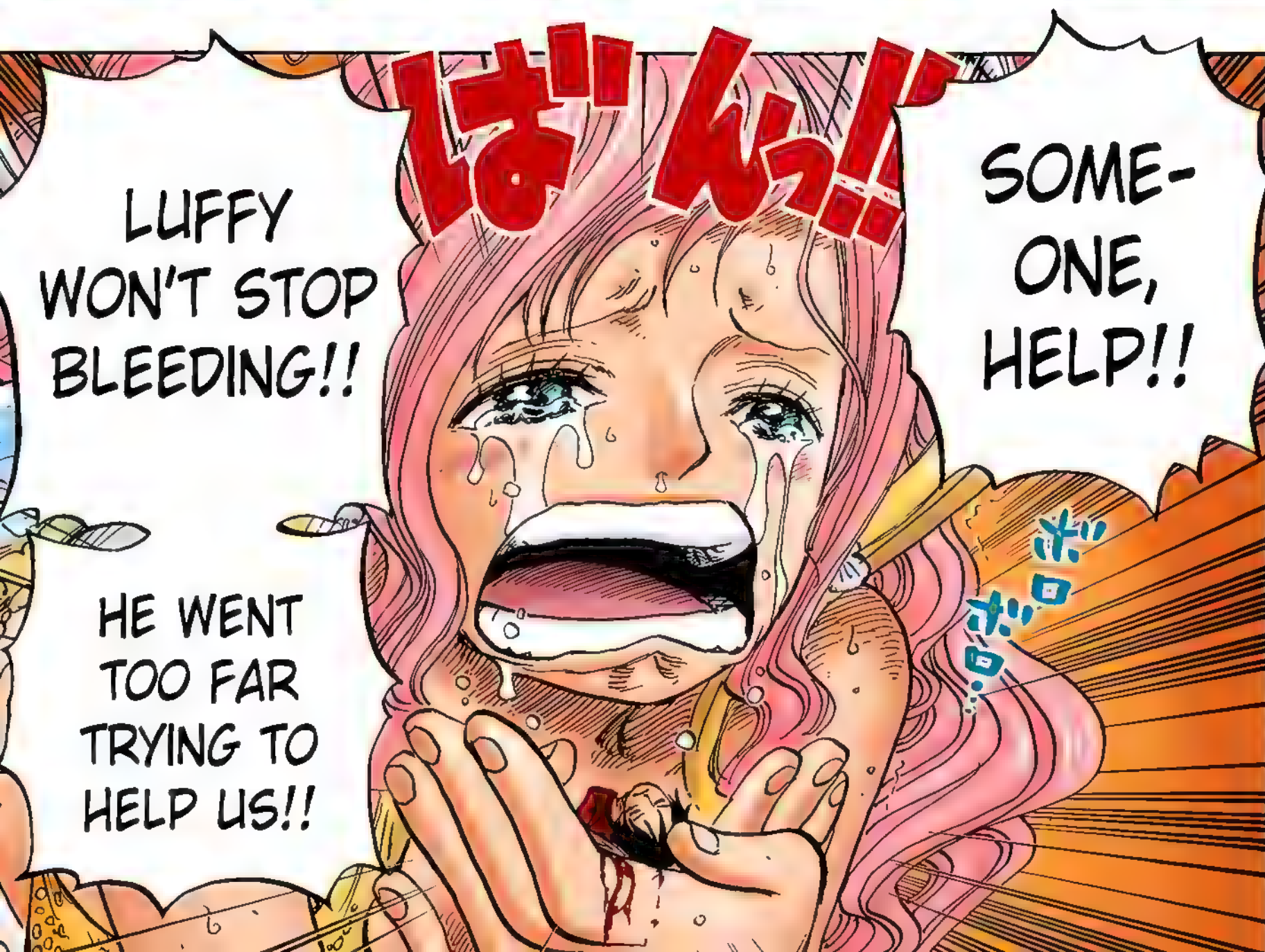
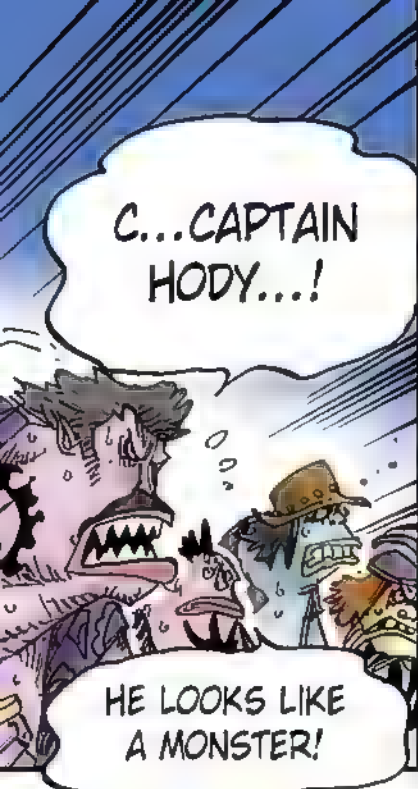
YEAH...
I'M FINE.

YOU GONNA
BE ALL RIGHT,
CHOPPER?

AAAH!
DAMMIT!!







I'LL MOVE YOU.

THIS IS NOT HOW A DOCTOR SHOULD WORK!!

LITTLE LEFT, LITTLE LEFT.

THIS ISN'T EXACTLY FILLING ME WITH CONFIDENCE FOR OUR FUTURE BATTLES, DOC!!

OH NO! ROBIN, FLIP ME OVER! THERE'S A BLOOD COAGULANT IN MY BAG!

ぼーん!

NONE OF US ARE F ASIDE FROM LUFFY.

DOES ANYONE HERE HAVE BLOOD TYPE F?!

THERE MUST BE SOMEONE IN THE SQUARE!

THIS'LL STOP THE BLEEDING, BUT HE'S LOST TOO MUCH ALREADY.

WE NEED MORE BLOOD!

CAN HIS LIFE BE SAVED?!

I'M F... BUT...

I... I'M TYPE F...!

しーん...

!!

CAN ANYONE HELP?!!

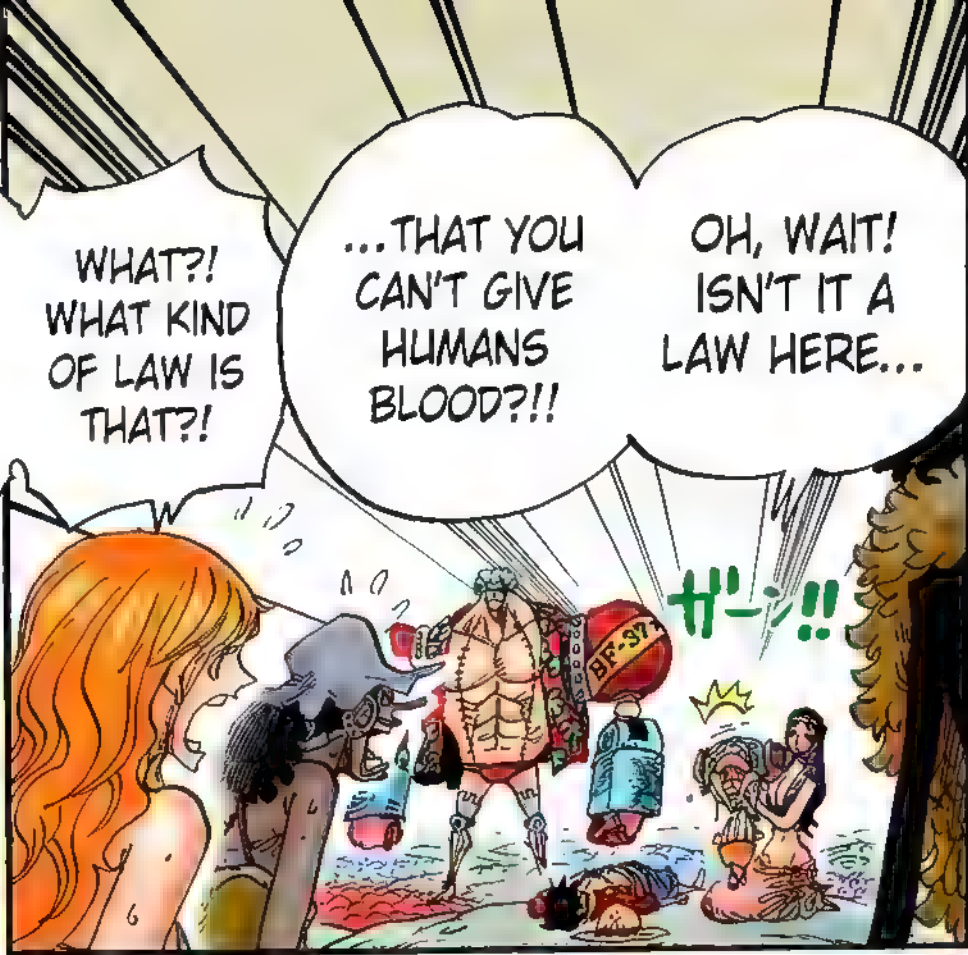


THAT'S
AWFUL
!!

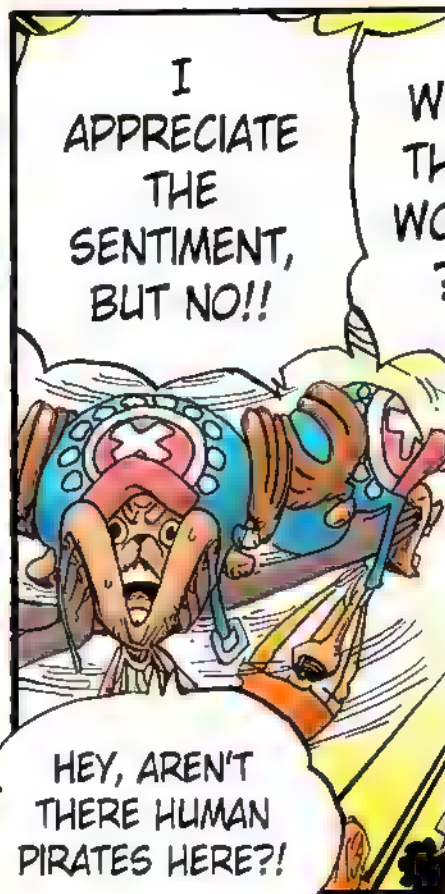
WHAT?!
WHAT KIND
OF LAW IS
THAT?!

...THAT YOU
CAN'T GIVE
HUMANS
BLOOD?!!

OH, WAIT!
ISN'T IT A
LAW HERE...



P...PRINCESS
SHIRAHOSHI
?!!

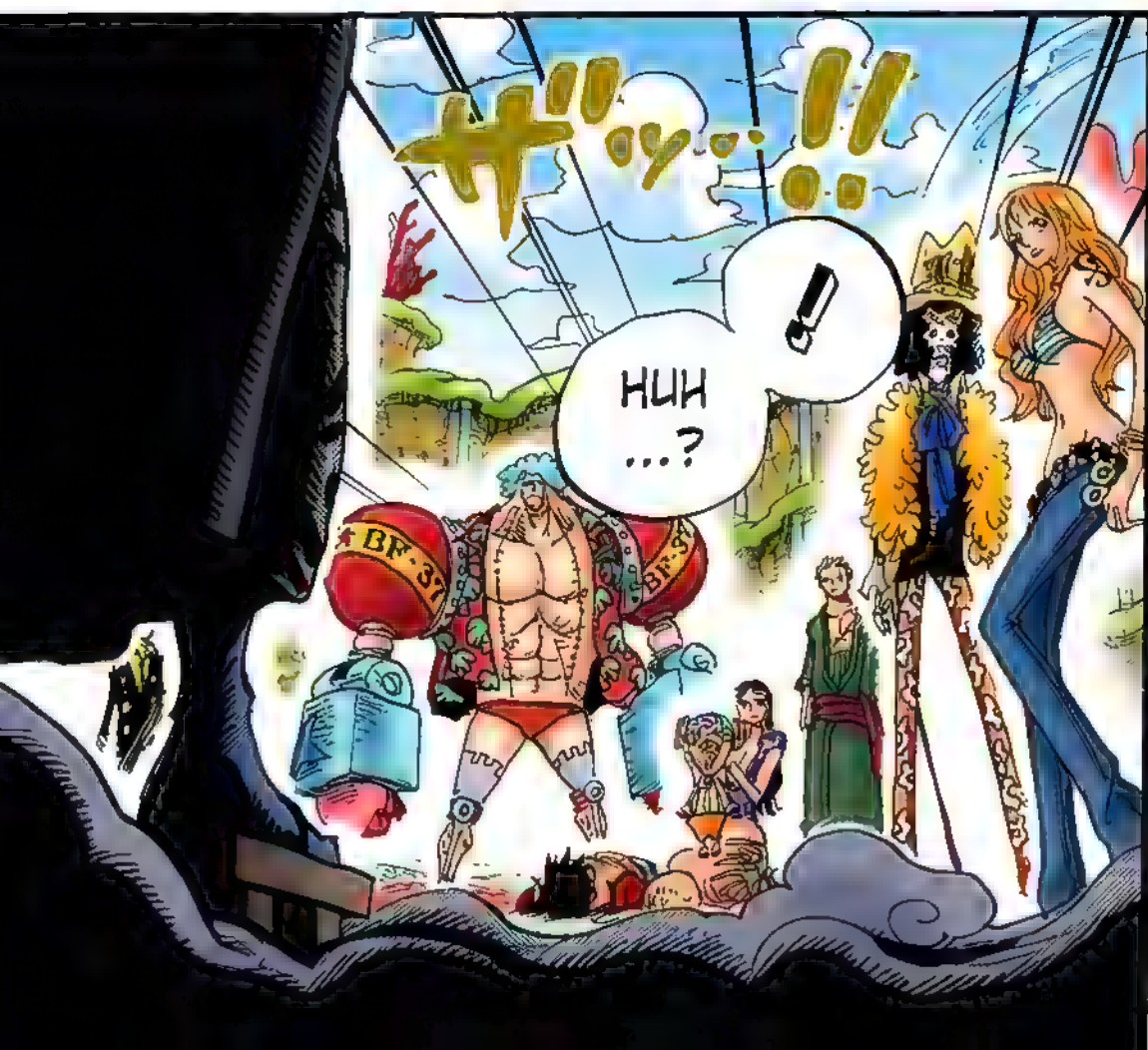
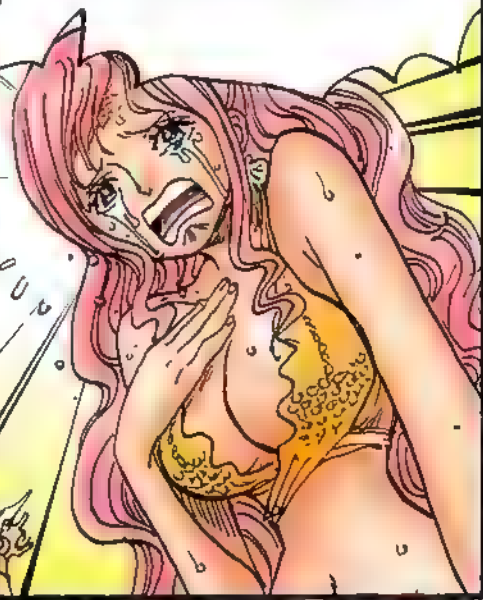


I
APPRECIATE
THE
SENTIMENT,
BUT NO!!

WILL
THAT
WORK
?!

M-MY
BLOOD TYPE IS
DIFFERENT, BUT
IT'S STILL RED!!

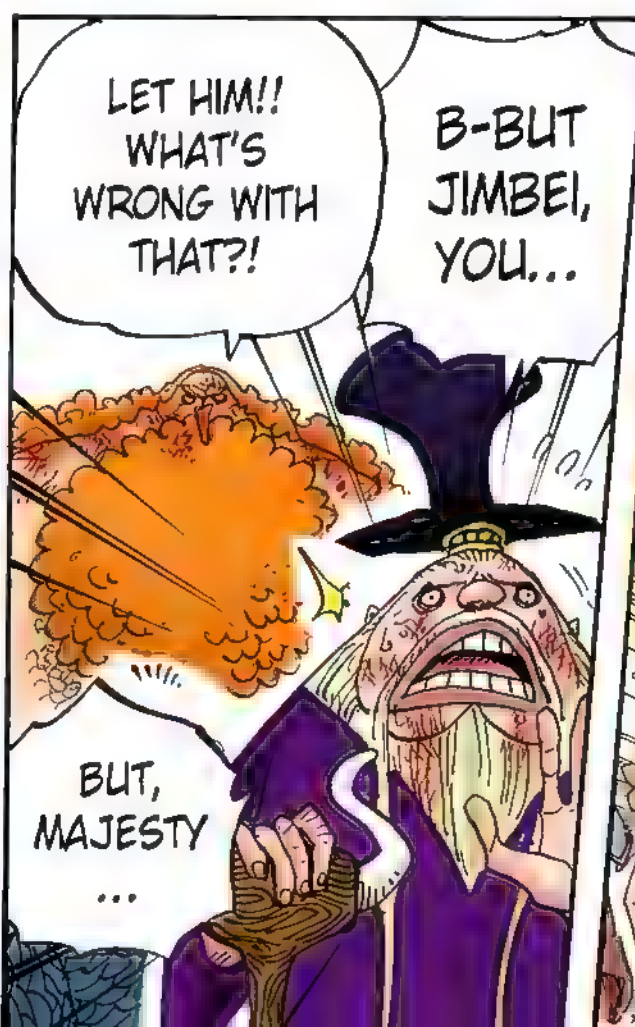
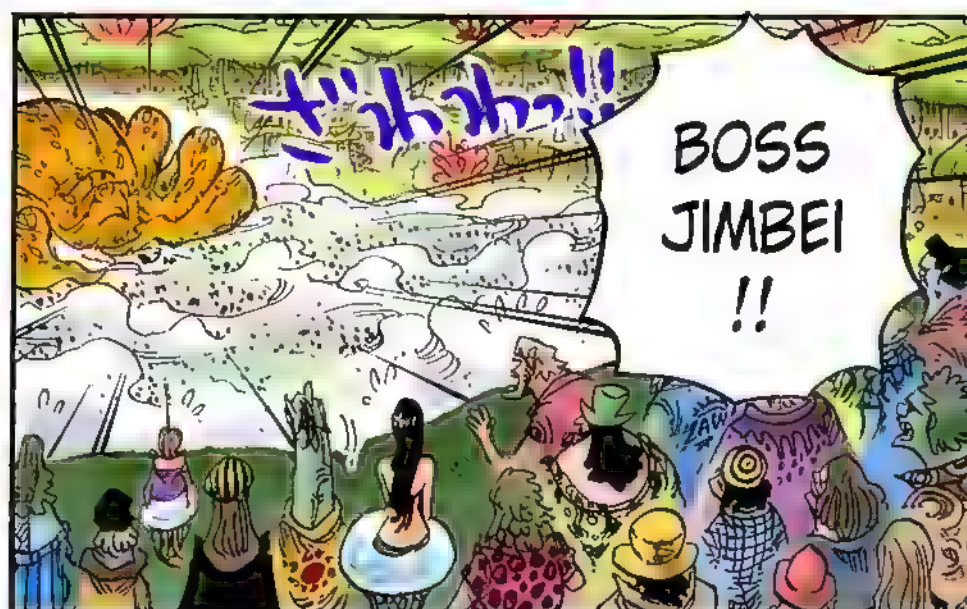
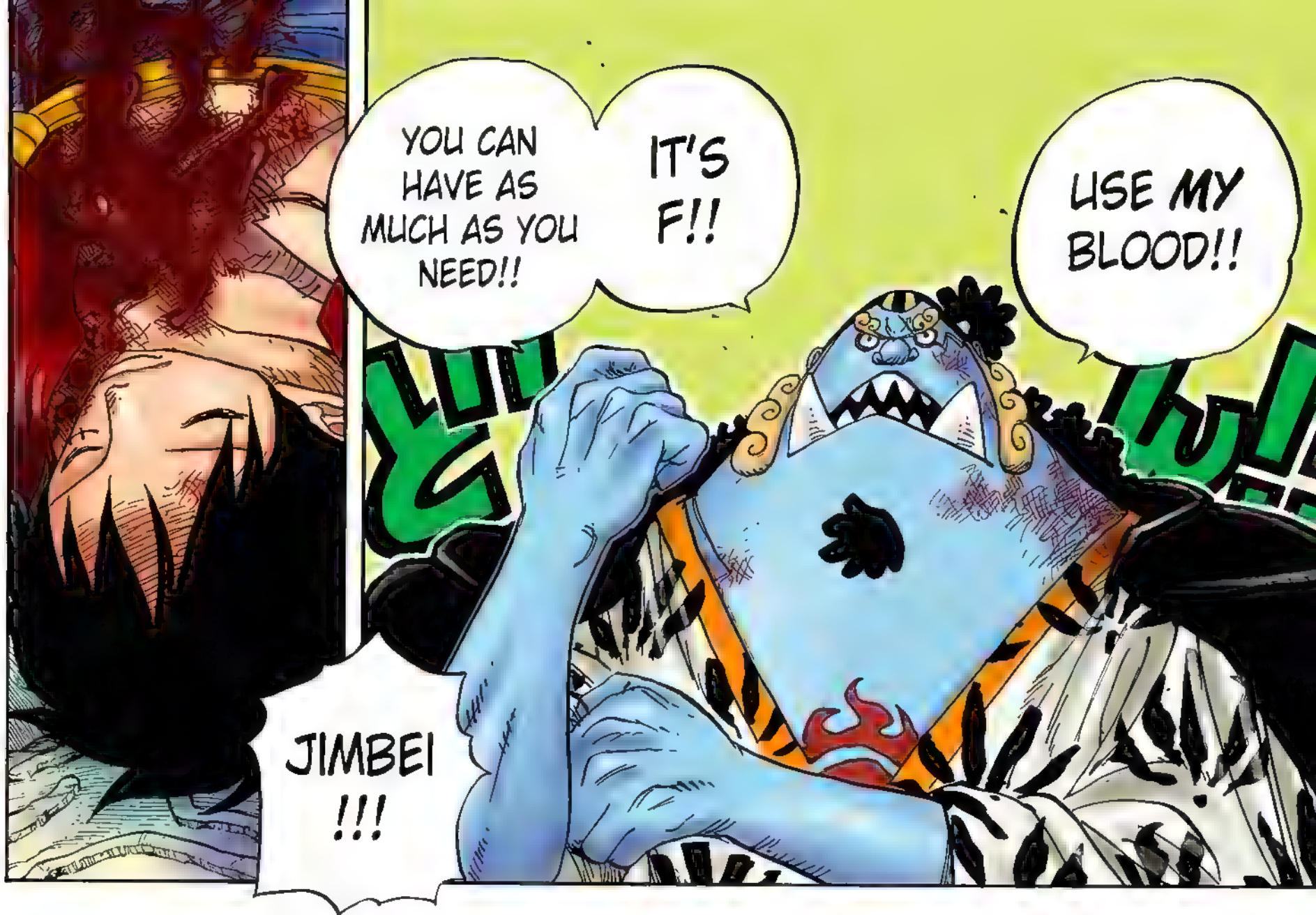
HEY, AREN'T
THERE HUMAN
PIRATES HERE?!

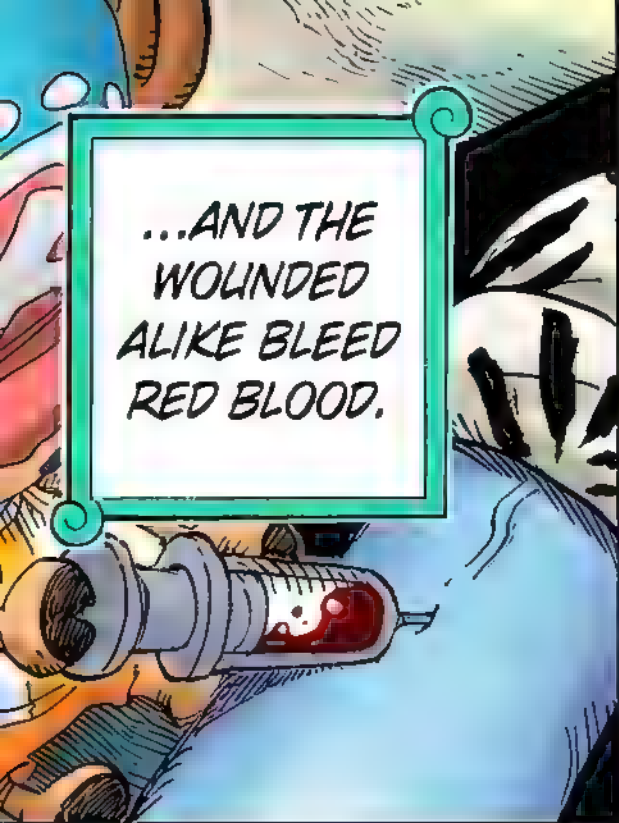


HUH
...?

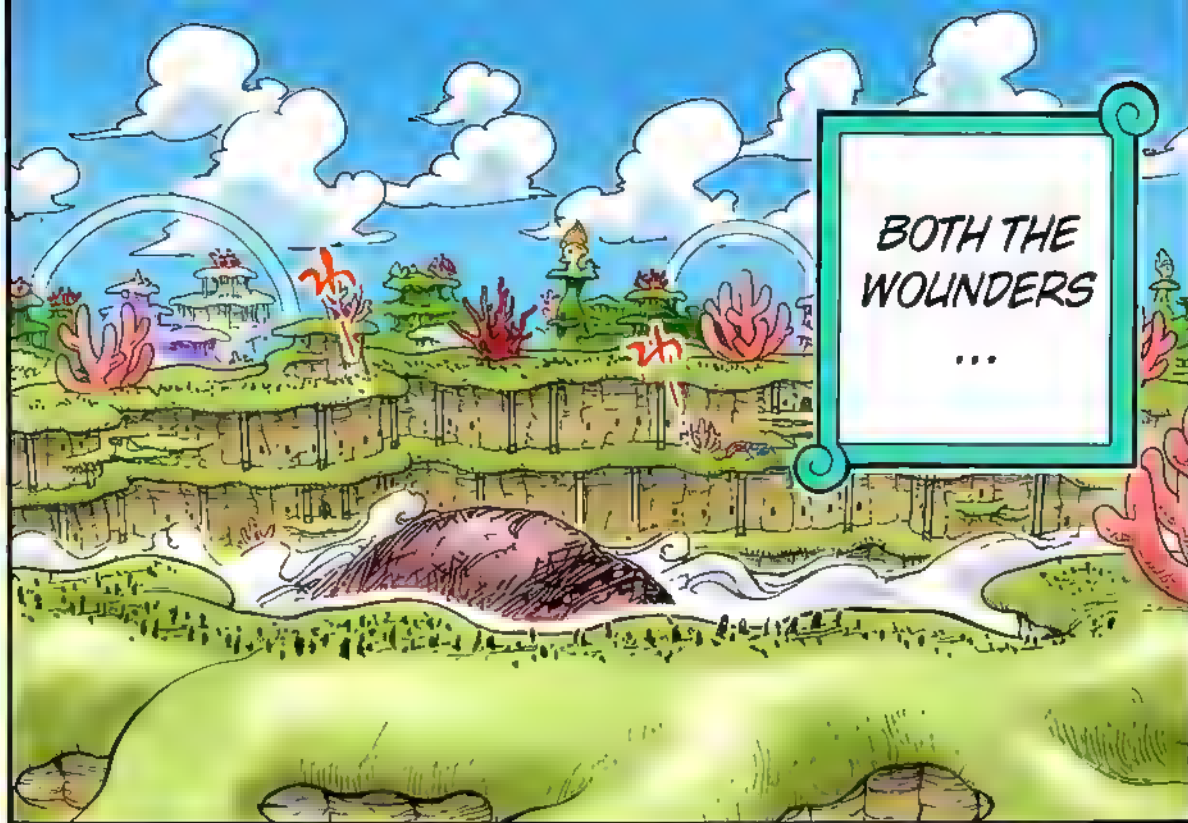


!!!?





...AND THE
WOUNDED
ALIKE BLEED
RED BLOOD.

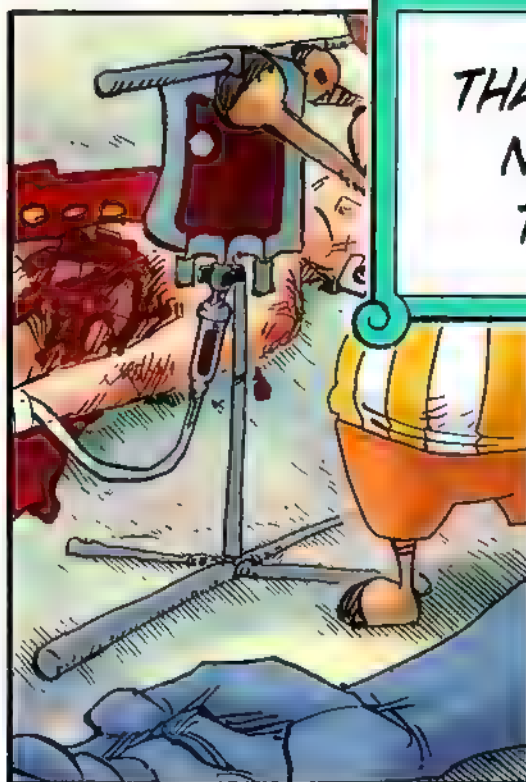


BOTH THE
WOUNDED
...

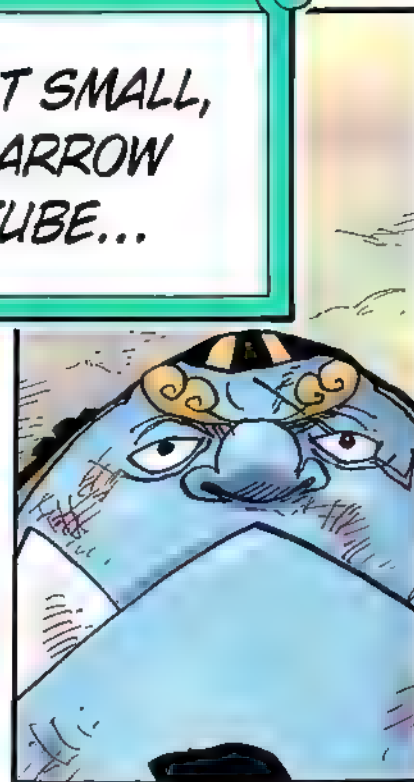


...TO
CALL A
ROAD...

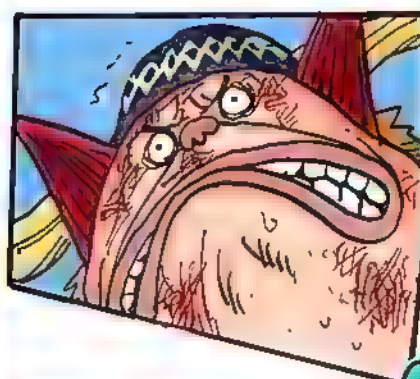
...FAR TOO
TINY...



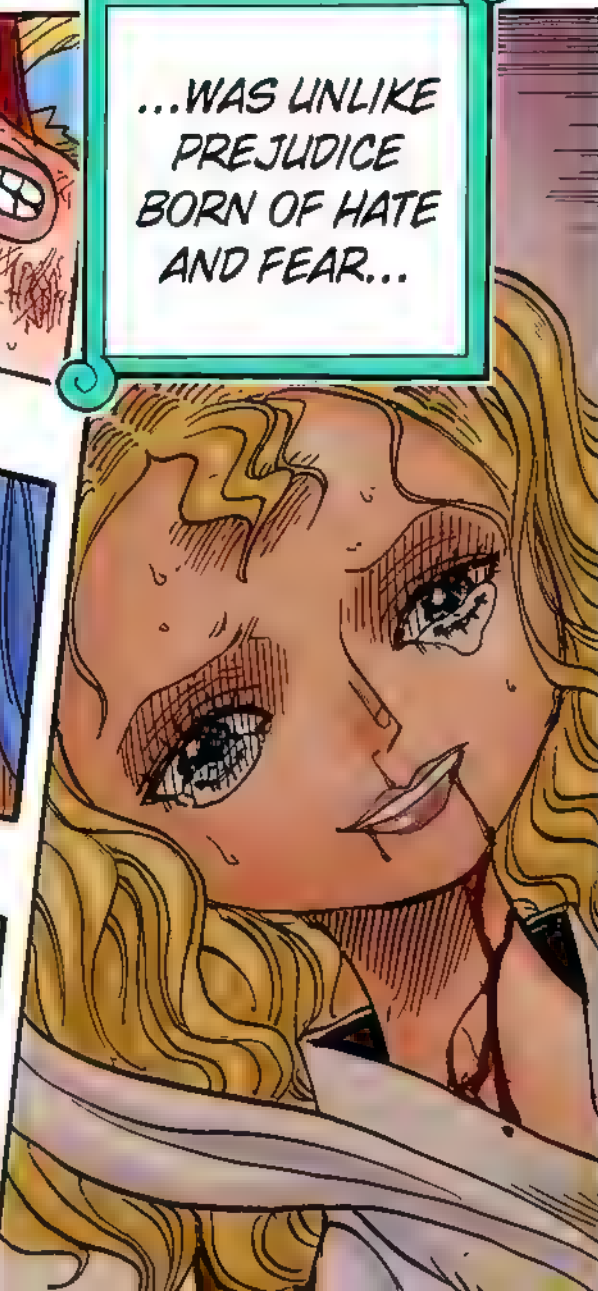
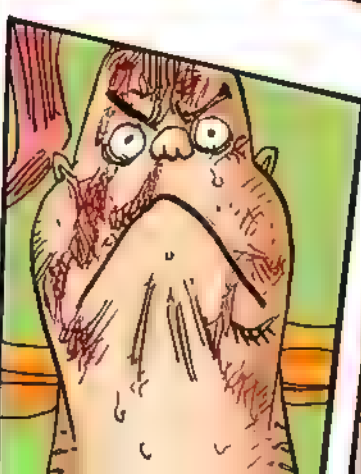
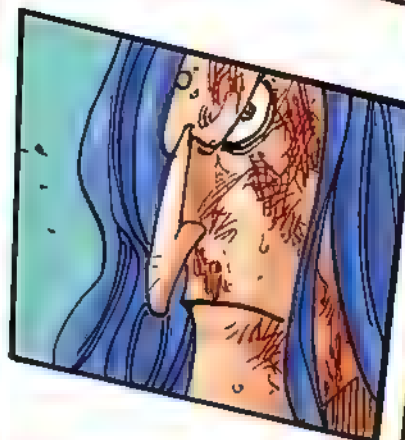
THAT SMALL,
NARROW
TUBE...

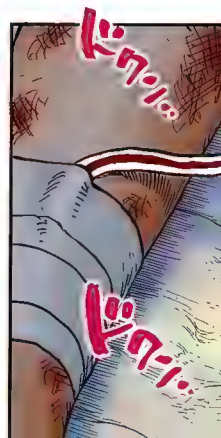
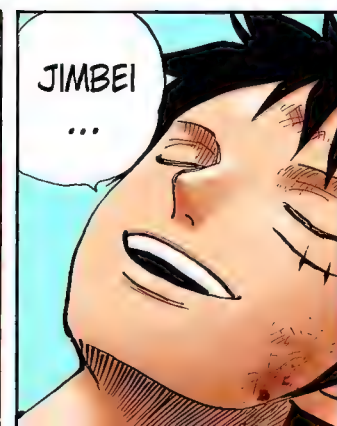
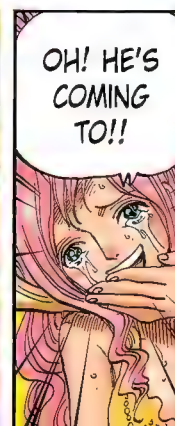
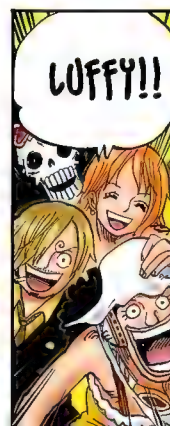
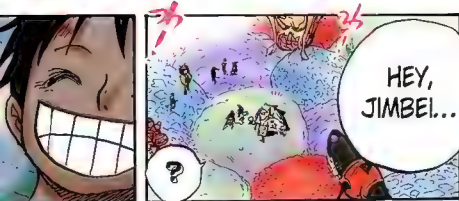
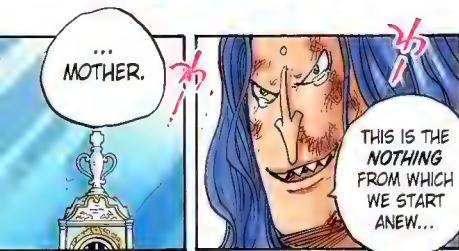


...OR BATTLE
WASHING
BLOOD CLEAN
WITH MORE
BLOODSHED.



...WAS UNLIKE
PREJUDICE
BORN OF HATE
AND FEAR...







vol. 66

ONE PIECE

#648 "Taiyo heto tsuzuku michi"

Chapter 649:

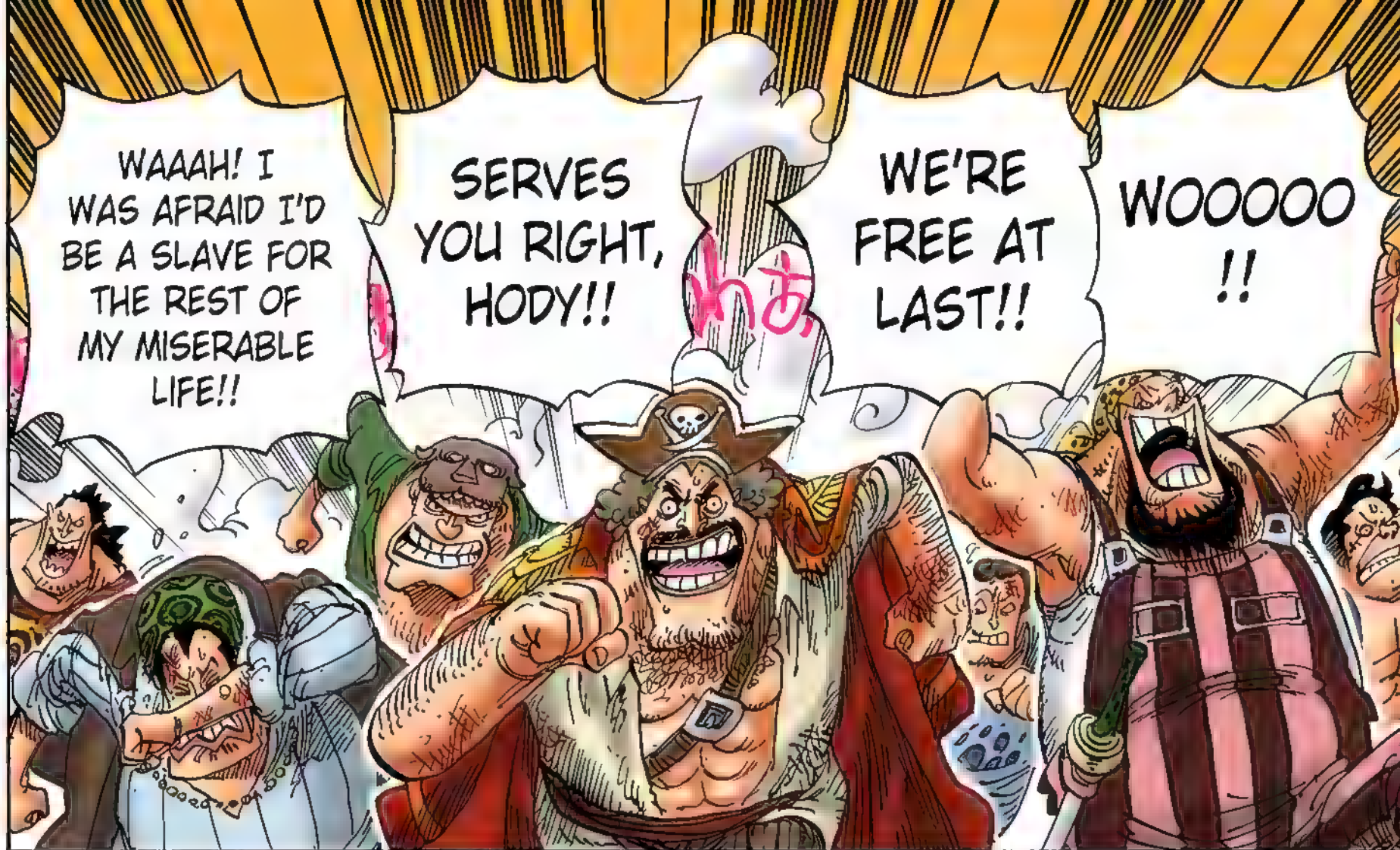
THE DANCE OF

BREAMS AND

PLAICES



DECKS OF THE WORLD, VOL. 32:
"SKYPIEA—GOD IS PLEASED WITH THIS YEAR'S CROP"

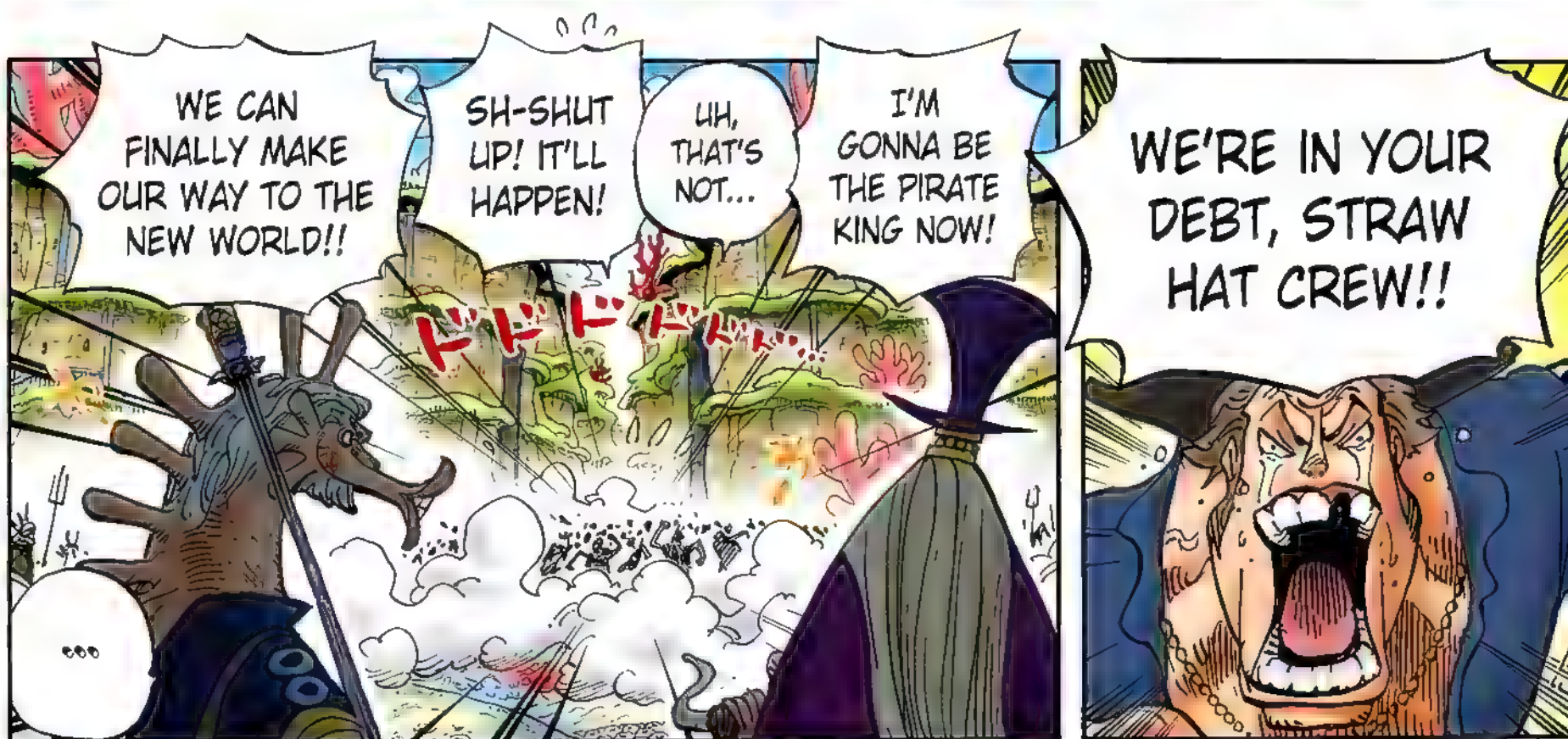


WAAAHH! I
WAS AFRAID I'D
BE A SLAVE FOR
THE REST OF
MY MISERABLE
LIFE!!

SERVES
YOU RIGHT,
HODY!!

WE'RE
FREE AT
LAST!!

WOOOOO
!!



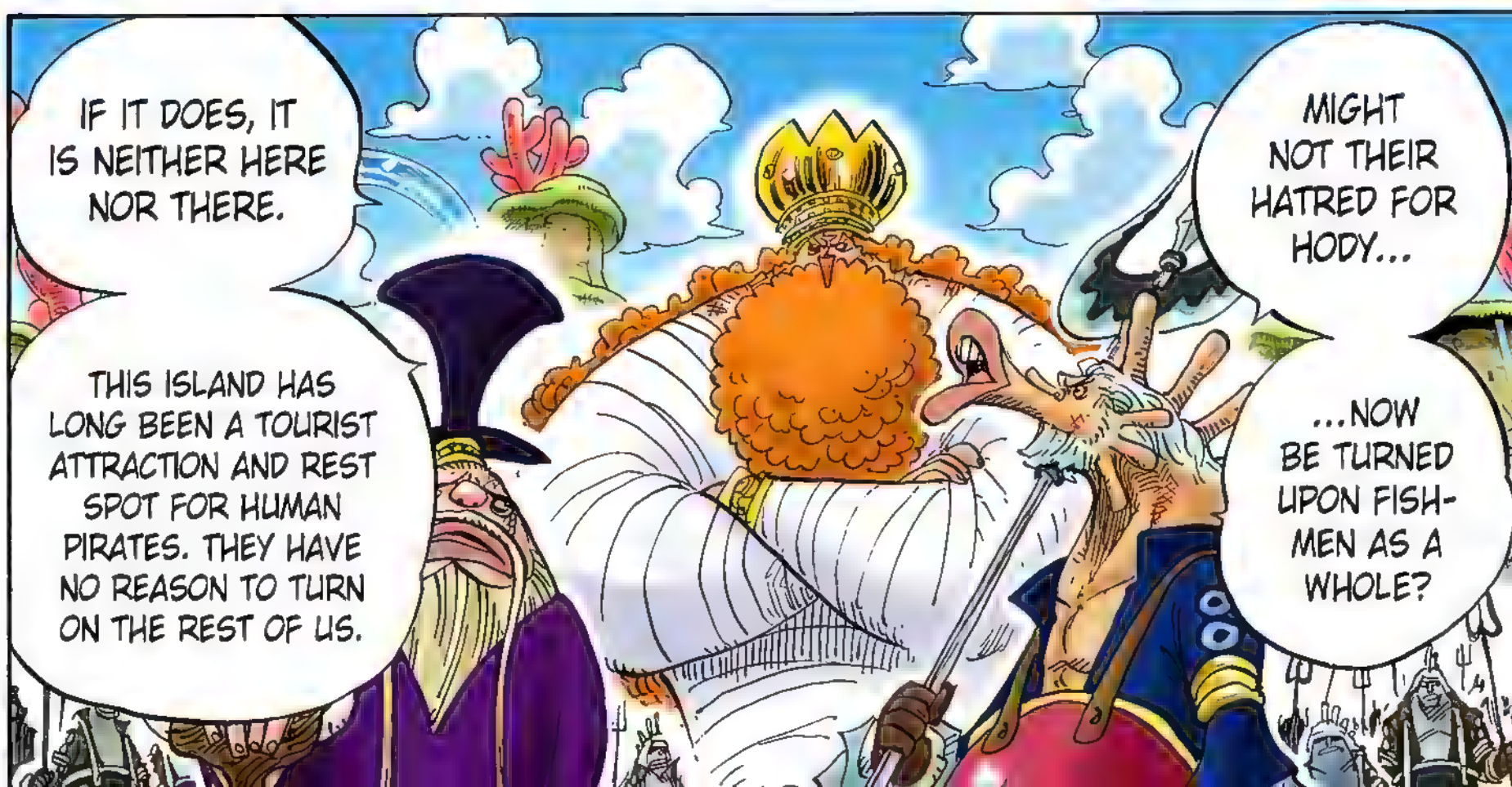
WE CAN
FINALLY MAKE
OUR WAY TO THE
NEW WORLD!!

SH-SHUT
UP! IT'LL
HAPPEN!

UH,
THAT'S
NOT...

I'M
GONNA BE
THE PIRATE
KING NOW!

WE'RE IN YOUR
DEBT, STRAW
HAT CREW!!



IF IT DOES, IT
IS NEITHER HERE
NOR THERE.

THIS ISLAND HAS
LONG BEEN A TOURIST
ATTRACTION AND REST
SPOT FOR HUMAN
PIRATES. THEY HAVE
NO REASON TO TURN
ON THE REST OF US.

MIGHT
NOT THEIR
HATRED FOR
HODY...

...NOW
BE TURNED
UPON FISH-
MEN AS A
WHOLE?



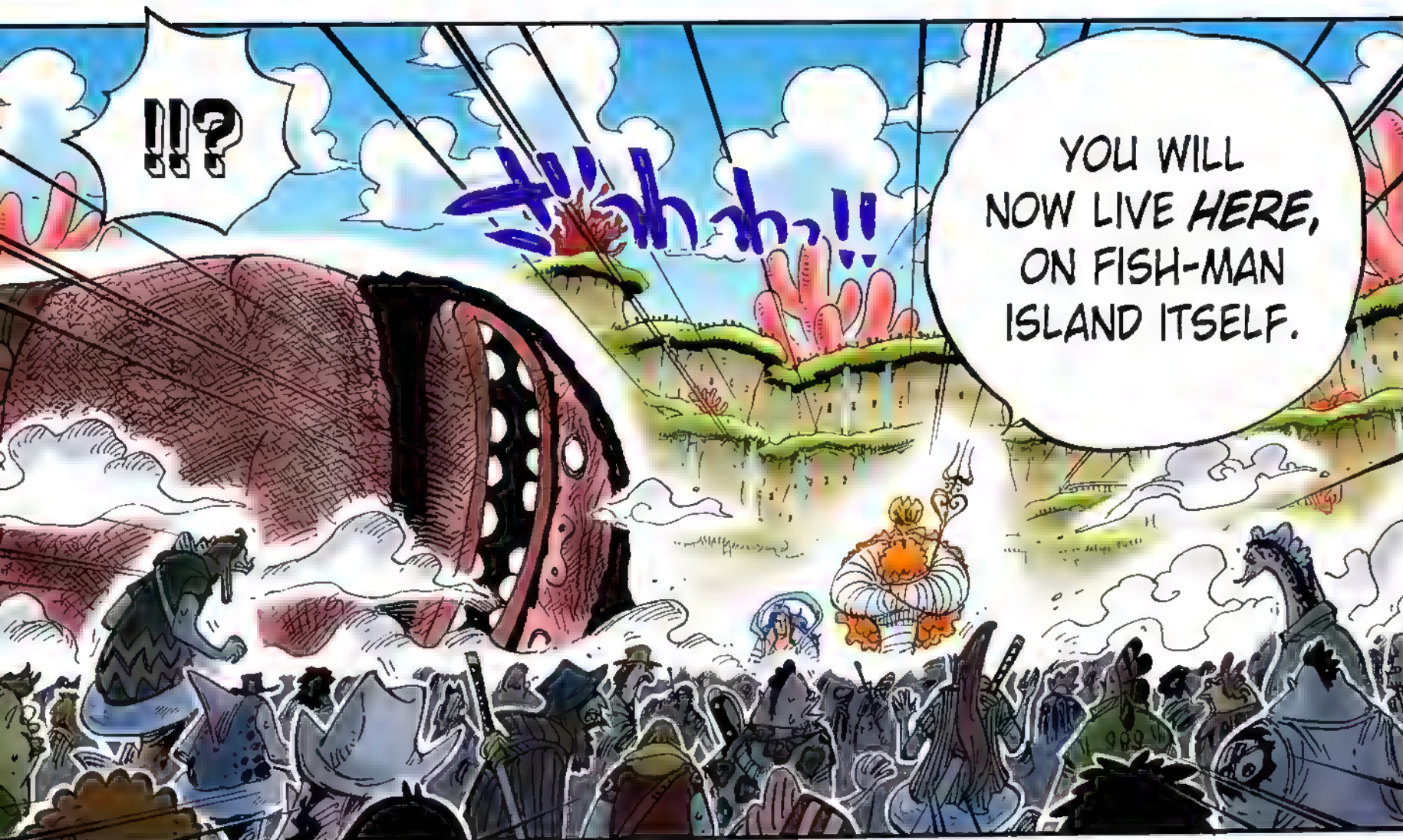
WE DIDN'T EVEN
KNOW HODY WAS
THE ONE WHO
KILLED THE QUEEN!
THEY WERE ALL
CRAZY!!

FEED!!
PLEASE
DON'T
BEHEAD
US!!

THE
REMNANTS OF
THE NEW FISH-
MAN PIRATES.



AND
NOW...



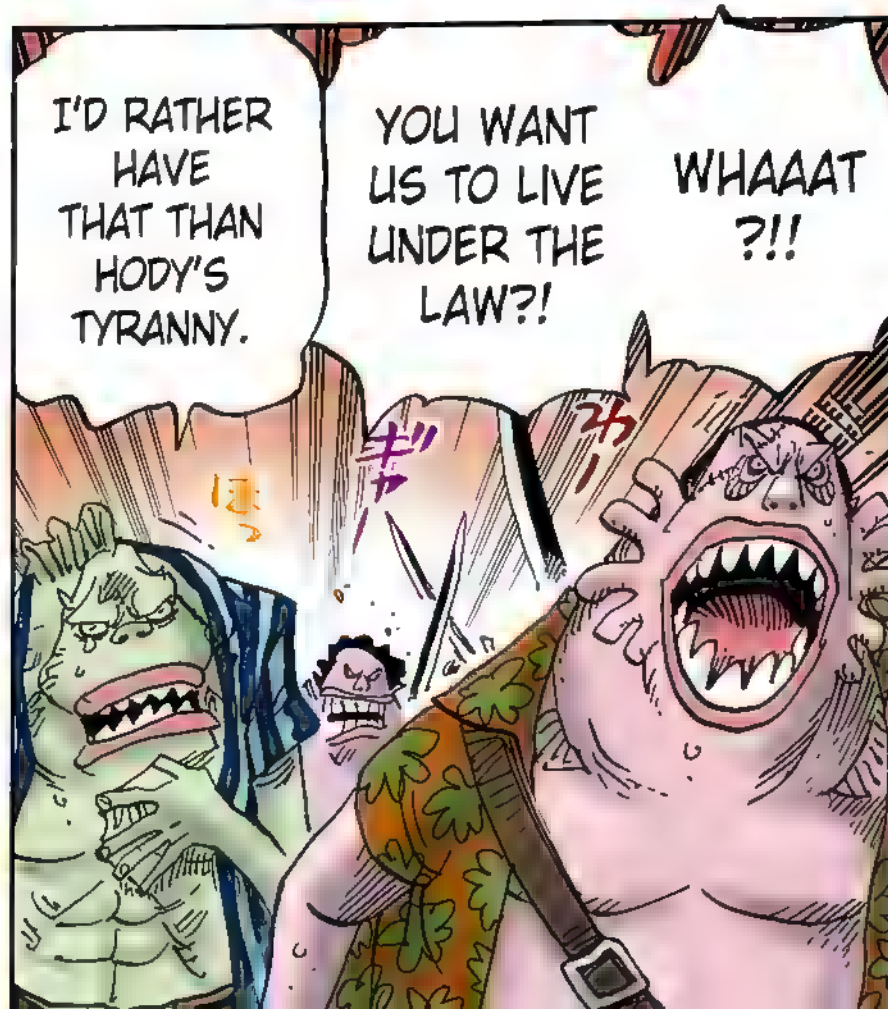
!!?

YOU WILL
NOW LIVE *HERE*,
ON FISH-MAN
ISLAND ITSELF.



...WE WON'T
BE ABLE TO LET
OUR CHILDREN
PLAY IN THE
STREET AGAIN!!

YOU CAN'T,
YOUR MAJESTY!!
IF *THOSE*
TYPES ARE
WANDERING
AROUND TOWN...



I'D RATHER
HAVE
THAT THAN
HODY'S
TYRANNY.

YOU WANT
US TO LIVE
UNDER THE
LAW?!

WHAAAT
?!!

AS OF NOW,
THE FISH-MAN
DISTRICT ON THE
SEA FLOOR, FAR
OUT OF SIGHT...

I WILL GIVE
YOU JOBS THAT
MAKE USE OF
YOUR GREAT
STRENGTH.

YOU WILL, OF COURSE,
BE WORKING UNDER
MILITARY SUPERVISION...
A FORM OF PENAL
SERVICE, IF YOU WILL!

...HAD FINALLY
BEEN DRAGGED
OUT INTO THE
LIGHT.

THE DARKNESS
OF THE FISH-MAN
PEOPLE, THE TRUE
KILLER OF QUEEN
OTOHIME...

...IS
ENTIRELY
CLOSED
OFF!!!

...HAD, IRONICALLY
ENOUGH, BEEN FOILED
BY A BAND OF HUMAN
PIRATES STOPPING AT
THE ISLAND.

THE PIRATE HODY
JONES' PLOT TO
TAKE OVER FISH-
MAN ISLAND...

ESCAPED
?!

WELL...
HE HAS
ESCAPED.

AND WHERE
IS STRAW
HAT LUFFY?

DON'T BE STUPID.
WE ALREADY HAD
TO FIGHT IN THAT
SQUARE LIKE
SOME KIND OF
CIRCUS SHOW...

THE LAST THING
WE WANT IS TO
STICK AROUND
AND BE TREATED
LIKE HEROES.

THE
THOUGHT OF
IT MAKES ME
SICK.

IS THERE
SOMETHING
WRONG WITH
BEING A
HERO?

SO, WHY DID
YOU LEAVE THE
SQUARE AS
THOUGH YOU
WERE ESCAPING?

SHAA!!

WHY ARE YOU
REFUSING,
JIMBEI?!!

LET'S GO
ADVENTURING
TOGETHER!!!

NOT THAT
AGAIN! WHAT
IS WRONG
WITH YOU
GUYS?!

I WANNA
DRINK
ALL THE
GROG!!

LET ME LAY IT OUT
FOR YOU... THE HERO
IS THE GUY WHO
SHARES HIS GROG
WITH OTHERS!



I'M ONLY SAYING THAT I CANNOT GO RIGHT NOW!!

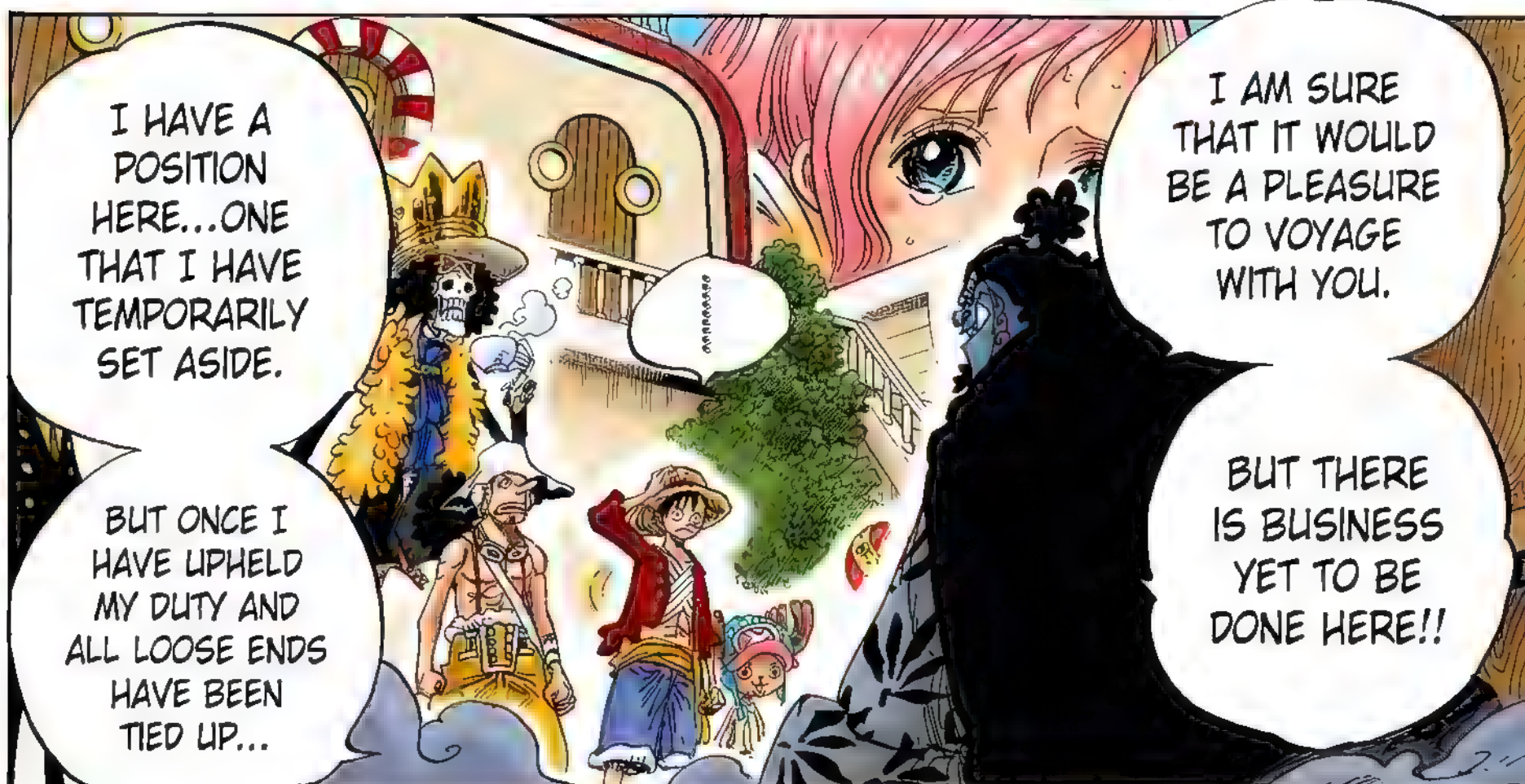
I AM GRATEFUL AND OVERJOYED FOR YOUR INVITATION!



YEAH! JOIN OUR CREW, BOSS!!

IT'D BE GREAT TO HAVE A FORMER WARLORD OF THE SEA ON BOARD!

ALSO, YOU NEED ABSOLUTE REST, LUFFY.



I HAVE A POSITION HERE...ONE THAT I HAVE TEMPORARILY SET ASIDE.

BUT ONCE I HAVE UPHOLD MY DUTY AND ALL LOOSE ENDS HAVE BEEN TIED UP...

I AM SURE THAT IT WOULD BE A PLEASURE TO VOYAGE WITH YOU.

BUT THERE IS BUSINESS YET TO BE DONE HERE!!

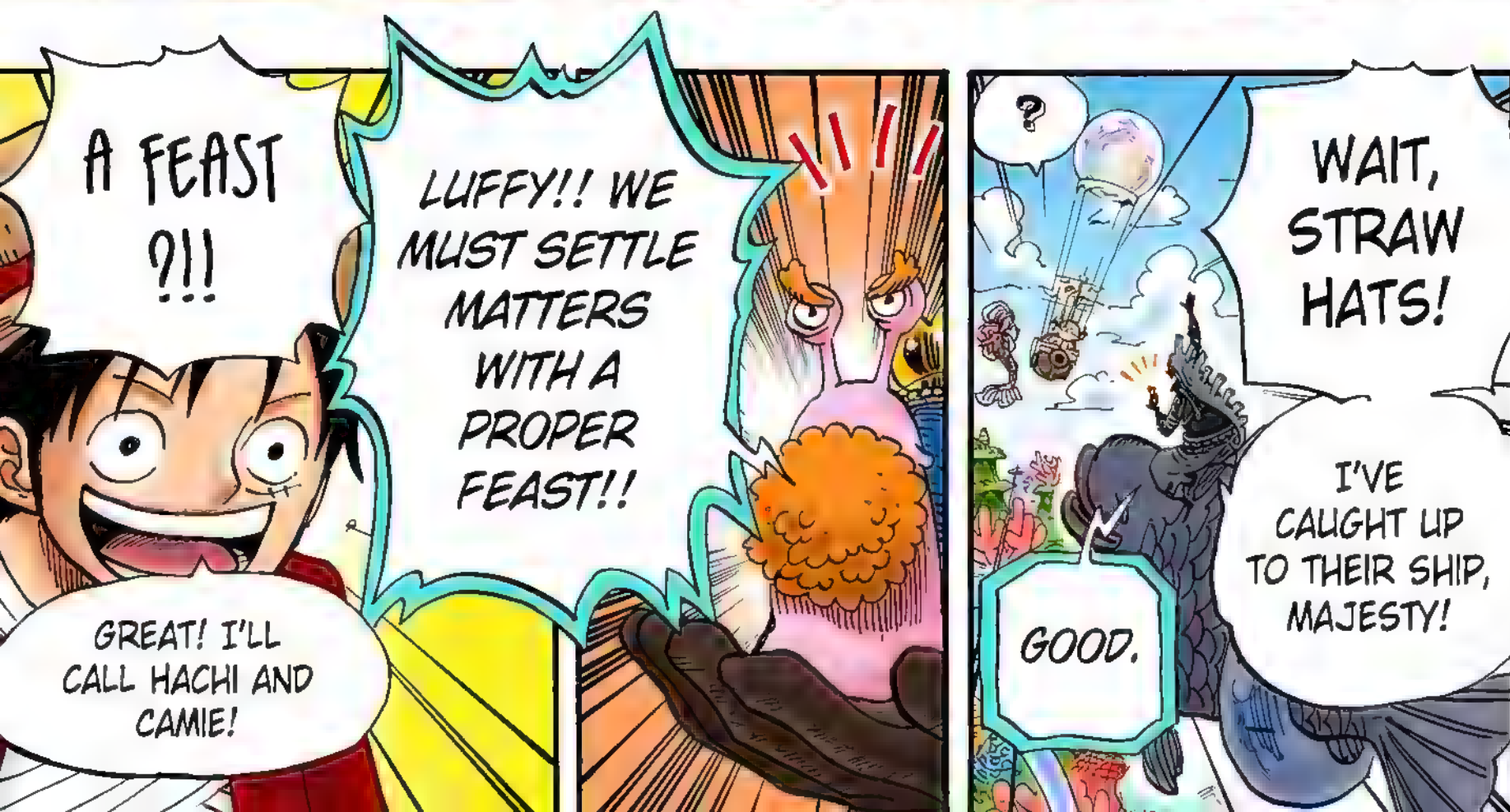
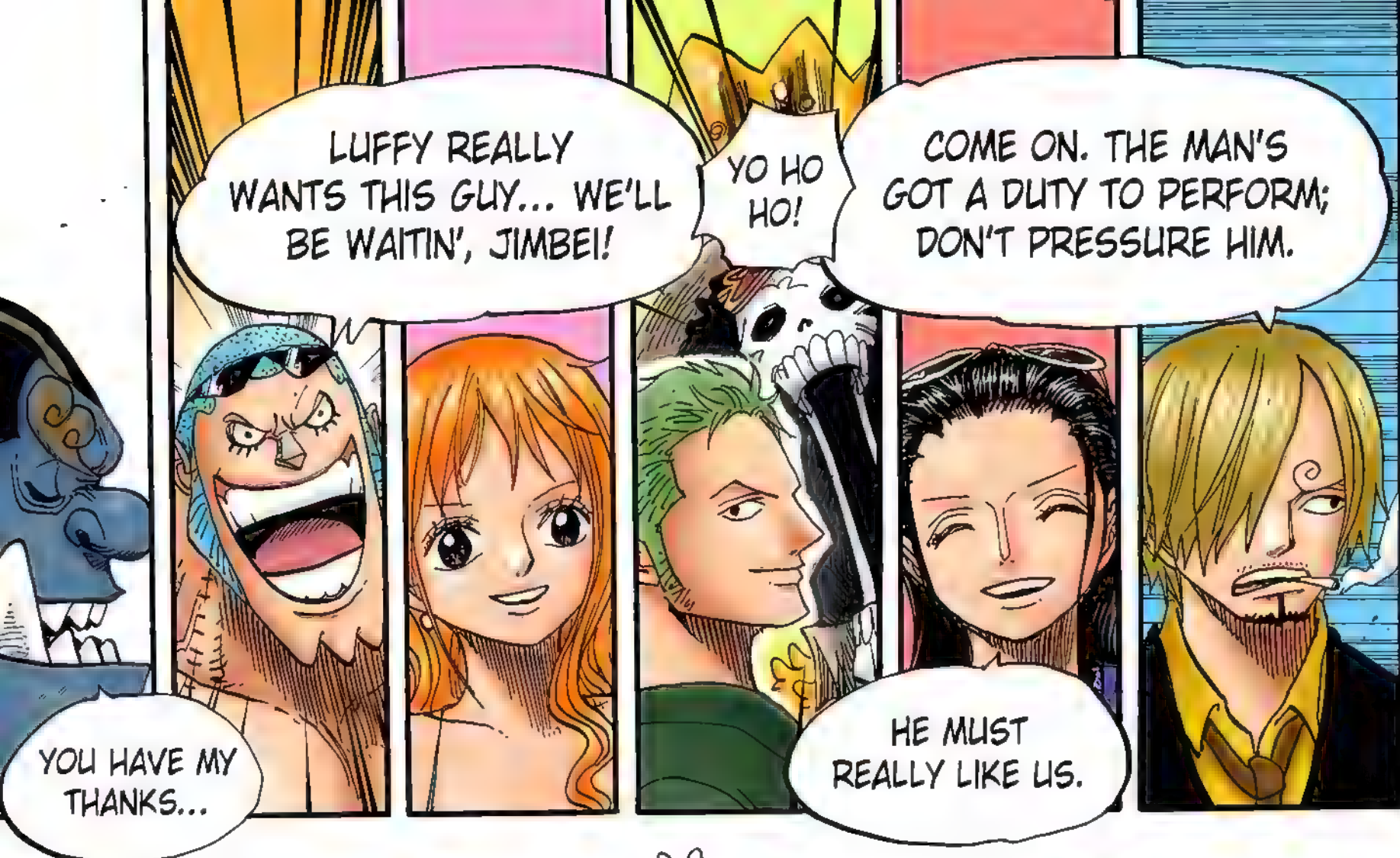


...WILL YOU ASK ME TO JOIN THE STRAW HAT CREW ONCE AGAIN?!

YOU **BETTER** COME BACK!! GOT THAT?!

...I PROMISE YOU THAT I WILL RETURN TO YOU.

IF YOU STILL FEEL THE SAME WAY ABOUT ME THEN...

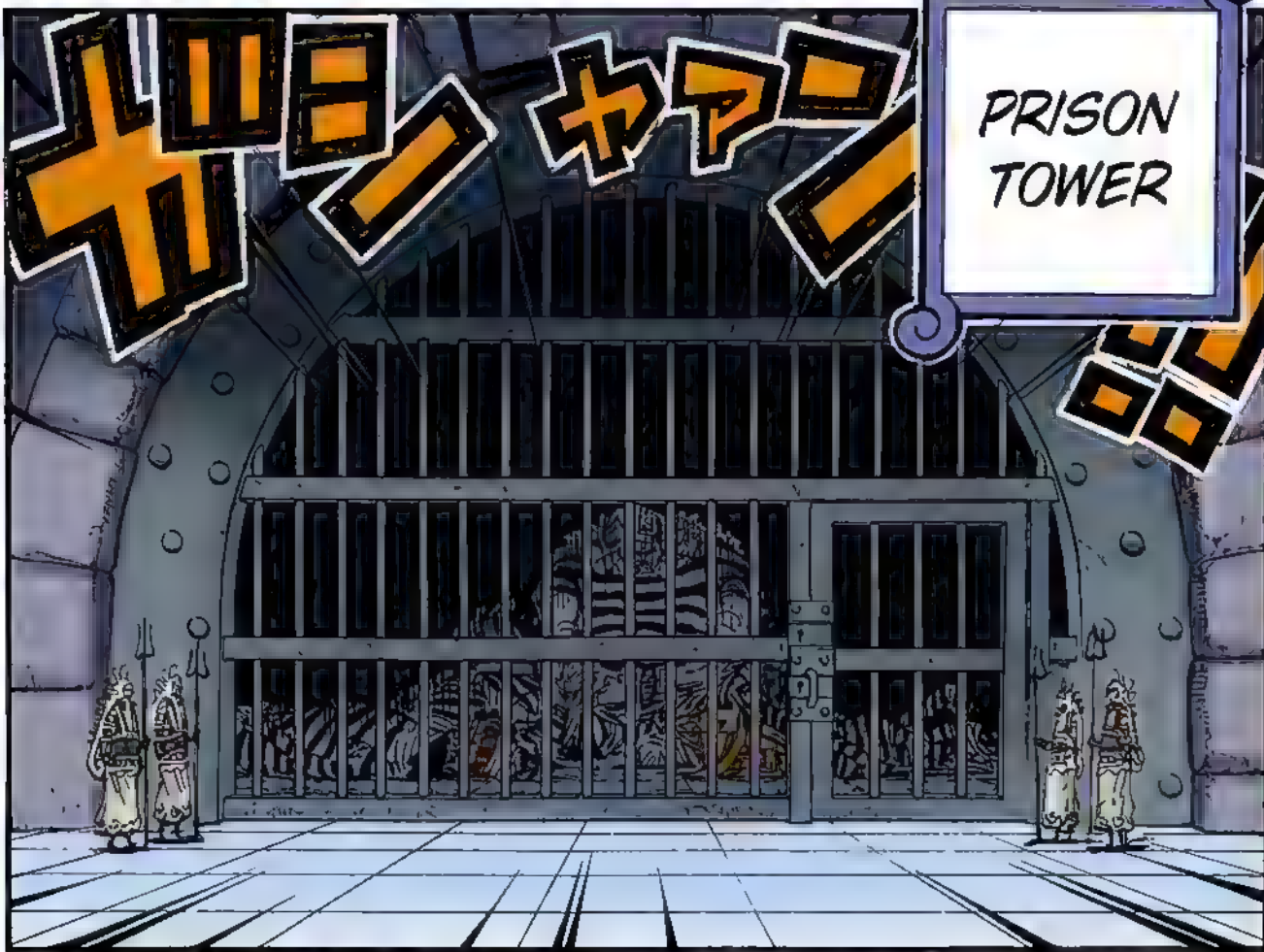




...
SEALED
OFF.



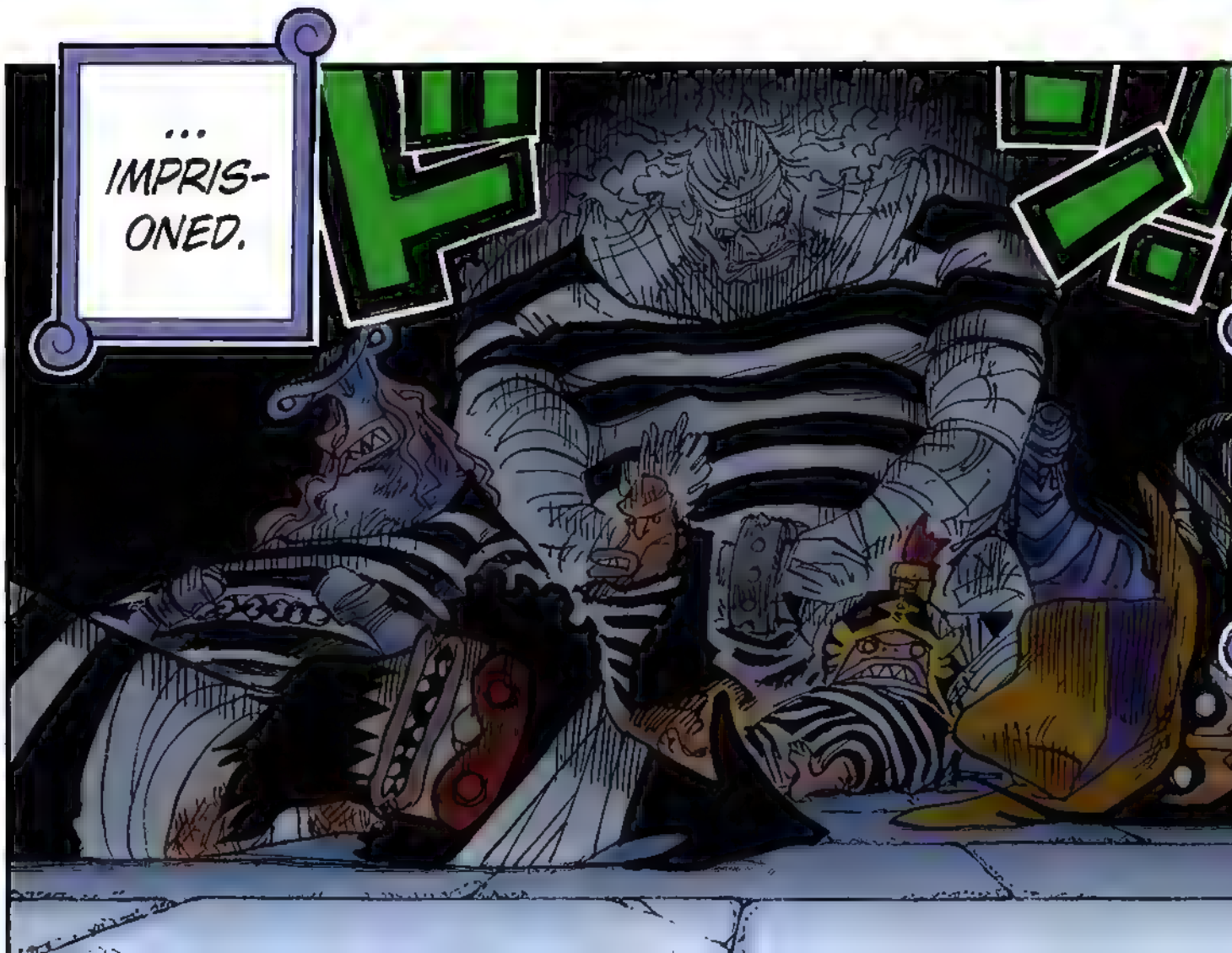
FISH-MAN
DISTRICT
...



PRISON
TOWER



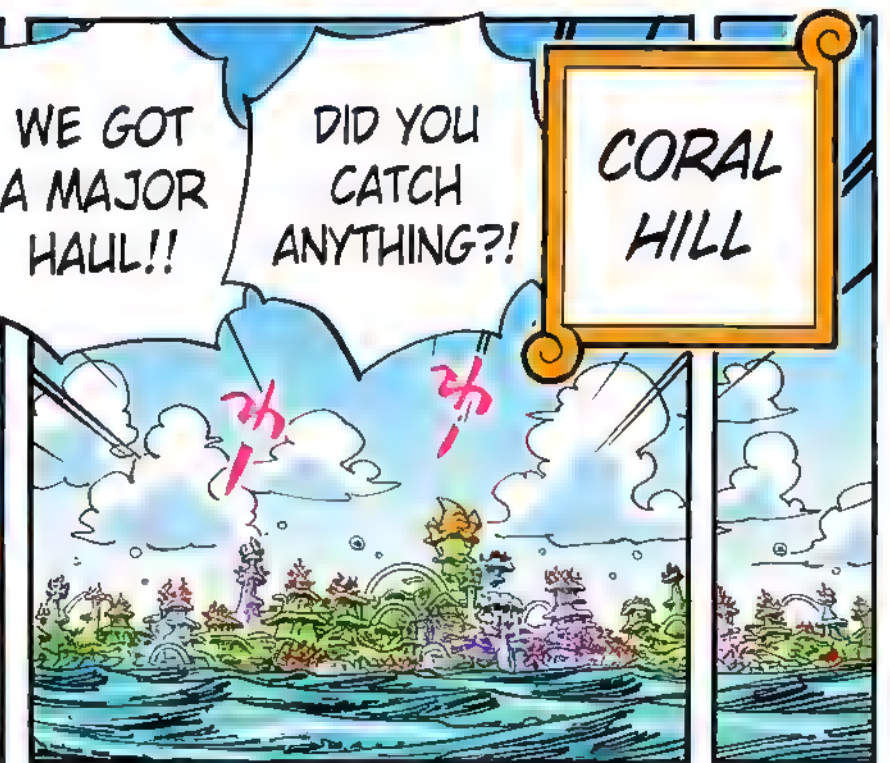
RYUGU
PALACE



...
IMPRIS-
ONED.

OFFICERS
OF THE NEW
FISH-MAN
PIRATES...

...PLUS
VANDER
DECKEN...





RIDE
THOSE LONG
FLOUNDERS
TO THE
FEAST HALL!

WE WILL
SPEAK INSIDE,
DURING THE
FESTIVITIES!

THANK YOU
FOR COMING,
LUFFY AND
FRIENDS!

RYUGU
PALACE



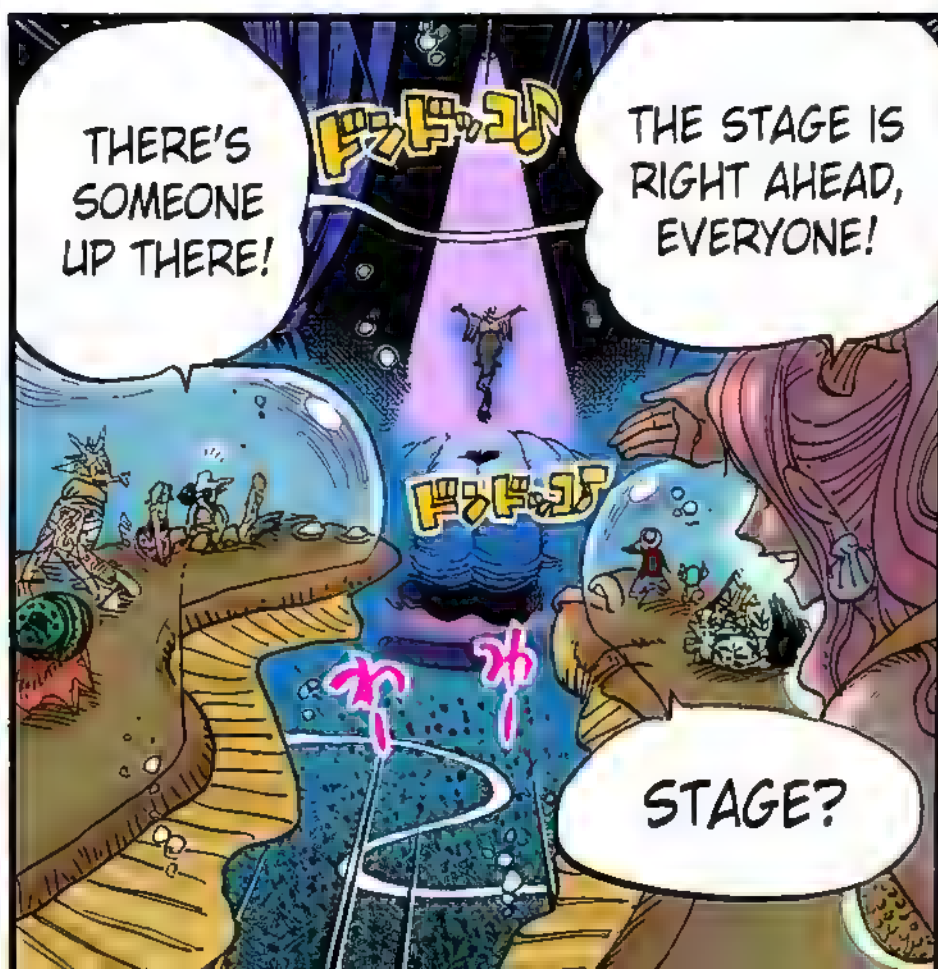
WHERE'S
THE MEAT?

WHAT IS THIS
PLACE?

IT'S A
PITCH-BLACK
ROOM FULL
OF WATER!

NYOO!
I'VE NEVER
BEEN IN THE
PALACE.

IS THIS
SUCH A
GOOD IDEA?
I'M GETTING
NERVOUS.



THERE'S
SOMEONE
UP THERE!

THE STAGE IS
RIGHT AHEAD,
EVERYONE!

STAGE?



IT'S
ALL MY
MEAT!!

SHUT
UP! DON'T
CALL US
HEROES!!

LOOK! THE
HEROES
ARE
HERE!!

LOOK AT
ALL THE
SOLDIERS
DOWN THERE.



AAA~
AAH~
AAAAAH~
♪

AH
AH AH~
AHHHH~
♪

THE PRIDE
OF FISH-
MAN ISLAND,
GREATEST DIVA
ON THE SEA
FLOOR, MARIA
NAPOLE!!

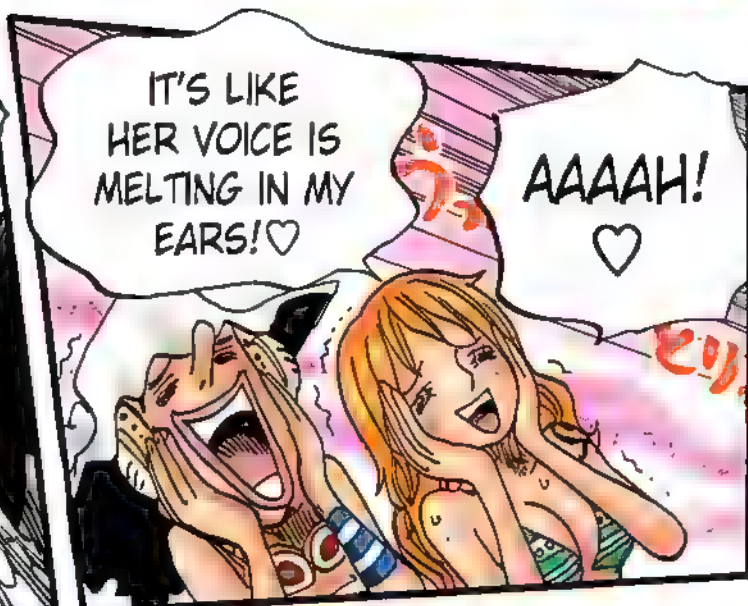
ドン・ドン・コ
ドン・ドン・コ



THE SWING JAZZ
ORCHESTRA!!

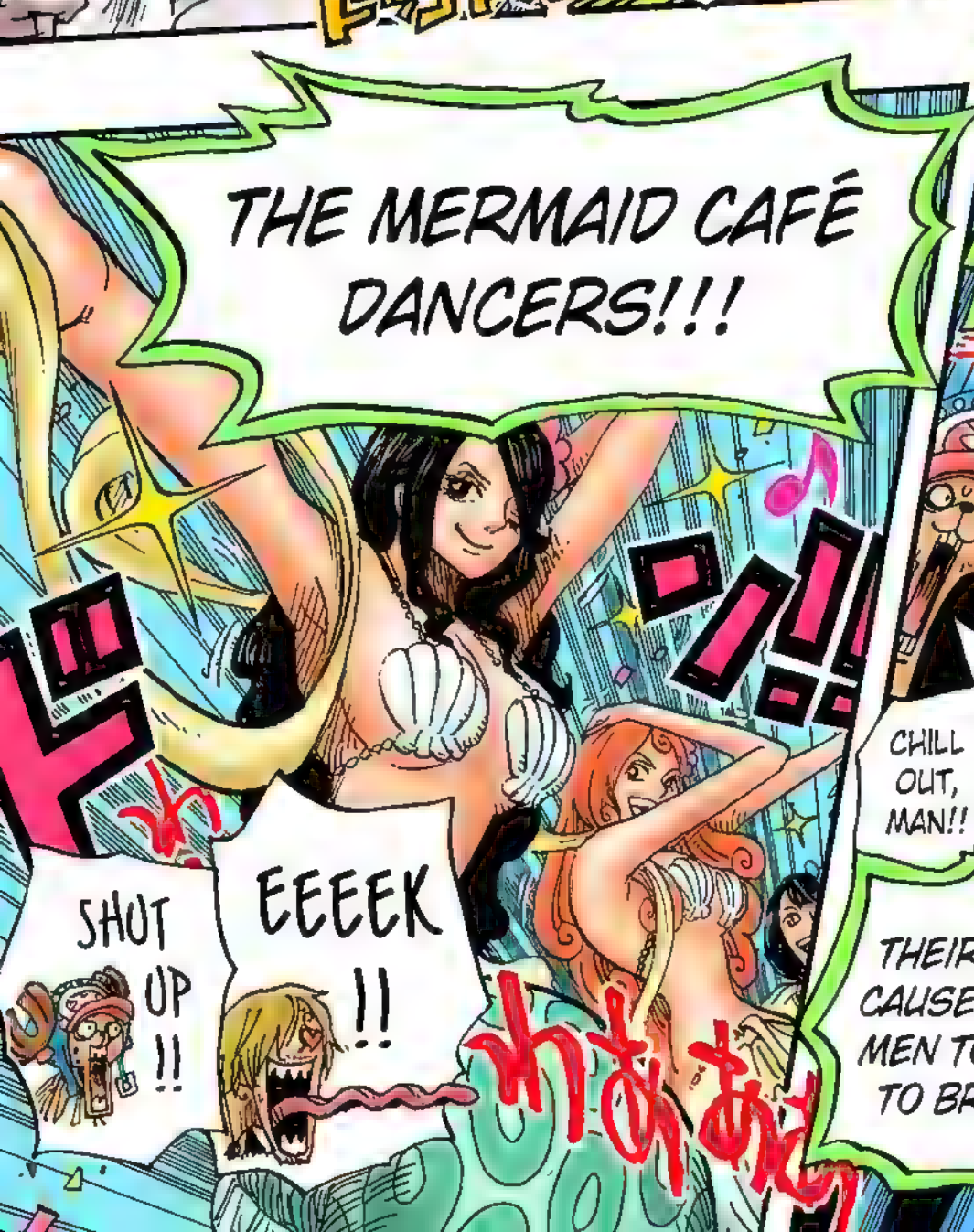
I CAN FEEL
MY SOUL
TREMBLING!!

AWW,
YEAH!



IT'S LIKE
HER VOICE IS
MELTING IN MY
EARS!♡

AAAAH!
♡



THE MERMAID CAFÉ
DANCERS!!!

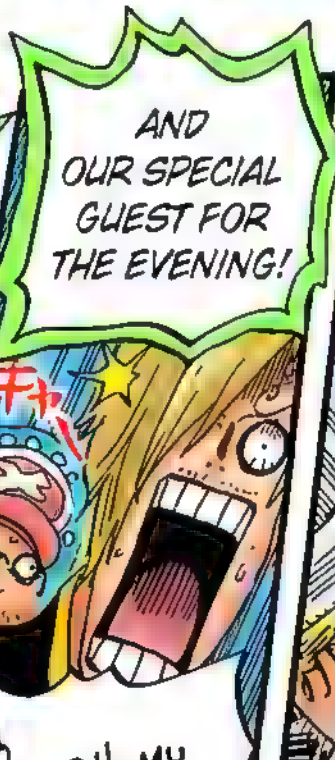
SHOT
UP
!!

EEEEK
!!

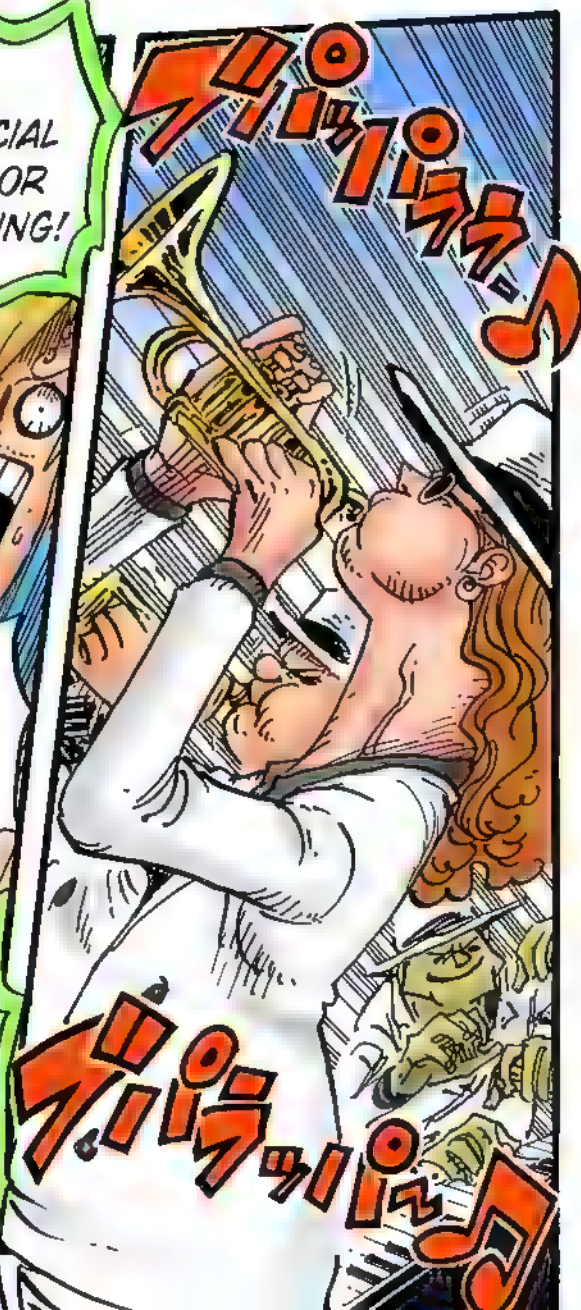
CHILL
OUT,
MAN!!

OH MY
GAWW!!

THEIR BEAUTY
CAUSES GROWN
MEN TO FORGET
TO BREATHE!!



AND
OUR SPECIAL
GUEST FOR
THE EVENING!



ドン・ドン・コ
ドン・ドン・コ

EAT, SING,
DRINK, DANCE AND
BE MERRY!!!

BRING
OUT THE
FOOD!!!

あああああ

ああ!!!

ど

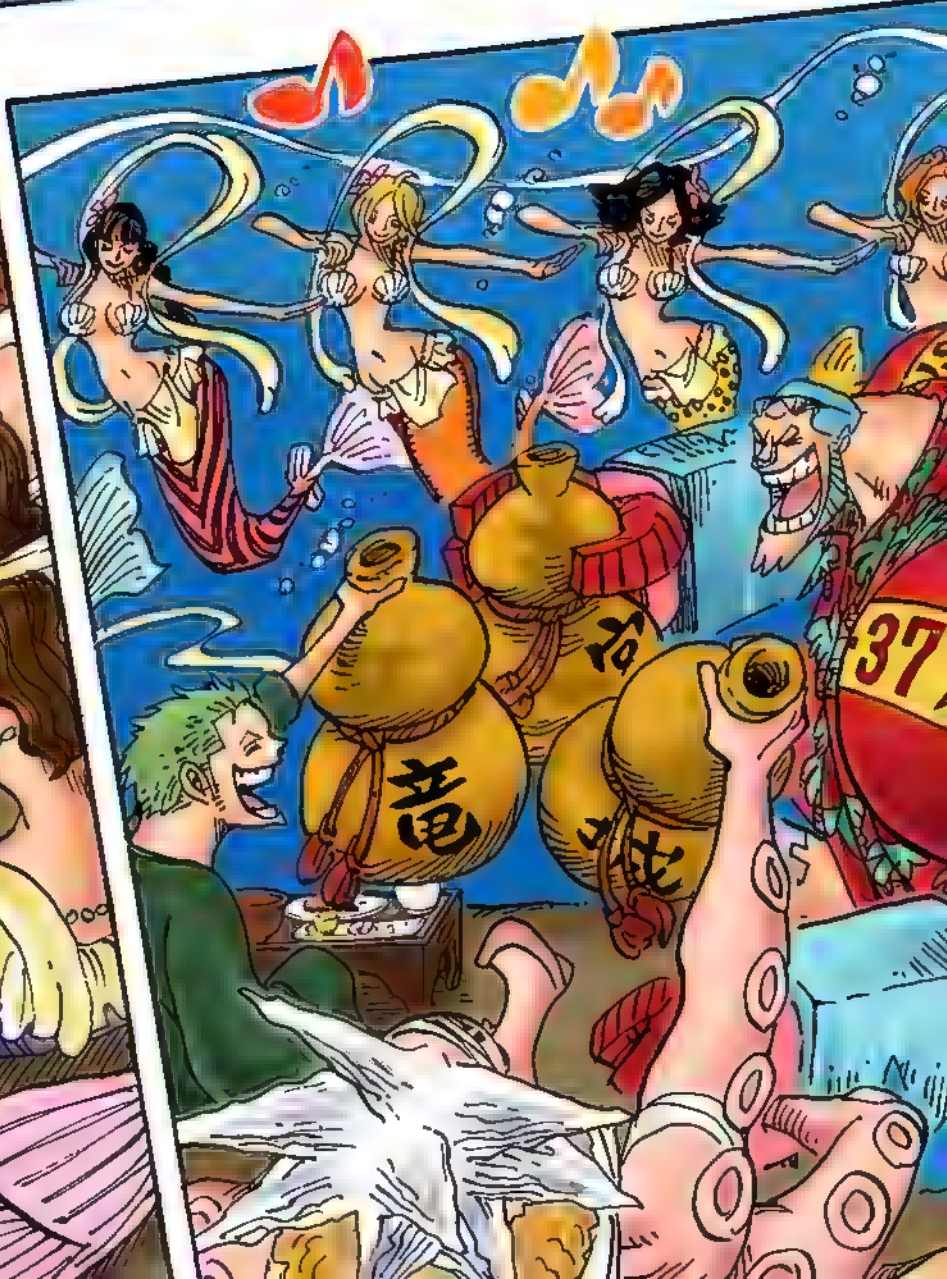
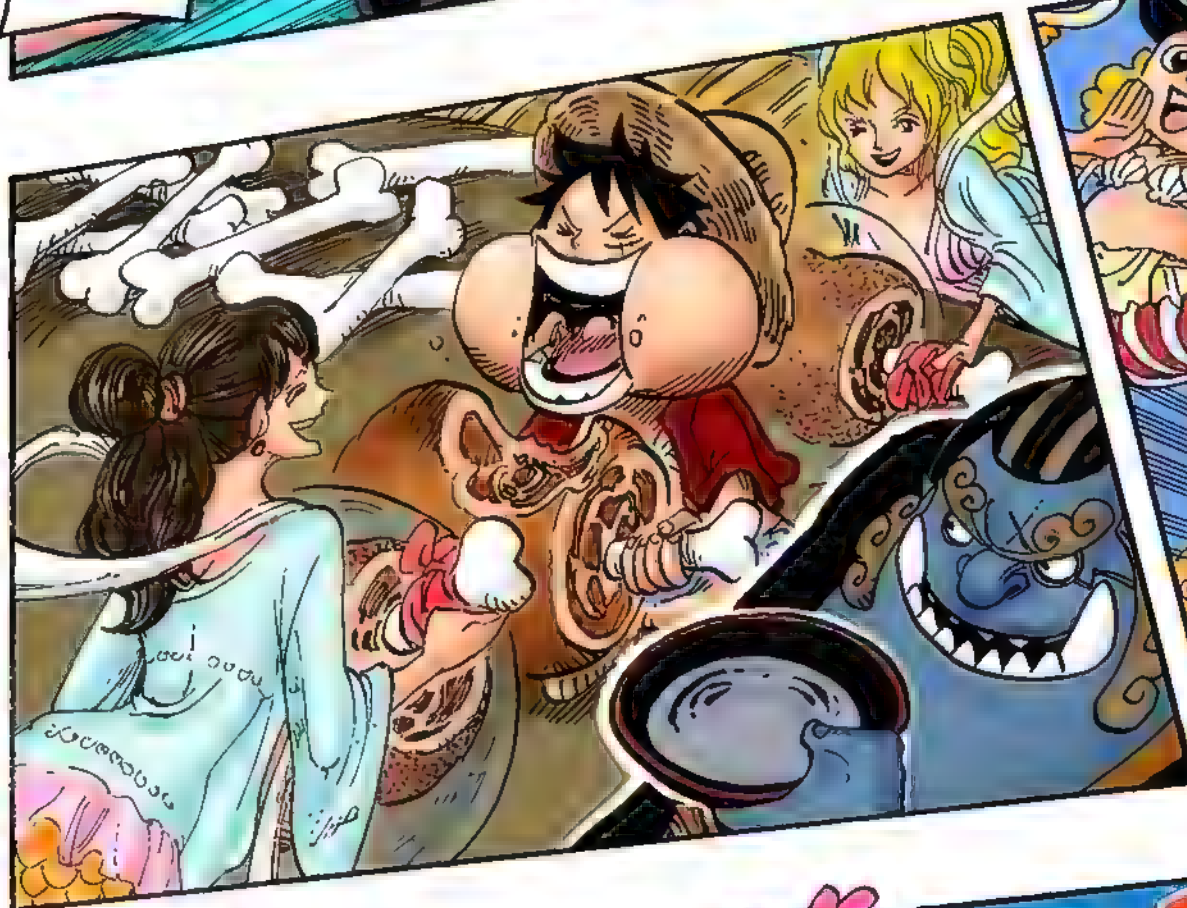
ーく!!!

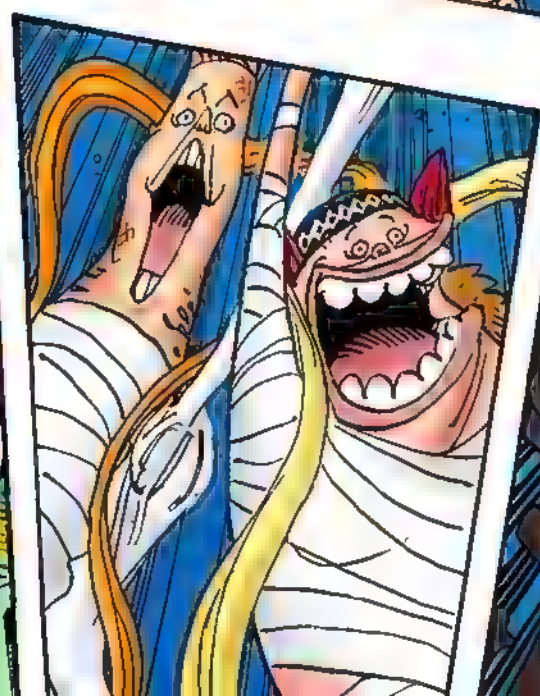
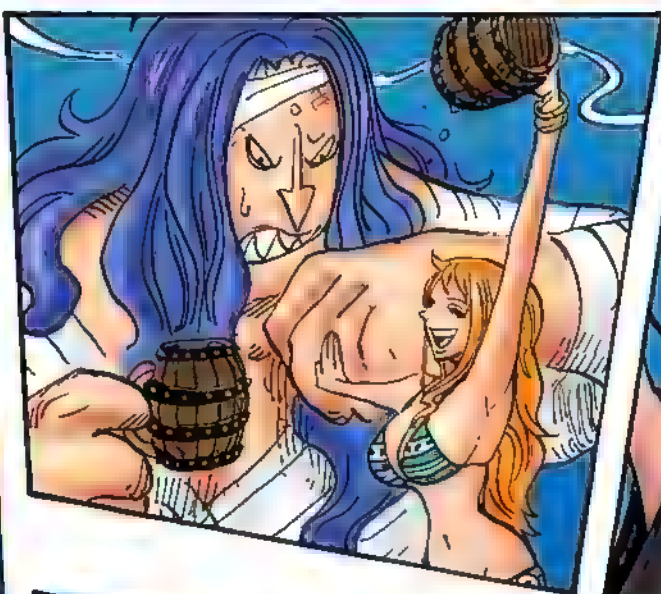
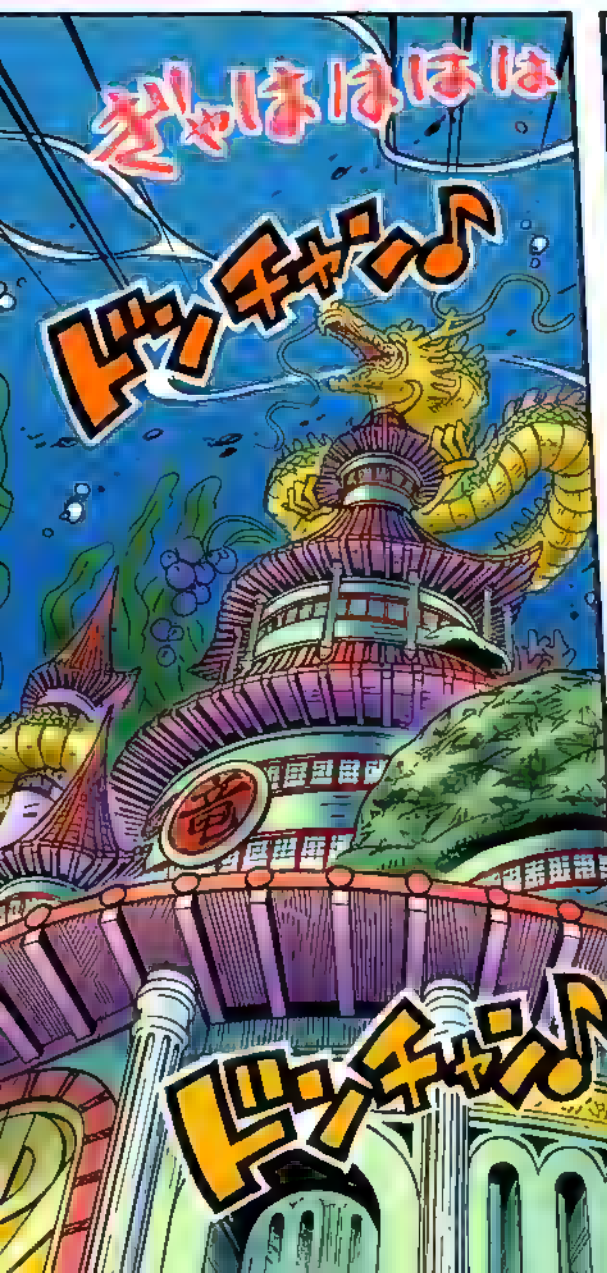
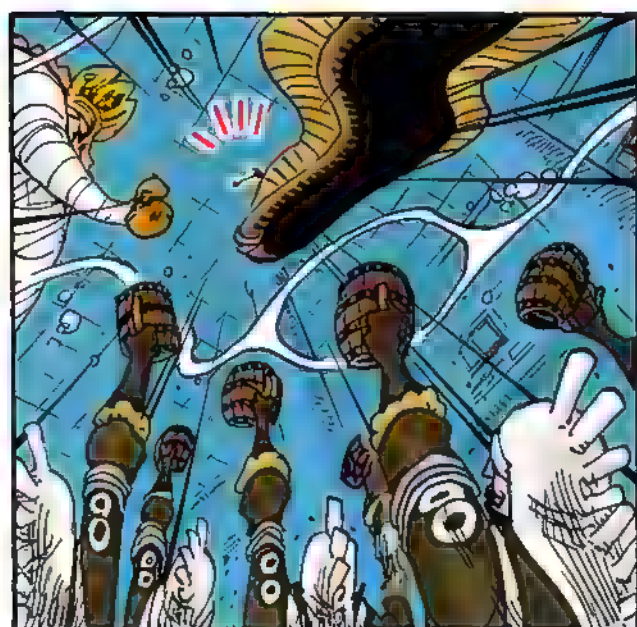
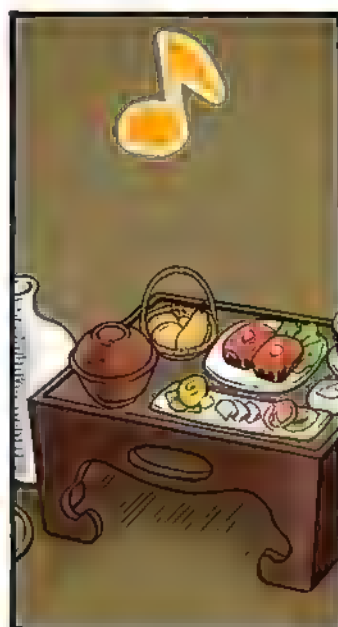
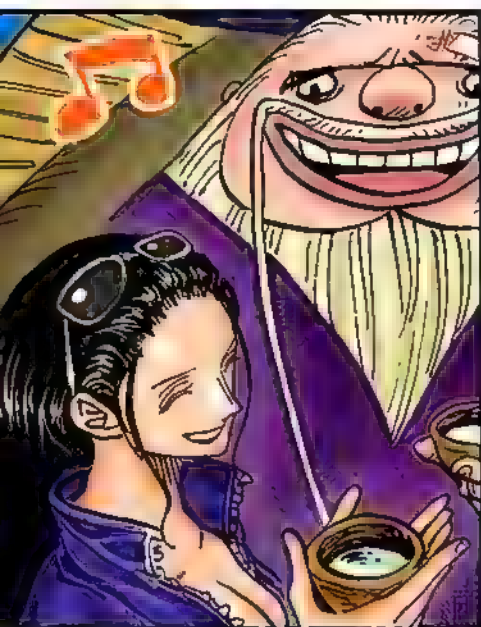
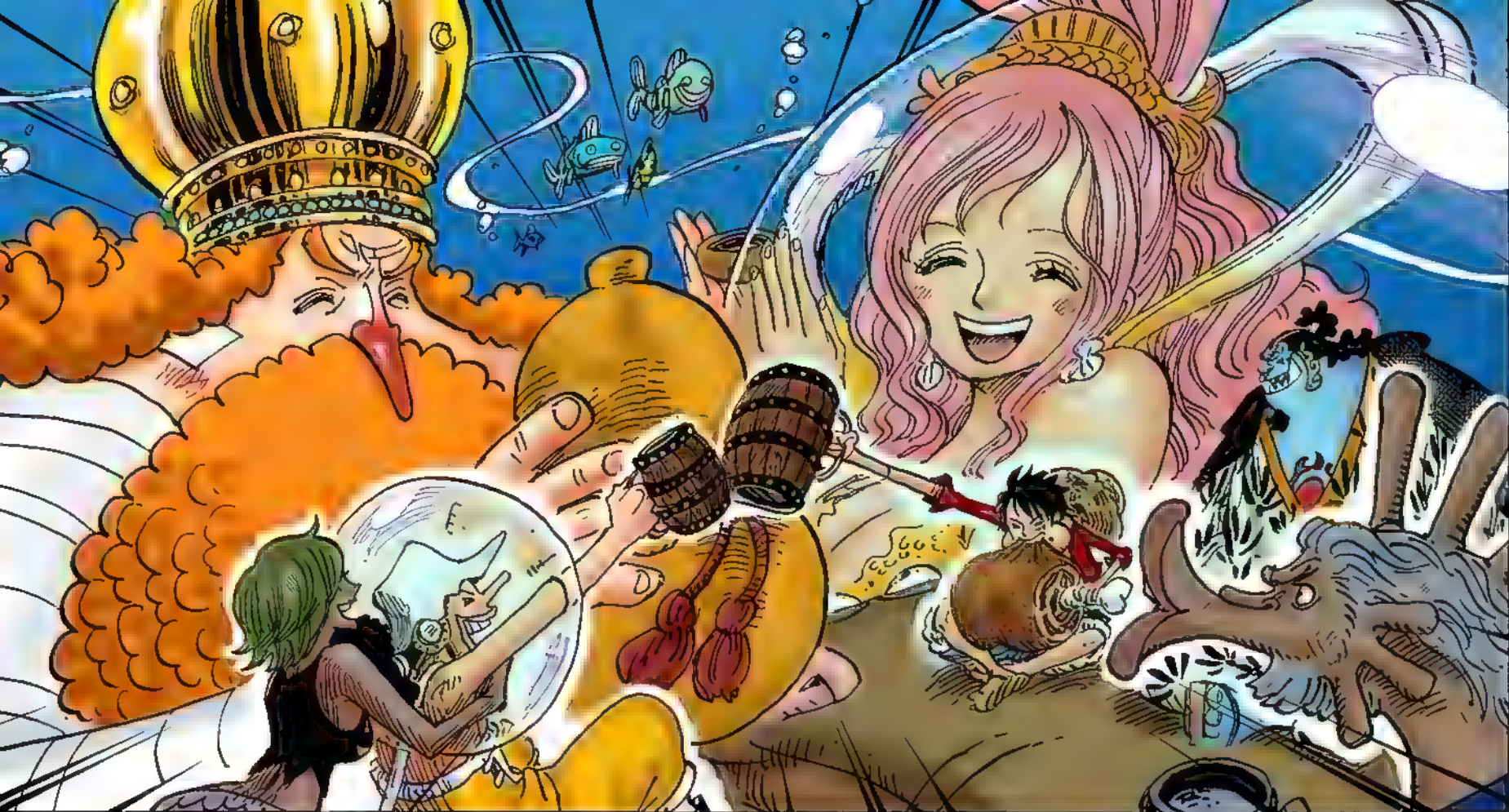


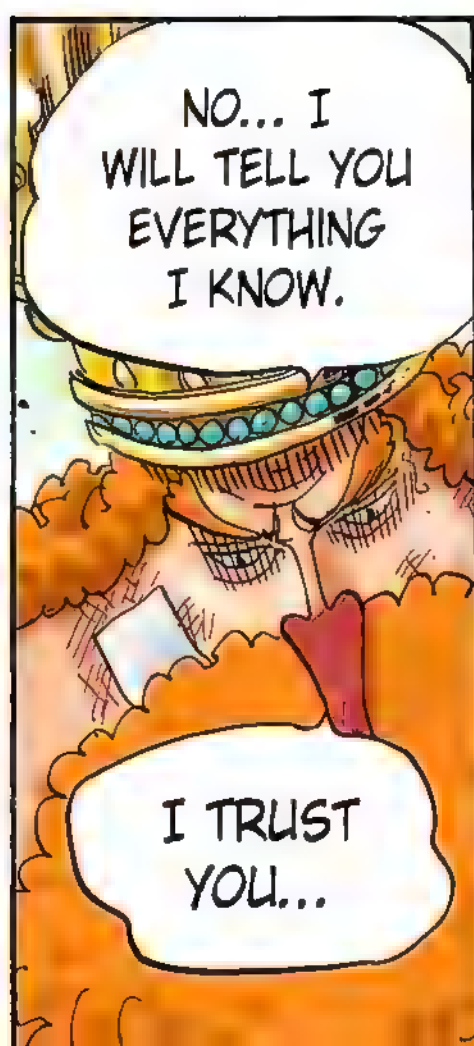
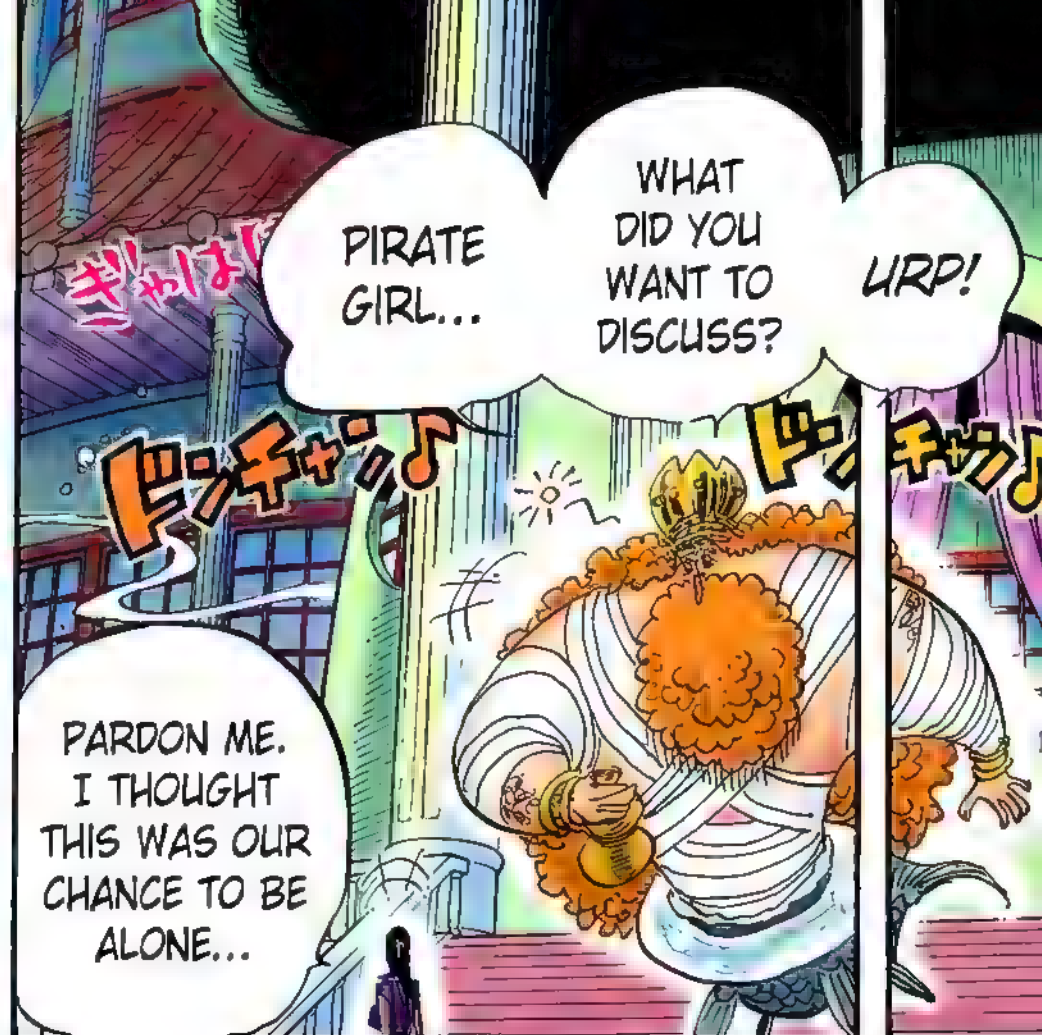
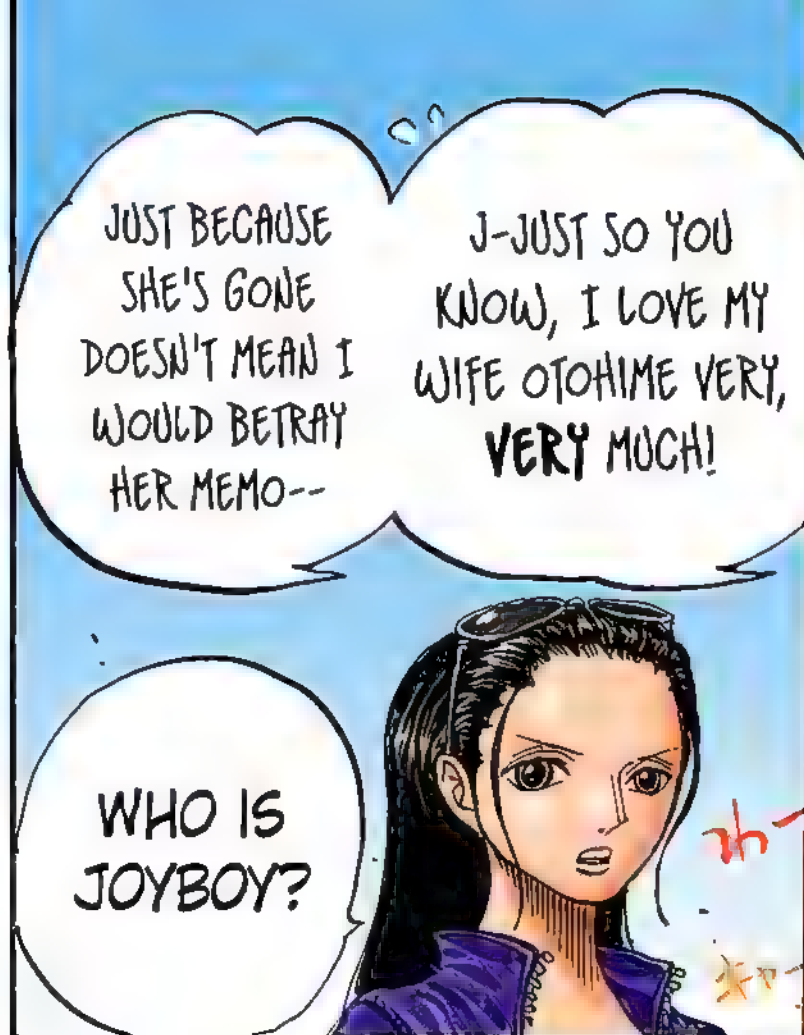
THE
DANCE OF
BREAMS...

...AND
PLAICES!

OW!









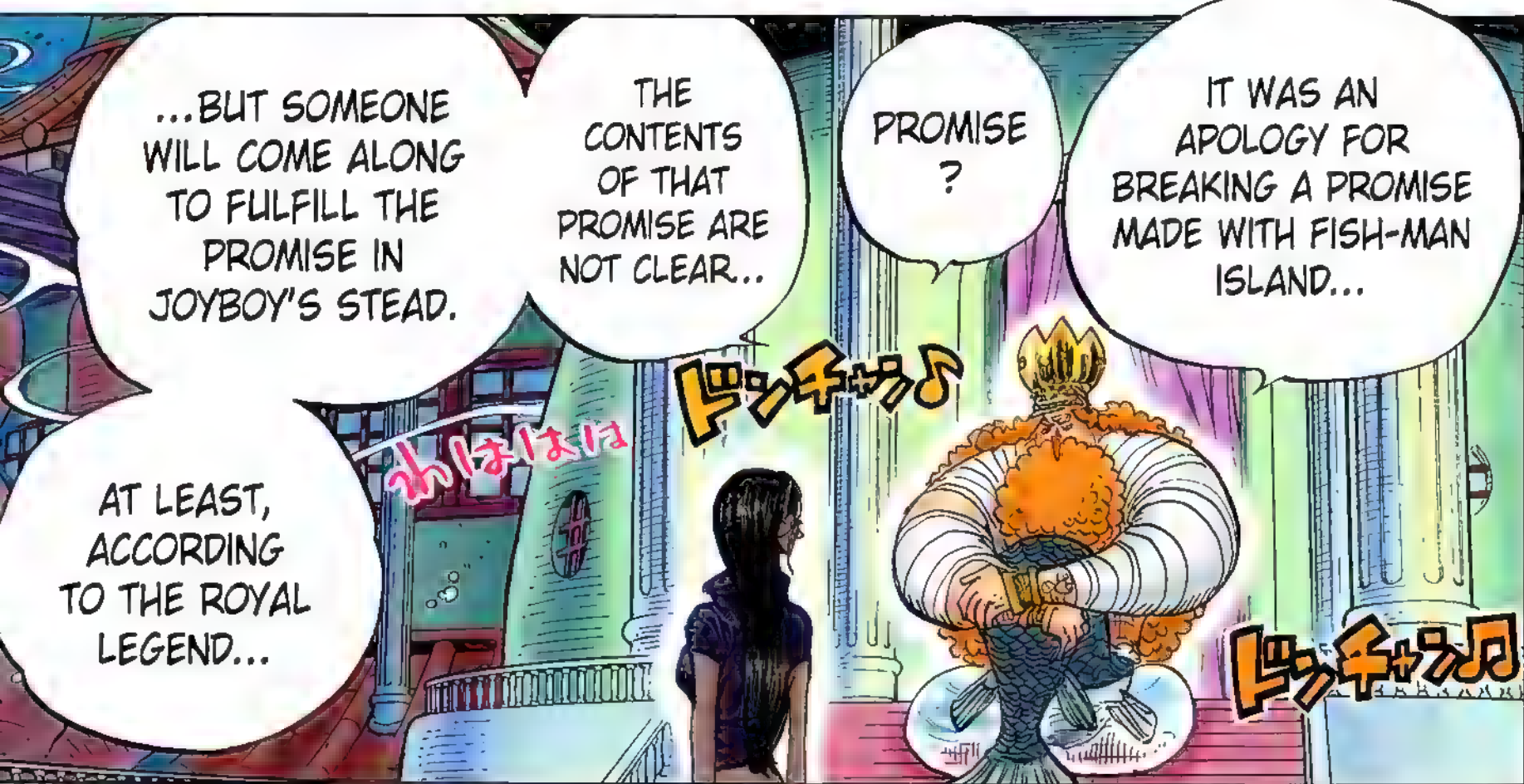
THAT MESSAGE
WAS MEANT FOR THE
MERMAID PRINCESS
ON THE ISLAND AT
THE TIME.



...WHO LIVED ON
THE SURFACE
DURING THE 100-
YEAR VOID.

JOYBOY
IS A
PERSON...

SO,
AT LEAST
800 YEARS
AGO...



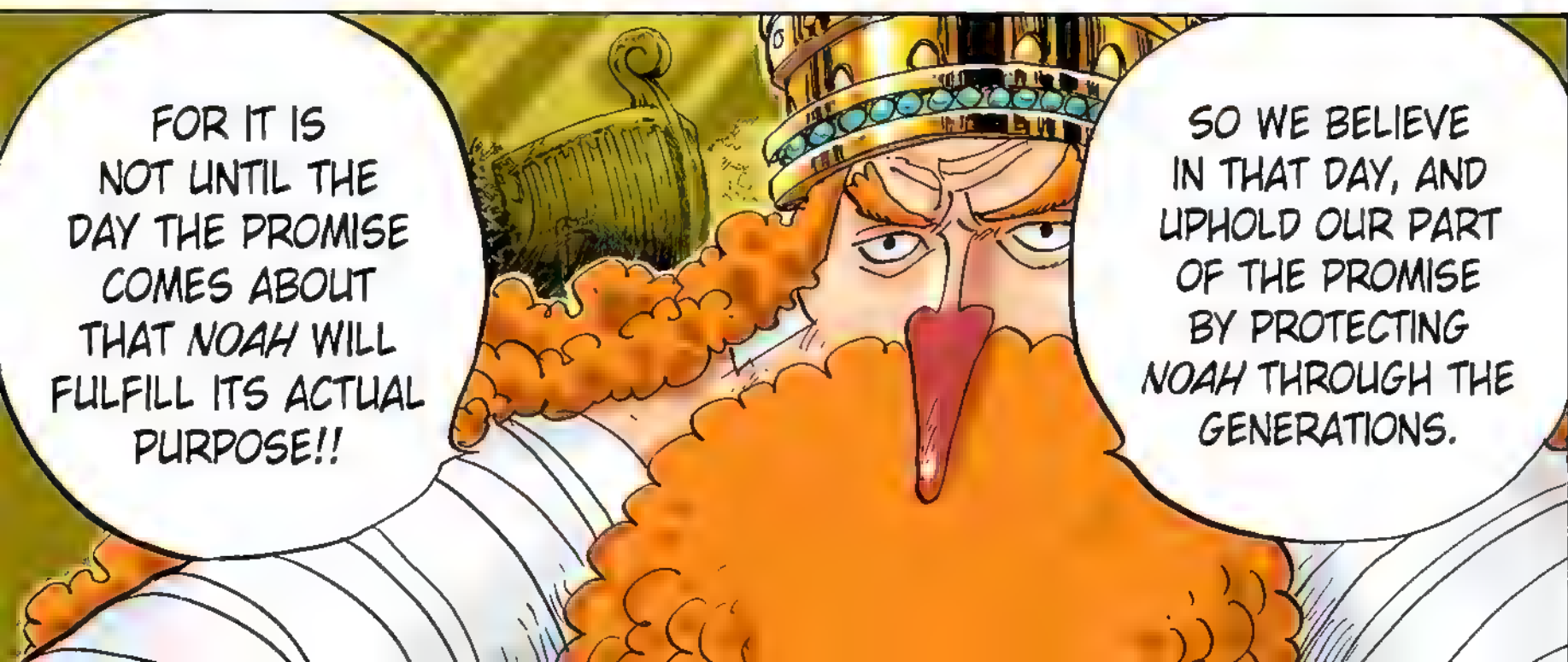
...BUT SOMEONE
WILL COME ALONG
TO FULFILL THE
PROMISE IN
JOYBOY'S STEAD.

THE
CONTENTS
OF THAT
PROMISE ARE
NOT CLEAR...

PROMISE
?

IT WAS AN
APOLOGY FOR
BREAKING A PROMISE
MADE WITH FISH-MAN
ISLAND...

AT LEAST,
ACCORDING
TO THE ROYAL
LEGEND...



FOR IT IS
NOT UNTIL THE
DAY THE PROMISE
COMES ABOUT
THAT NOAH WILL
FULFILL ITS ACTUAL
PURPOSE!!

SO WE BELIEVE
IN THAT DAY, AND
UPHOLD OUR PART
OF THE PROMISE
BY PROTECTING
NOAH THROUGH THE
GENERATIONS.

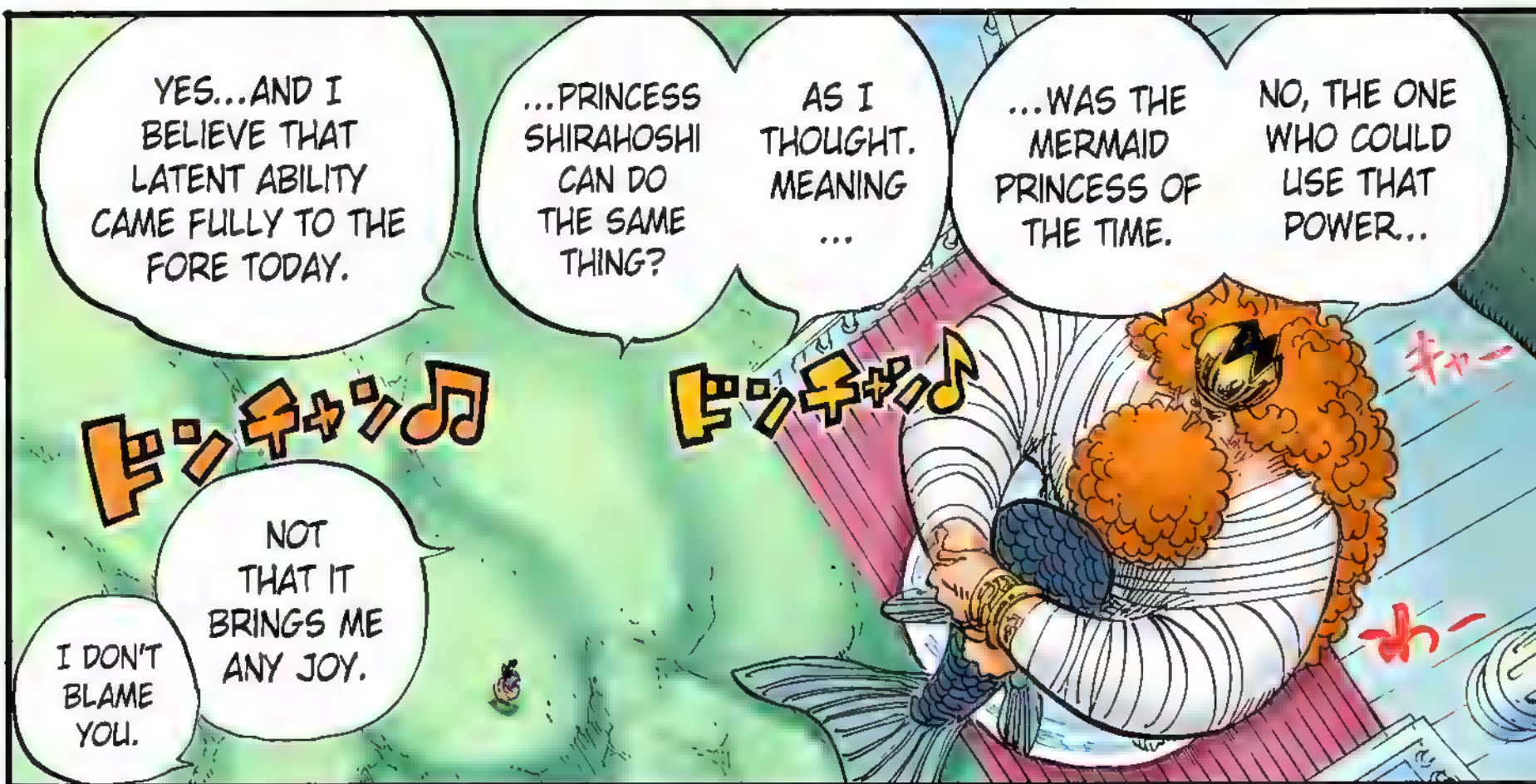


IF JOYBOY WAS
MEANT TO USE
NOAH...COULD HE
HAVE HAD THE
POWER TO CONTROL
NEPTUNIANS?

...BY
NEPTU-
NIANS.

...I HEARD
THAT NOAH
WAS TAKEN
TO THE
FOREST OF
THE SEA...

AFTER
EVERYTHING
ENDED
ABOVE THE
ISLAND...



YES...AND I
BELIEVE THAT
LATENT ABILITY
CAME FULLY TO THE
FORE TODAY.

...PRINCESS
SHIRAHOSHI
CAN DO
THE SAME
THING?

AS I
THOUGHT.
MEANING
...

...WAS THE
MERMAID
PRINCESS OF
THE TIME.

NO, THE ONE
WHO COULD
USE THAT
POWER..

ドンチヤン♪

ドンチヤン♪

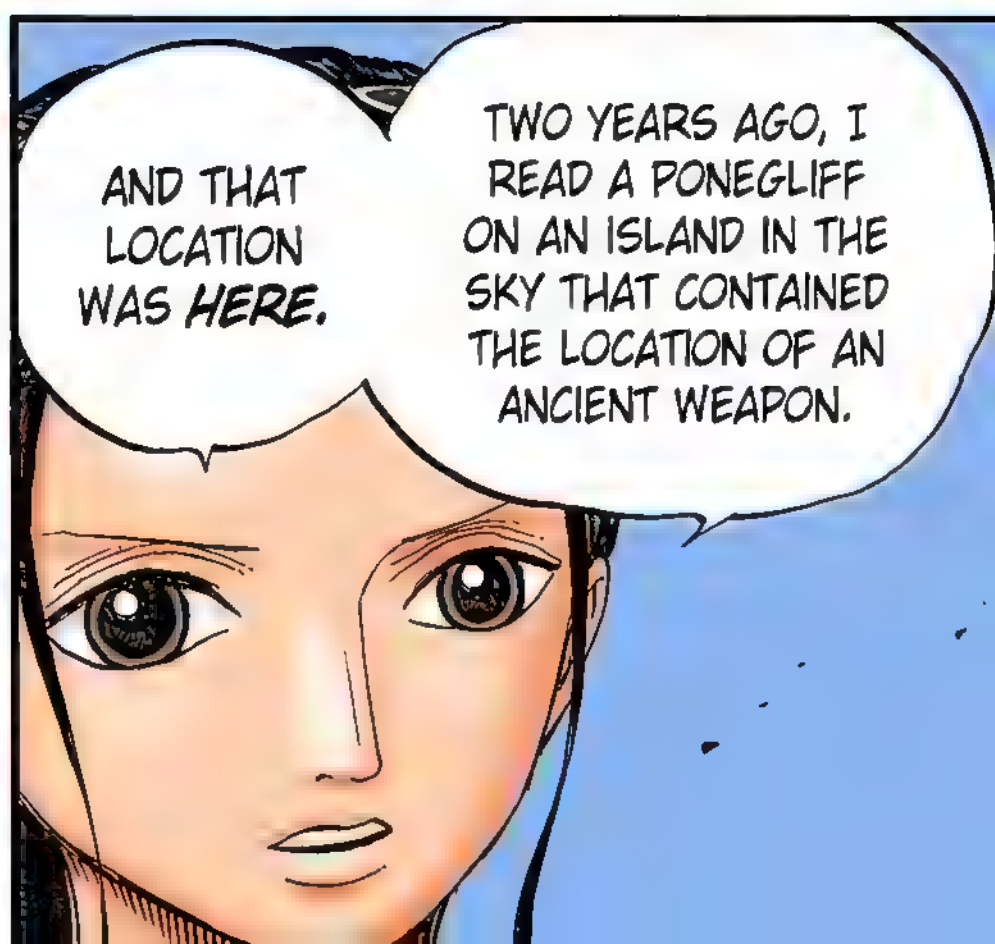
NOT
THAT IT
BRINGS ME
ANY JOY.

I DON'T
BLAME
YOU.



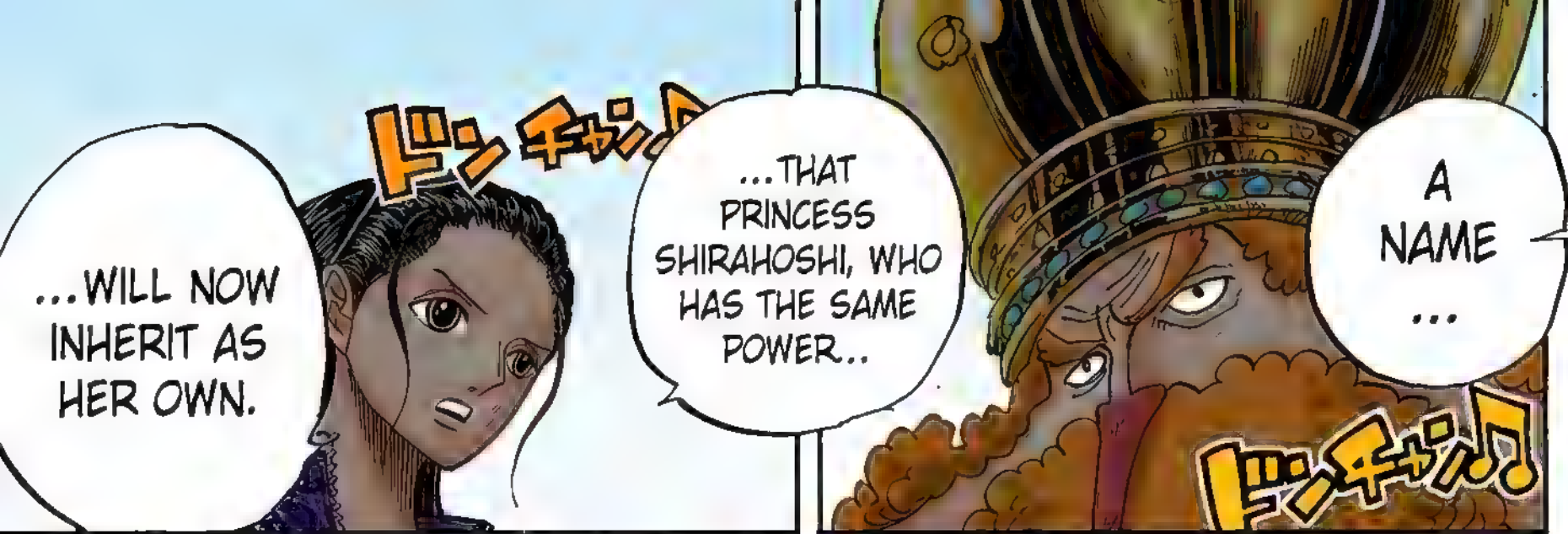
...HAVE
ANOTHER
NAME?

COULD
THE MERMAID
PRINCESS
WHO LIVED IN
THE TIME OF
JOYBOY...



AND THAT
LOCATION
WAS **HERE.**

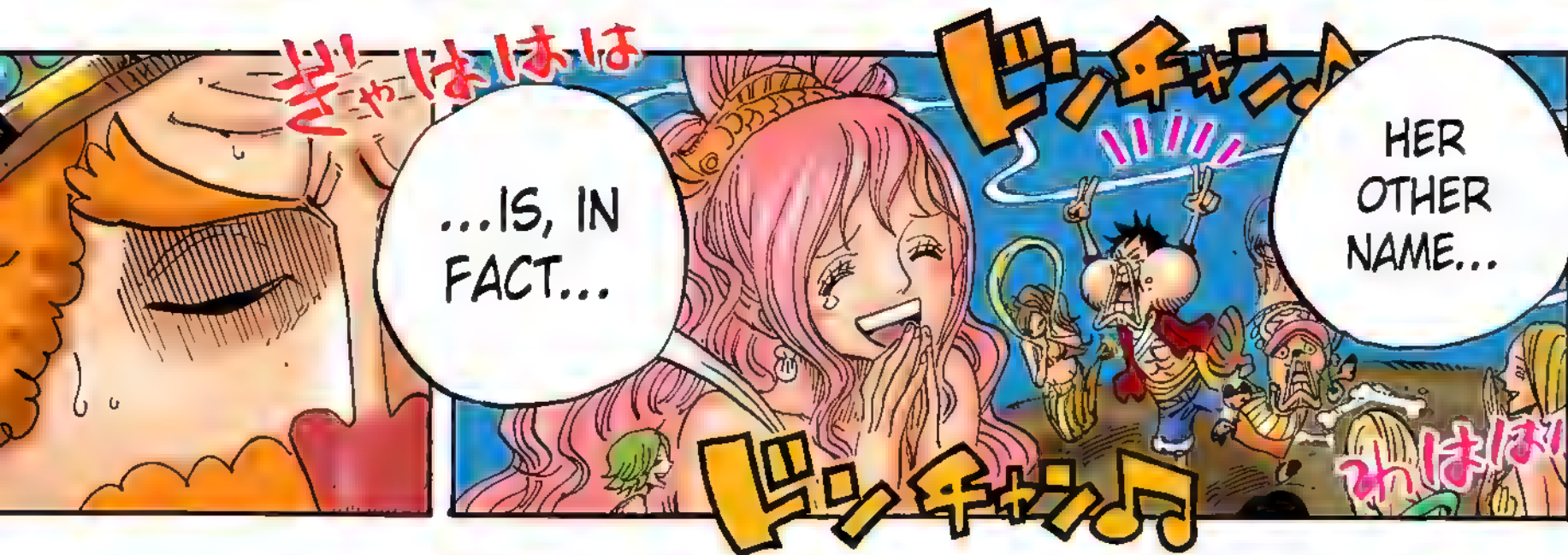
TWO YEARS AGO, I
READ A PONEGLIFF
ON AN ISLAND IN THE
SKY THAT CONTAINED
THE LOCATION OF AN
ANCIENT WEAPON.



...WILL NOW
INHERIT AS
HER OWN.

...THAT
PRINCESS
SHIRAHOSHI, WHO
HAS THE SAME
POWER..

A
NAME
...



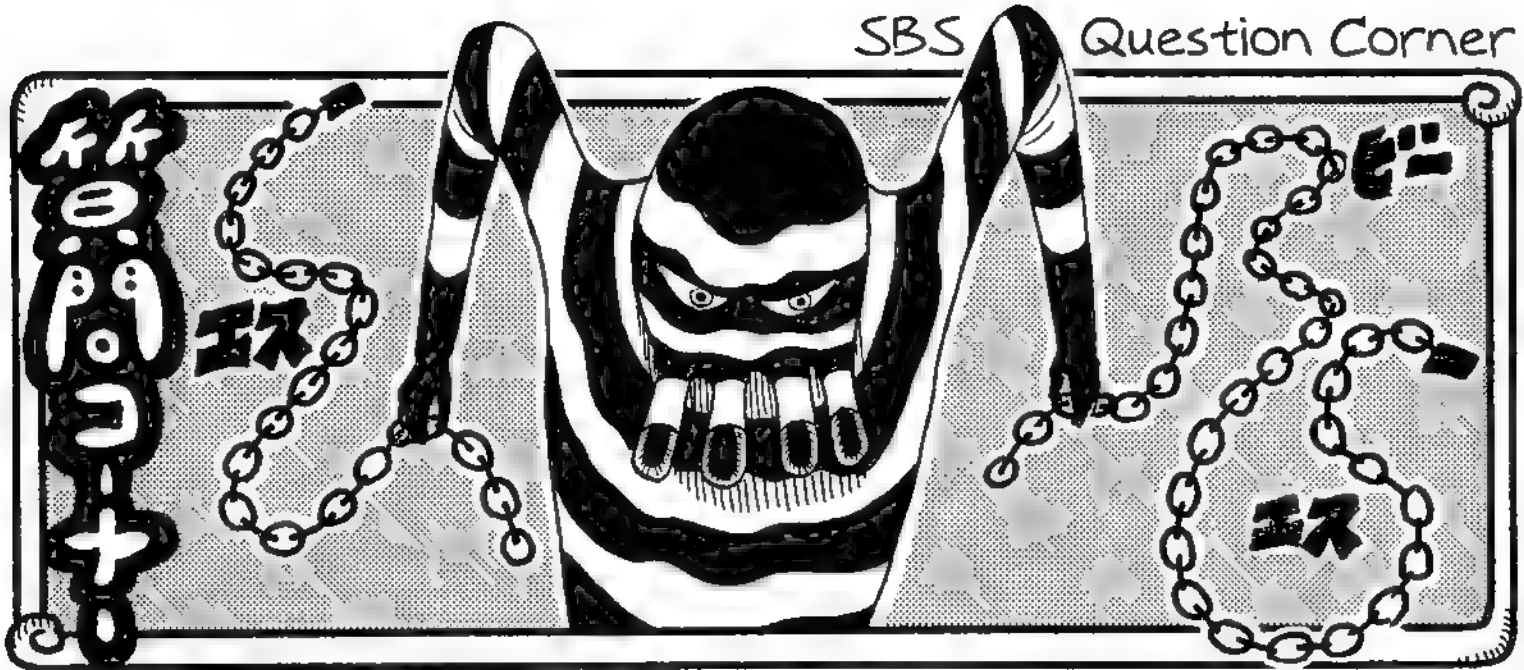
...IS, IN
FACT...

HER
OTHER
NAME...



...
POSEIDON.

THE
ANCIENT
WEAPON...



(Yutaka Harada, Hokkaido)

Q: Hello, Mr. Oda! Hody turned his dorsal fin into a blade using Shark Slicer. Can Fish-Men remove their dorsal fins? Are they reversible or something? Or is it sticking out of the side? Please explain!!

--Nyaa

A: Oh, that's a weapon that fits over the top.



Q: Howdy, Odacchi! I love One Piece so much, I'll make time for it no matter how busy I am! So I put together a list of Fish-Man emotion T-shirts found in the manga. (it might not be all of them, though) What do you think?! ☆

--Horo Horo Butterfly

Nantoka (Somehow)		Sonna!! (No Way!!!)		Yoishow (Here We Go)	
Bick Ree (Surprised)		E! Shoutai? (Oh! Identity?)		Ishiga Ketsujyo (Lacking Will)	
Imasen (Not Here)		Dekin (Can't)		Zaza (Zshh)	
Anshin Shiro (Don't Worry)		Nandato!! (What?!!)		Ita (There He Is)	

A: Ooh! There were a Bunch. Thanks for finding them! They sure don't make much sense when you remove the context, do they? Not very useful. Aloha shirt style is the traditional style on Fish-Man Island, and the Criminal Brand and explanation shirts seem to be the latest trend.

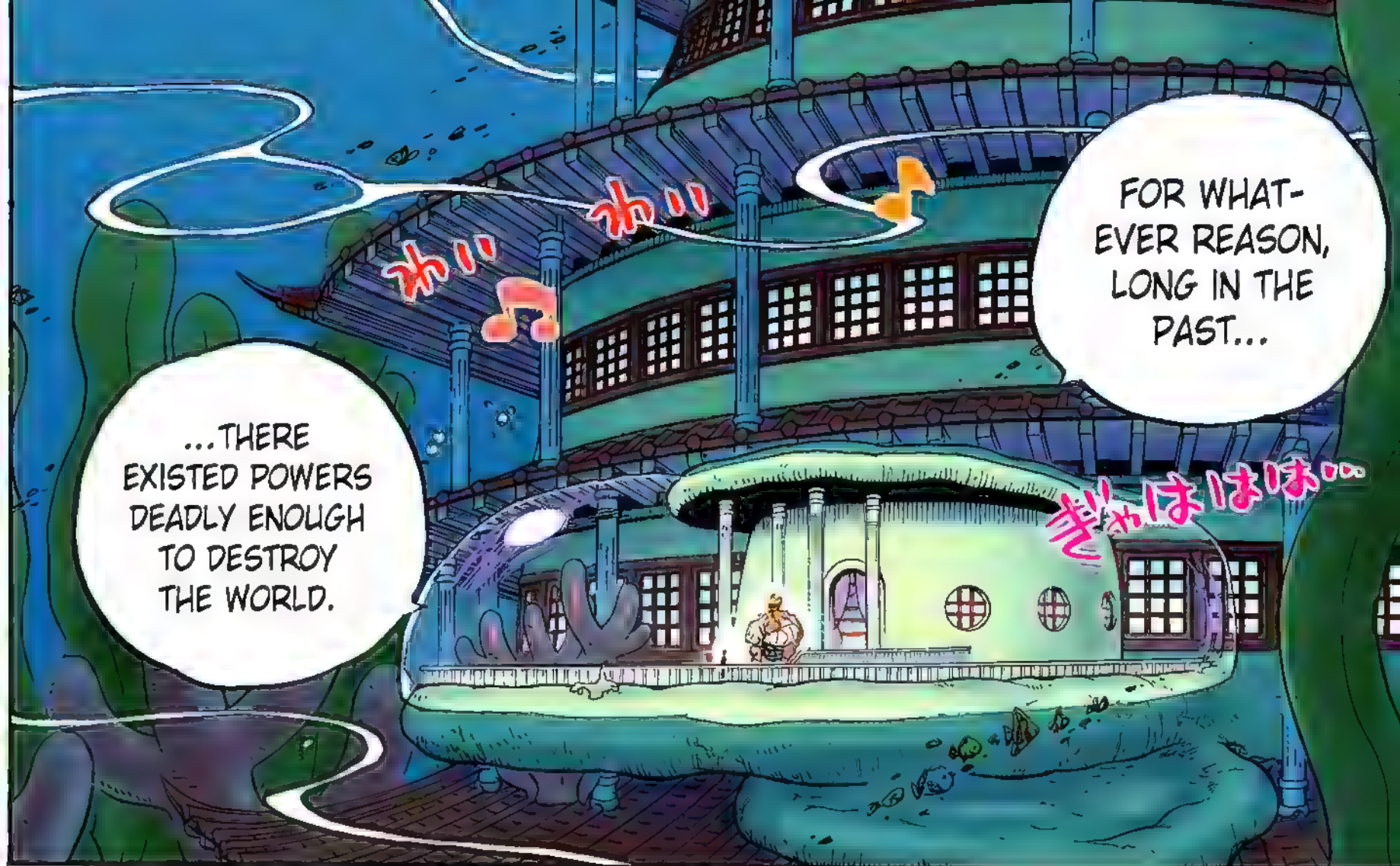
Chapter 650:

TWO CHANGES

TO BE AWARE OF

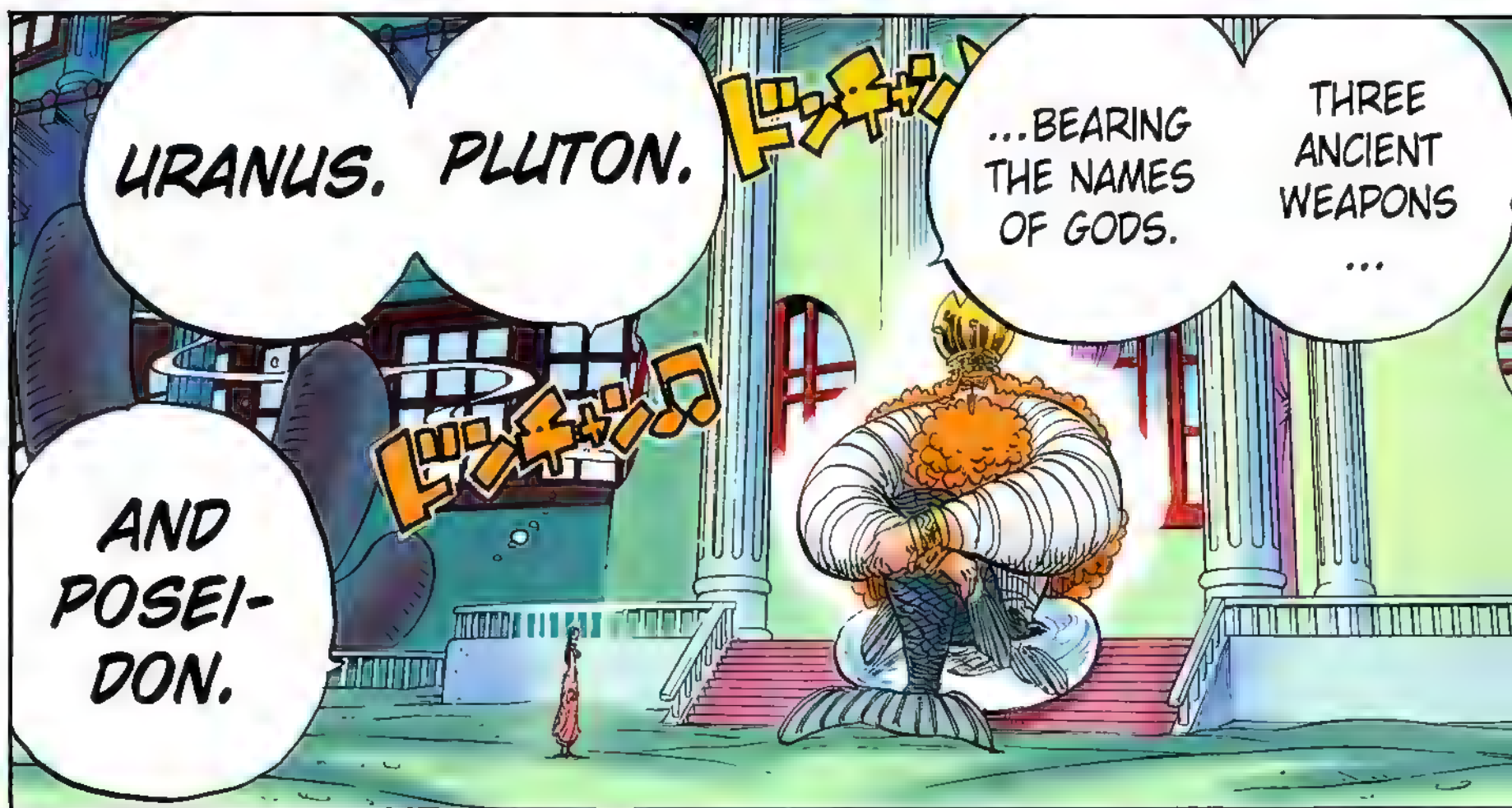


DECKS OF THE WORLD, VOL. 33 "LONG RING LONG LAND—
TONJIT MEETS HIS GRANDCHILDREN"



...THERE
EXISTED POWERS
DEADLY ENOUGH
TO DESTROY
THE WORLD.

FOR WHAT-
EVER REASON,
LONG IN THE
PAST...

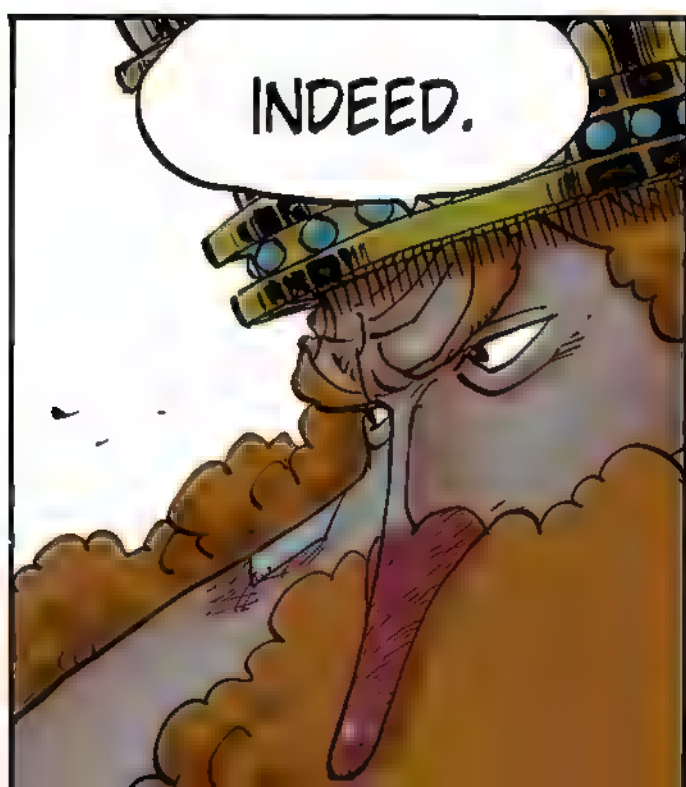


URANUS. PLUTON.

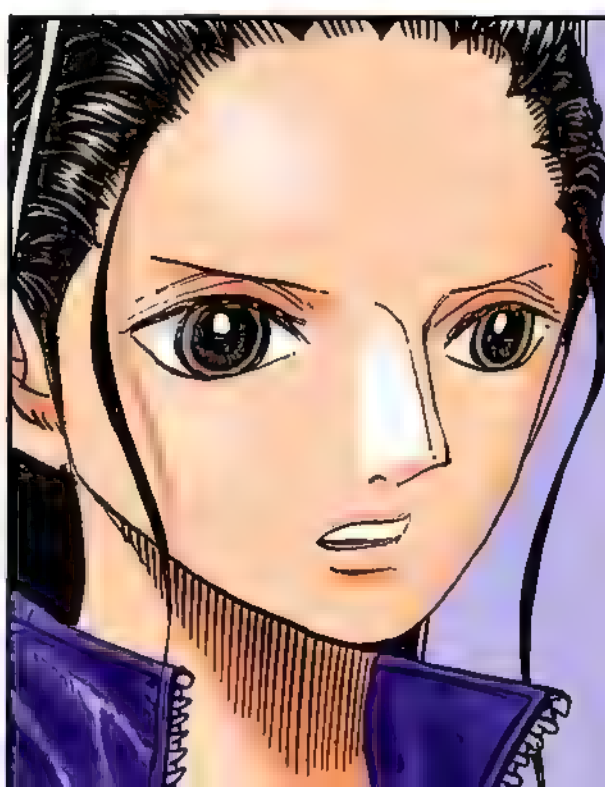
...BEARING
THE NAMES
OF GODS.

THREE
ANCIENT
WEAPONS
...

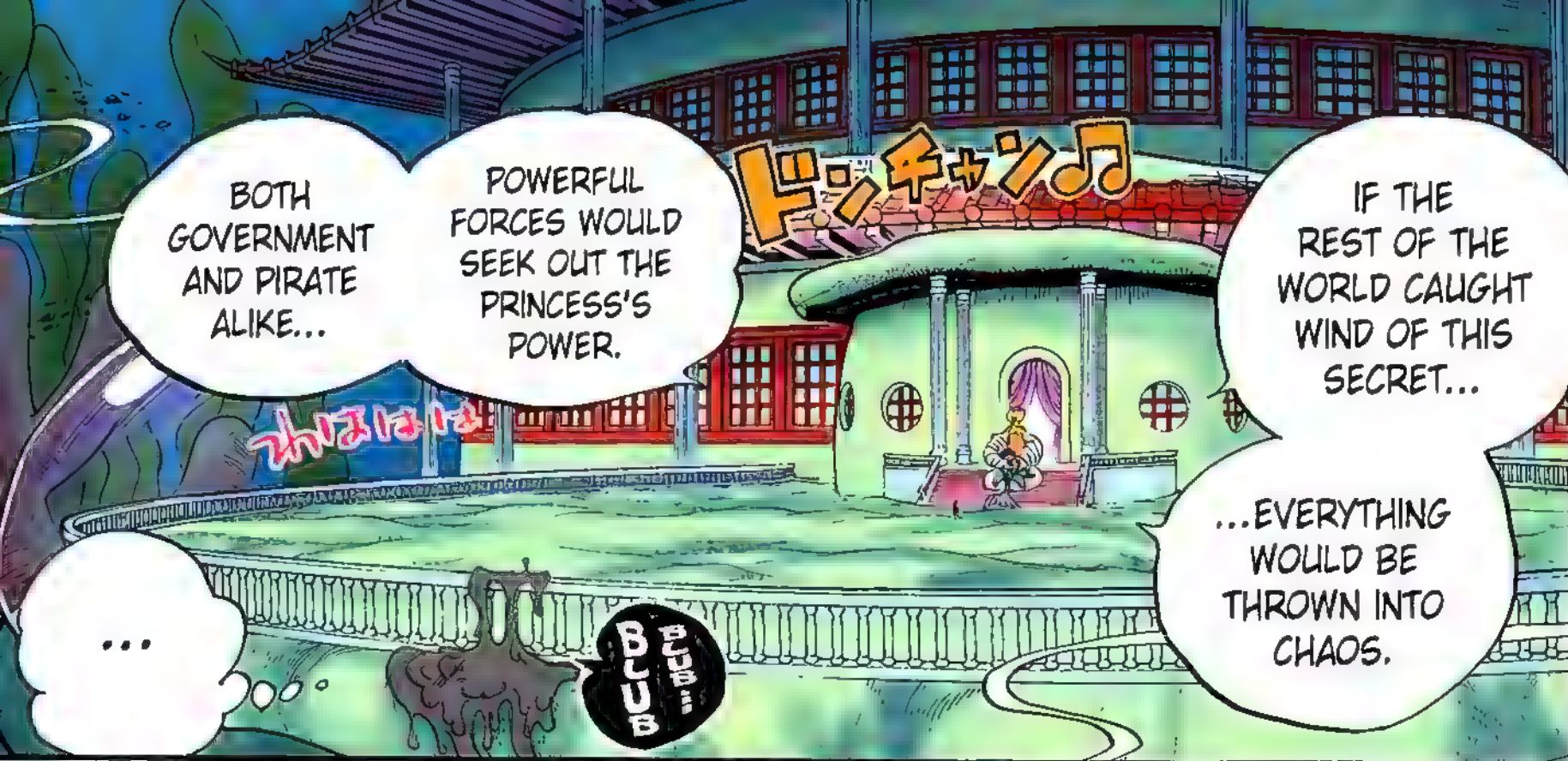
AND
POSEI-
DON.



INDEED.



AND
YOUR OWN
DAUGHTER..
IS ONE OF
THEM...



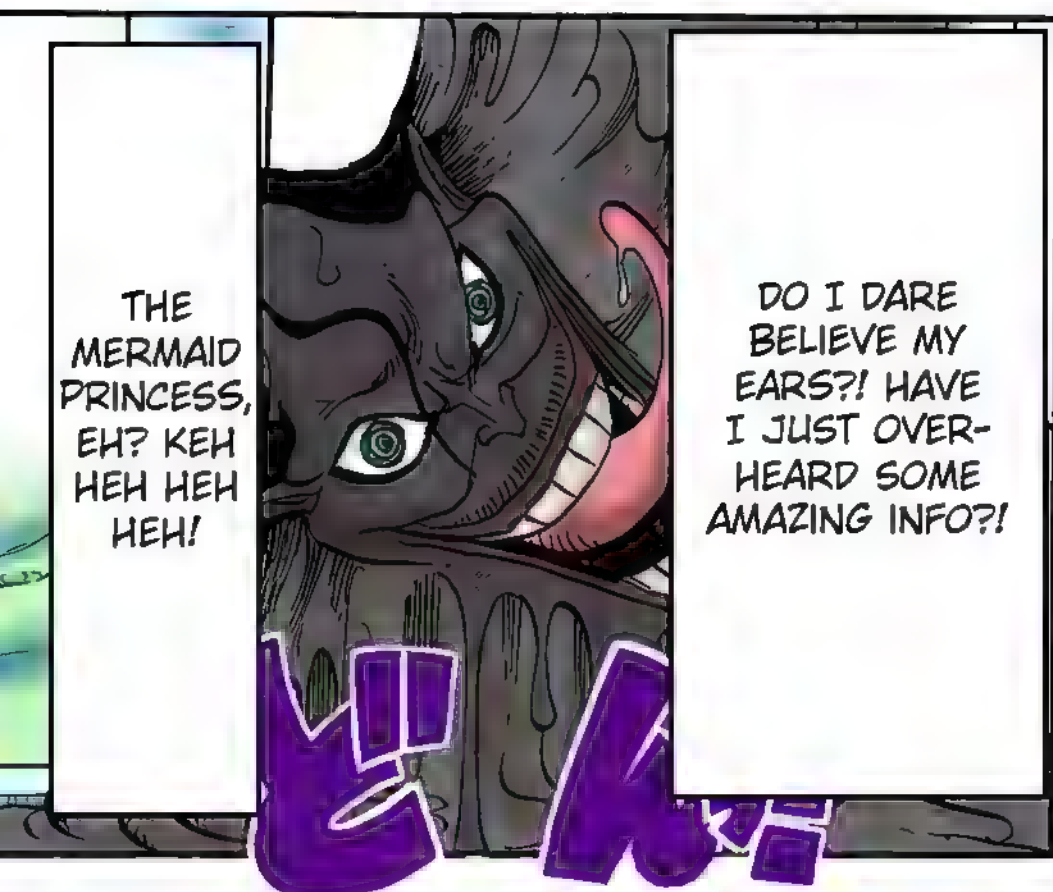
BOTH
GOVERNMENT
AND PIRATE
ALIKE...

POWERFUL
FORCES WOULD
SEEK OUT THE
PRINCESS'S
POWER.

IF THE
REST OF THE
WORLD CAUGHT
WIND OF THIS
SECRET...

...EVERYTHING
WOULD BE
THROWN INTO
CHAOS.

...



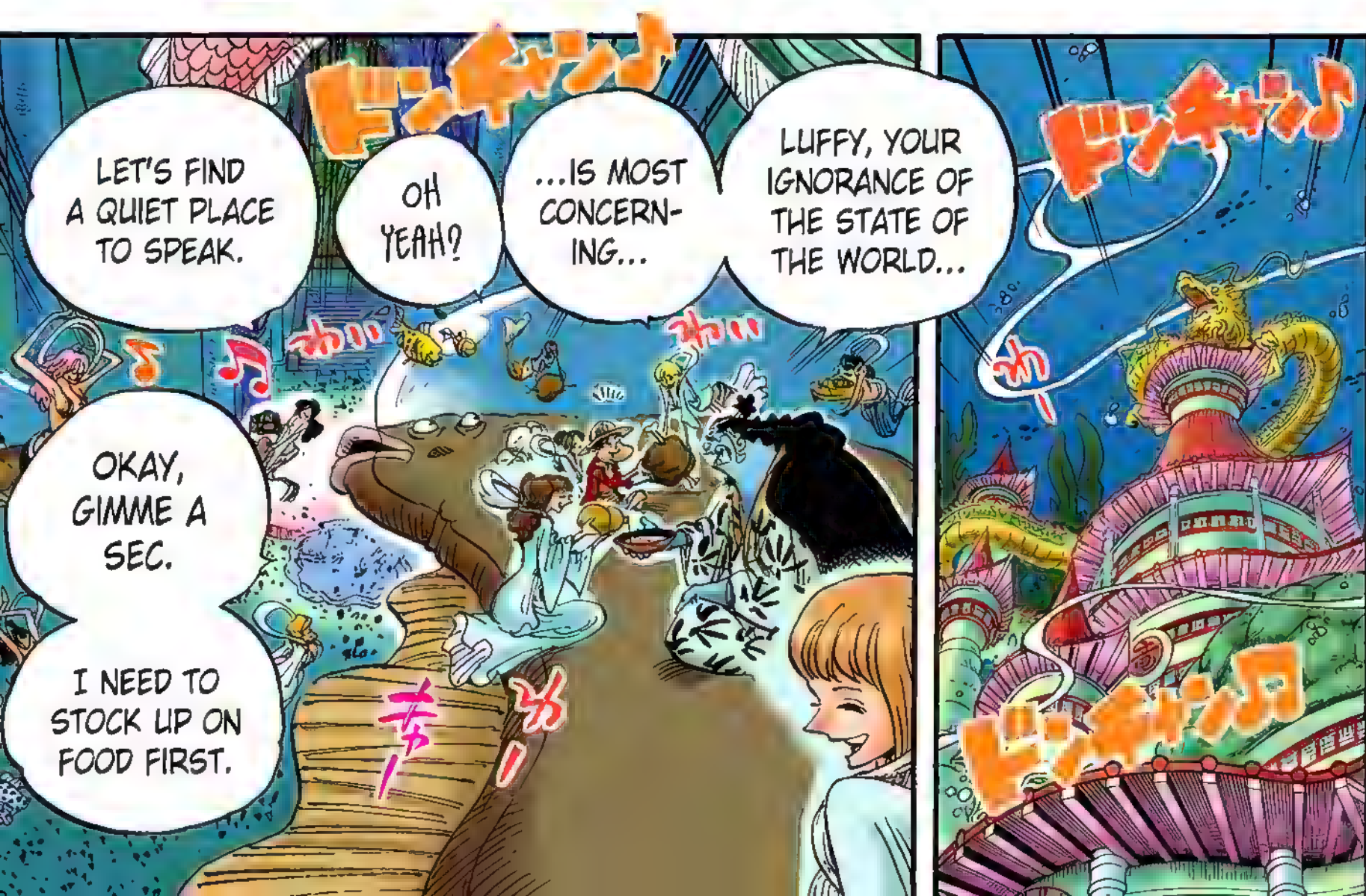
THE
MERMAID
PRINCESS,
EH? KEH
HEH HEH
HEH!

DO I DARE
BELIEVE MY
EARS?! HAVE
I JUST OVER-
HEARD SOME
AMAZING INFO?!



NYOIK...

ANCIENT
WEAPON?!
POWER TO
DESTROY
THE
WORLD?!



LET'S FIND
A QUIET PLACE
TO SPEAK.

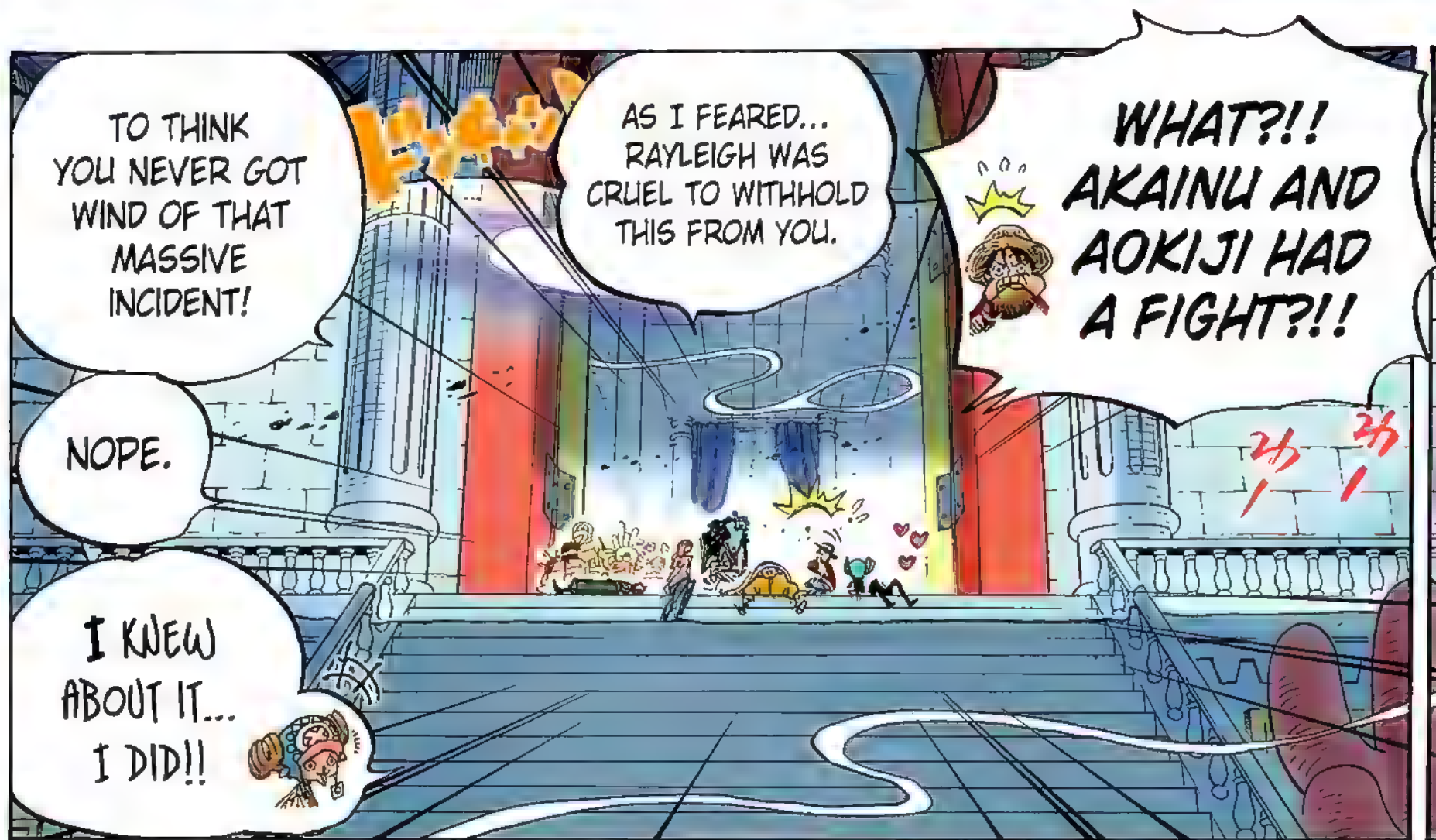
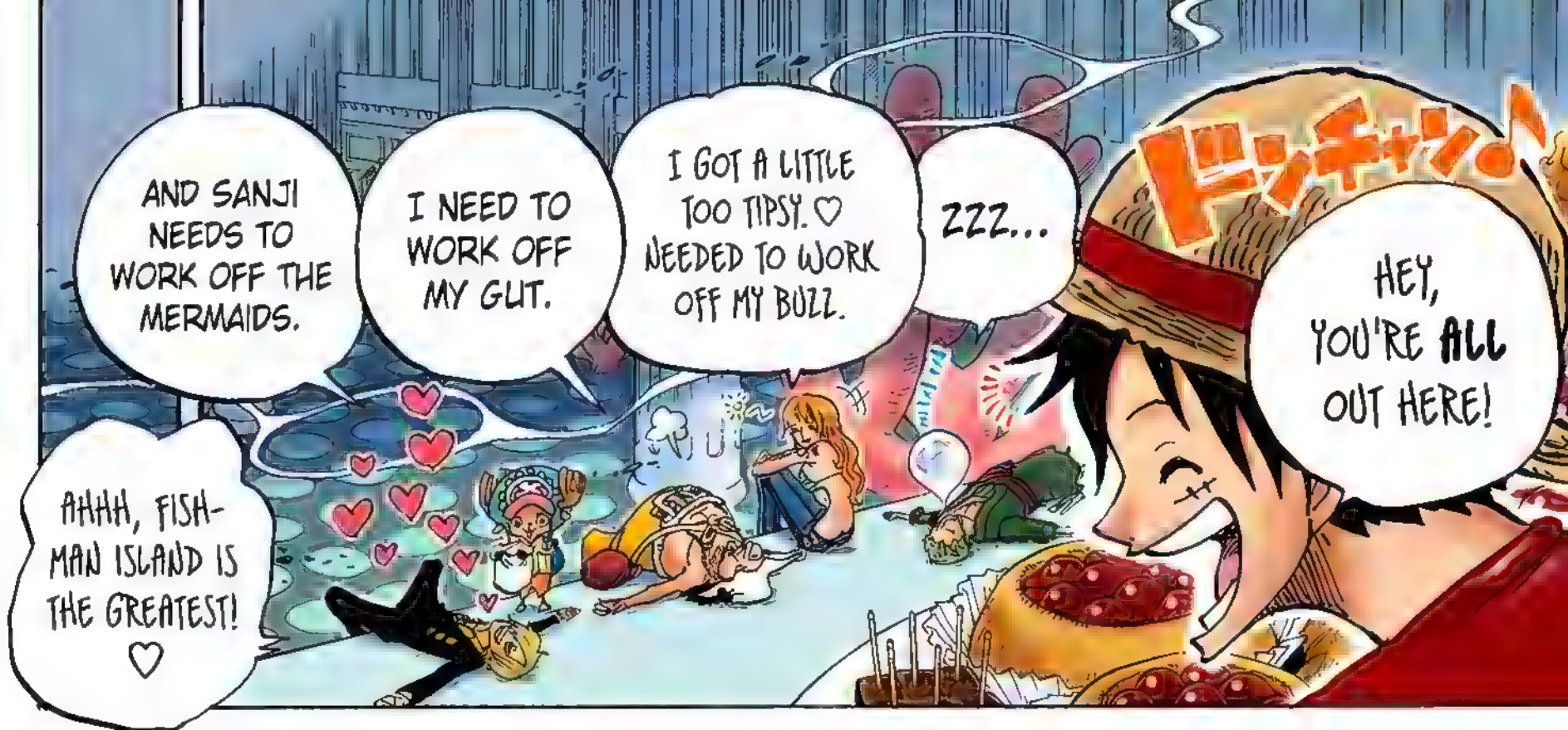
OH
YEAH?

...IS MOST
CONCERN-
ING...

LUFFY, YOUR
IGNORANCE OF
THE STATE OF
THE WORLD...

OKAY,
GIMME A
SEC.

I NEED TO
STOCK UP ON
FOOD FIRST.

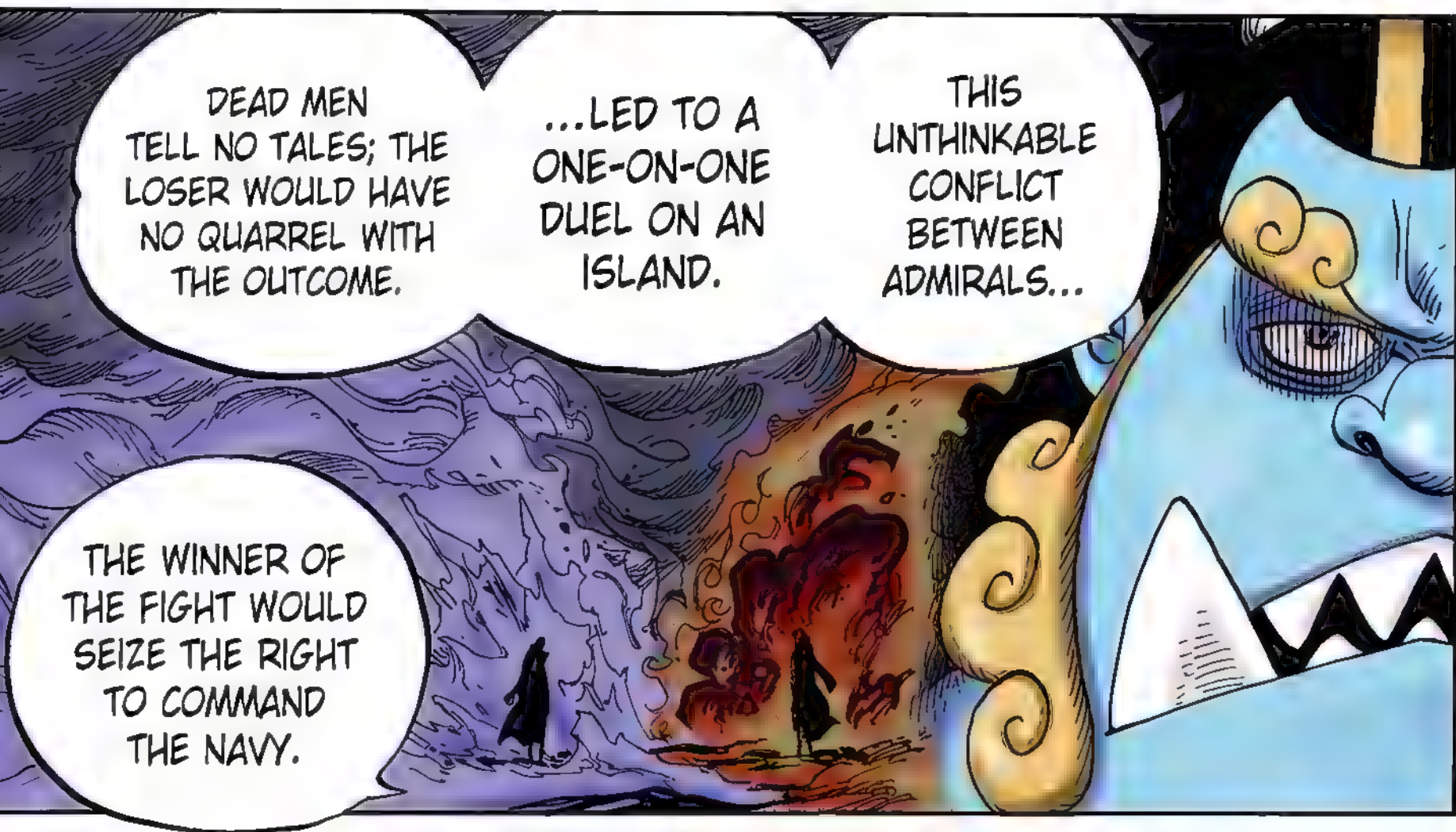




THERE WAS A...
CONFRONTATION.

AOKIJI IS NOT
ONE TO SHOW
MOTIVATION OF
ANY SORT...

...BUT CAME
OUT IN FURIOUS
OPPOSITION TO
AKAINU BEING
INSTATED AS
FLEET ADMIRAL.

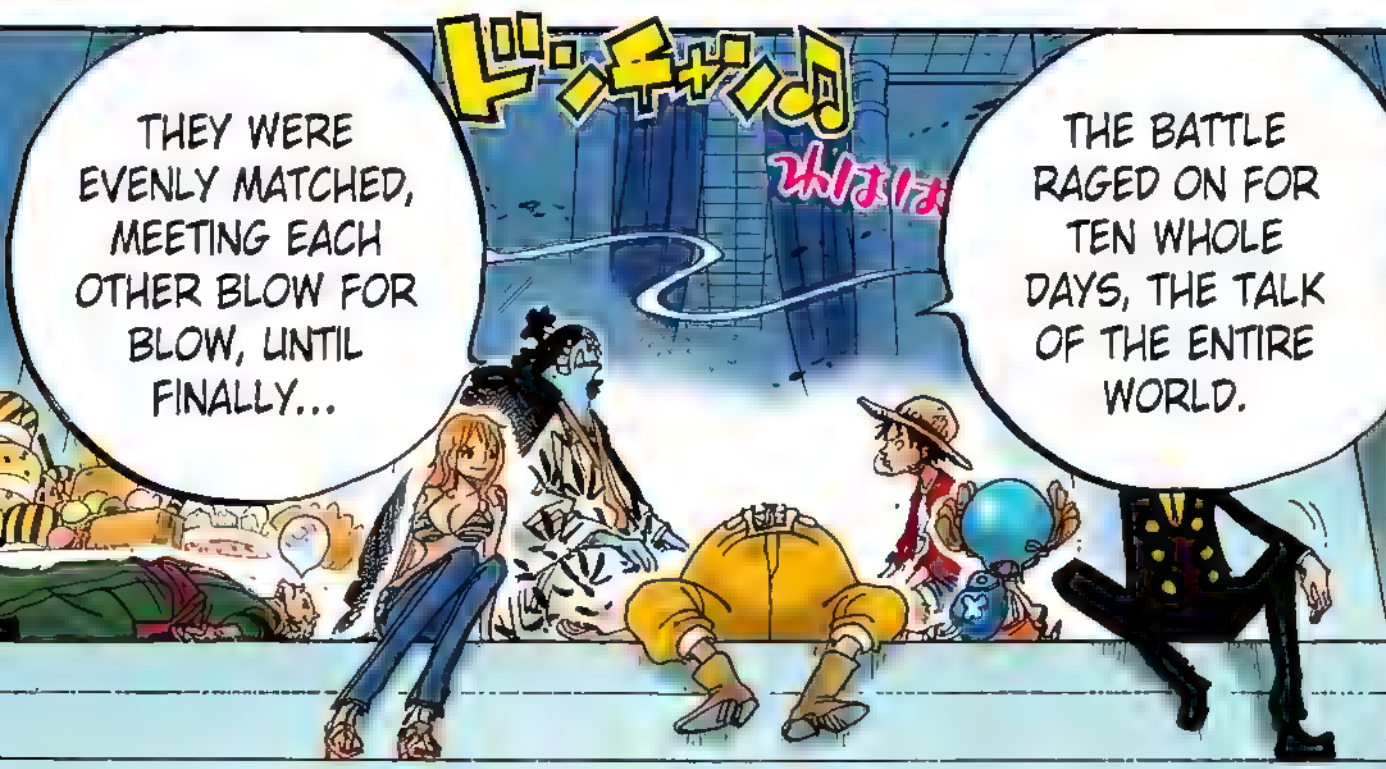


DEAD MEN
TELL NO TALES; THE
LOSER WOULD HAVE
NO QUARREL WITH
THE OUTCOME.

...LED TO A
ONE-ON-ONE
DUEL ON AN
ISLAND.

THIS
UNTHINKABLE
CONFLICT
BETWEEN
ADMIRALS...

THE WINNER OF
THE FIGHT WOULD
SEIZE THE RIGHT
TO COMMAND
THE NAVY.



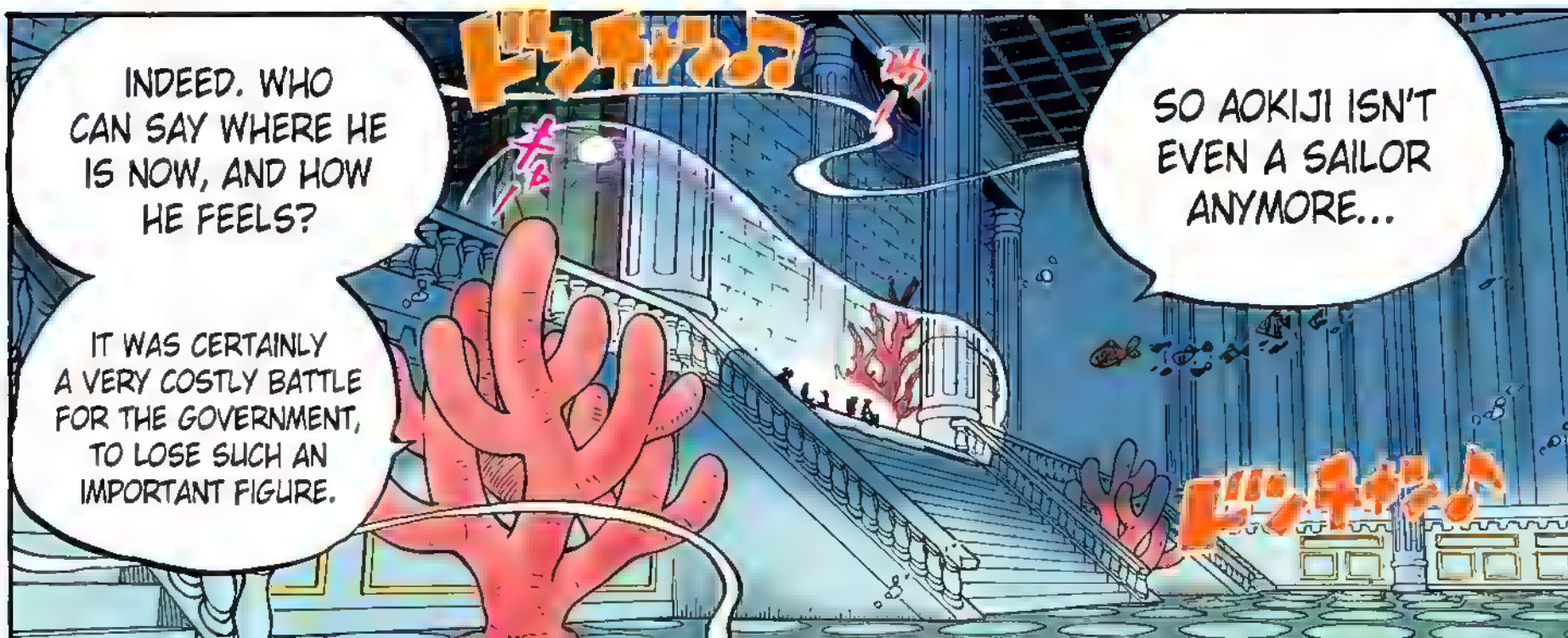
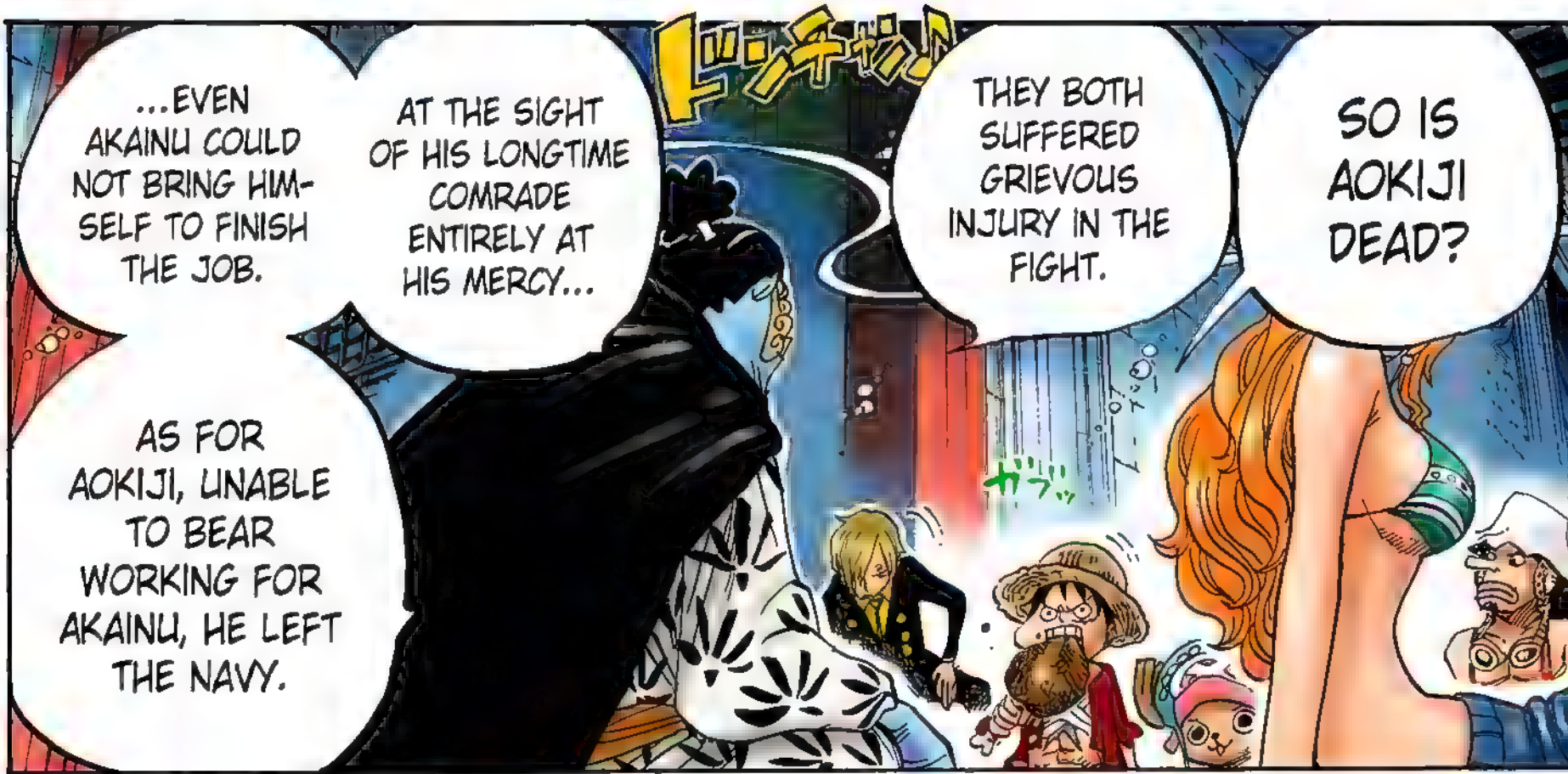
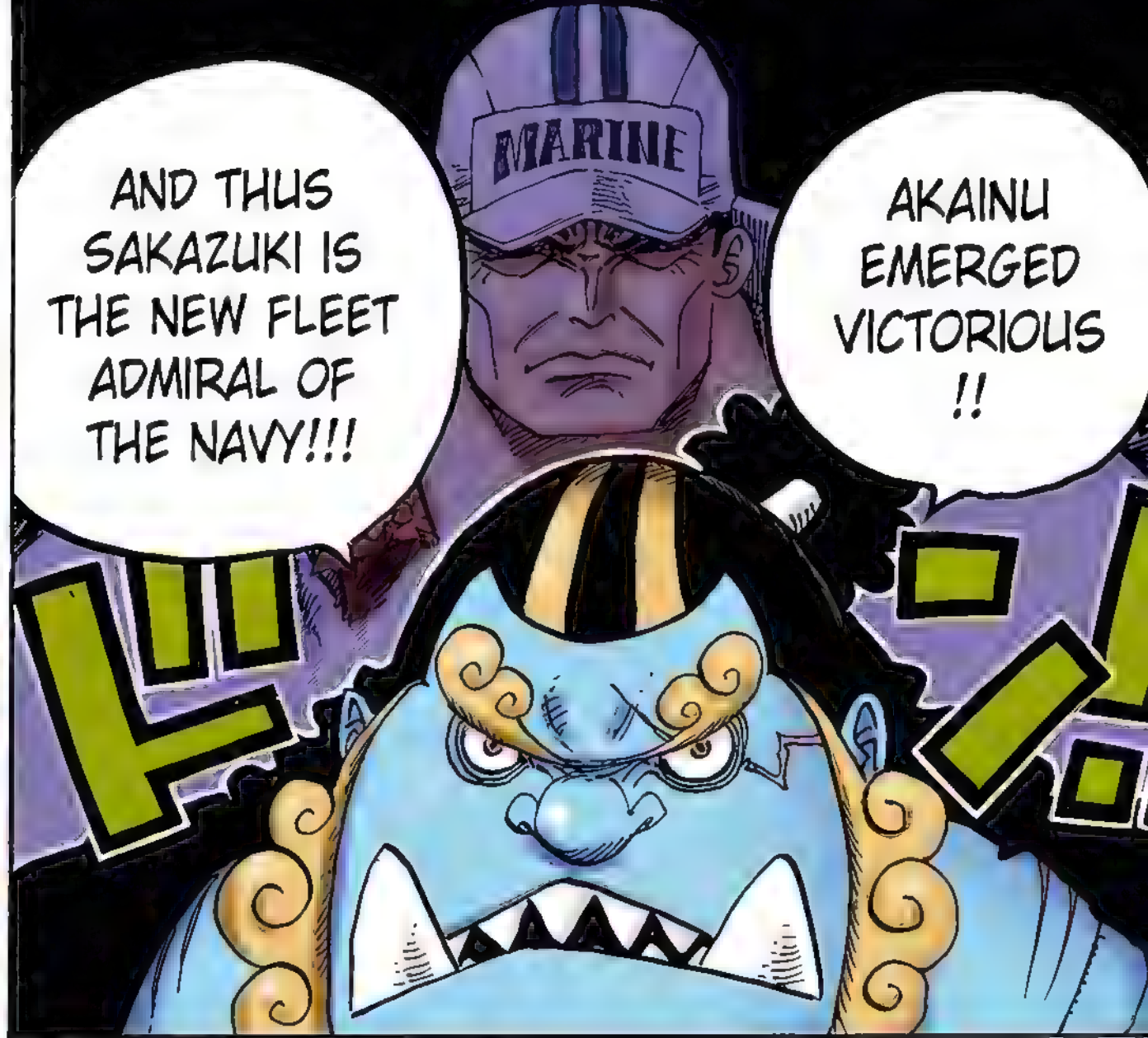
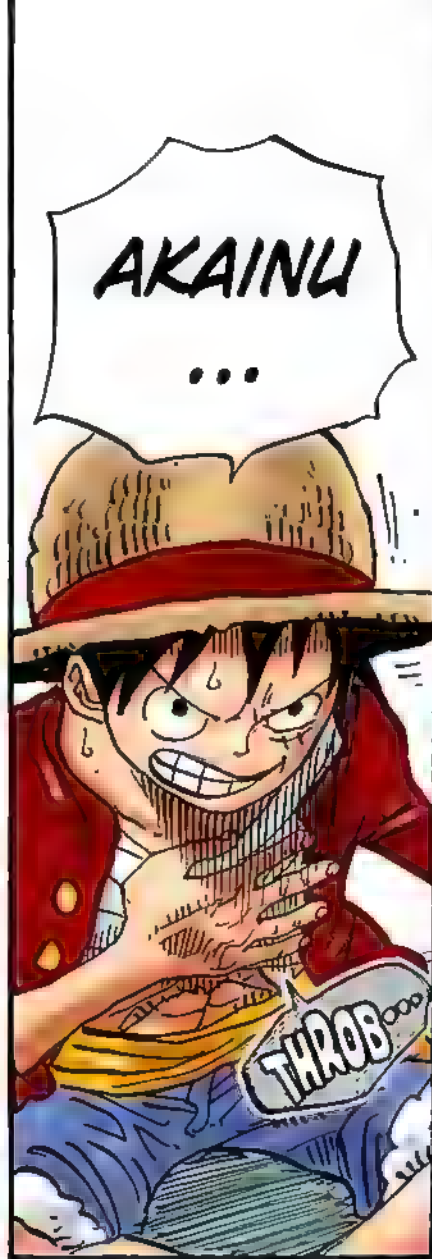
THEY WERE
EVENLY MATCHED,
MEETING EACH
OTHER BLOW FOR
BLOW, UNTIL
FINALLY...

THE BATTLE
RAGED ON FOR
TEN WHOLE
DAYS, THE TALK
OF THE ENTIRE
WORLD.



...!

クィ...



LISTEN
CAREFULLY...

KEEP IN MIND
THESE TWO CHIEF
CHANGES IN THE
NEW WORLD THAT
HAVE TAKEN PLACE
DURING THE LAST
TWO YEARS.

BUT THE PLAN
THE GOVERNMENT
ENACTED TO FILL
THAT HOLE...

...GRANTED
THE NAVY AN
UNEXPECTED
POWER!

AND THE
BLACKBEARD
PIRATES HAVE MADE
FEARFUL STRIDES
OF THEIR OWN.

BLACK-
BEARD... THE
ONES WE MET IN
MOCKTOWN!

THE
GUYS WHO
WRECKED MY
HOMELAND!!

UNDER FLEET
ADMIRAL SAKAZUKI'S
LEADERSHIP, NAVY HQ
HAS GROWN FAR MORE
POWERFUL AND
DETERMINED THAN
EVER BEFORE.

...AND AFTER POPS'
PASSING, HE QUICKLY
SPREAD OUT AND
CONQUERED THAT ENTIRE
STRETCH OF SEA...

...USING THE TREMOR-
TREMOR POWERS
THAT HE STOLE FROM
WHITEBEARD'S BODY!!

AS A
VETERAN OF
WHITEBEARD'S
CREW...

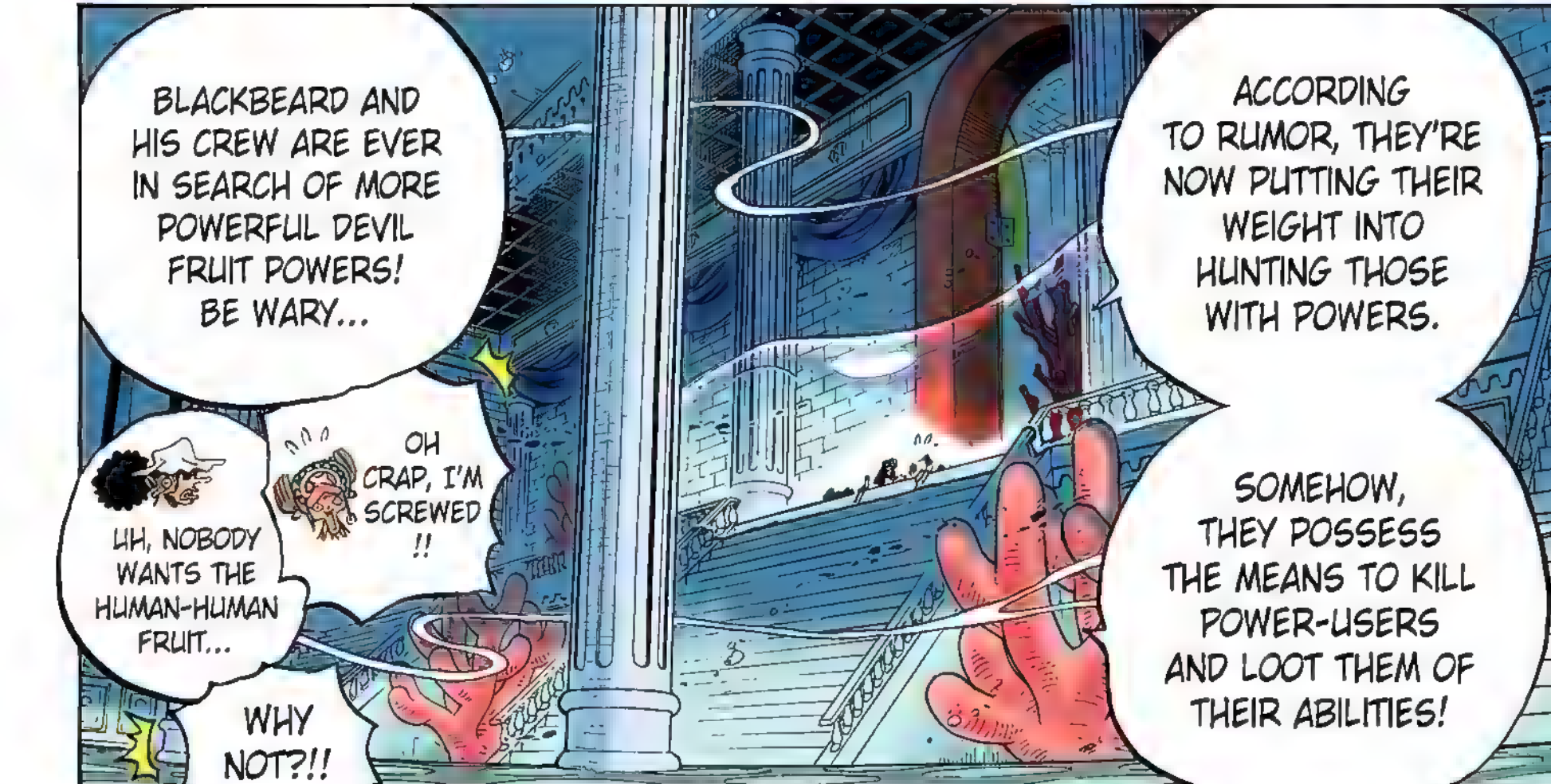
...TEECH
KNEW THEIR
TERRITORY LIKE
THE BACK OF
HIS HAND...



...ALONGSIDE
RED-HAIR
SHANKS, KAIDO,
AND BIG MOM!!

NOW, THE
REST OF WORLD
LABELS HIM ONE
OF THE FOUR
EMPERORS...

THE
DESPICABLE
SWINE!!!



BLACKBEARD AND
HIS CREW ARE EVER
IN SEARCH OF MORE
POWERFUL DEVIL
FRUIT POWERS!
BE WARY...

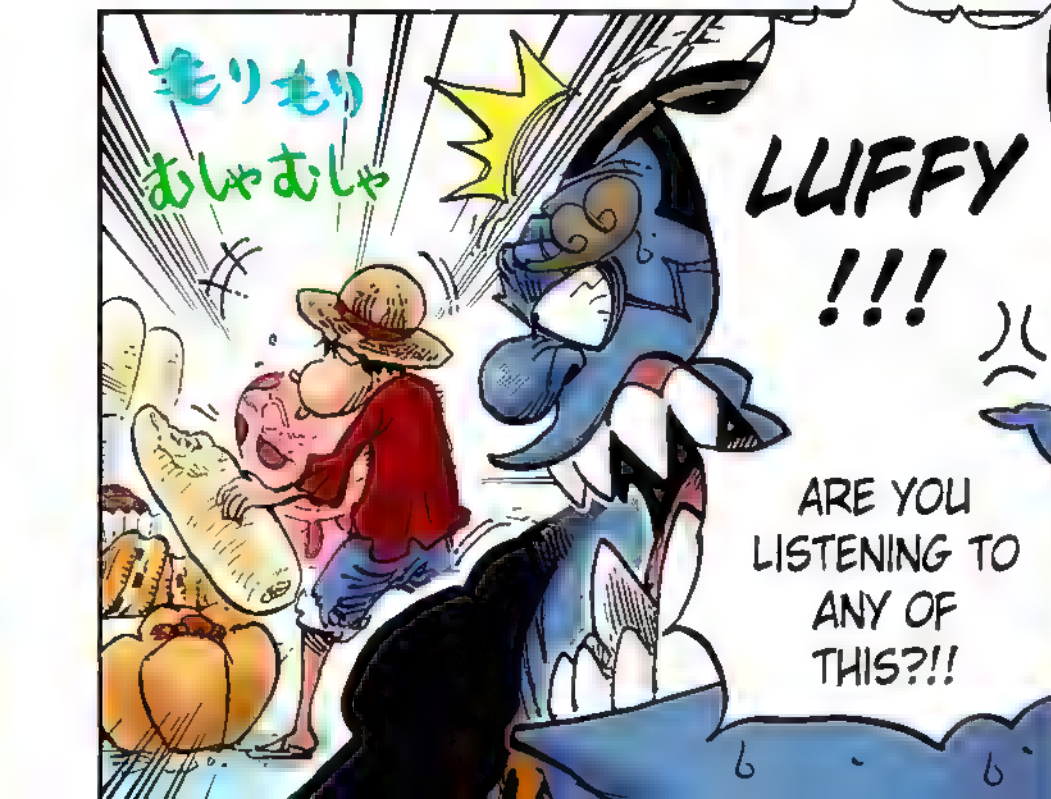
ACCORDING
TO RUMOR, THEY'RE
NOW PUTTING THEIR
WEIGHT INTO
HUNTING THOSE
WITH POWERS.

UH, NOBODY
WANTS THE
HUMAN-HUMAN
FRUIT...

OH
CRAP, I'M
SCREWED
!!

SOMEHOW,
THEY POSSESS
THE MEANS TO KILL
POWER-USERS
AND LOOT THEM OF
THEIR ABILITIES!

WHY
NOT?!!

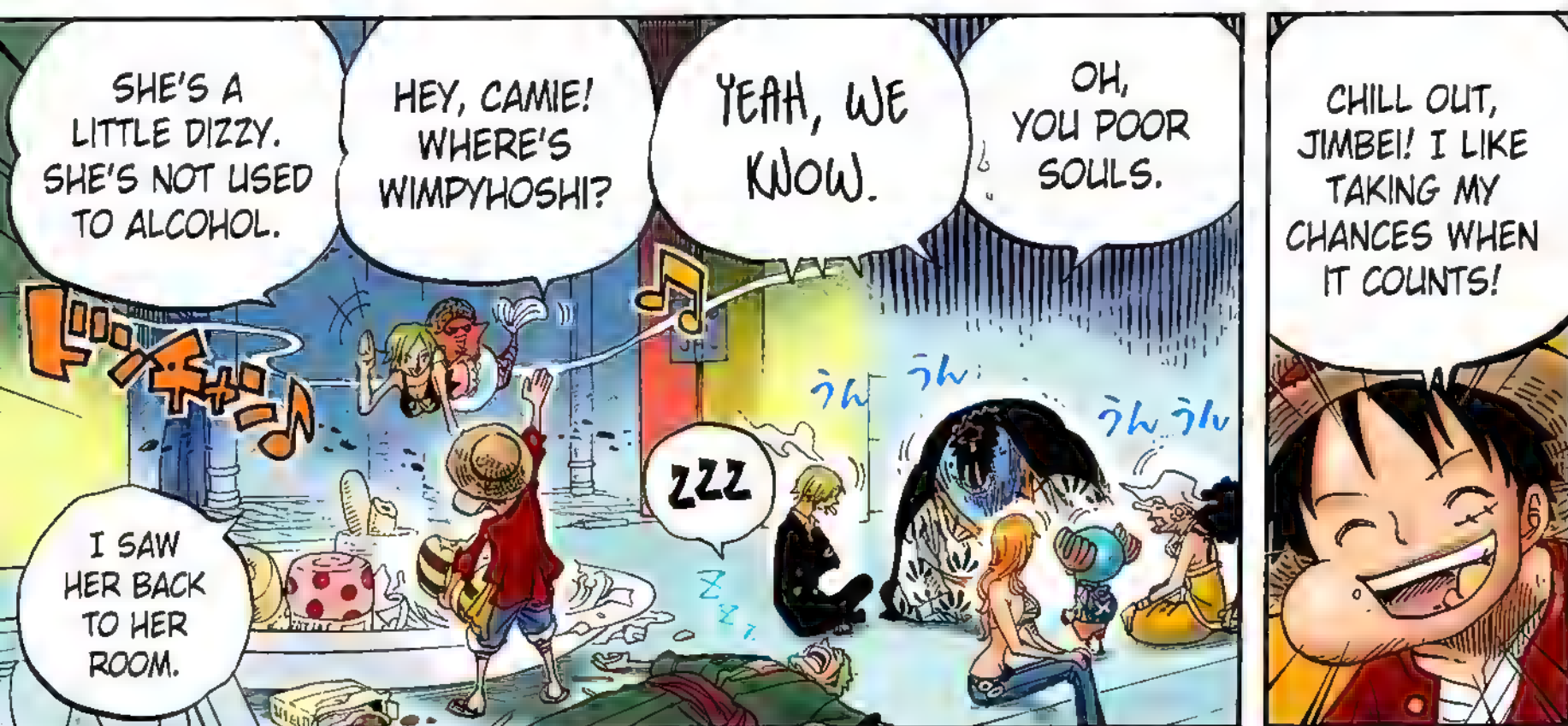
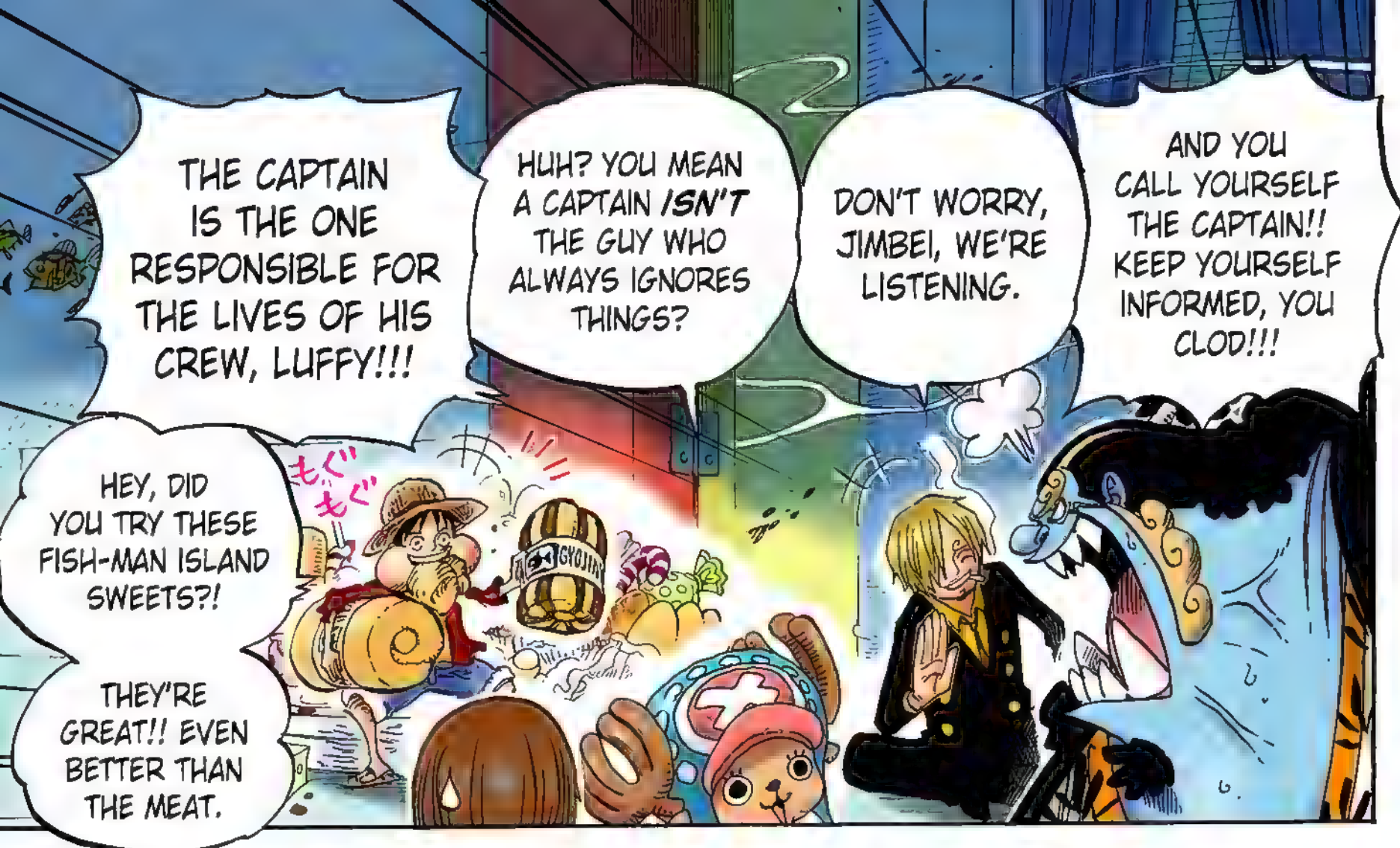


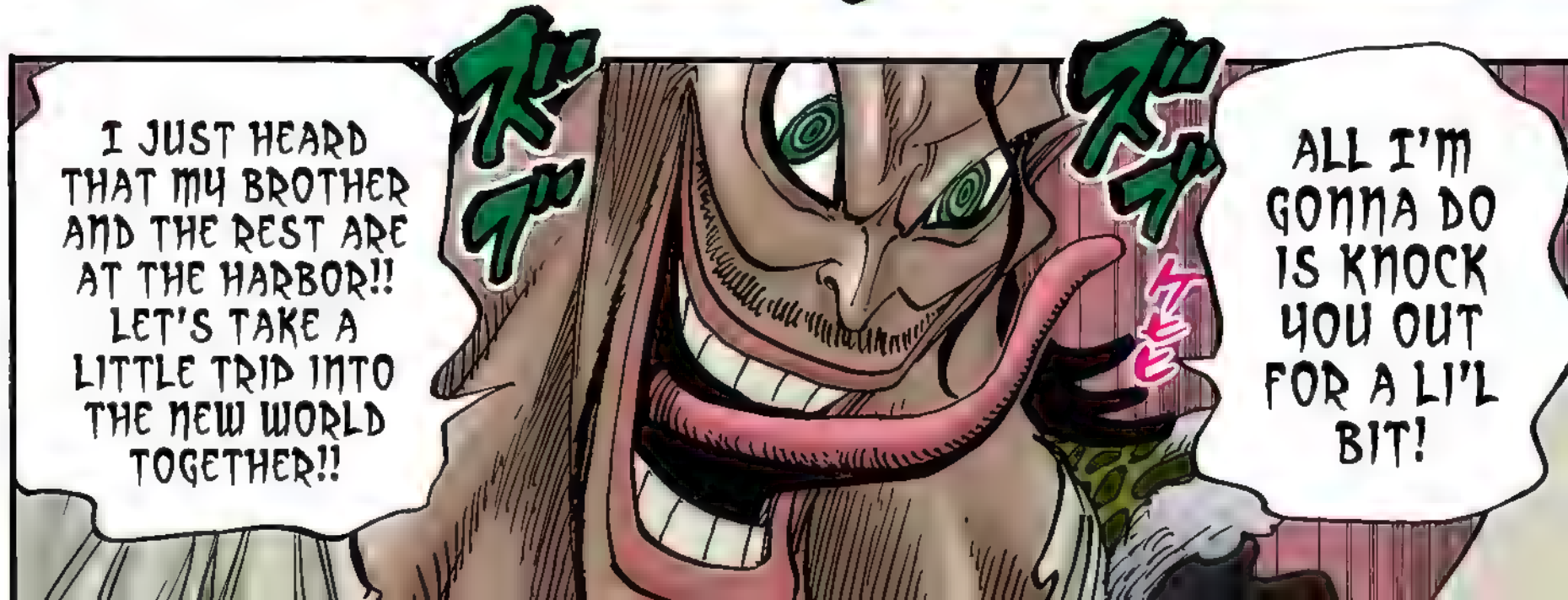
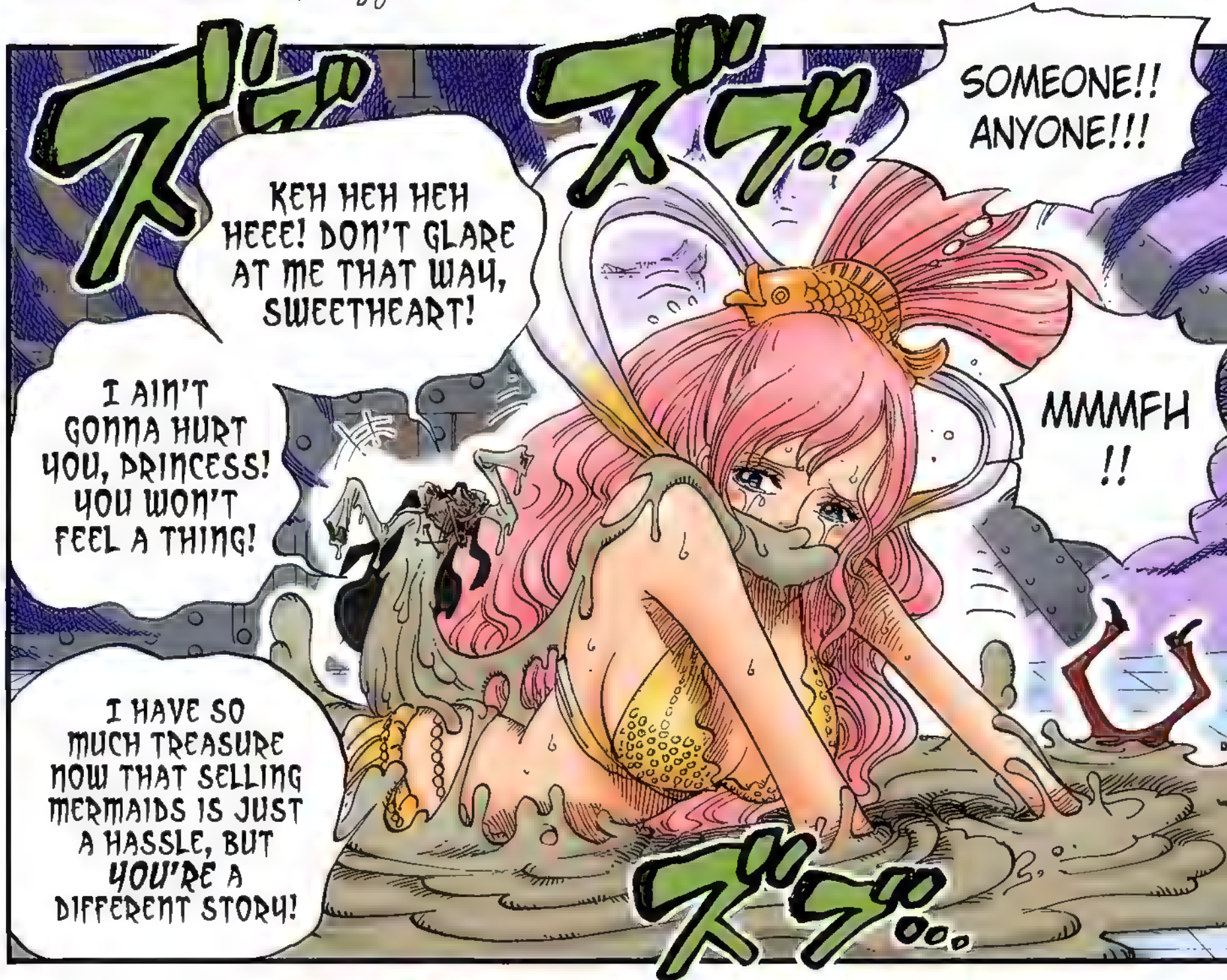
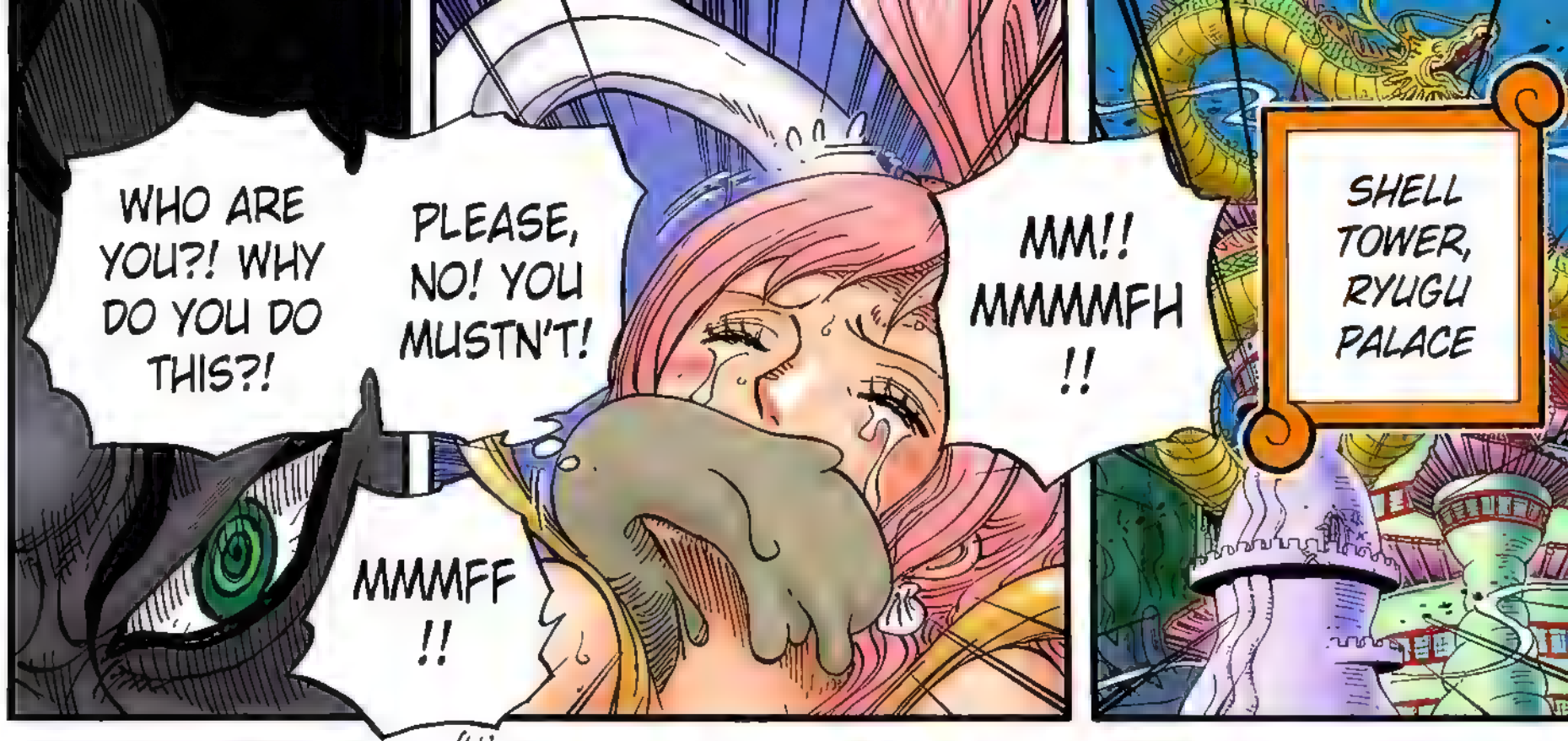
LUFFY
!!!

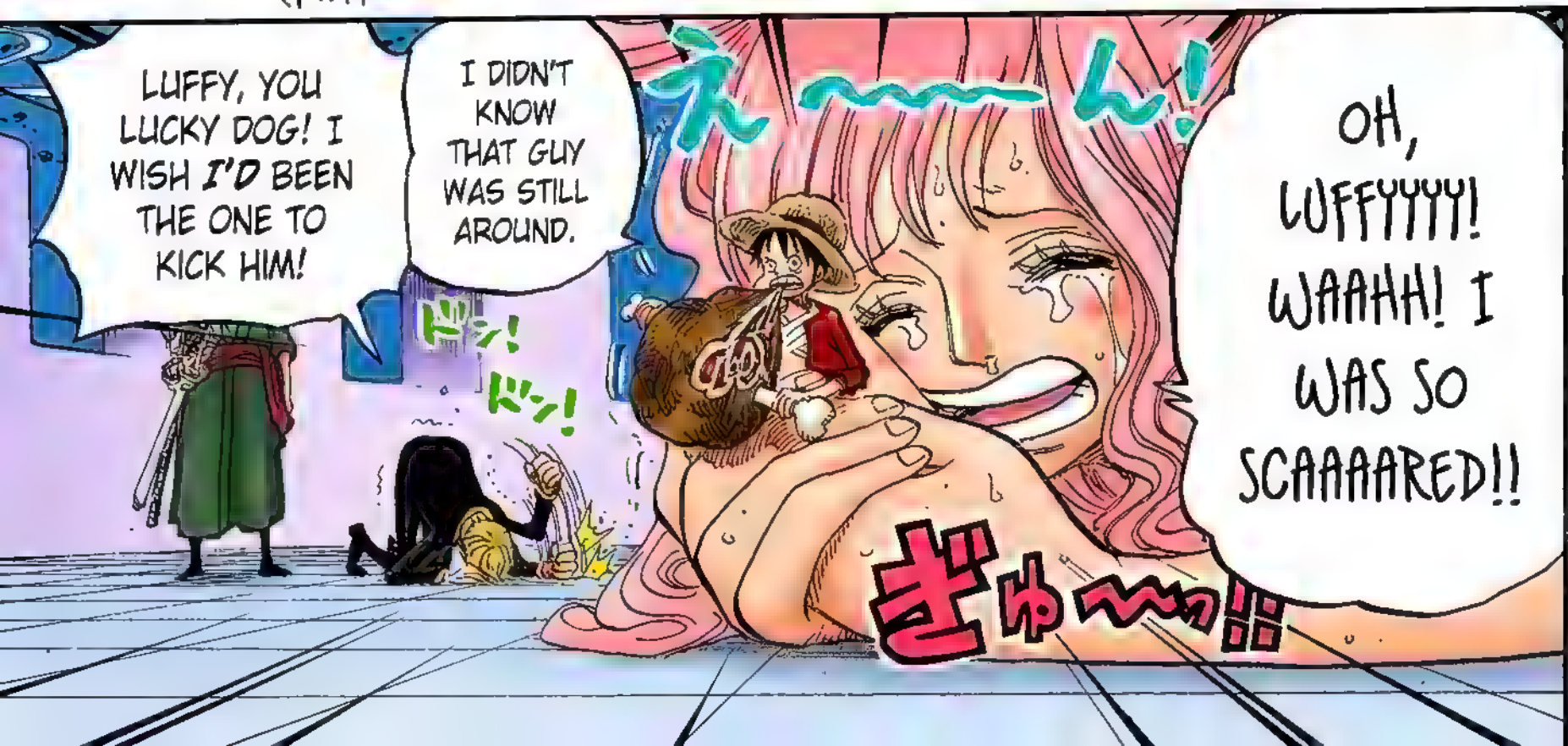
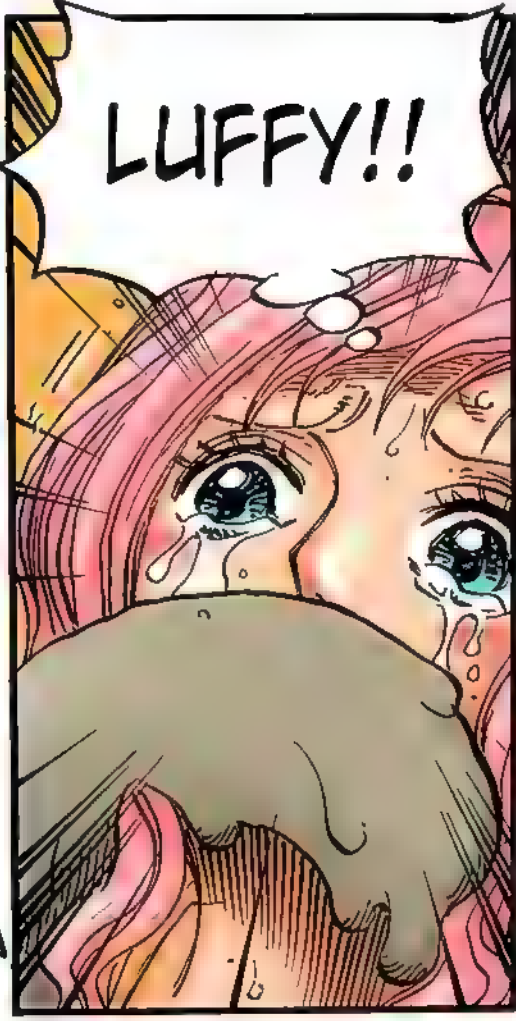
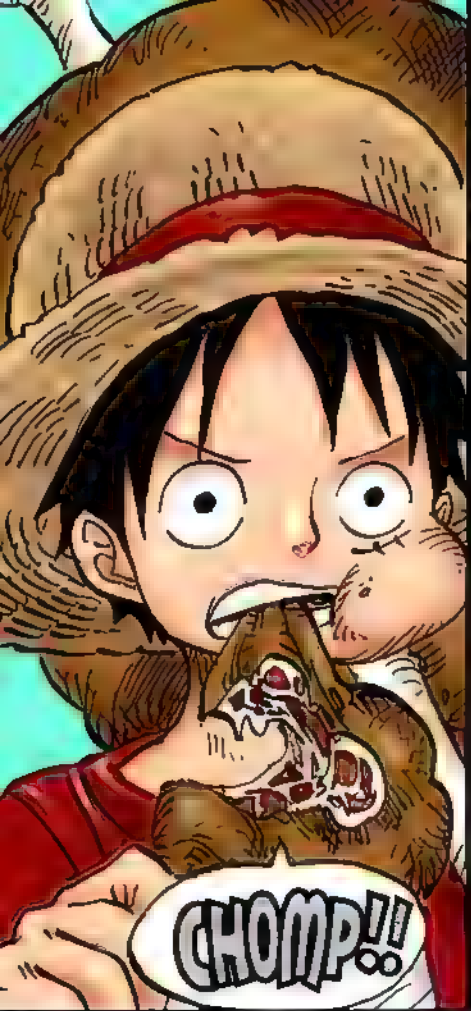
I
BESEECH
YOU, DO
NOT...

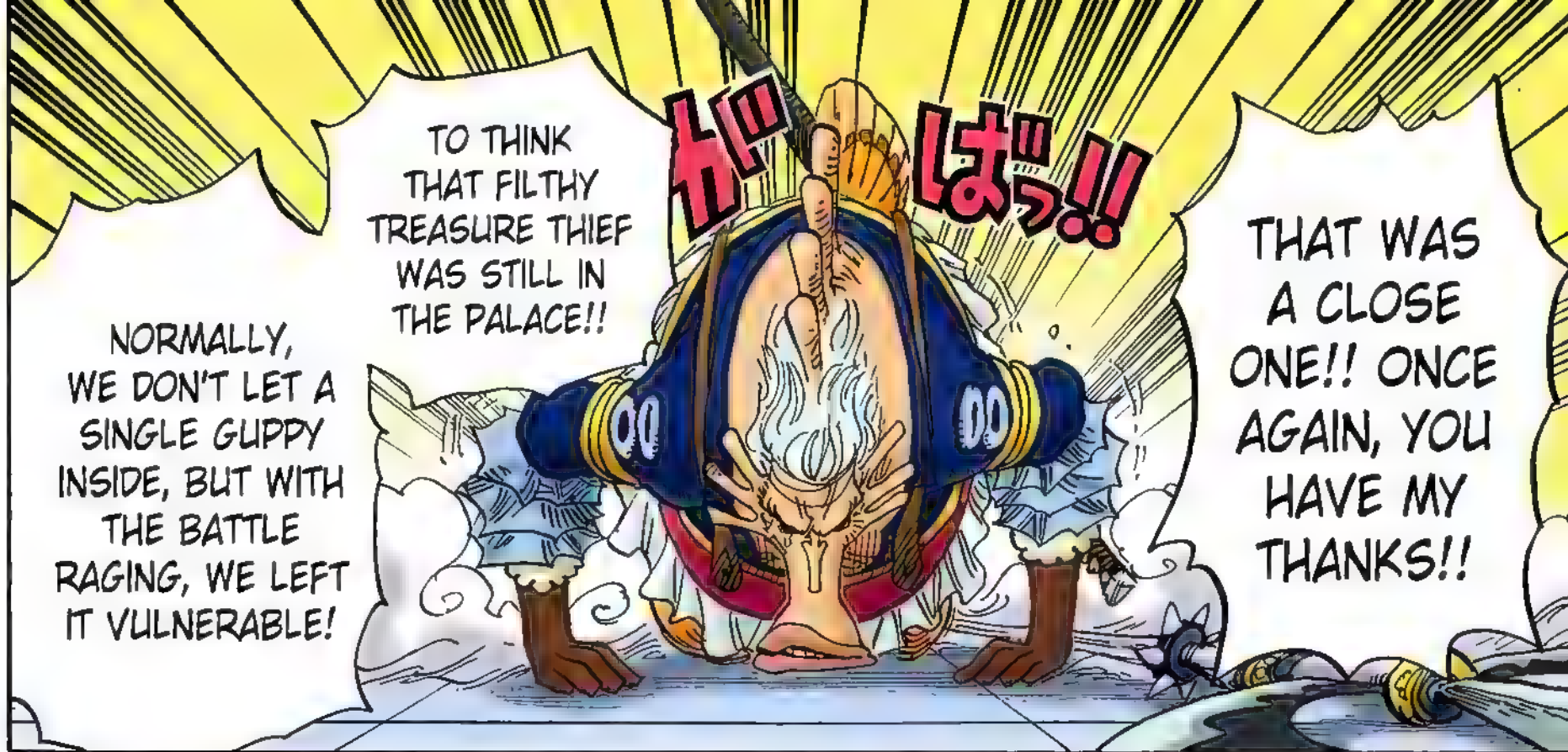
ARE YOU
LISTENING TO
ANY OF
THIS?!!

AND I THINK
I HARDLY NEED
REMIND YOU
OF YOUR OWN
SCORE TO
SETTLE WITH
BLACKBEARD,
LUFFY.





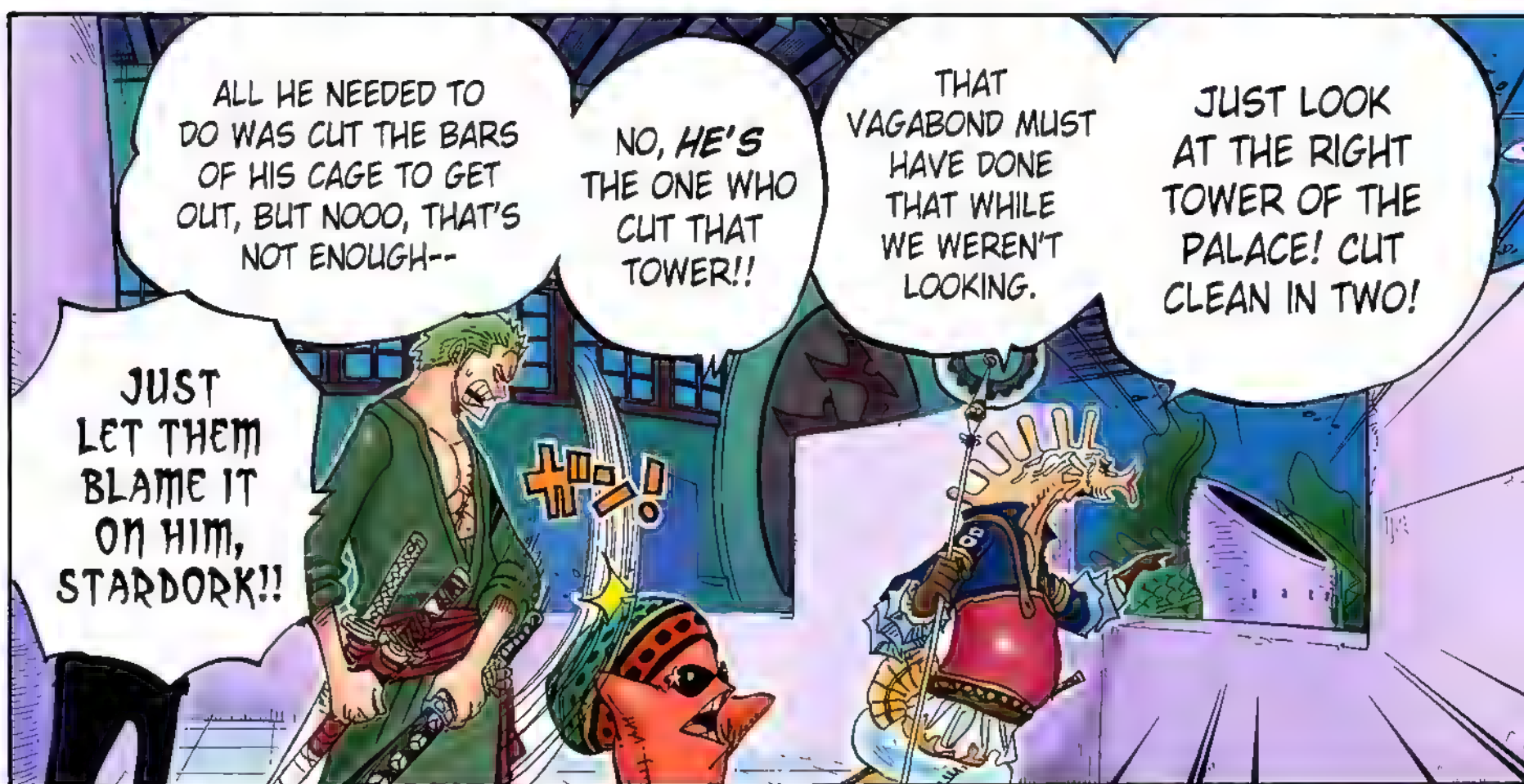




TO THINK
THAT FILTHY
TREASURE THIEF
WAS STILL IN
THE PALACE!!

NORMALLY,
WE DON'T LET A
SINGLE GUPPY
INSIDE, BUT WITH
THE BATTLE
RAGING, WE LEFT
IT VULNERABLE!

THAT WAS
A CLOSE
ONE!! ONCE
AGAIN, YOU
HAVE MY
THANKS!!



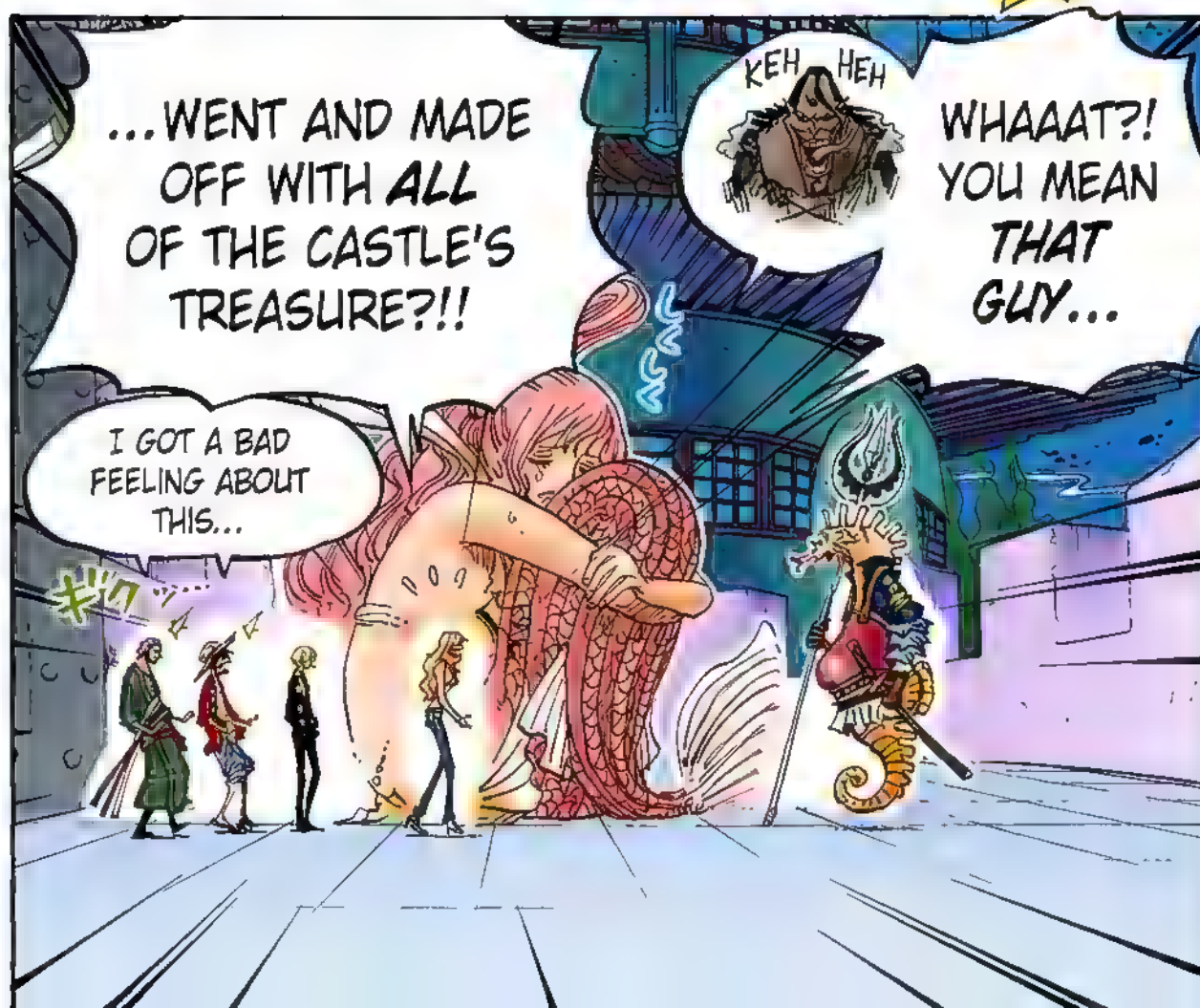
ALL HE NEEDED TO
DO WAS CUT THE BARS
OF HIS CAGE TO GET
OUT, BUT NOOO, THAT'S
NOT ENOUGH--

NO, HE'S
THE ONE WHO
CUT THAT
TOWER!!

THAT
VAGABOND MUST
HAVE DONE
THAT WHILE
WE WEREN'T
LOOKING.

JUST LOOK
AT THE RIGHT
TOWER OF THE
PALACE! CUT
CLEAN IN TWO!

JUST
LET THEM
BLAME IT
ON HIM,
STARDORK!!

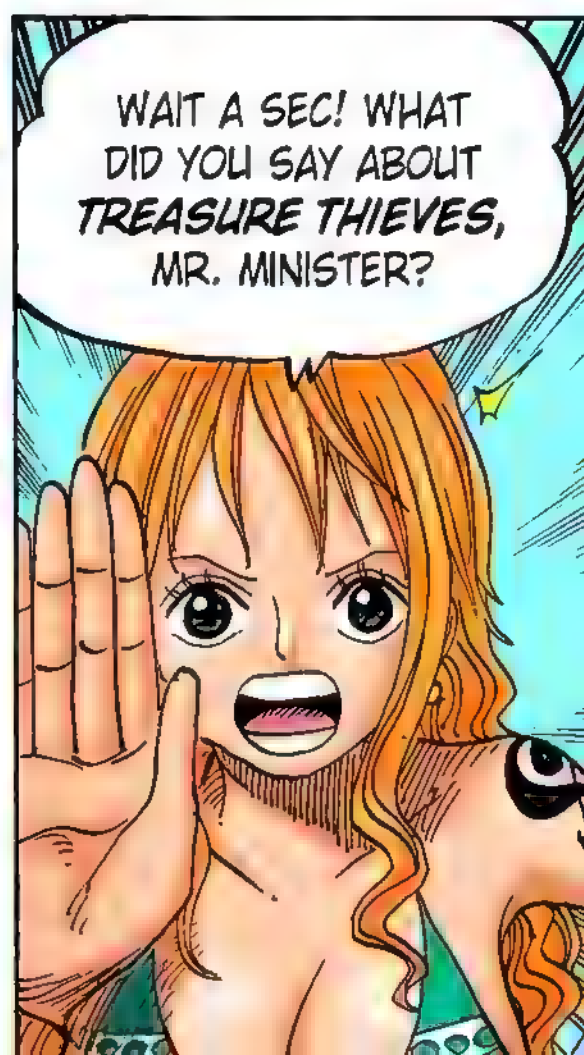


...WENT AND MADE
OFF WITH **ALL**
OF THE CASTLE'S
TREASURE?!!

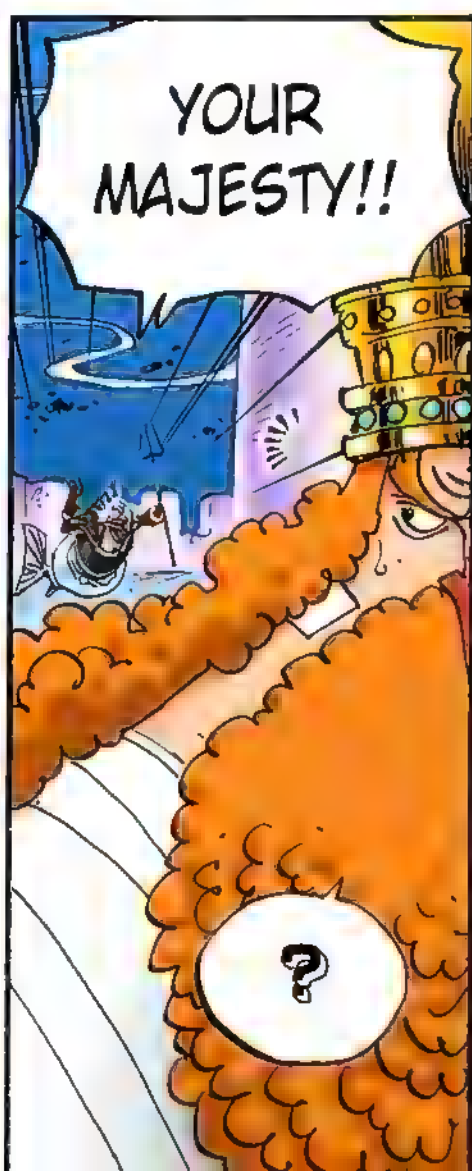
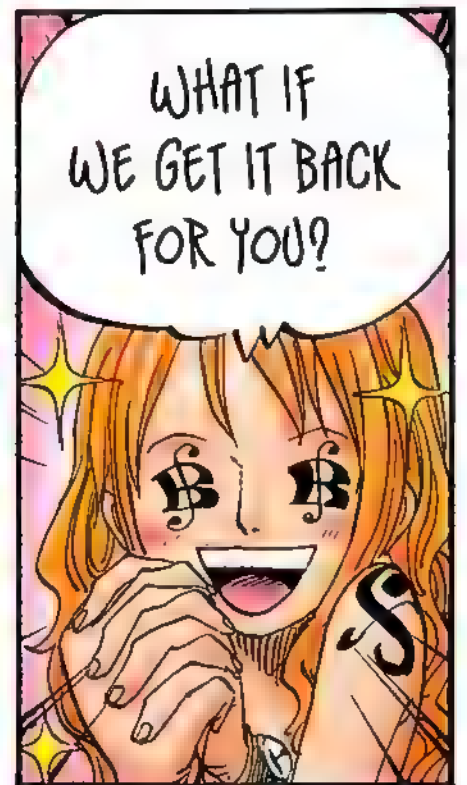
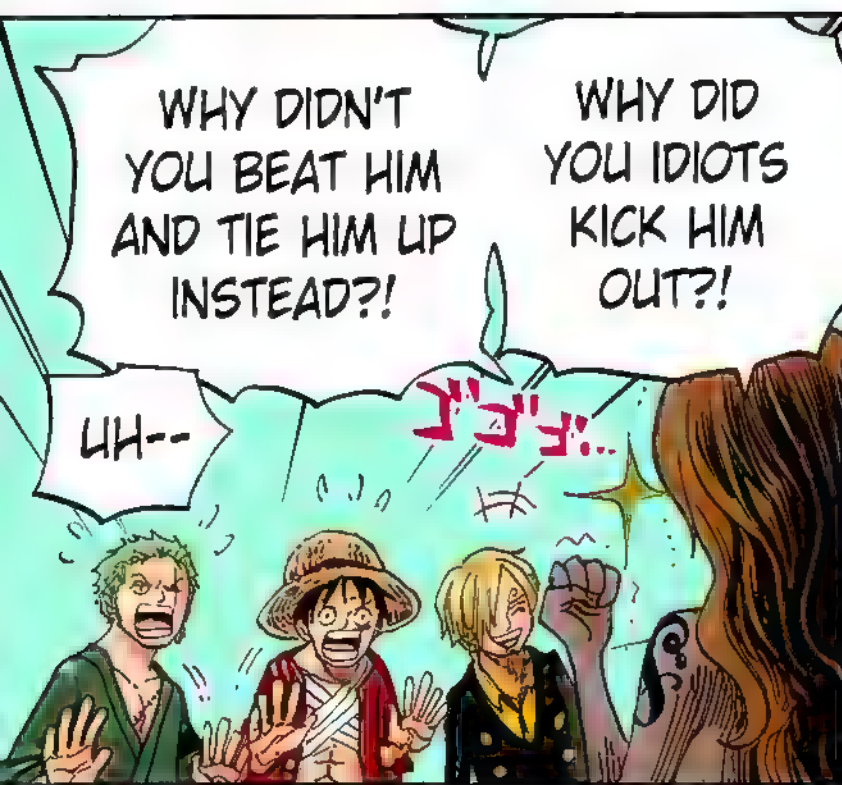
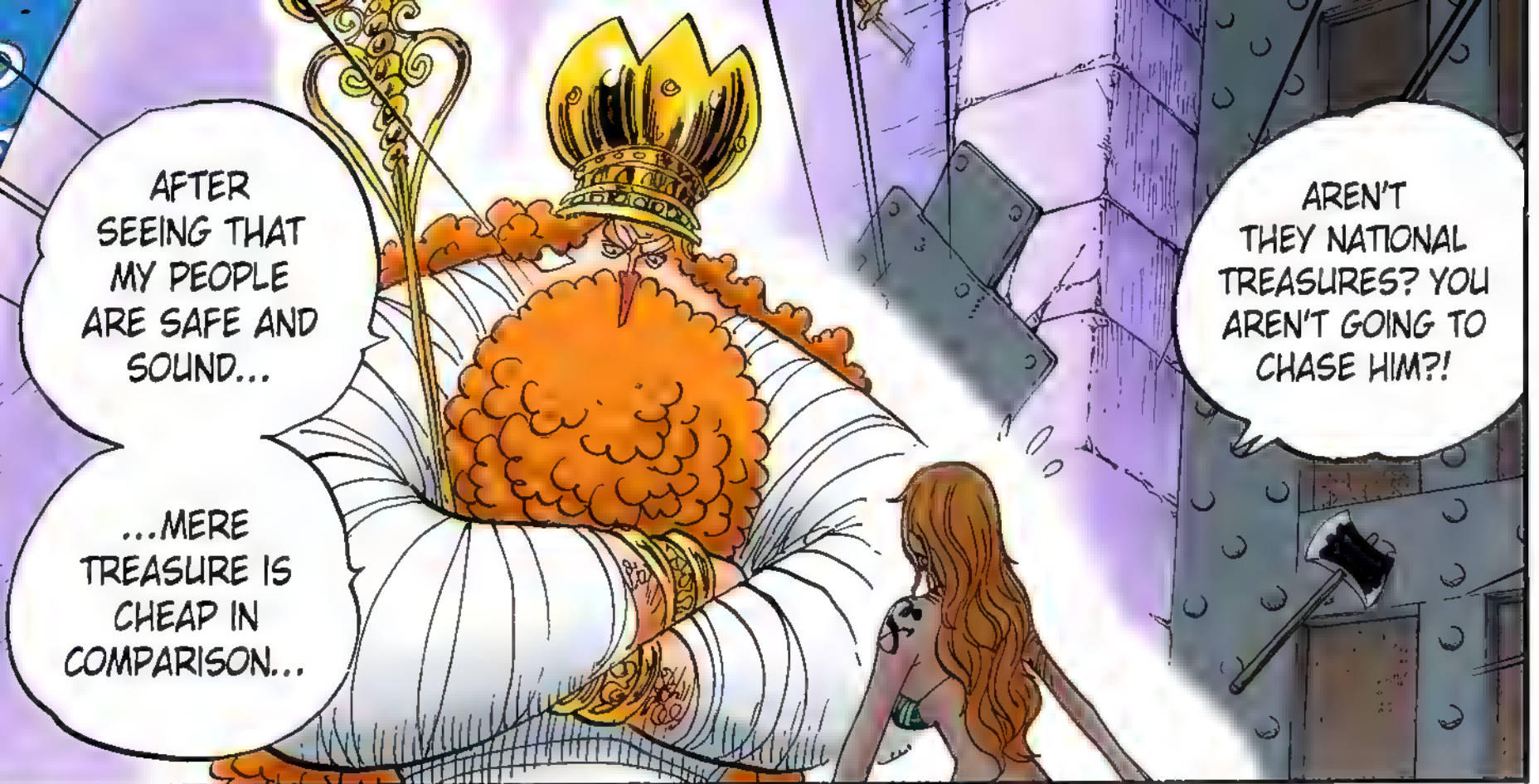
I GOT A BAD
FEELING ABOUT
THIS...

KEH HEH

WHAAAT?!
YOU MEAN
THAT
GUY...



WAIT A SEC! WHAT
DID YOU SAY ABOUT
TREASURE THIEVES,
MR. MINISTER?



HATRED
NEVER
DISAPPEARS...
VENGEANCE
WILL HAVE
ITS DAY!!!

BRING ME
STRAW HAT,
AND I WILL
KILL HIM
MYSELF!!!

FILTHY,
PATHETIC
HUMANS
!!!

THE
PRISON
TOWER

WE WILL
GRIND THE
HUMANS
INTO...MUSH.

FIRST WE
WILL HAVE OUR
REVENGE ON
THE STRAW
HATS...
KAPOOF.

HA HA HA...
I AGED
MYSELF ON
PURPOSE...

JA HA HA
HYA HYA...
COFF COFF!

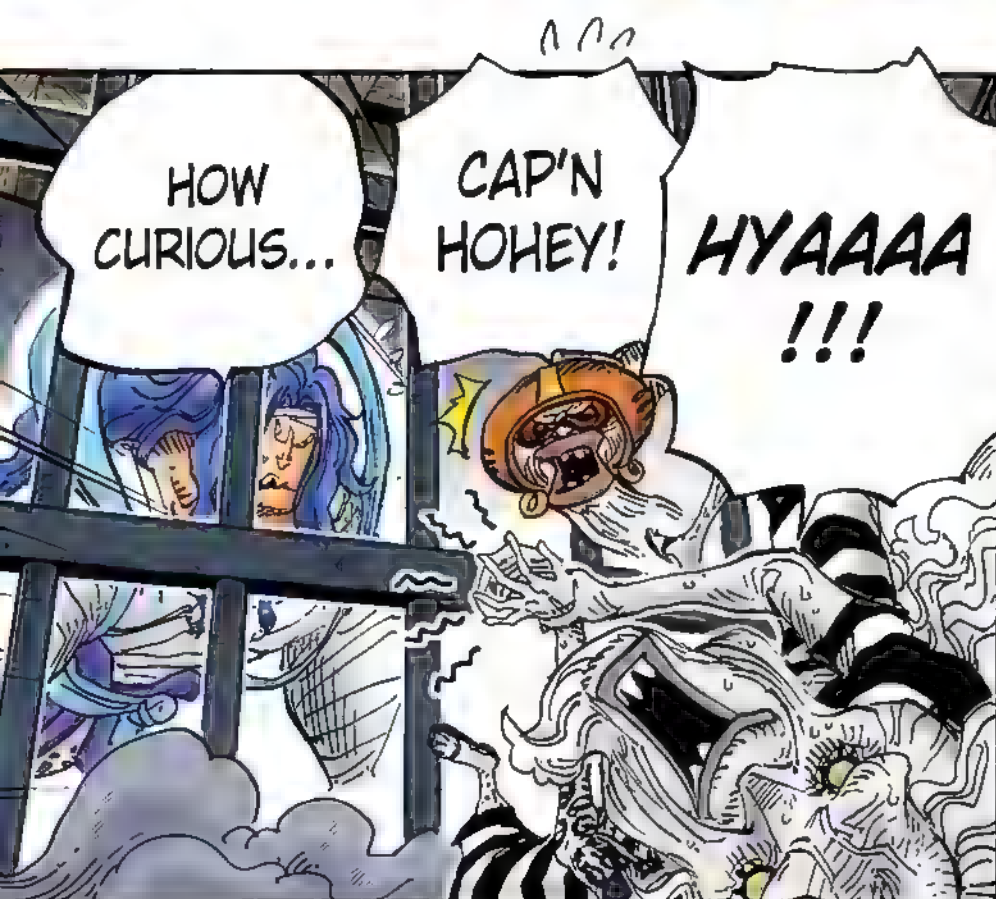
AM I
DRUNK?
OUCH, MY
ACHING
JOINTS...

HYA...
HYA...
WEEZ...



IS THAT...
HODY AND
HIS MEN?!

WHAT
IN THE
WORLD
...?



HOW
CURIOUS...

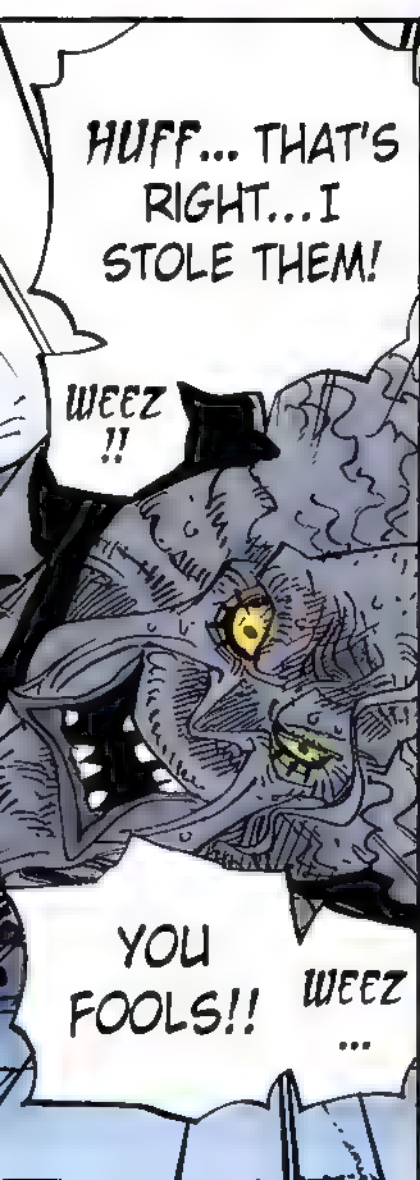
CAP'N
HOHEY!

**HYAAAA
!!!**



I'LL TEAR
THE BARS
APART
LIKE...

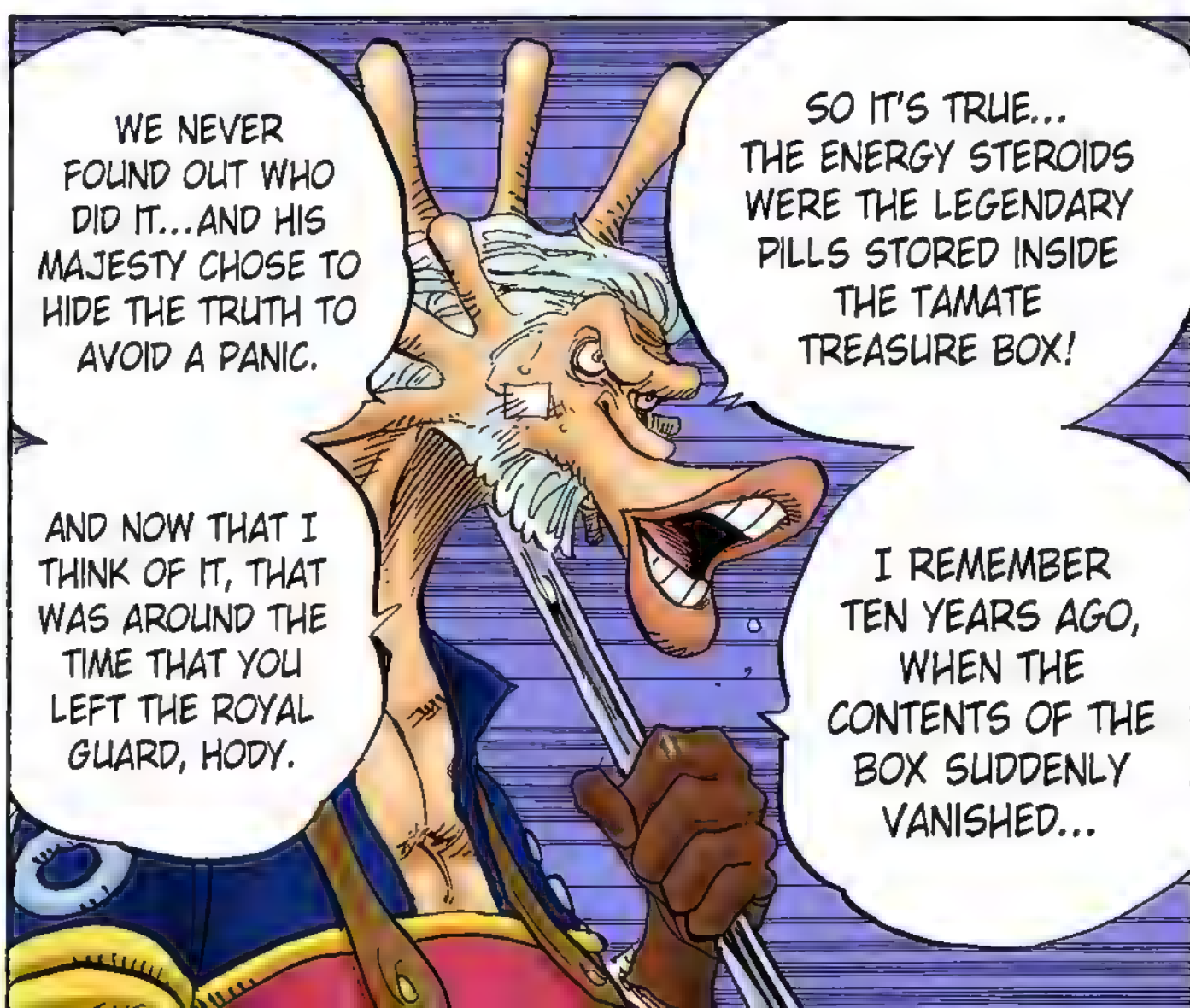
YOU'LL NEVER
KEEP ME TRAPPED
IN THIS FLIMSY
CAGE, YOU ROYAL
NINCOMPOOPS!



HUFF... THAT'S
RIGHT... I
STOLE THEM!

WEEZ
!!

YOU
FOOLS!! WEEZ
...

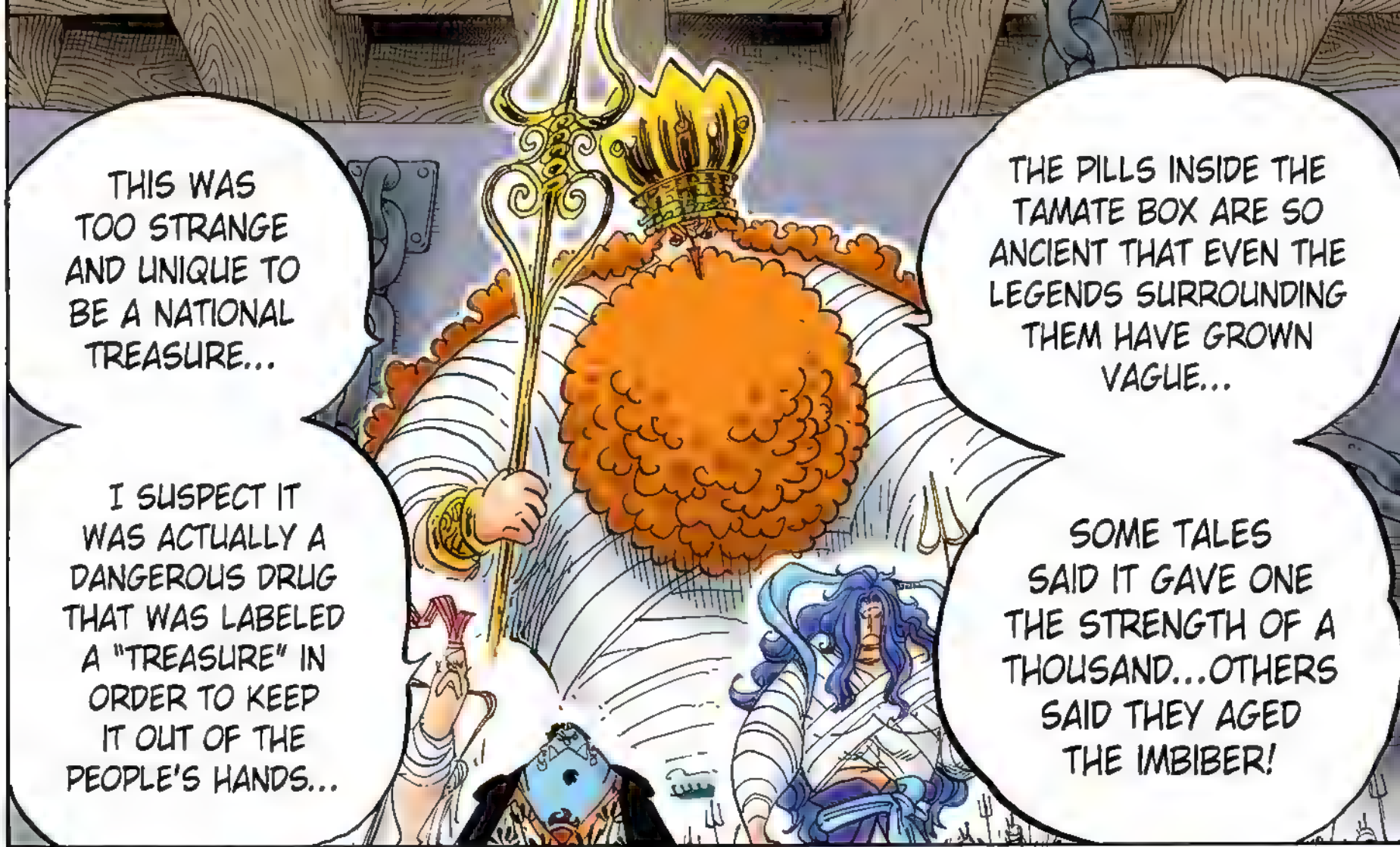


WE NEVER
FOUND OUT WHO
DID IT... AND HIS
MAJESTY CHOSE TO
HIDE THE TRUTH TO
AVOID A PANIC.

AND NOW THAT I
THINK OF IT, THAT
WAS AROUND THE
TIME THAT YOU
LEFT THE ROYAL
GUARD, HODY.

SO IT'S TRUE...
THE ENERGY STEROIDS
WERE THE LEGENDARY
PILLS STORED INSIDE
THE TAMATE
TREASURE BOX!

I REMEMBER
TEN YEARS AGO,
WHEN THE
CONTENTS OF THE
BOX SUDDENLY
VANISHED...



THIS WAS
TOO STRANGE
AND UNIQUE TO
BE A NATIONAL
TREASURE...

I SUSPECT IT
WAS ACTUALLY A
DANGEROUS DRUG
THAT WAS LABELED
A "TREASURE" IN
ORDER TO KEEP
IT OUT OF THE
PEOPLE'S HANDS...

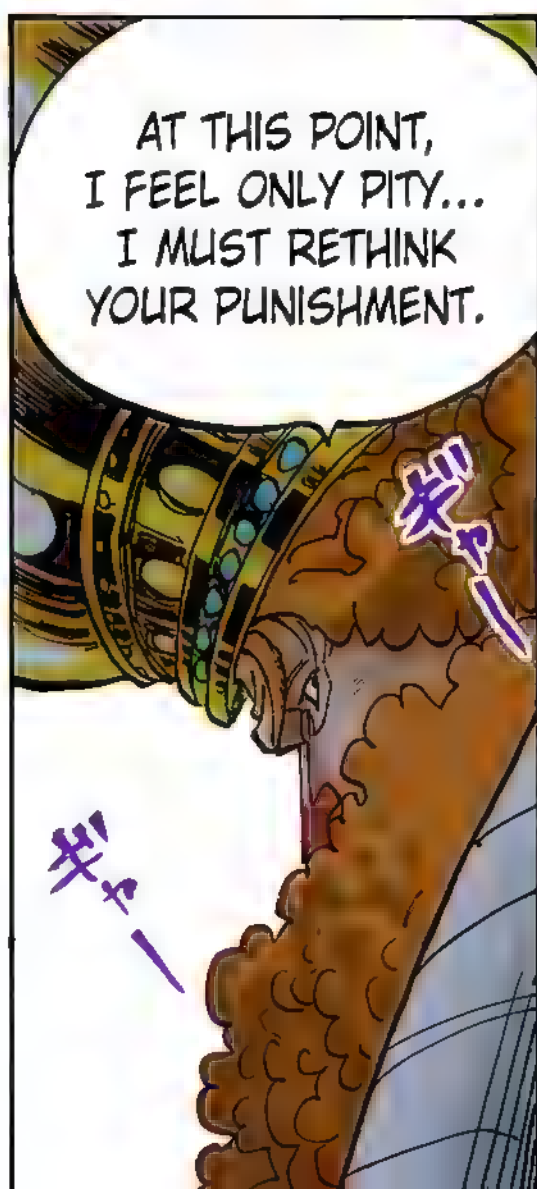
THE PILLS INSIDE THE
TAMATE BOX ARE SO
ANCIENT THAT EVEN THE
LEGENDS SURROUNDING
THEM HAVE GROWN
VAGUE...

SOME TALES
SAID IT GAVE ONE
THE STRENGTH OF A
THOUSAND...OTHERS
SAID THEY AGED
THE IMBIBER!

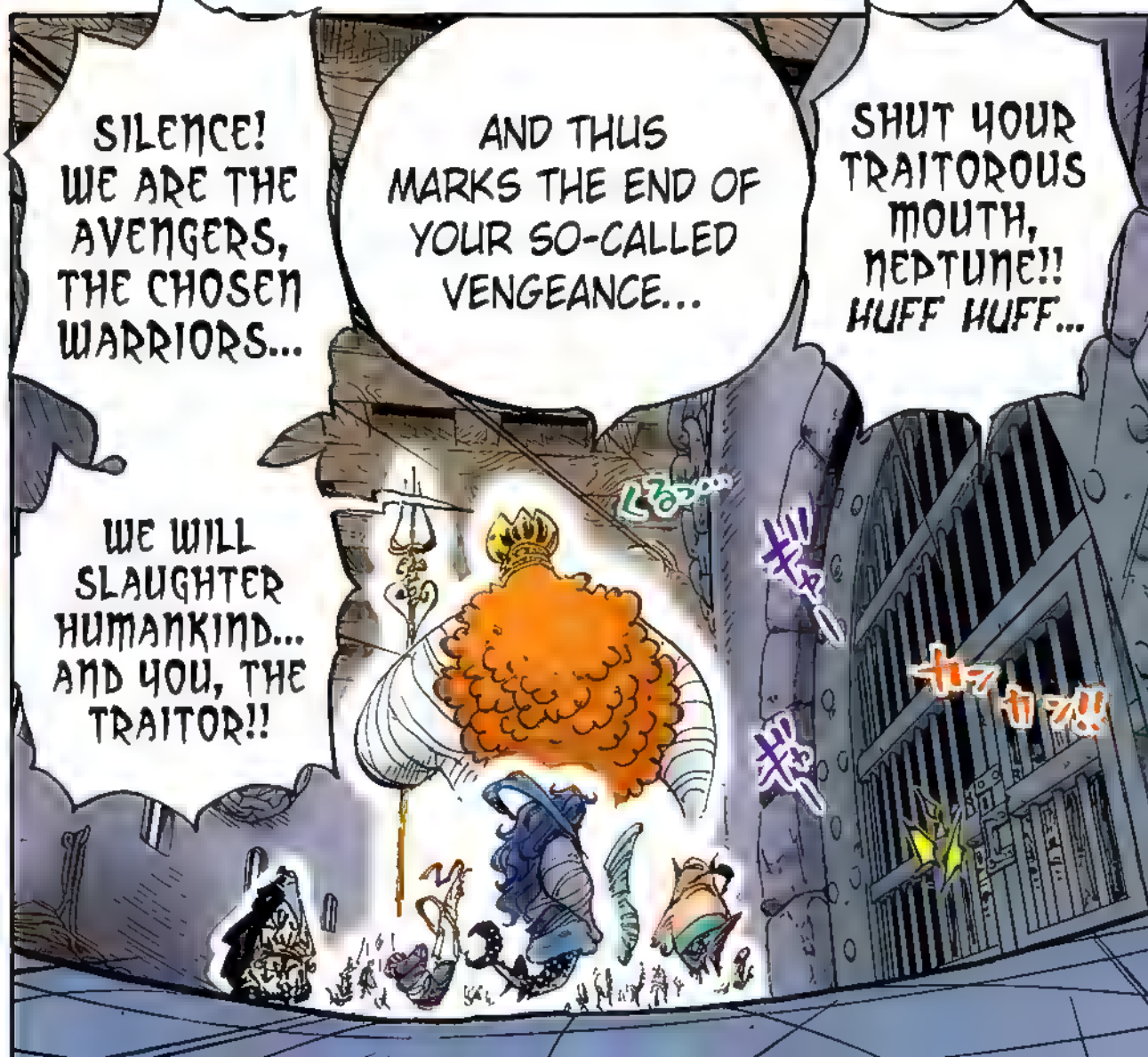


...AND
WERE FOOLISH
ENOUGH TO
THINK YOU HAD
GAINED GREAT
POWER
WITHOUT A
PRICE...

YOU
OPENED A
BOX THAT
MUST
NEVER BE
OPENED...



AT THIS POINT,
I FEEL ONLY PITY...
I MUST RETHINK
YOUR PUNISHMENT.



SILENCE!
WE ARE THE
AVENGERS,
THE CHOSEN
WARRIORS...

AND THIS
MARKS THE END OF
YOUR SO-CALLED
VENGEANCE...

SHUT YOUR
TRAITOROUS
MOUTH,
NEPTUNE!!
HUFF HUFF...

WE WILL
SLAUGHTER
HUMANKIND...
AND YOU, THE
TRAITOR!!



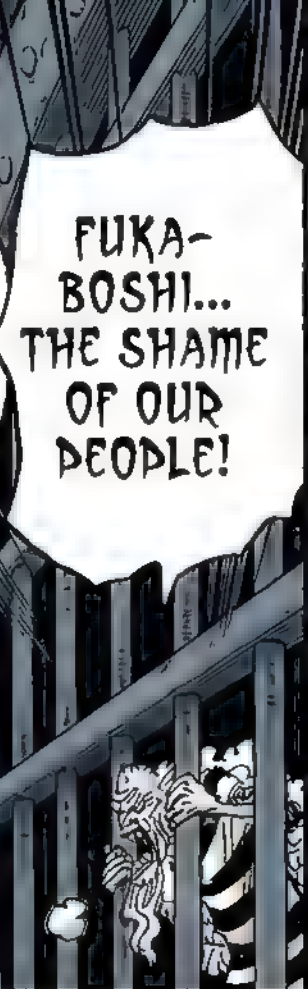
I WOULDN'T WANT THE CHILDREN TO HEAR YOUR POISON.



I SIMPLY ASK THAT YOU SHUT YOUR MOUTH...



YOU KILLED MY MOTHER... BUT I DO NOT HATE YOU.



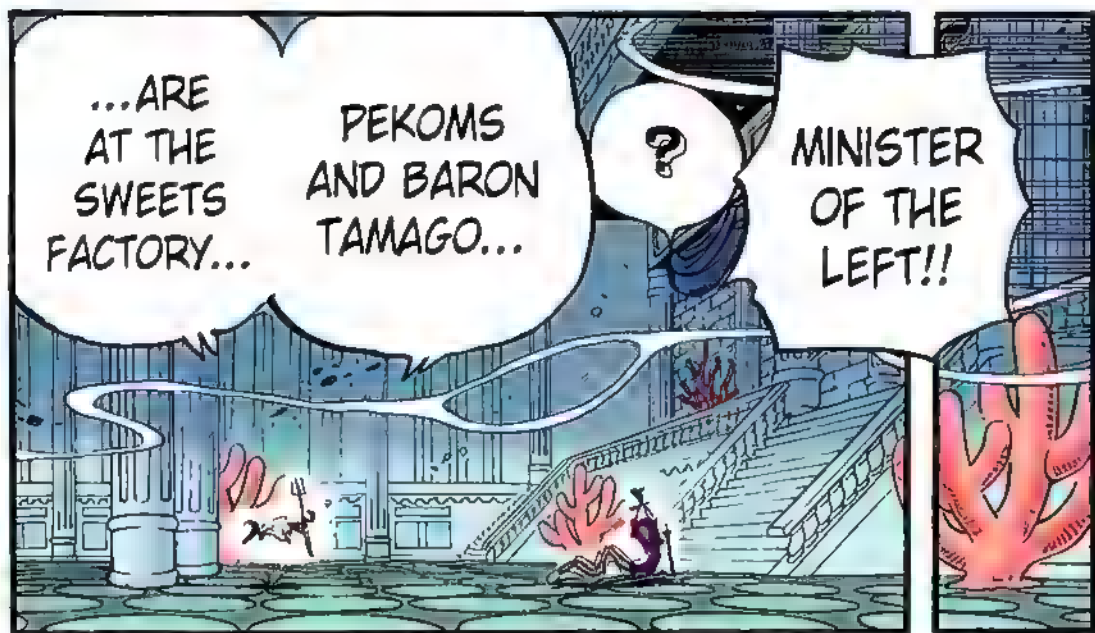
FUKA-BOSHI... THE SHAME OF OUR PEOPLE!



WE HAVE NO SWEETS TO SEND TO THEM THIS MONTH.

SO BIG MOM'S AGENTS ARE HERE.

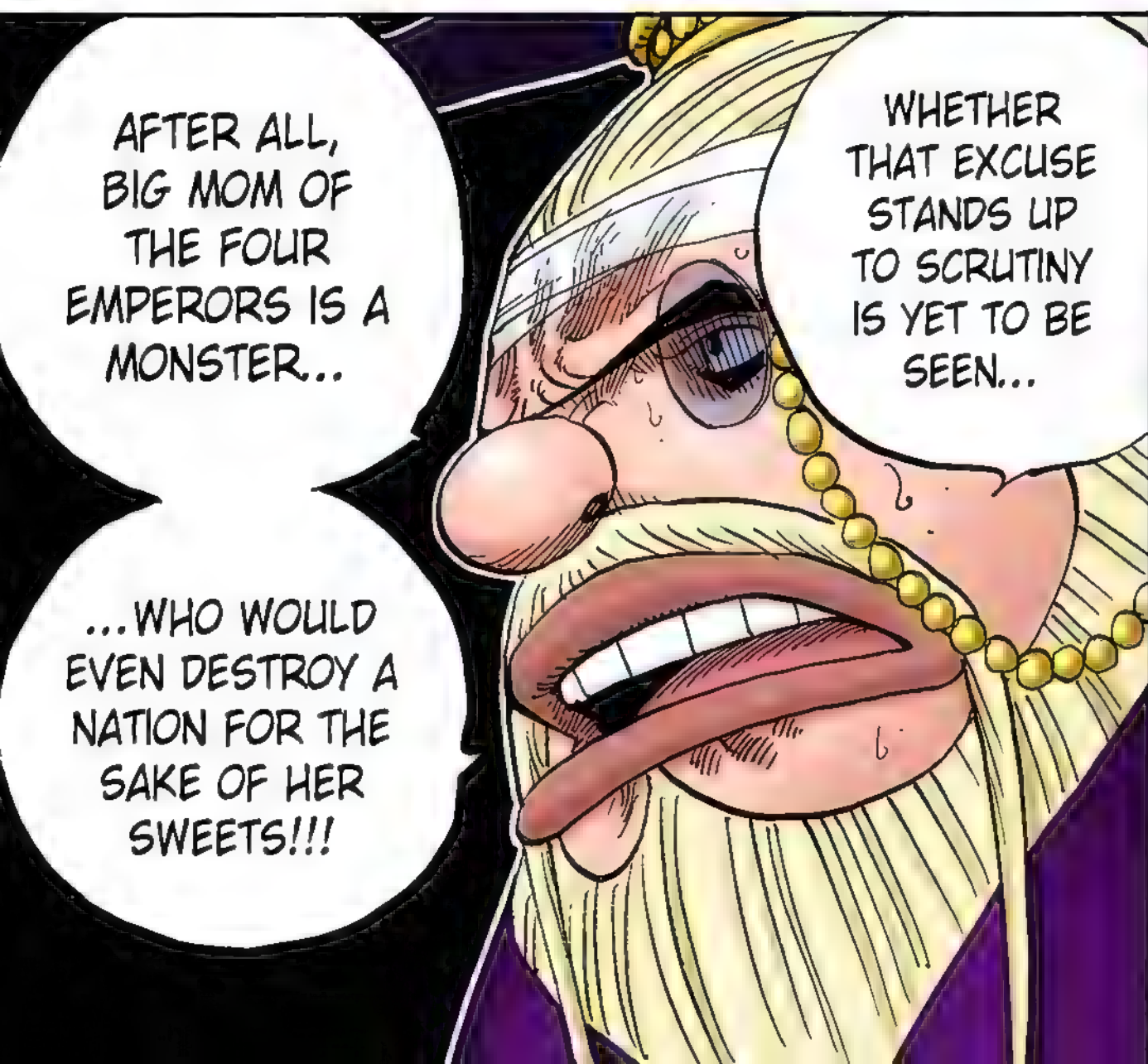
THE FACTORY WAS RANSACKED BY HODY'S GOONS...



...ARE AT THE SWEETS FACTORY...

PEKOMS AND BARON TAMAGO...

MINISTER OF THE LEFT!!



AFTER ALL, BIG MOM OF THE FOUR EMPERORS IS A MONSTER...

...WHO WOULD EVEN DESTROY A NATION FOR THE SAKE OF HER SWEETS!!!

WHETHER THAT EXCUSE STANDS UP TO SCRUTINY IS YET TO BE SEEN...



AND THE SWEETS WE DID HAVE WERE ALL GIVEN TO THE STRAW HAT PIRATES...

...TO BE ENJOYED AT THE FEAST.

Chapter 651: A VOICE

FROM THE NEW WORLD

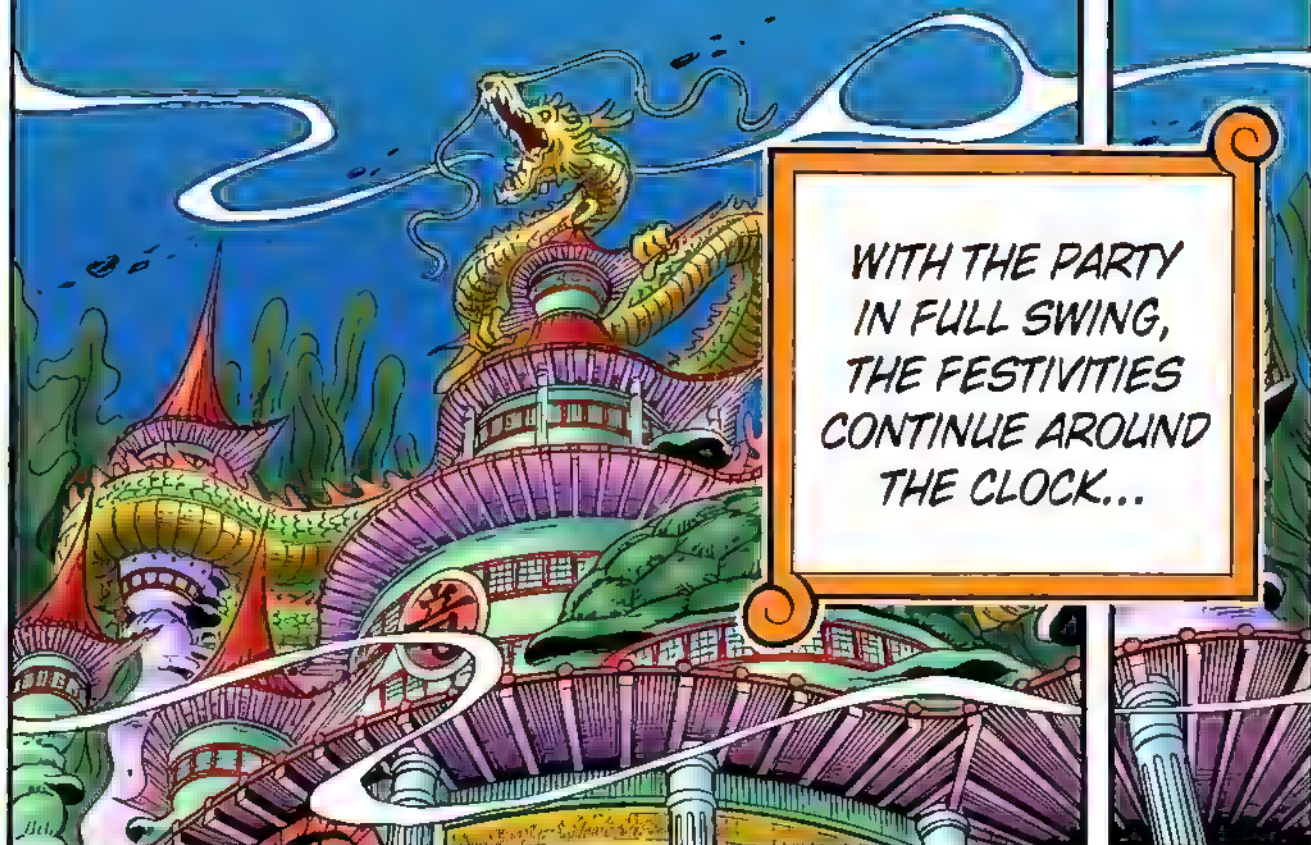


ONE PIECE

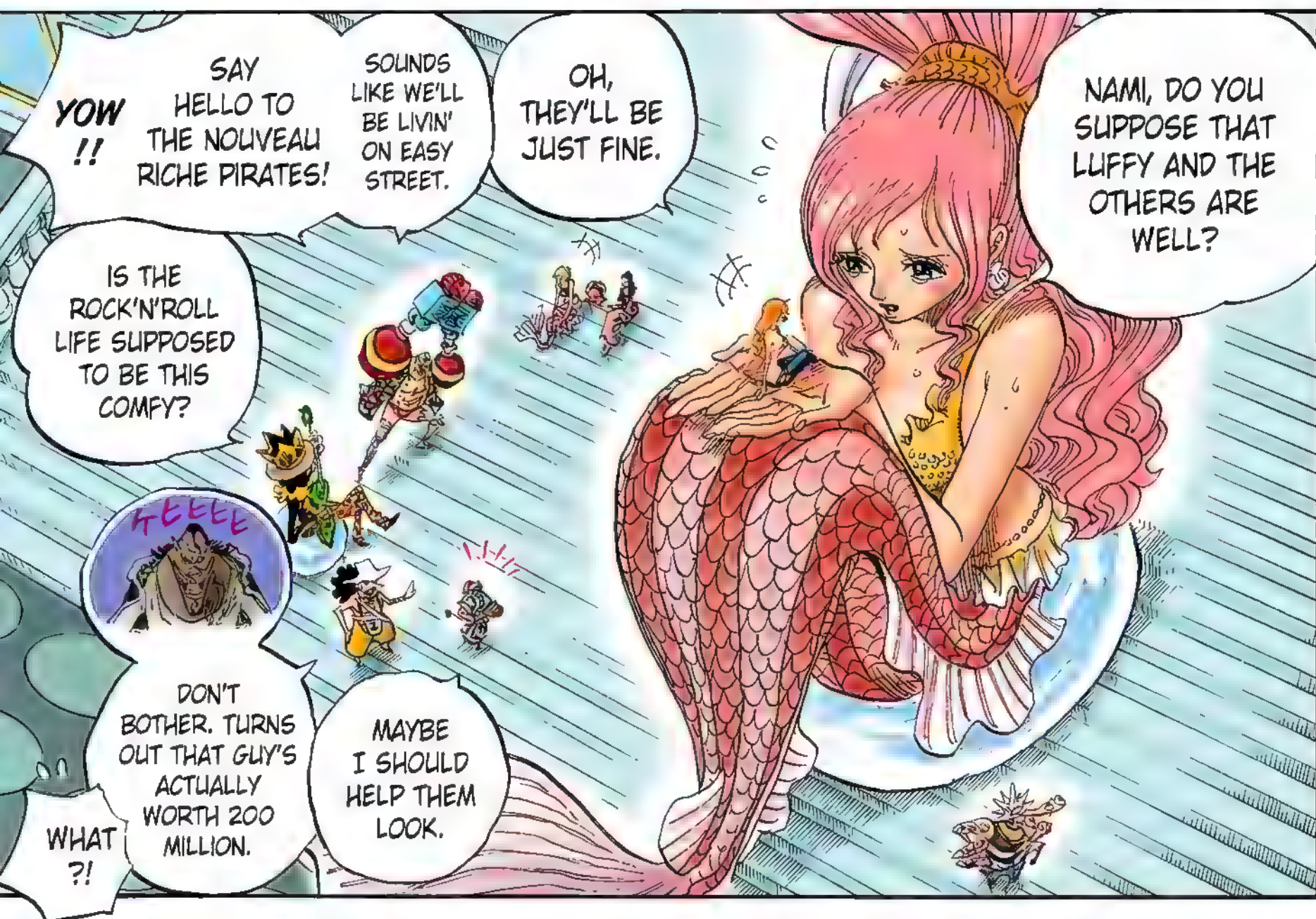
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WHAT?! WE'RE
GETTIN' TREASURE
OUTTA THIS?!



WITH THE PARTY
IN FULL SWING,
THE FESTIVITIES
CONTINUE AROUND
THE CLOCK...



YOW
!!

SAY
HELLO TO
THE NOUVEAU
RICHE PIRATES!

SOUNDS
LIKE WE'LL
BE LIVIN'
ON EASY
STREET.

OH,
THEY'LL BE
JUST FINE.

NAMI, DO YOU
SUPPOSE THAT
LUFFY AND THE
OTHERS ARE
WELL?

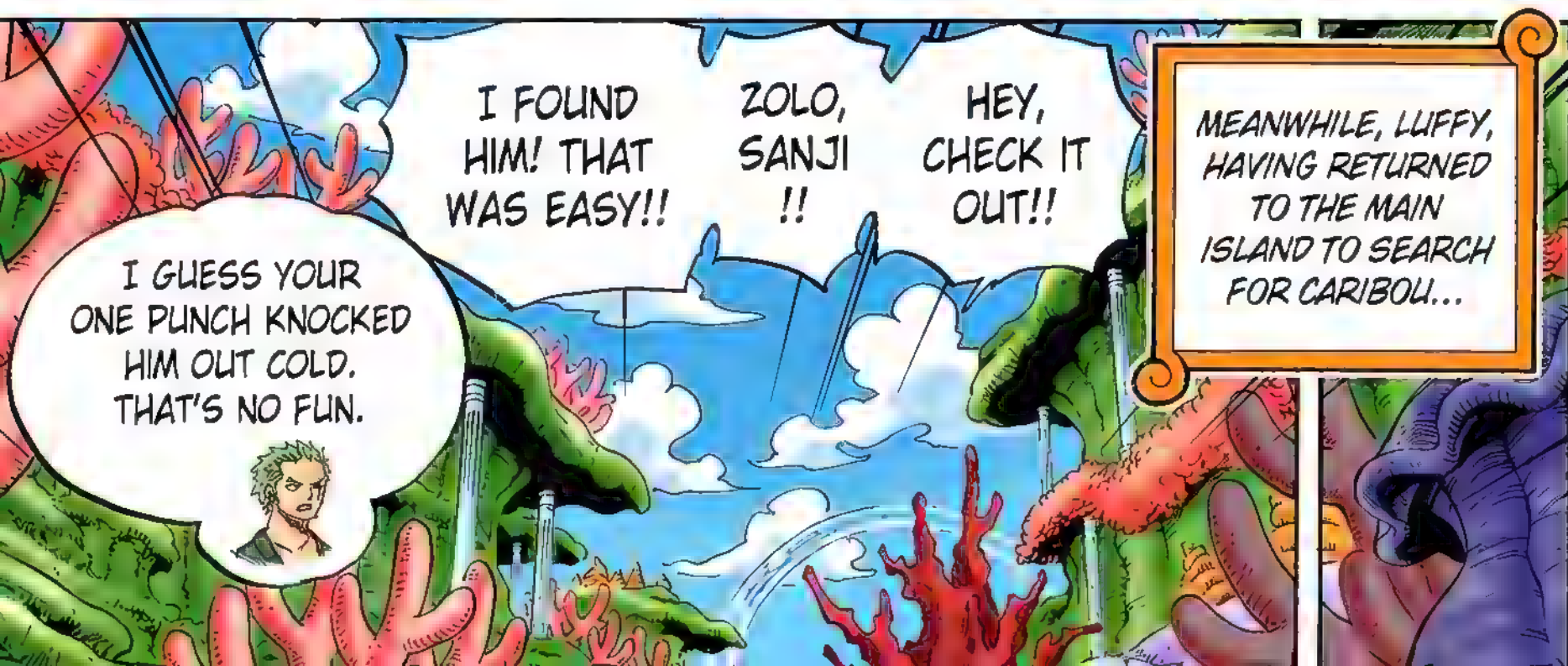
IS THE
ROCK'N'ROLL
LIFE SUPPOSED
TO BE THIS
COMFY?

KEEE

DON'T
BOTHER. TURNS
OUT THAT GUY'S
ACTUALLY
WORTH 200
MILLION.

MAYBE
I SHOULD
HELP THEM
LOOK.

WHAT
?!



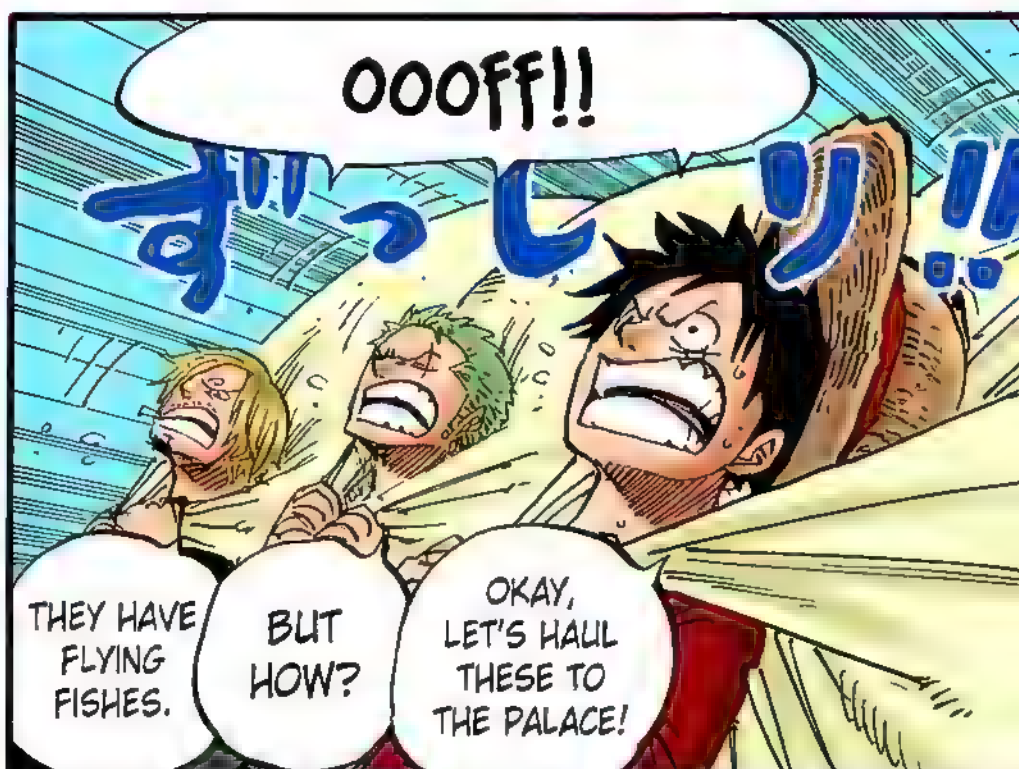
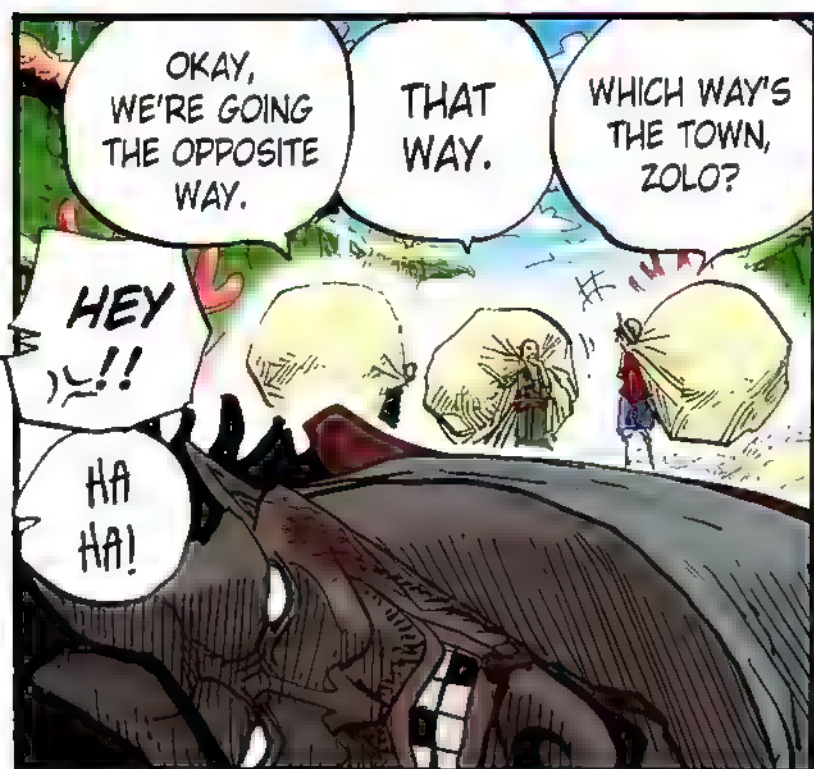
I GUESS YOUR
ONE PUNCH KNOCKED
HIM OUT COLD.
THAT'S NO FUN.

I FOUND
HIM! THAT
WAS EASY!!

ZOLO,
SANJI
!!

HEY,
CHECK IT
OUT!!

MEANWHILE, LUFFY,
HAVING RETURNED
TO THE MAIN
ISLAND TO SEARCH
FOR CARIBOU...





YOU GIVE
US A MONTH'S
WORTH OF
SWEETS...

...AND OUR
MAMA LETS
YOU USE HER
NAME!!

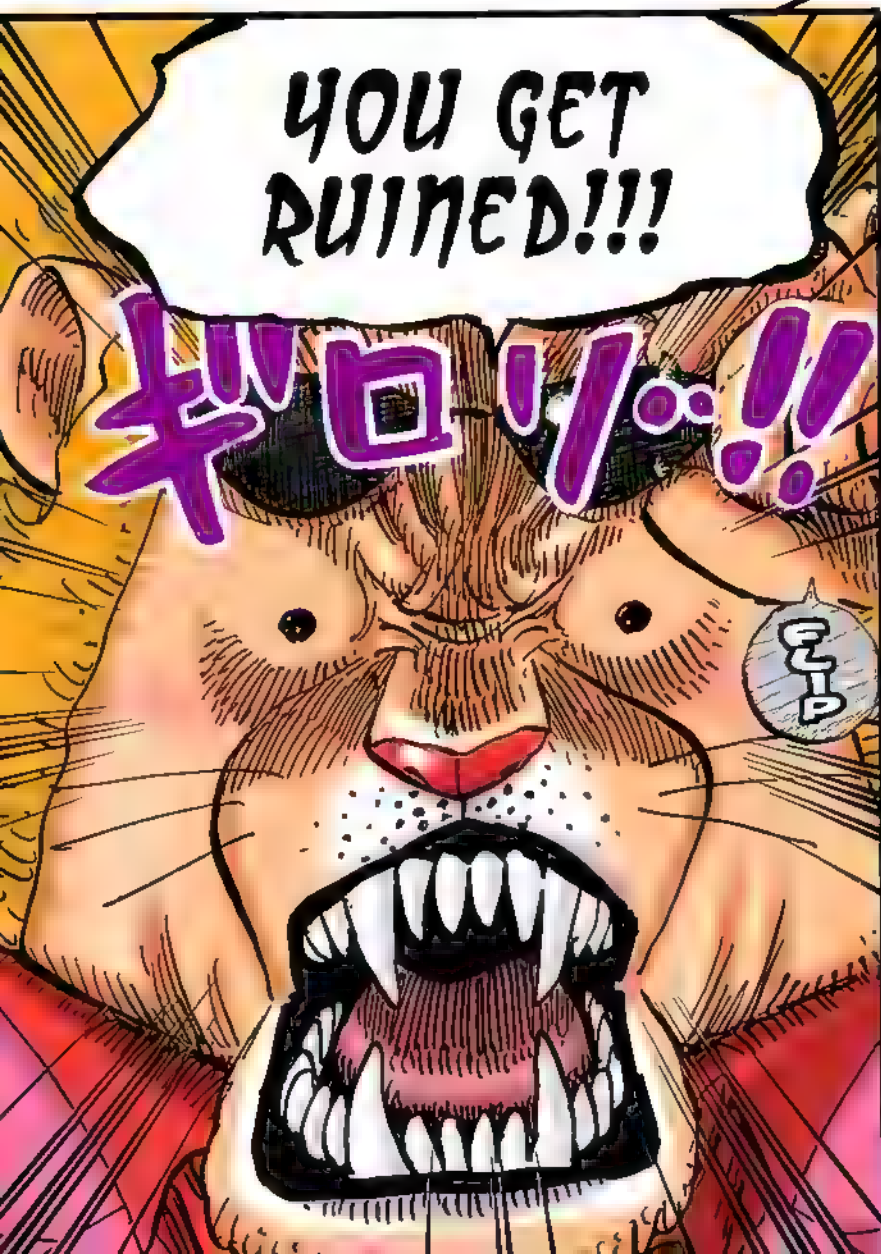
I WAS
EXPECTIN'
TO HAVE A
SNACK!! I'M
HUNGRY,
DAMMIT!!



NOW, I KNOW
WE GOT AN
ARRANGEMENT,
SO IT PAINS ME TO
HAFTA SAY THIS...

THAT'S HOW
IT WORKS!!
THAT'S THE
DEAL!!

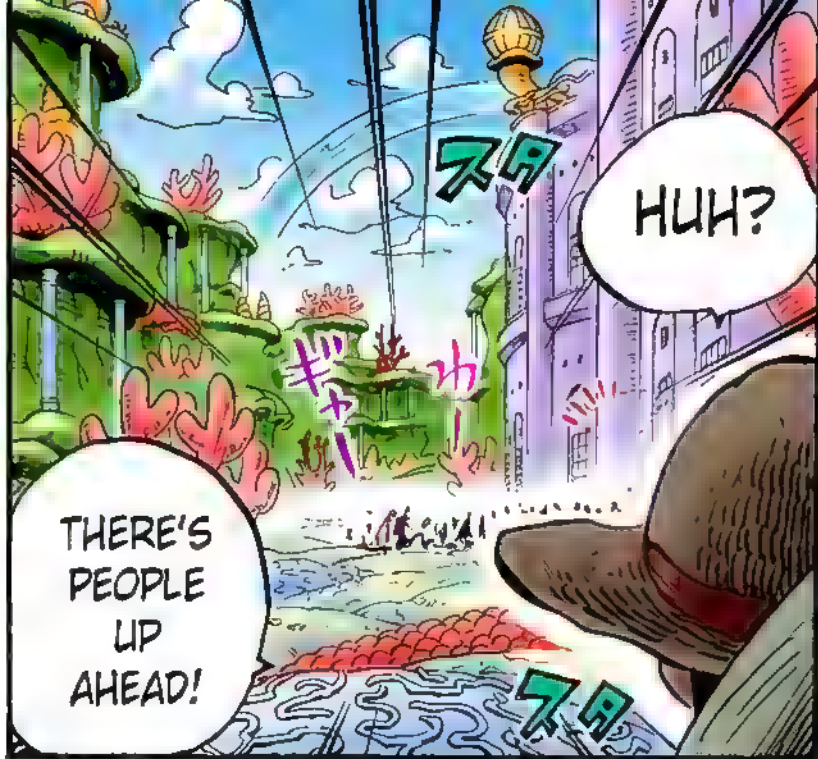
YOU KNOW
WHAT HAPPENS
IF YOU MAKE
MAMA ANGRY?



YOU GET
RUINED!!!



BIG MOM PIRATES
FIGHTER
PEKOMS



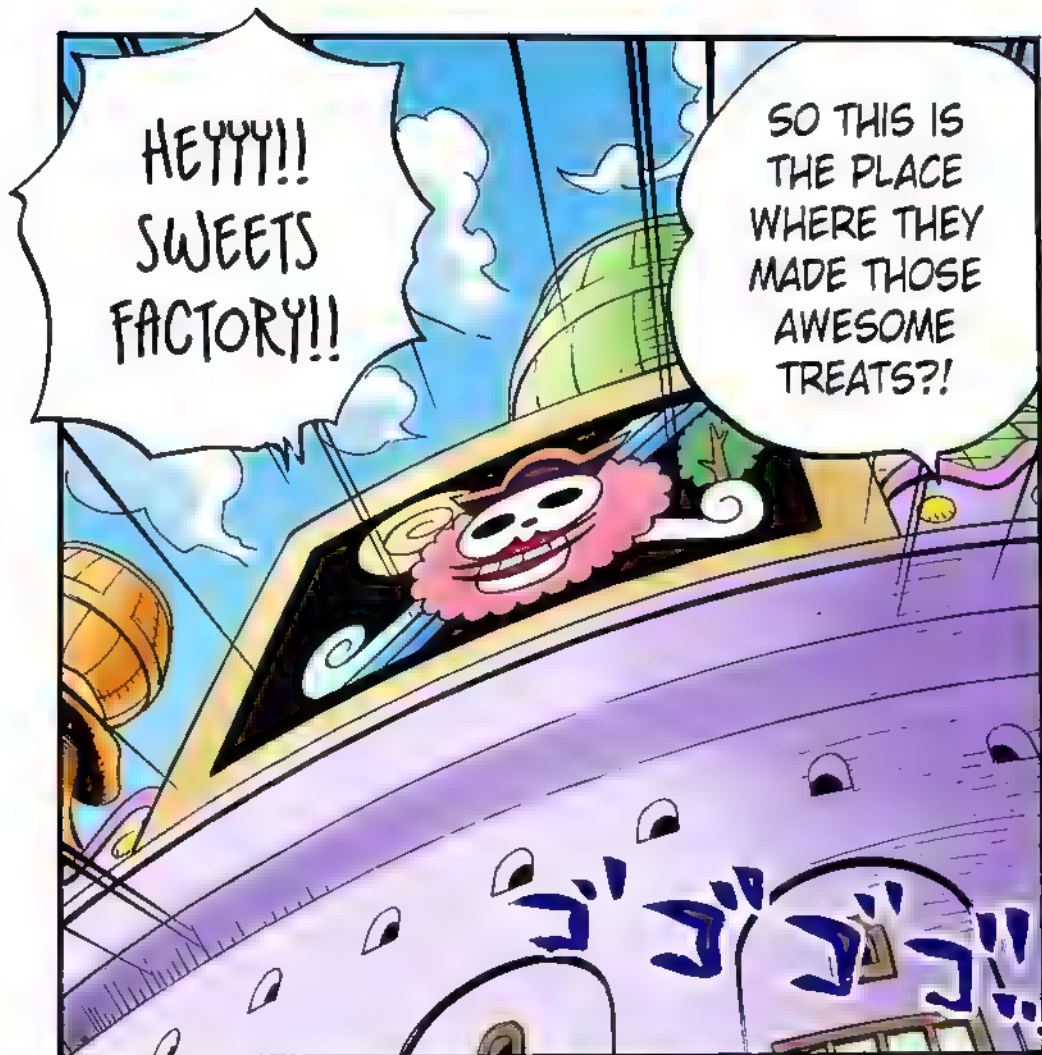
HUH?

THERE'S
PEOPLE
UP
AHEAD!



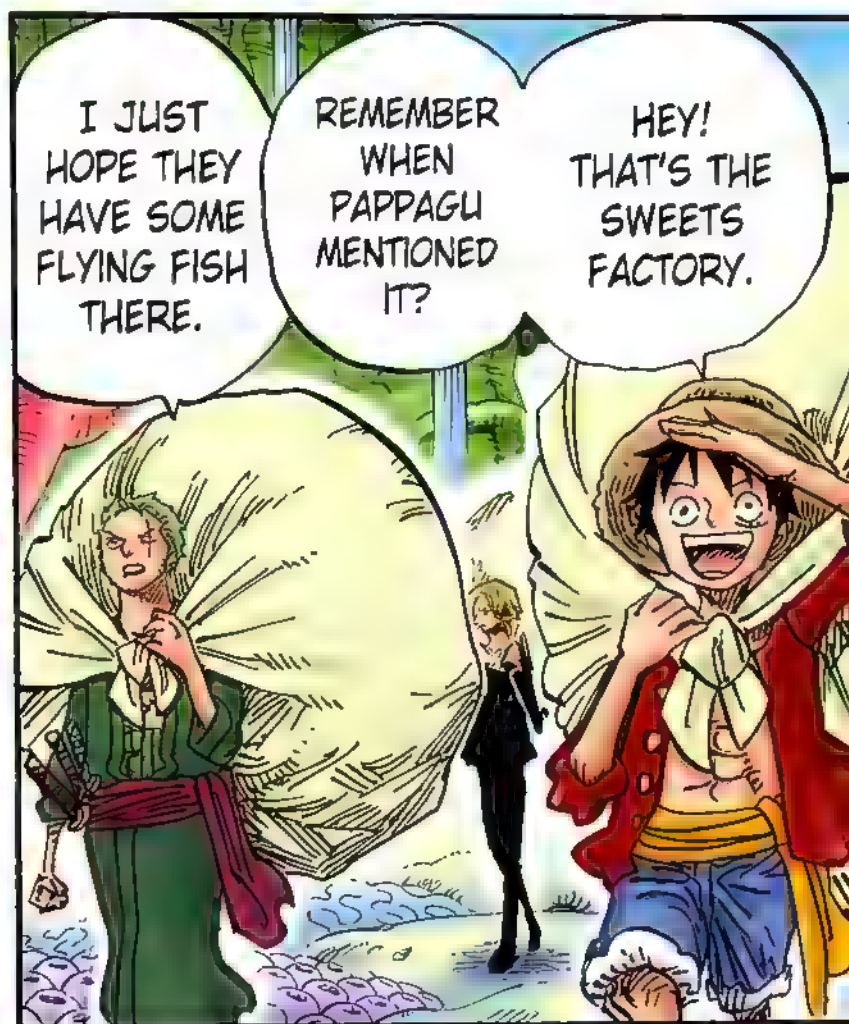
NOW
YOU GOTTA
MAKE THINGS
RIGHT!!!

HE'S KINDA
CUTE WHEN
HE'S ANGRY...



HEYYYY!!
SWEETS
FACTORY!!

SO THIS IS
THE PLACE
WHERE THEY
MADE THOSE
AWESOME
TREATS?!



I JUST
HOPE THEY
HAVE SOME
FLYING FISH
THERE.

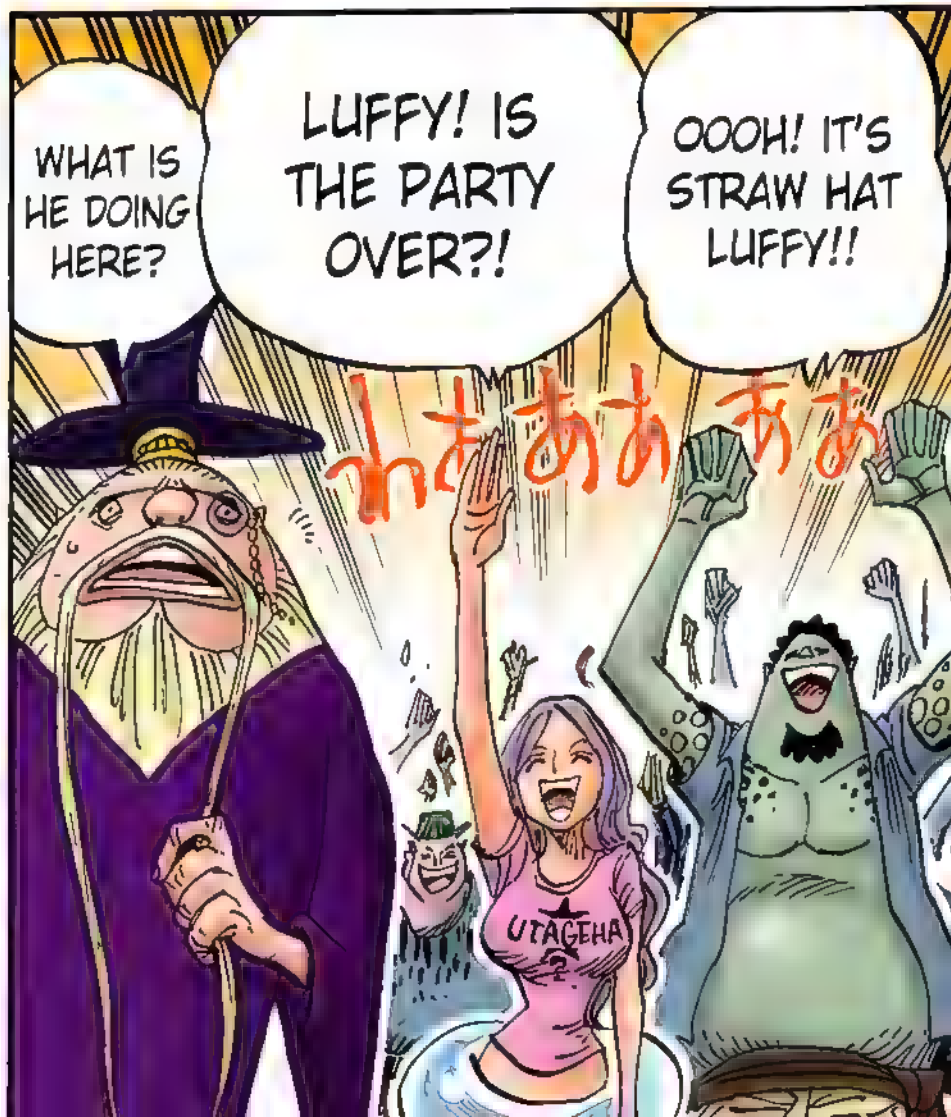
REMEMBER
WHEN
PAPPAGU
MENTIONED
IT?

HEY!
THAT'S THE
SWEETS
FACTORY.



THE MEAT
WAS GOOD, BUT THOSE
FISH-MAN ISLAND SWEETS
WERE THE BEST!!

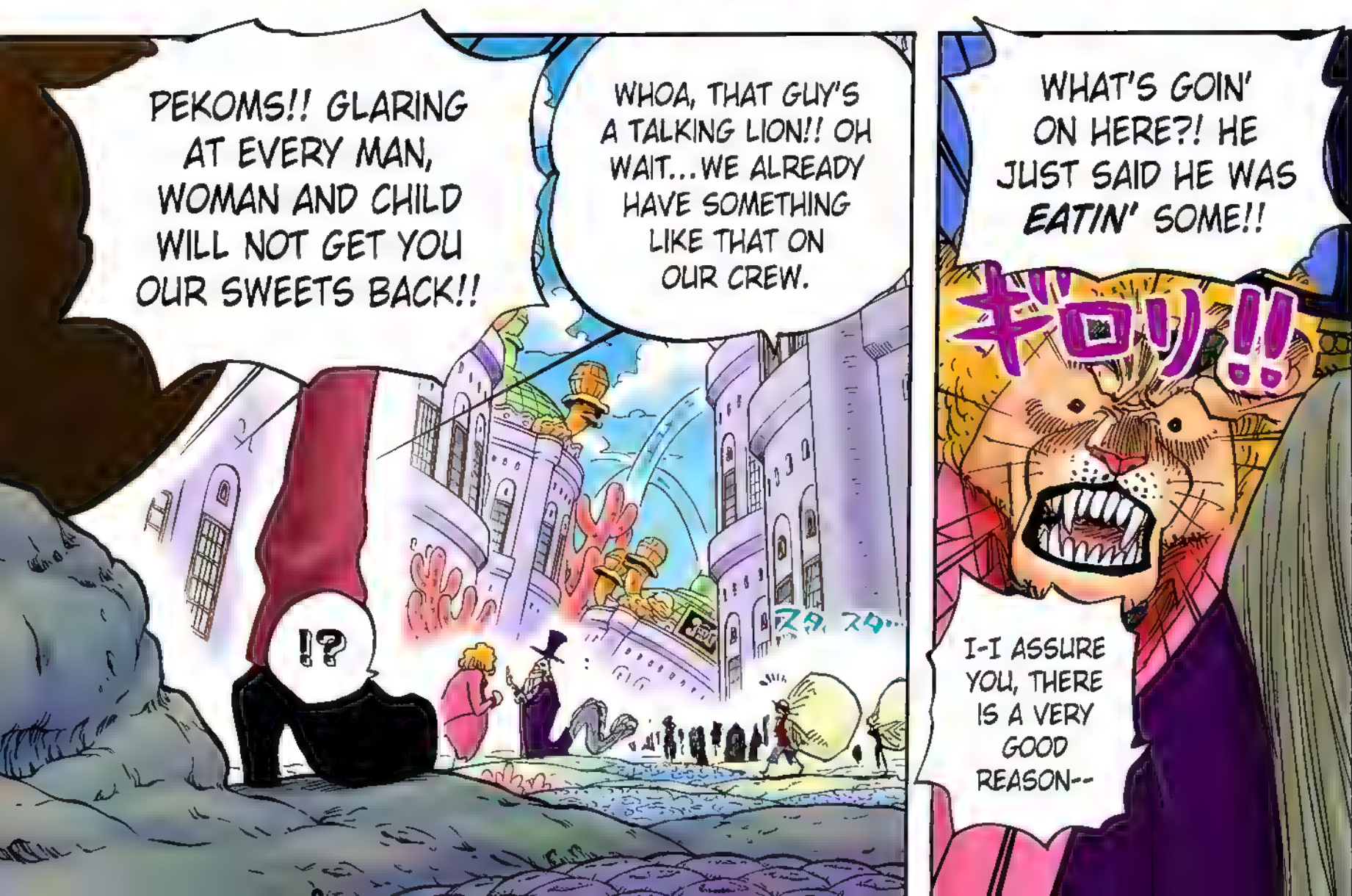
YEAH,
I ATE MY
FILL!



WHAT IS
HE DOING
HERE?

LUFFY! IS
THE PARTY
OVER?!

OOOH! IT'S
STRAW HAT
LUFFY!!





OH GREAT,
ANOTHER
WEIRDO... WHO
ARE YOU?



IF WE
ARE ABLE TO
LEAVE ON
LE MORROW,
WE SHOULD
RETURN IN
TIME.

LET US
EXPLORE
MORE
PEACEFUL
MEANS.

LE TEA
PARTY IS
IN QUATRE
DAYS.



AHEM... A
VERY BONJOUR
TO YOU,
HALF-BOILED
PIRATES...

CLINK...

JE M'APPELLE
BARON TAMAGO,
AT YOUR
SERVICE.

BIG MOM PIRATES
FIGHTER (OF THE
LONGLEG PEOPLE)
BARON TAMAGO



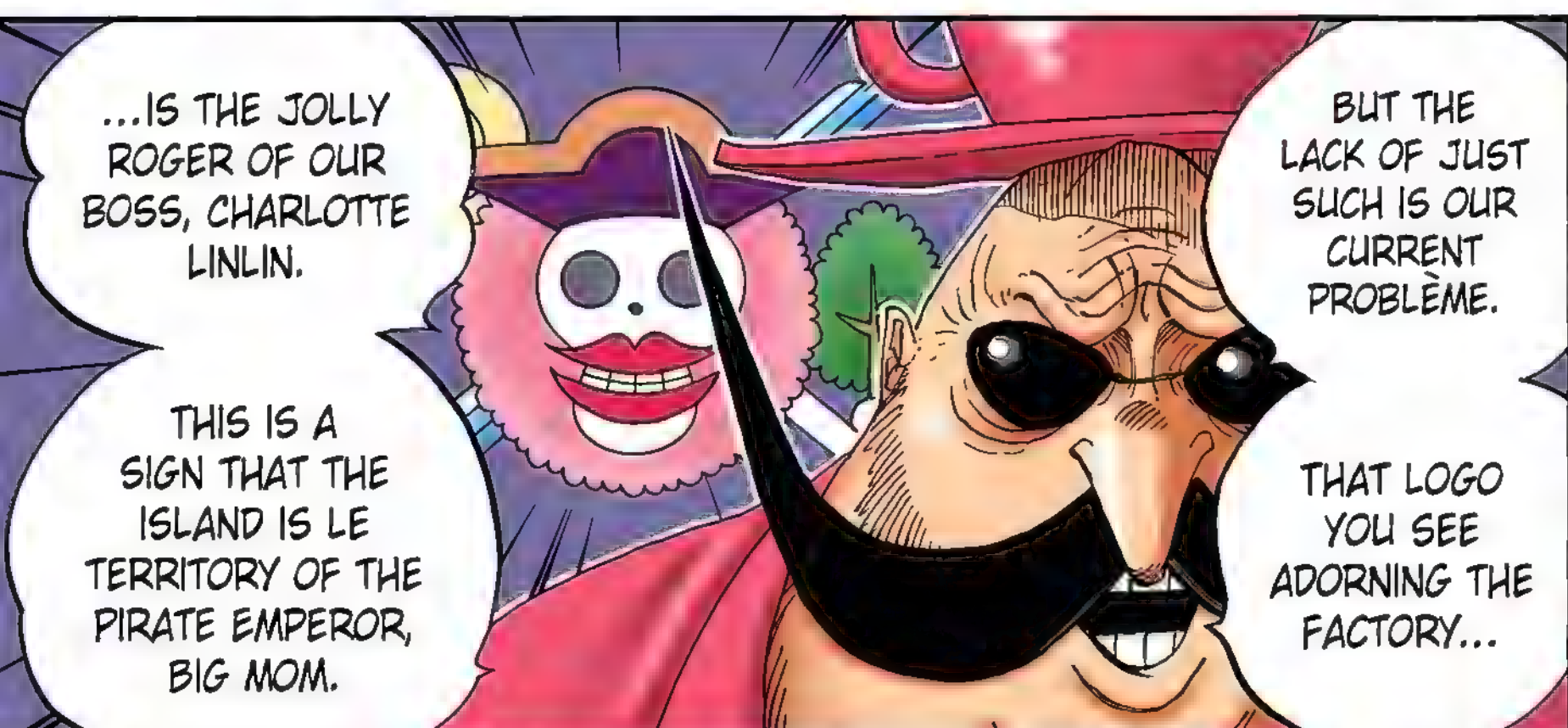
I SURE DID!
IN FACT, I COULD
GO FOR SOME
MORE, IF YOU'VE
GOT ANY.

...THAT YOU
HAD DINED
UPON LE
SWEETS?

HE'S LIKE A
COMPASS.

DO
REMEMBER
THE NAME,
S'IL VOUS
PLAIT.

NOW, DID I
HAPPEN TO
HEAR...

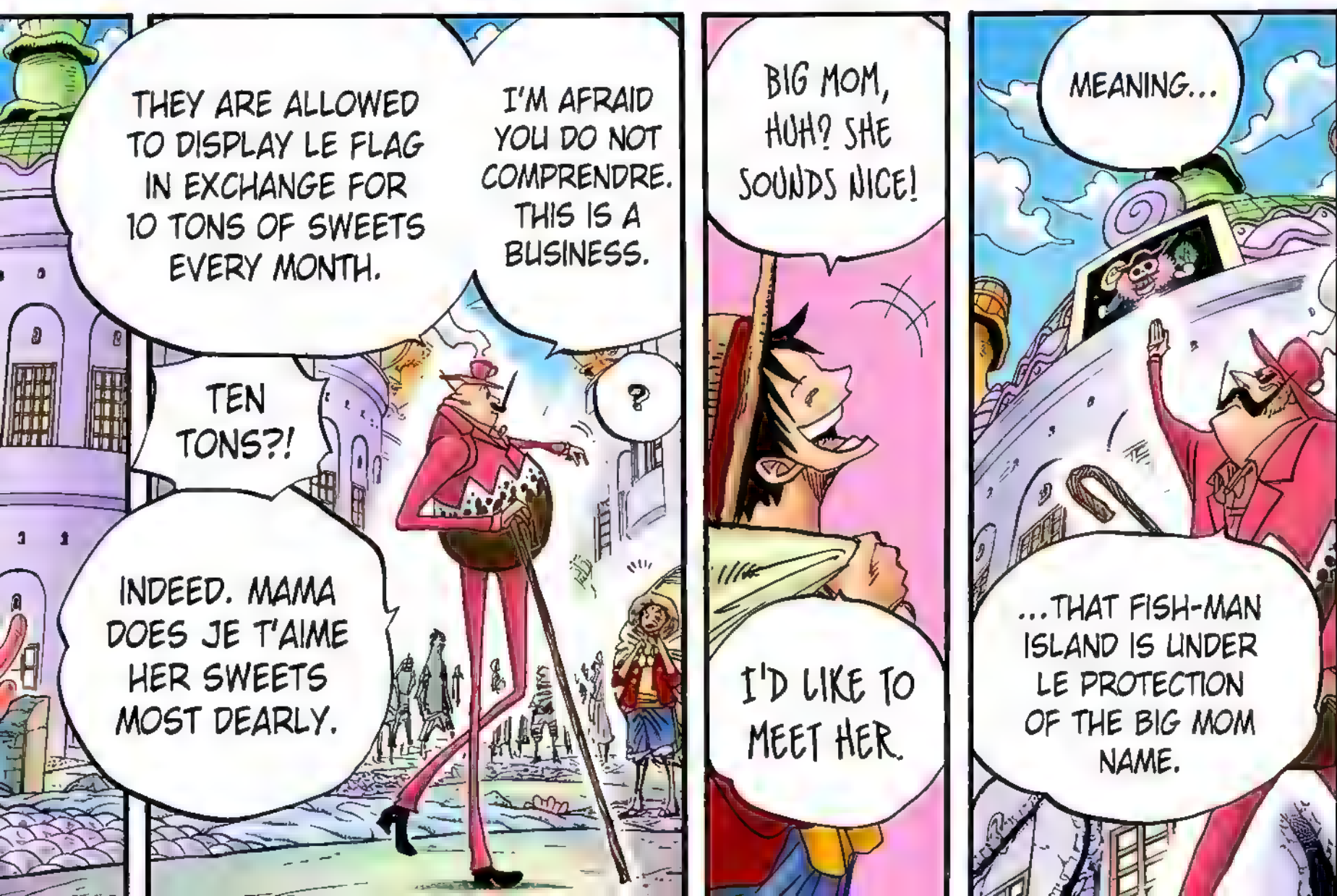


...IS THE JOLLY
ROGER OF OUR
BOSS, CHARLOTTE
LINLIN.

THIS IS A
SIGN THAT THE
ISLAND IS LE
TERRITORY OF THE
PIRATE EMPEROR,
BIG MOM.

BUT THE
LACK OF JUST
SUCH IS OUR
CURRENT
PROBLÈME.

THAT LOGO
YOU SEE
ADORNING THE
FACTORY...



THEY ARE ALLOWED
TO DISPLAY LE FLAG
IN EXCHANGE FOR
10 TONS OF SWEETS
EVERY MONTH.

I'M AFRAID
YOU DO NOT
COMPRENDRE.
THIS IS A
BUSINESS.

TEN
TONS?!

INDEED. MAMA
DOES JE T'AIME
HER SWEETS
MOST DEARLY.

BIG MOM,
HUH? SHE
SOUNDS NICE!

I'D LIKE TO
MEET HER.

MEANING...

...THAT FISH-MAN
ISLAND IS UNDER
LE PROTECTION
OF THE BIG MOM
NAME.

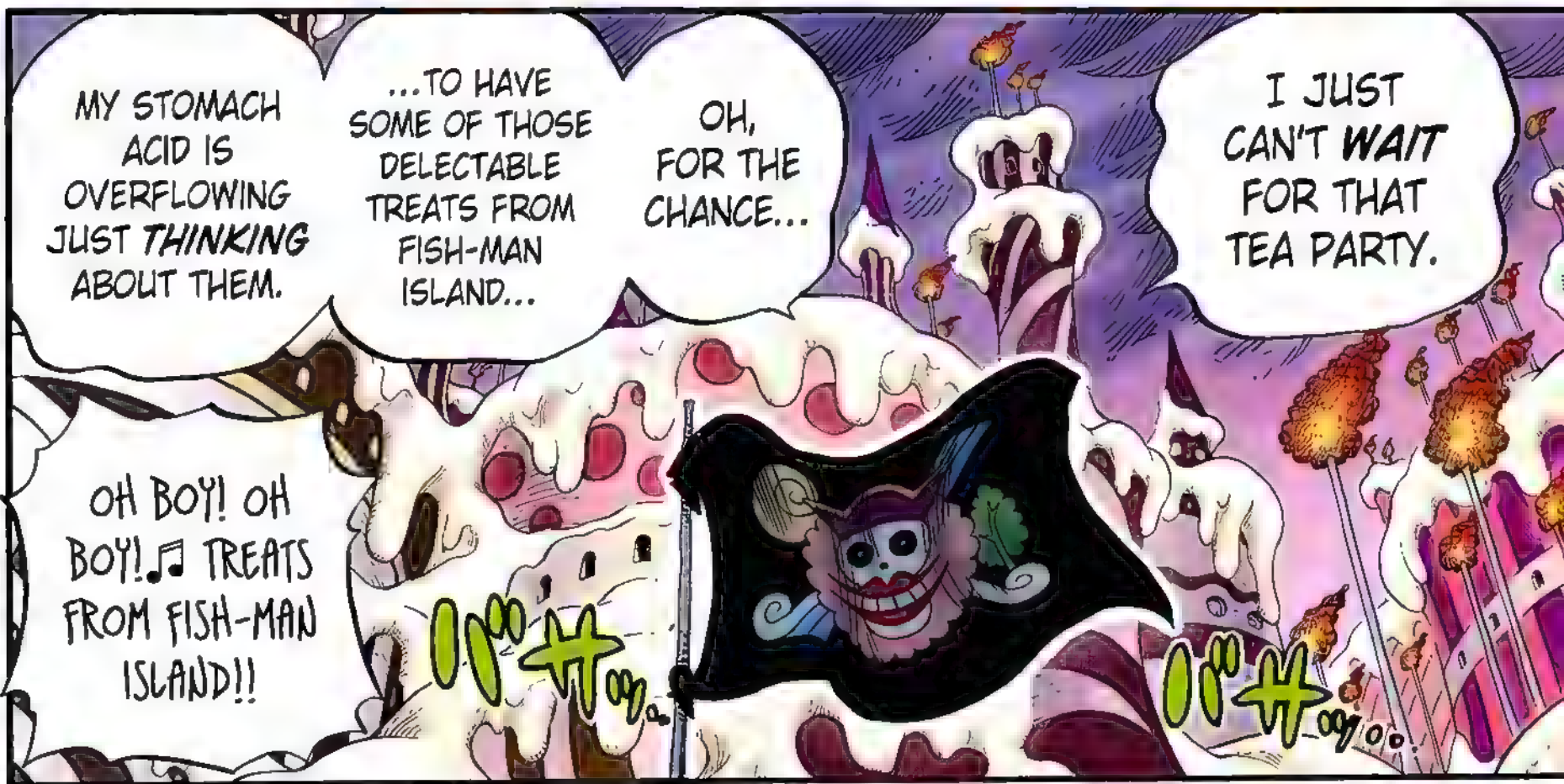


HAAA
HA HA HA
HA HA...

WHOLE
CAKE
ISLAND

ON A
STRETCH OF
SEA IN THE
NEW WORLD...

YOU SOUND
SO HAPPY,
MAMA!



MY STOMACH
ACID IS
OVERFLOWING
JUST *THINKING*
ABOUT THEM.

...TO HAVE
SOME OF THOSE
DELECTABLE
TREATS FROM
FISH-MAN
ISLAND...

OH,
FOR THE
CHANCE...

I JUST
CAN'T *WAIT*
FOR THAT
TEA PARTY.

OH BOY! OH
BOY! ♪ TREATS
FROM FISH-MAN
ISLAND!!

♪ ♪ ♪

♪ ♪ ♪



AAAGH
!!



HUH?!
WAIT,
MAMA...
NO!!

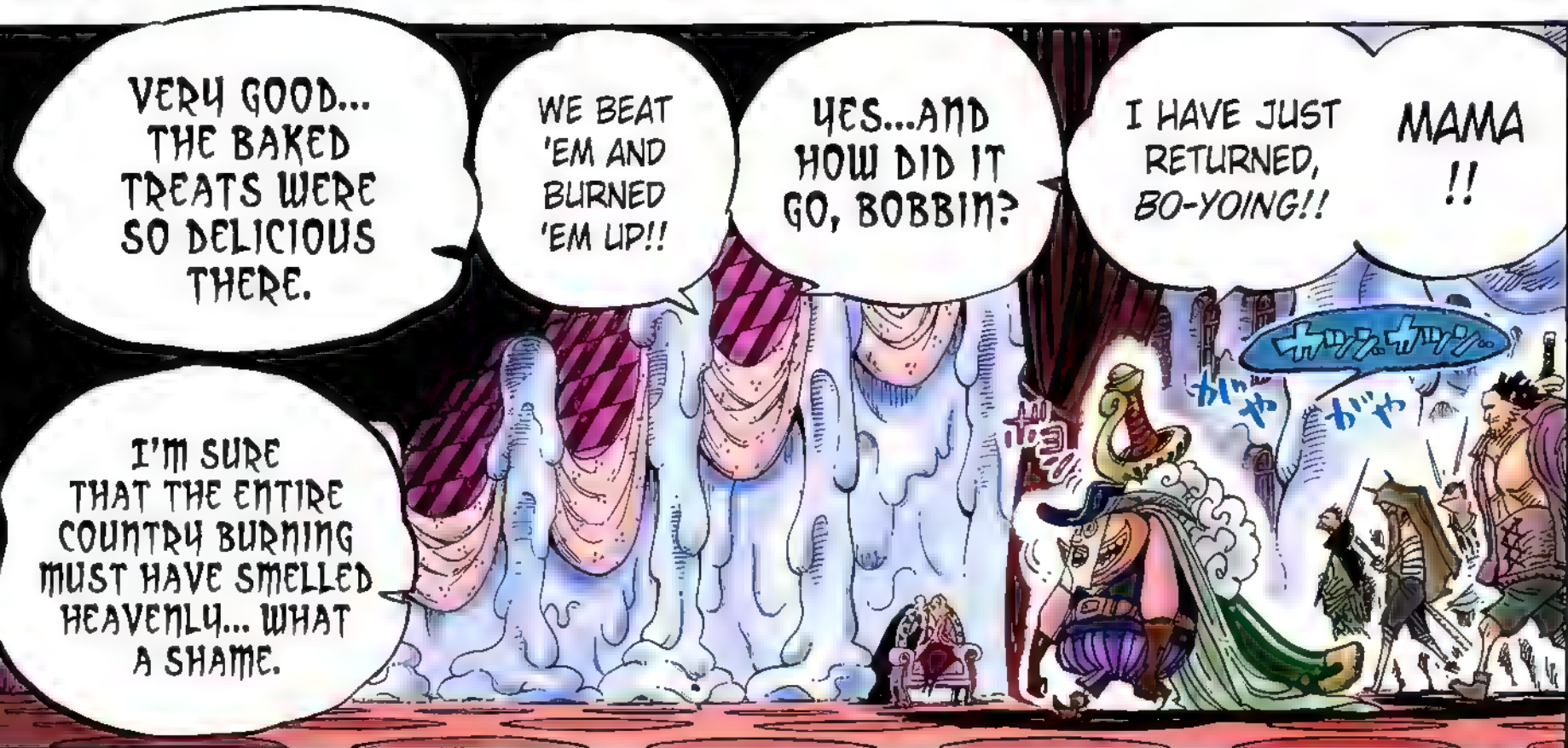
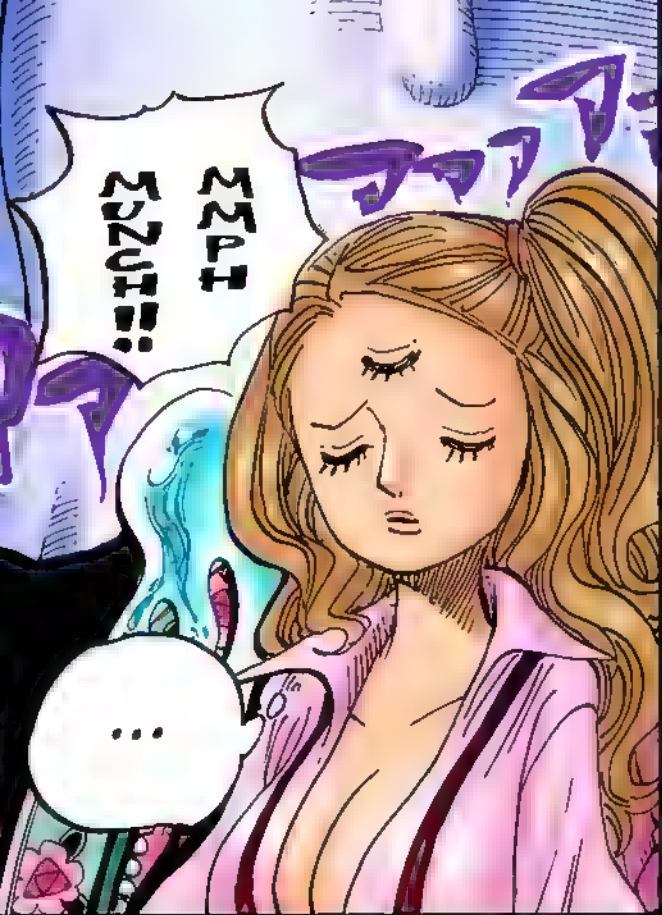
THEN YOU CAN
WAIT FOR THE
PARTY INSIDE
MY BELLY...

DON'T
DO IT!!



OF COURSE WE
ARE! THEY'RE
THE BEST!!

ARE YOU
AS EAGER
AS I, MY
SWEETS?



VERY GOOD...
THE BAKED
TREATS WERE
SO DELICIOUS
THERE.

WE BEAT
'EM AND
BURNED
'EM UP!!

YES...AND
HOW DID IT
GO, BOBBIN'?

I HAVE JUST
RETURNED,
BO-YOING!!

MAMA
!!

I'M SURE
THAT THE ENTIRE
COUNTRY BURNING
MUST HAVE SMELLED
HEAVENLY... WHAT
A SHAME.

IF THERE'S ONE
THING I HATE AS MUCH
AS A BITTER DESSERT,
IT'S SOMEONE WHO
WON'T GIVE YOU WHAT
THEY PROMISED.

AND IF THEY
CAN'T GIVE US
SWEETS, THEY
SIMPLY HAVE
TO DIE...

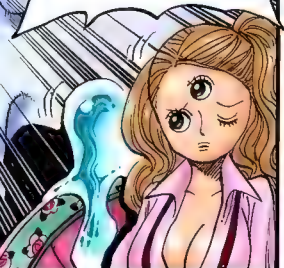
BUT ALAS,
THEY COULD NOT
PRODUCE THE
AMOUNT OF SWEETS
WE AGREED UPON...

OH, SPEAKING
OF WHICH, TURNS
OUT FISH-MAN
ISLAND MIGHT NOT
HAVE THIS MONTH'S
SHIPMENT EITHER...

GOT ANY
SNACKS?



I WON'T
HAVE MY
SHIPMENT
FROM
FISH-MAN
ISLAND?!!



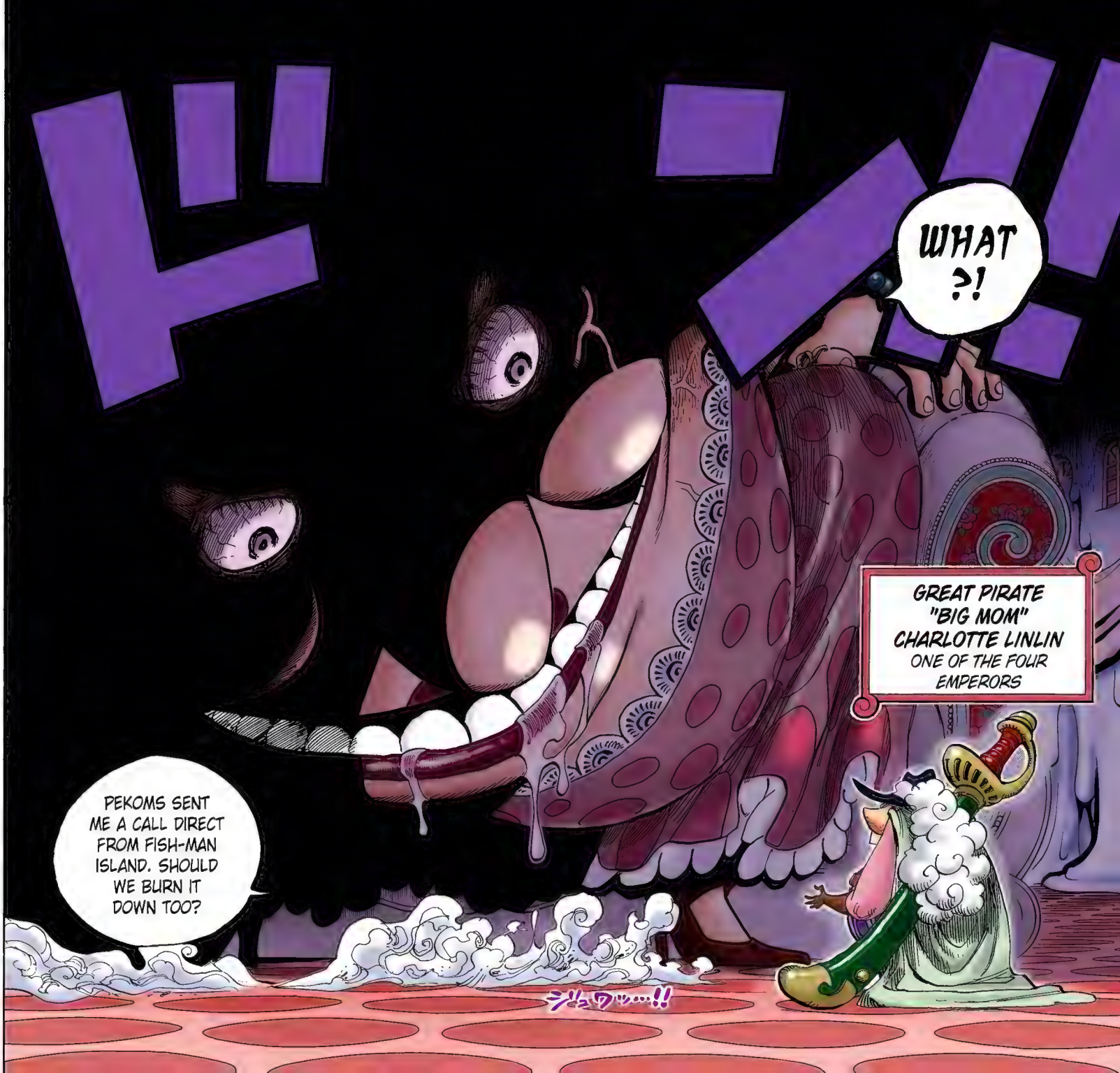
PUT A
CALL IN,
RIGHT THIS
INSTANT!!!

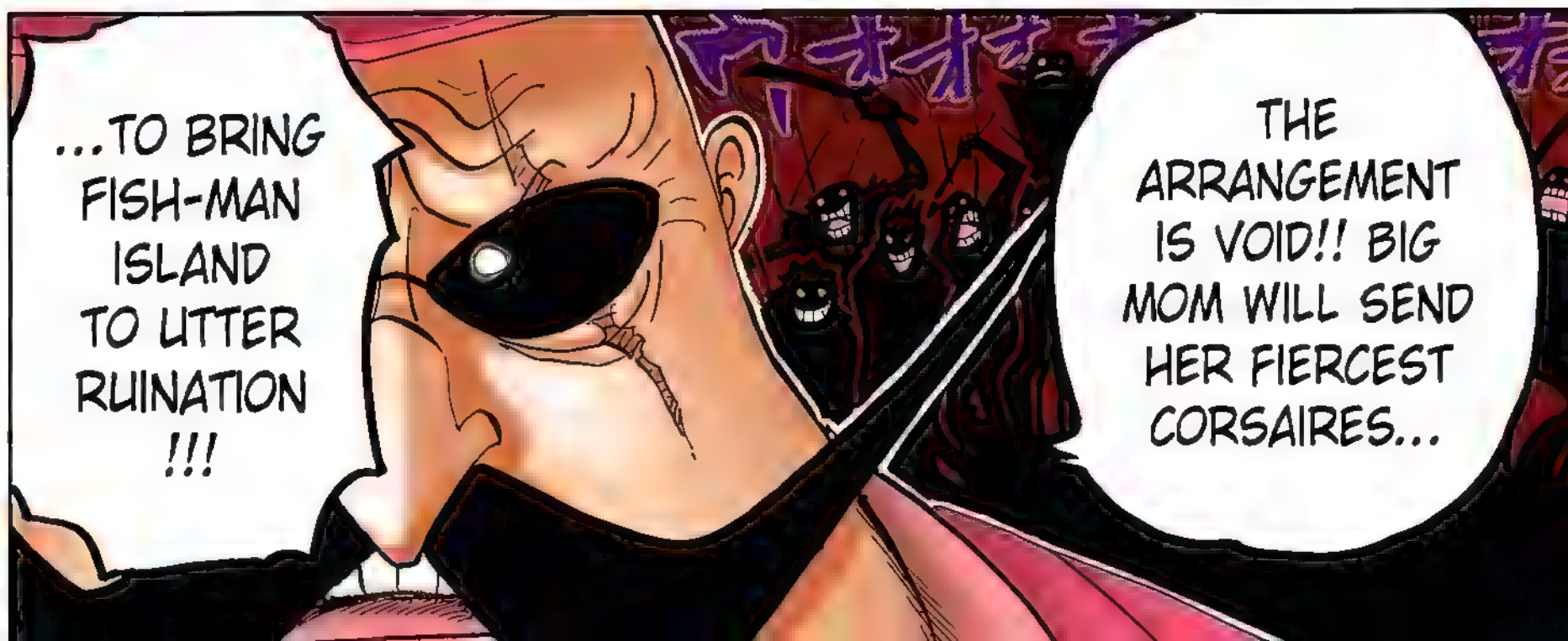
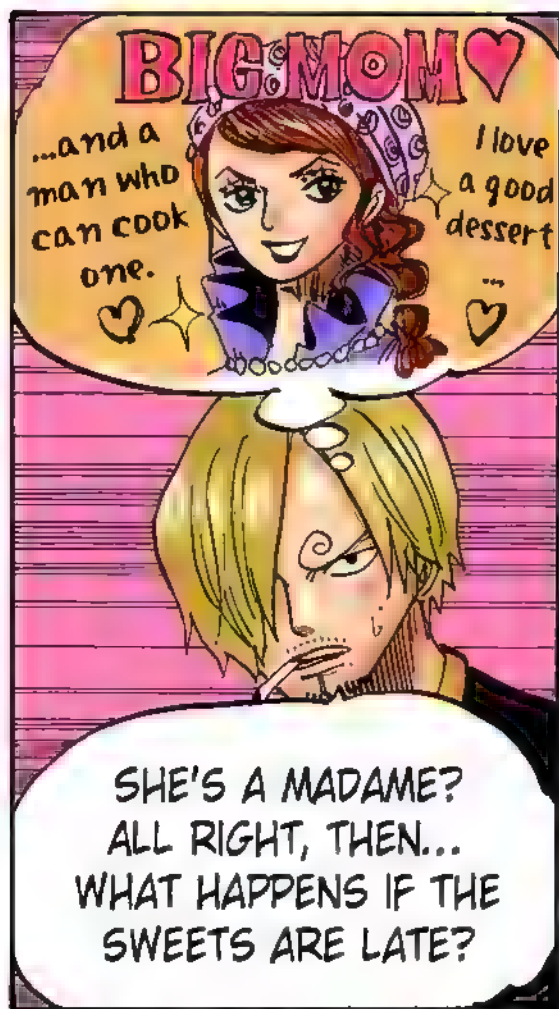


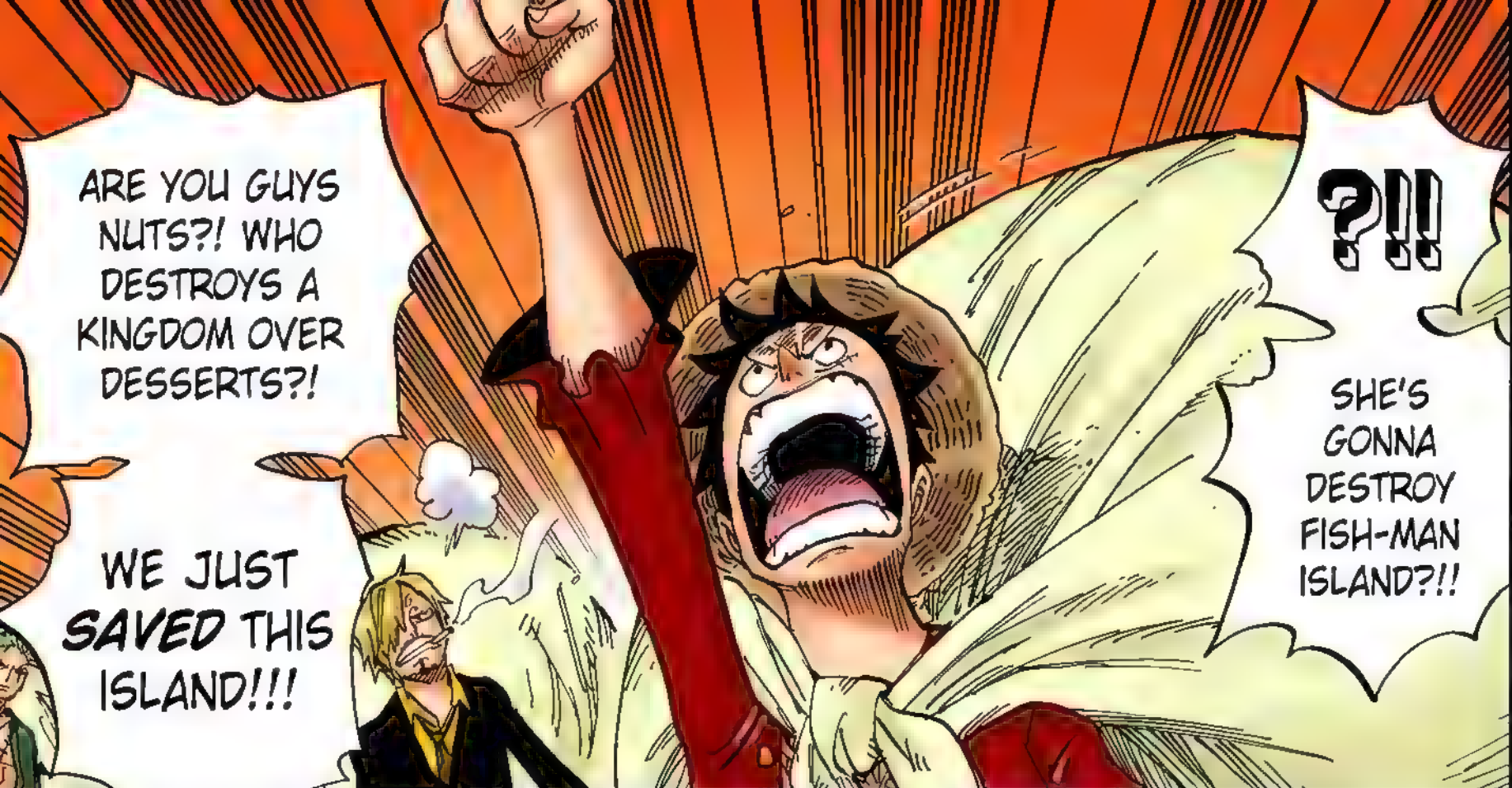
PEKOMS SENT
ME A CALL DIRECT
FROM FISH-MAN
ISLAND. SHOULD
WE BURN IT
DOWN TOO?

WHAT
?!

GREAT PIRATE
"BIG MOM"
CHARLOTTE LINLIN
ONE OF THE FOUR
EMPERORS





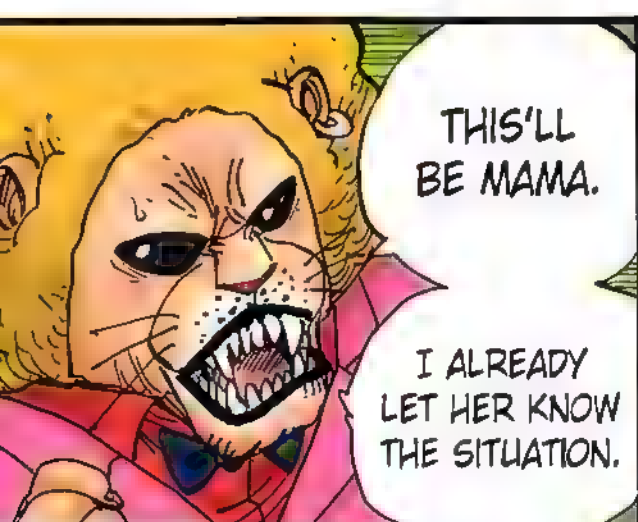


ARE YOU GUYS
NUTS?! WHO
DESTROYS A
KINGDOM OVER
DESSERTS?!

WE JUST
SAVED THIS
ISLAND!!!

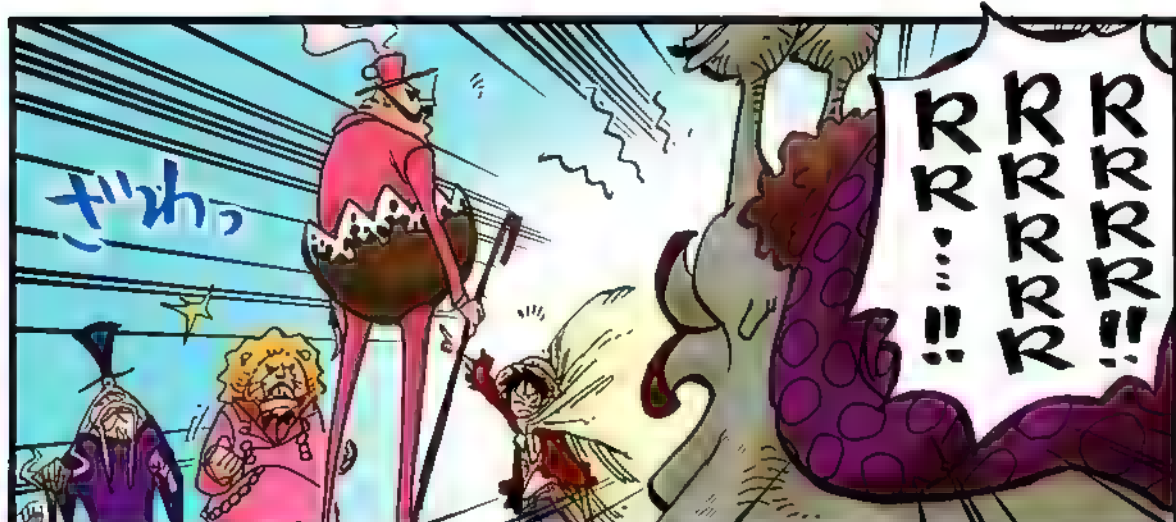
?!!

SHE'S
GONNA
DESTROY
FISH-MAN
ISLAND?!!



THIS'LL
BE MAMA.

I ALREADY
LET HER KNOW
THE SITUATION.

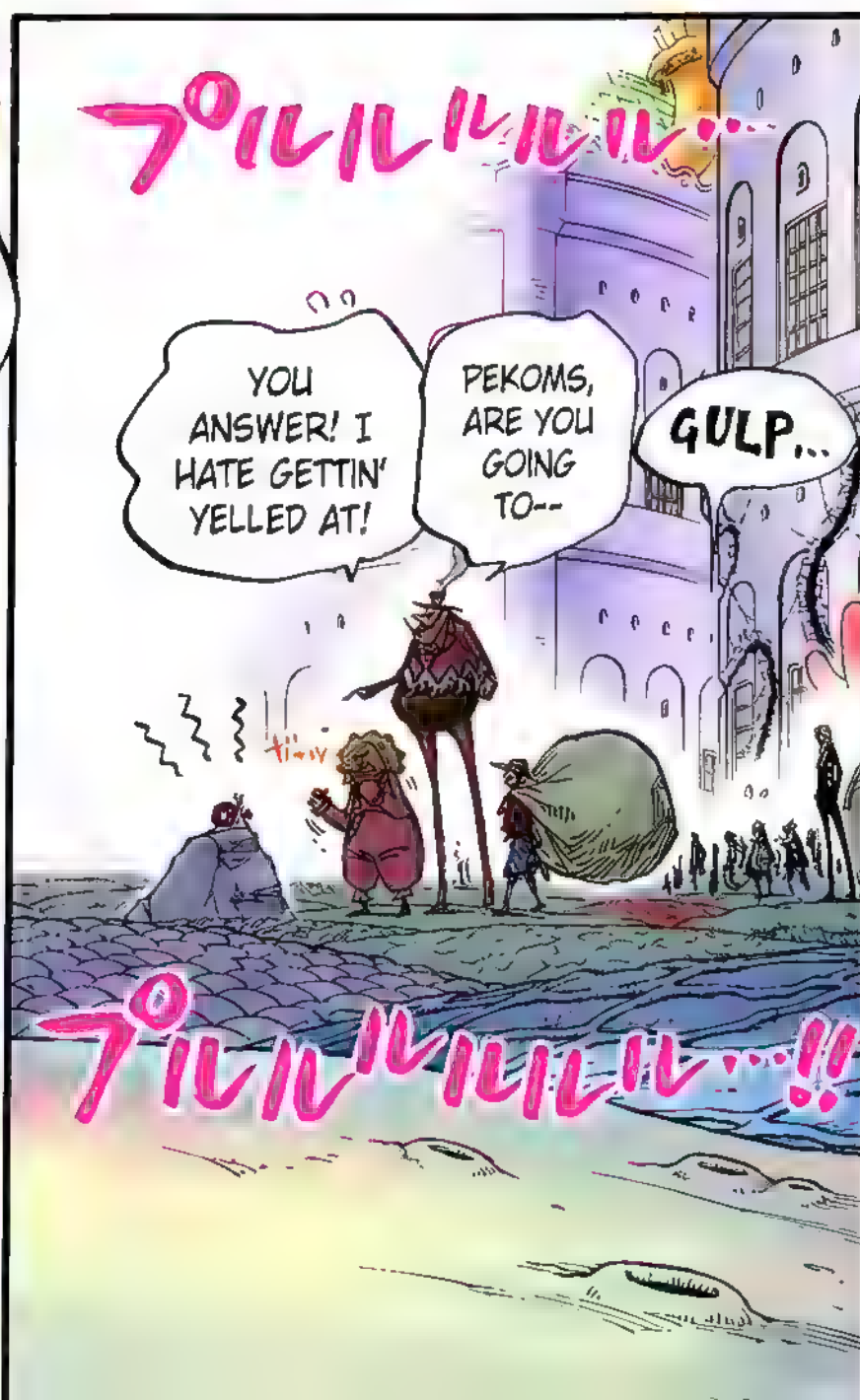


RRRRRRR!!



**HEY
!!**

HELLO
?



フイルルルルル...

YOU
ANSWER! I
HATE GETTIN'
YELLED AT!

PEKOMS,
ARE YOU
GOING
TO--

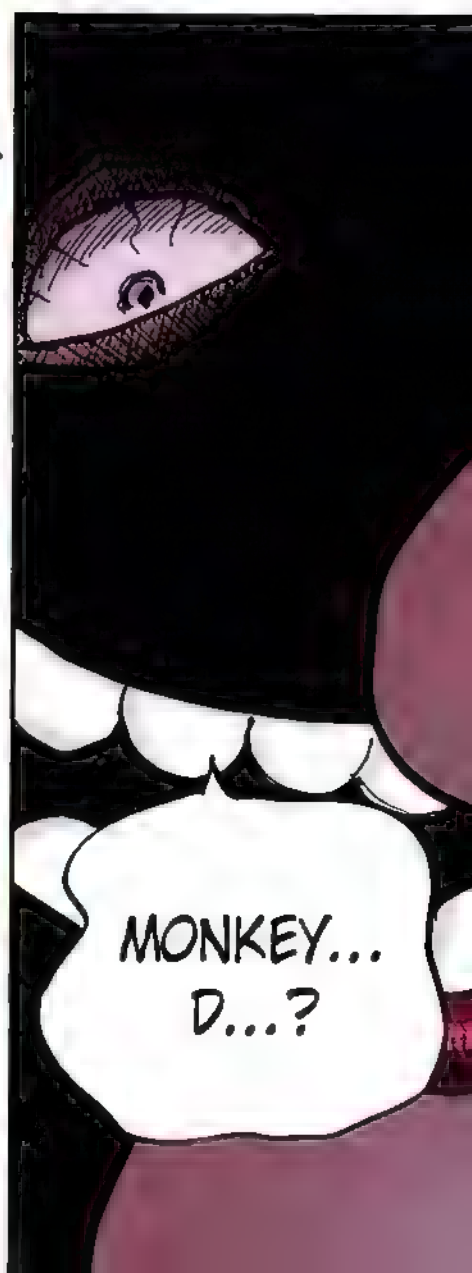
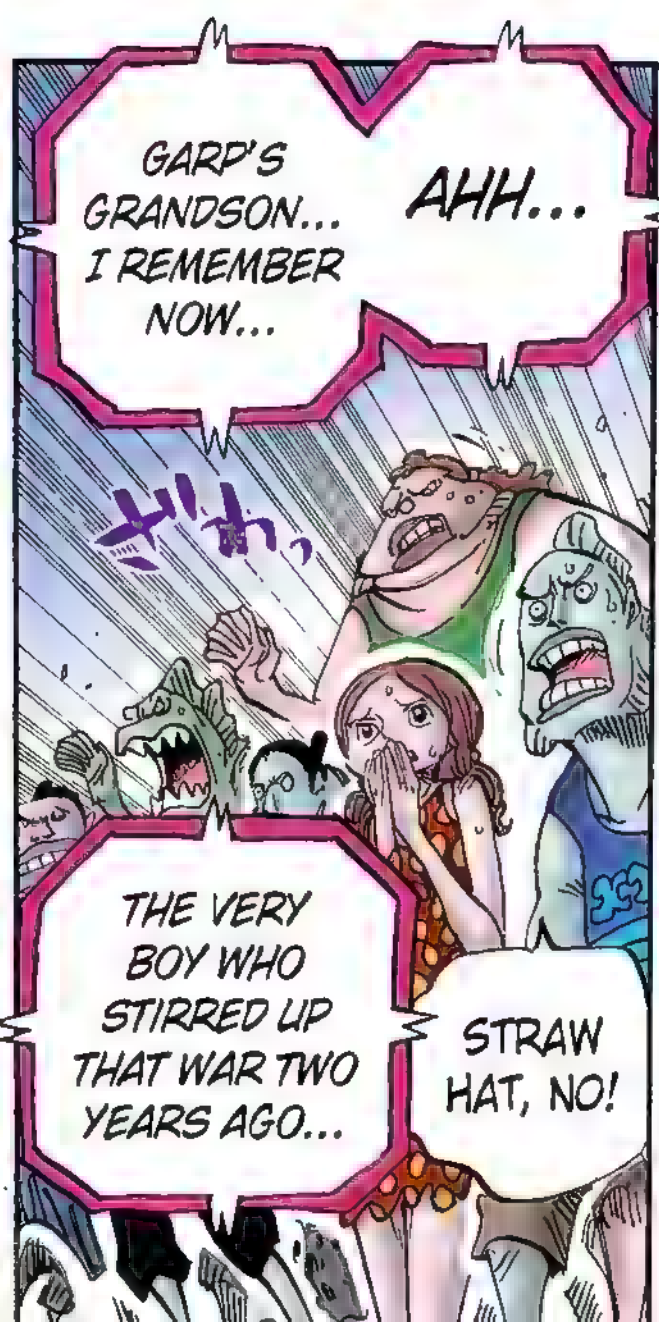
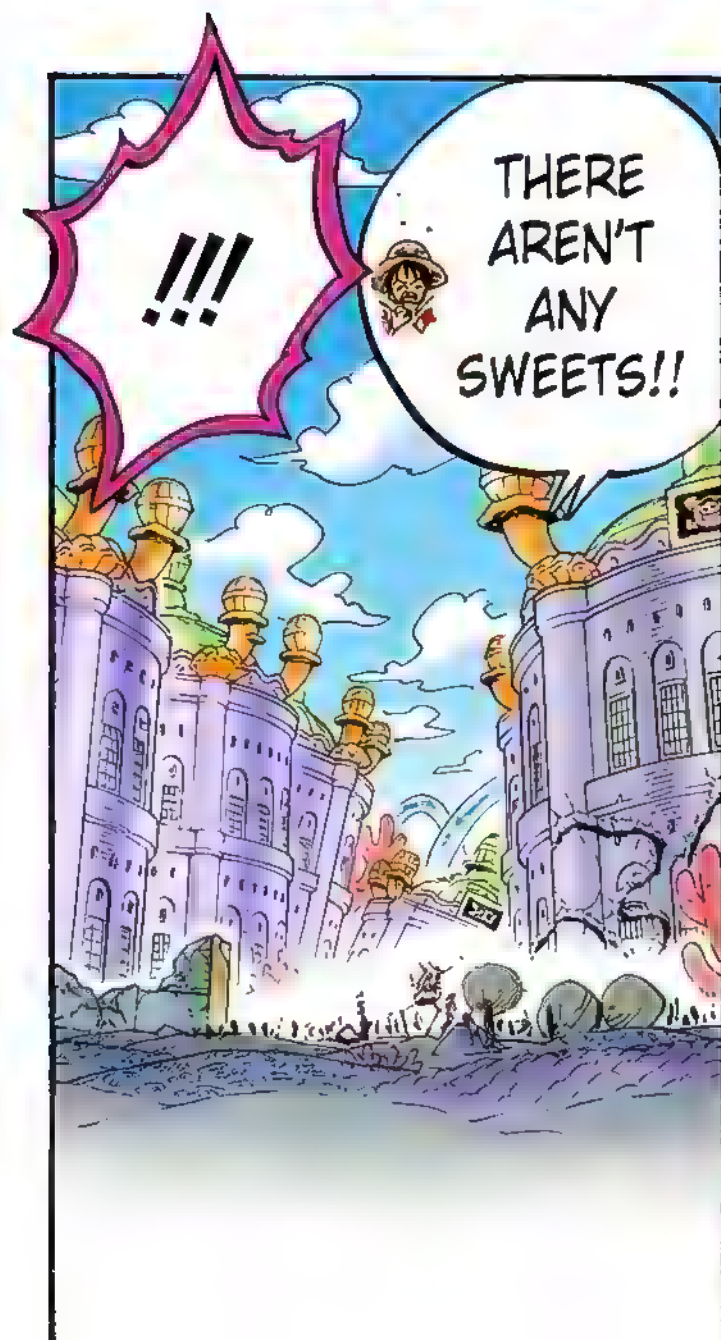
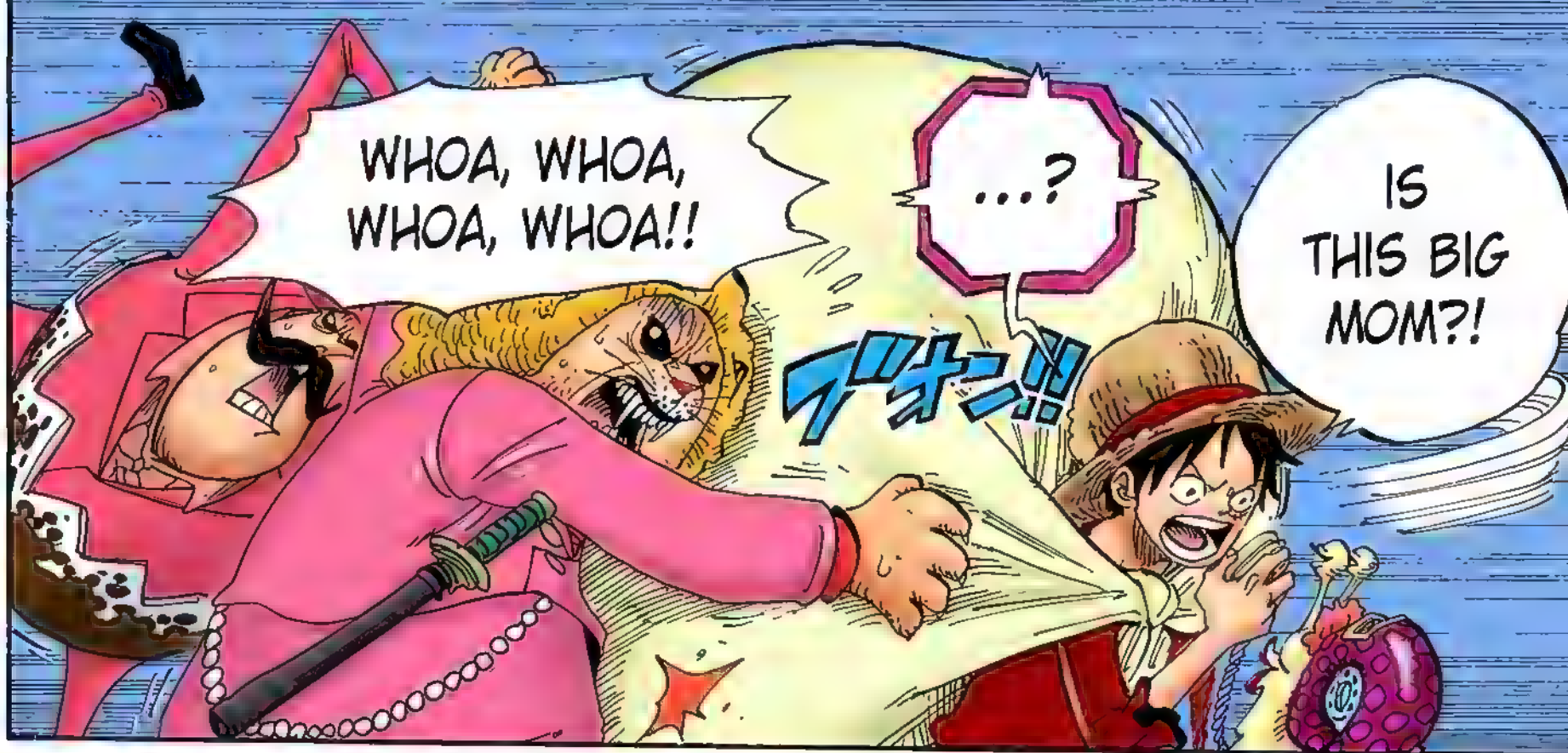
GULP...

フイルルルルル...



A CALL
F-FROM...
B-B-BIG MOM
HERSELF...?!

ズッ!!

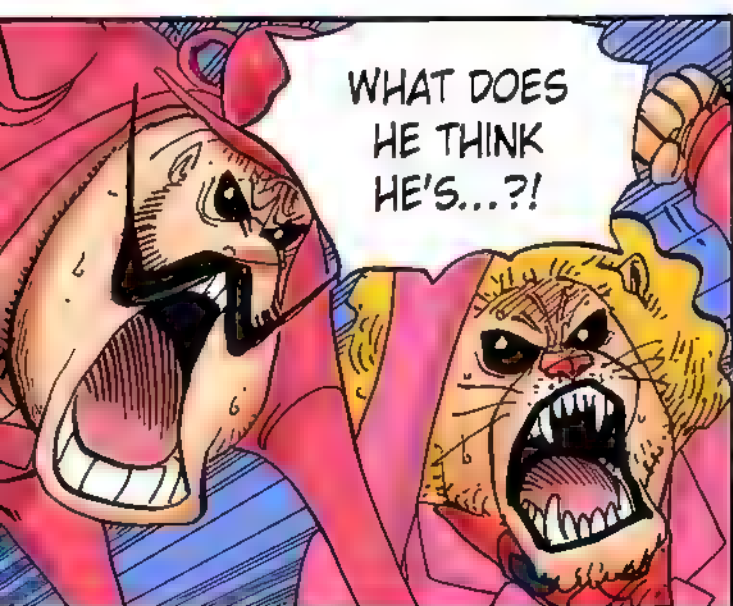




SO THEY'RE
TRULY ALL
GONE?! ALL
10 TONS?!

I ATE
ALL OF
'EM!!!

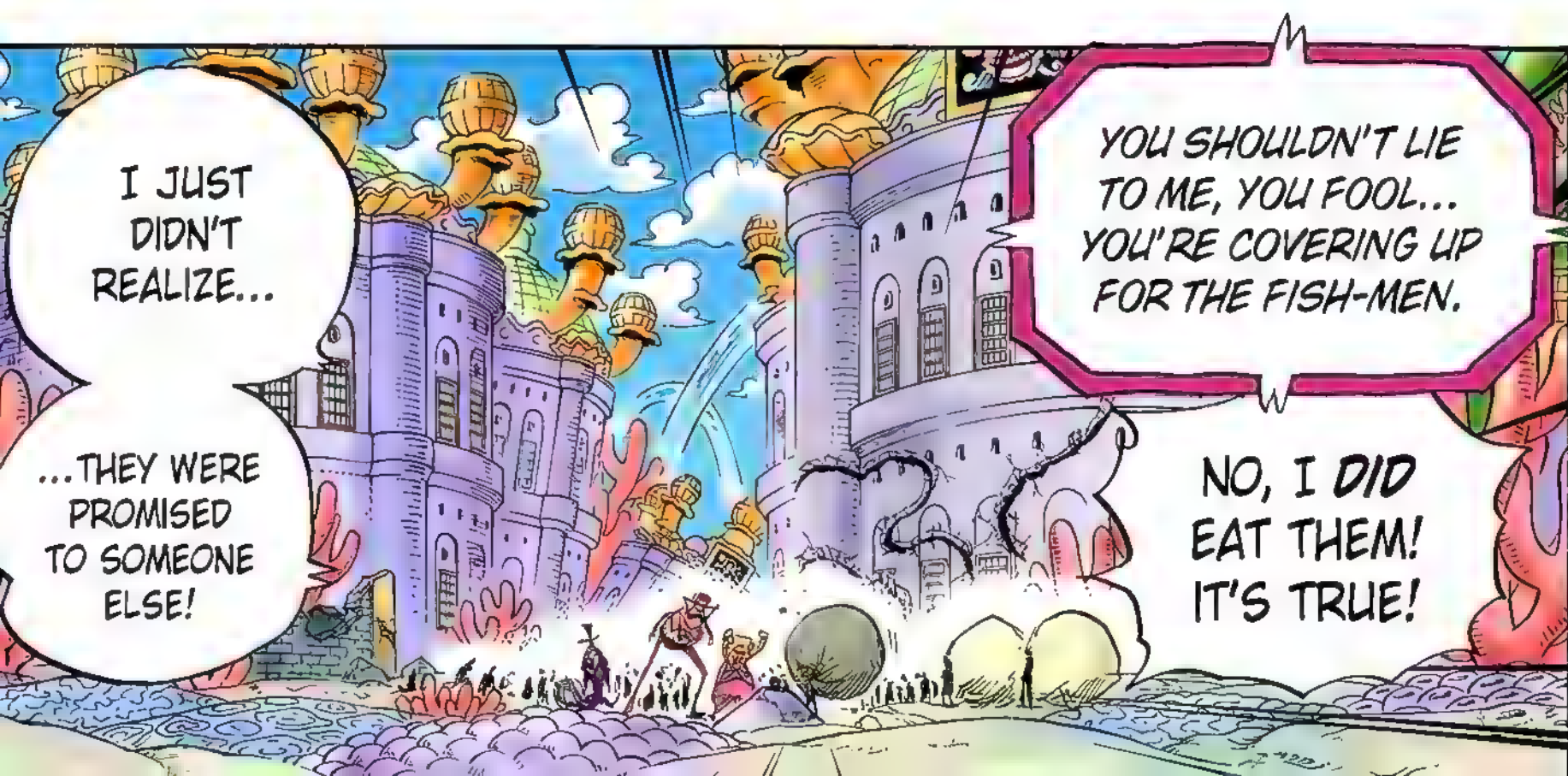
I ATE
ALL 10
TONS
!!!



WHAT DOES
HE THINK
HE'S...?!



STRAW
HAT!! YOU
SHOULDN'T
HAVE...

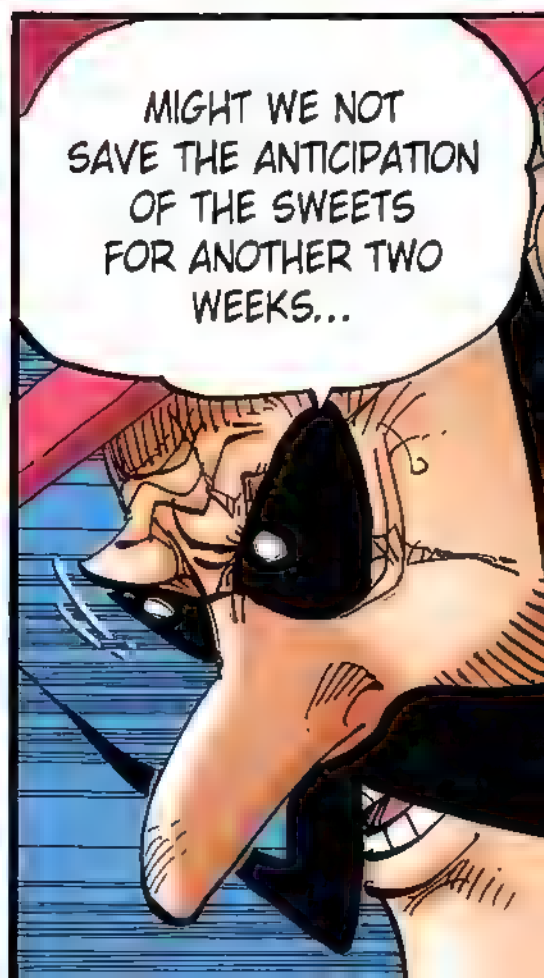
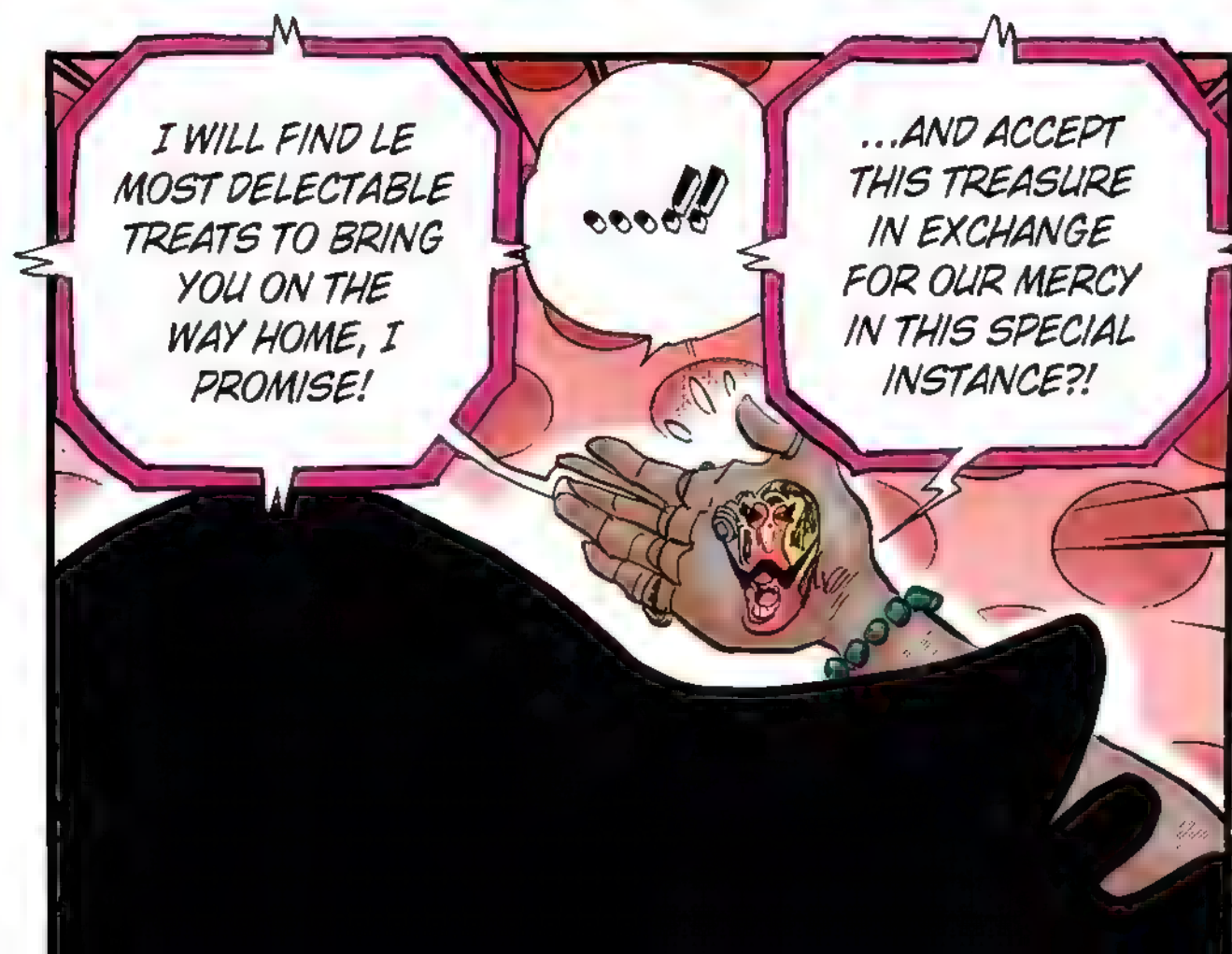
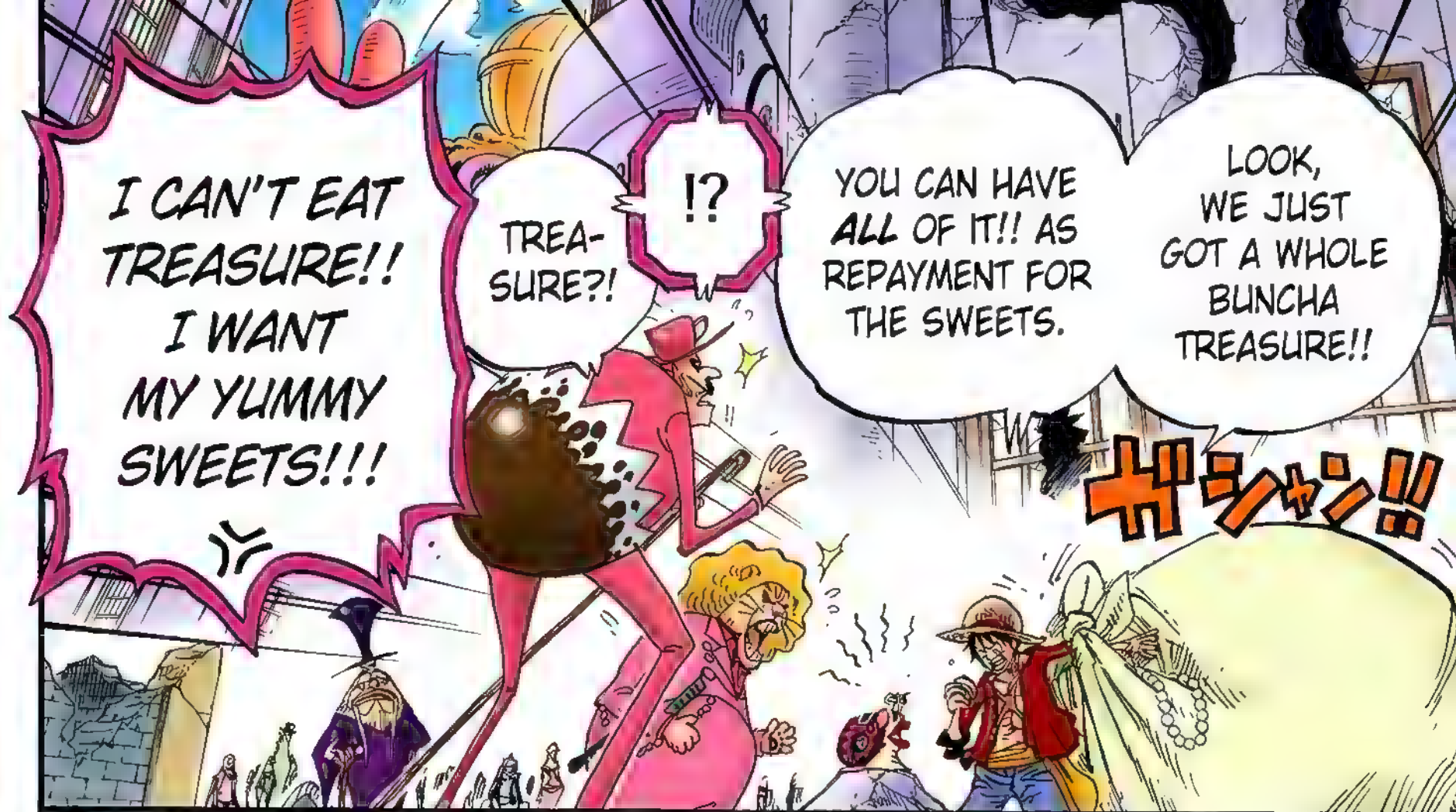


I JUST
DIDN'T
REALIZE...

...THEY WERE
PROMISED
TO SOMEONE
ELSE!

YOU SHOULDN'T LIE
TO ME, YOU FOOL...
YOU'RE COVERING UP
FOR THE FISH-MEN.

NO, I DID
EAT THEM!
IT'S TRUE!

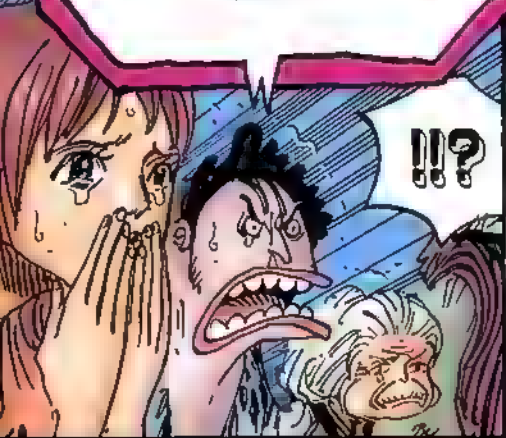


AS YOU WISH...
I WILL ALTER
THE TARGET
OF MY WRATH.
FROM FISH-MAN
ISLAND...TO
YOU!!!

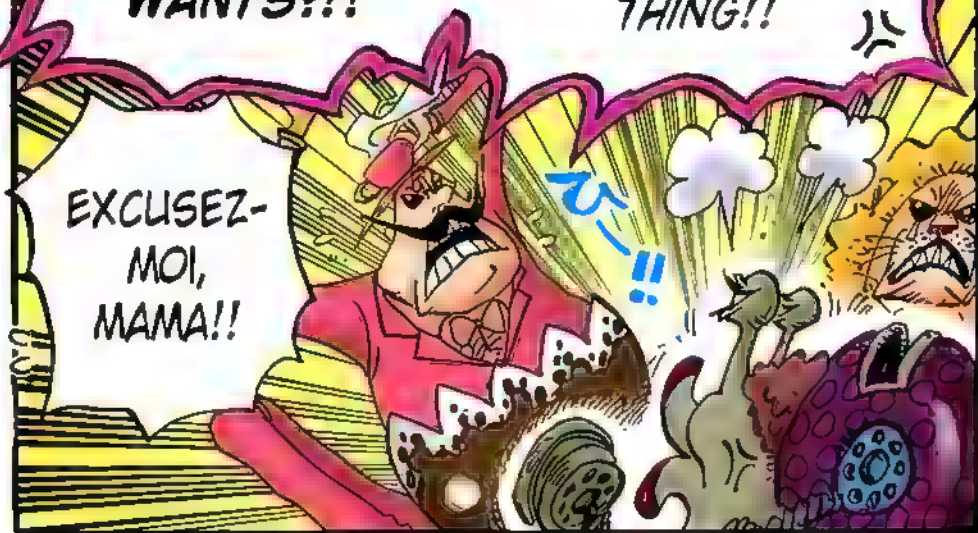
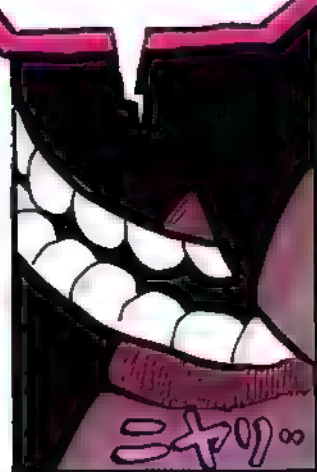
HOWEVER,
HEH HEH... I
FIND MYSELF
INTRIGUED BY
THE NERVE OF
THIS BOY.

WHAT
PIRATE WORTH
HER SUGAR
COMPROMISES
ON WHAT SHE
WANTS?!!

DON'T FEED ME
THAT BULL CRAP,
TAMAGO!! HOW
DARE YOU SUGGEST
SUCH A COWARDLY
THING!!



!!?



EXCLUSEZ-
MOI,
MAMA!!

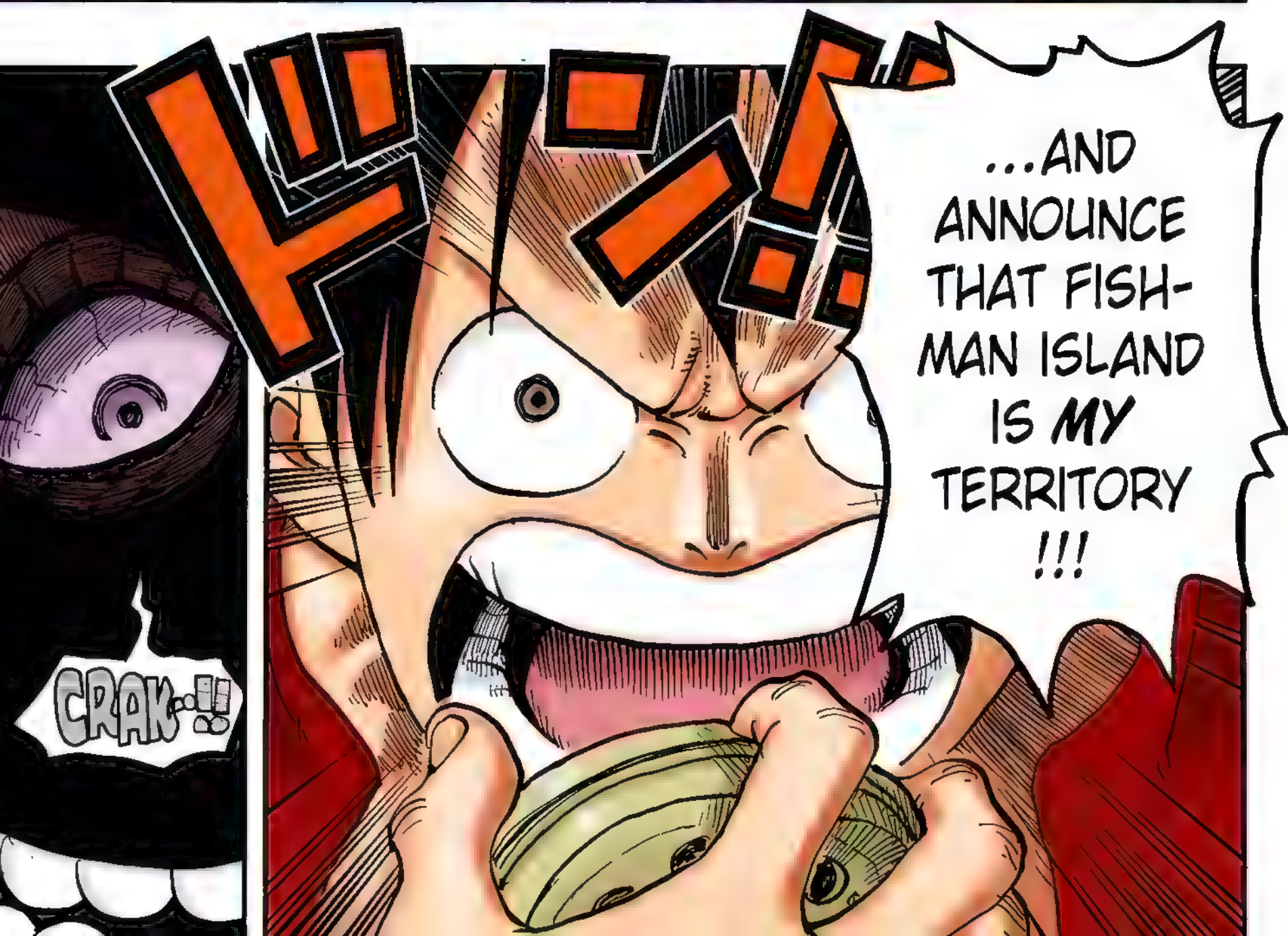
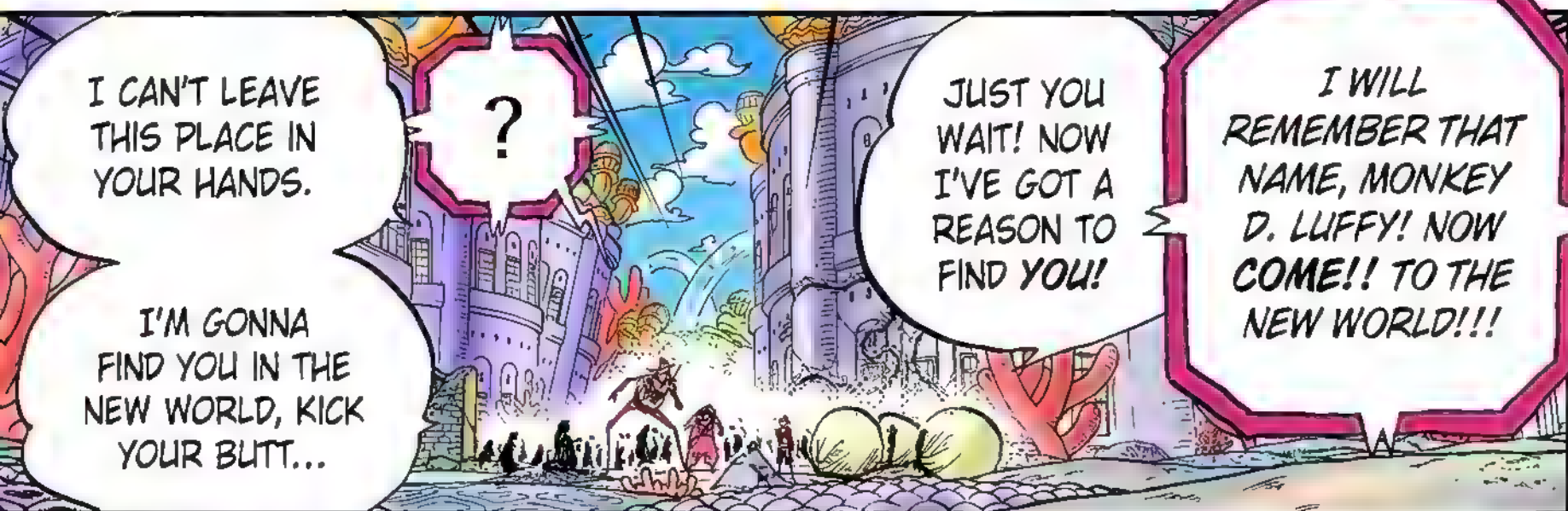
I CAN'T LEAVE
THIS PLACE IN
YOUR HANDS.

I'M GONNA
FIND YOU IN THE
NEW WORLD, KICK
YOUR BUTT...

?

JUST YOU
WAIT! NOW
I'VE GOT A
REASON TO
FIND YOU!

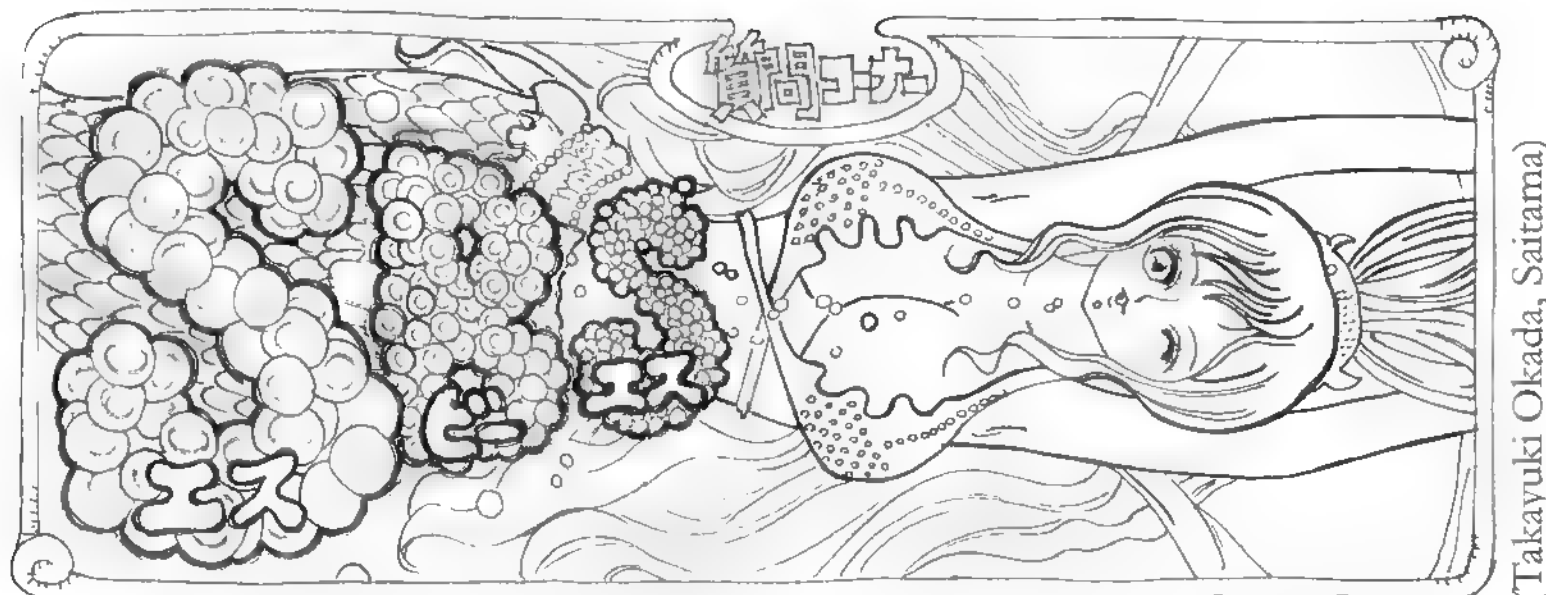
I WILL
REMEMBER THAT
NAME, MONKEY
D. LUFFY! NOW
COME!! TO THE
NEW WORLD!!!



...AND
ANNOUNCE
THAT FISH-
MAN ISLAND
IS MY
TERRITORY
!!!

CRACK!!!

SBS Question Corner



Q: Odacchi, Odacchi, Odacchi, Odacchi, Odacchi!! There, I called your name five times for no good reason! Hello, here's my question. It's one of the serious ones for once. On pages 198-199 of Volume 64, Chopper says he only needs Rumble Balls for one form, and the other six he can transform into at will. Does this include Guard Point? On page 38 of Volume 62, Chopper ate a Rumble Ball and turned into Guard Point. How come?! Explain it...or I'll stop being your fan!!

--Odacchi Supporter

A: Yes, you're right. In Volume 65, we found out that Chopper can use his monster form safely with a Rumble Ball. Which means that he doesn't need them for the other forms! What does this mean? Take it away, Reader "Escape Is the Best Form of Cowardice"!!



[Panel V62, P38]

Q: In Chapter 605 of Volume 62, Chopper eats a Rumble Ball-like object before using Guard Point, but with his new training, Chopper shouldn't need it. Of course, I understand he was just eating the popular new Rumble Ball Candy, but I'm sure plenty of readers were tricked into thinking it was an actual Rumble Ball! Stop trying to confuse us, Chopper!!

--Escape Is the Best Form of Cowardice

A: Geez! Thanks a lot for confusing everyone, Chopper! Honestly! Do you have any idea how many readers sent me letters about this? You shouldn't be chowing down on candy on the sea floor! So anyway, let's take a look at Chopper's present forms!



Brain
Point

Walk
Point

Heavy
Point

Guard
Point

Kung-fu
Point

Horn Point

Monster
Point

Can transform into at will (sometimes he likes to eat Rumble Ball candy for fun)

Requires
Rumble Ball
(three minutes)

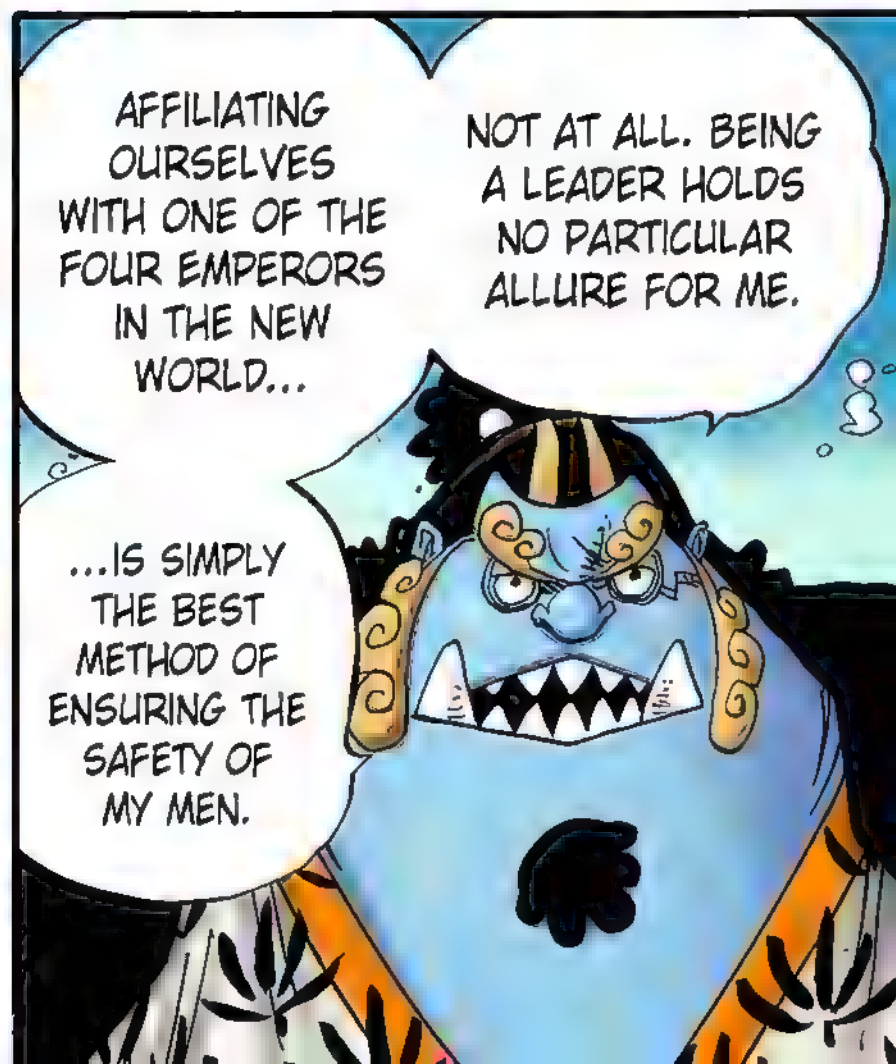
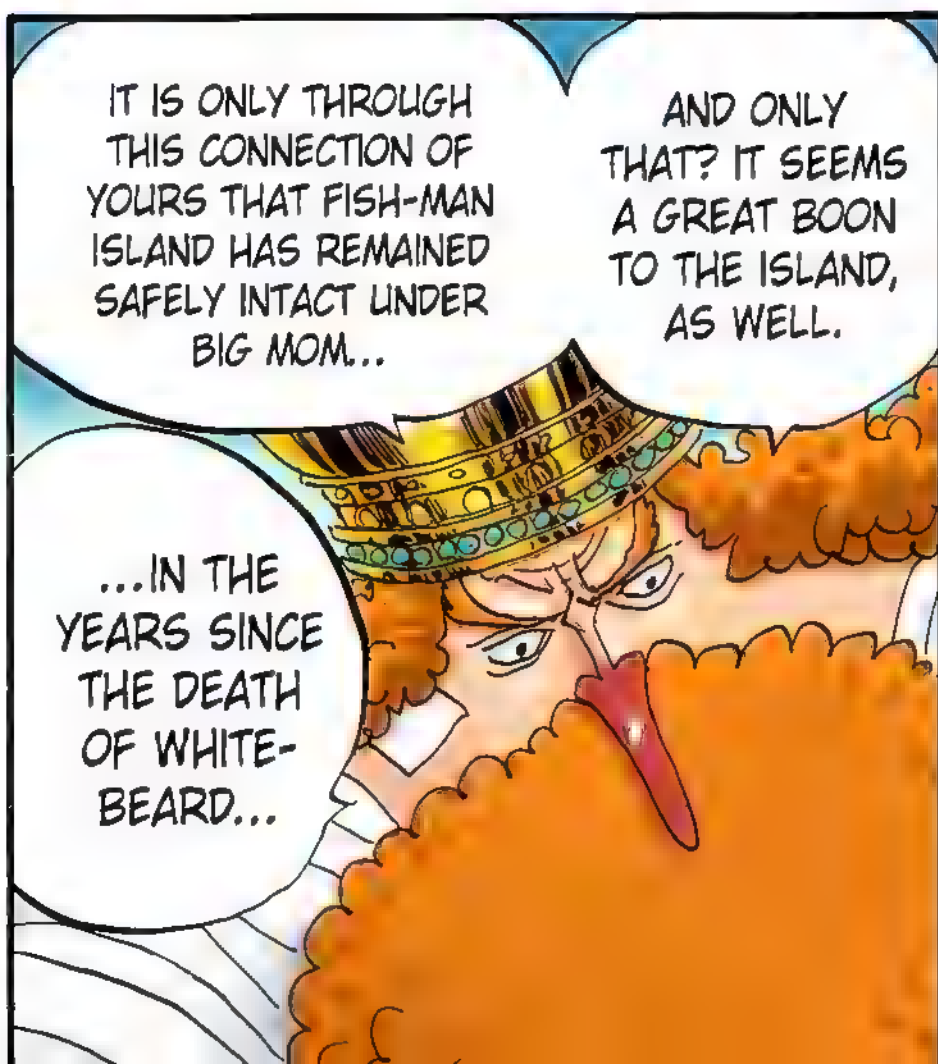
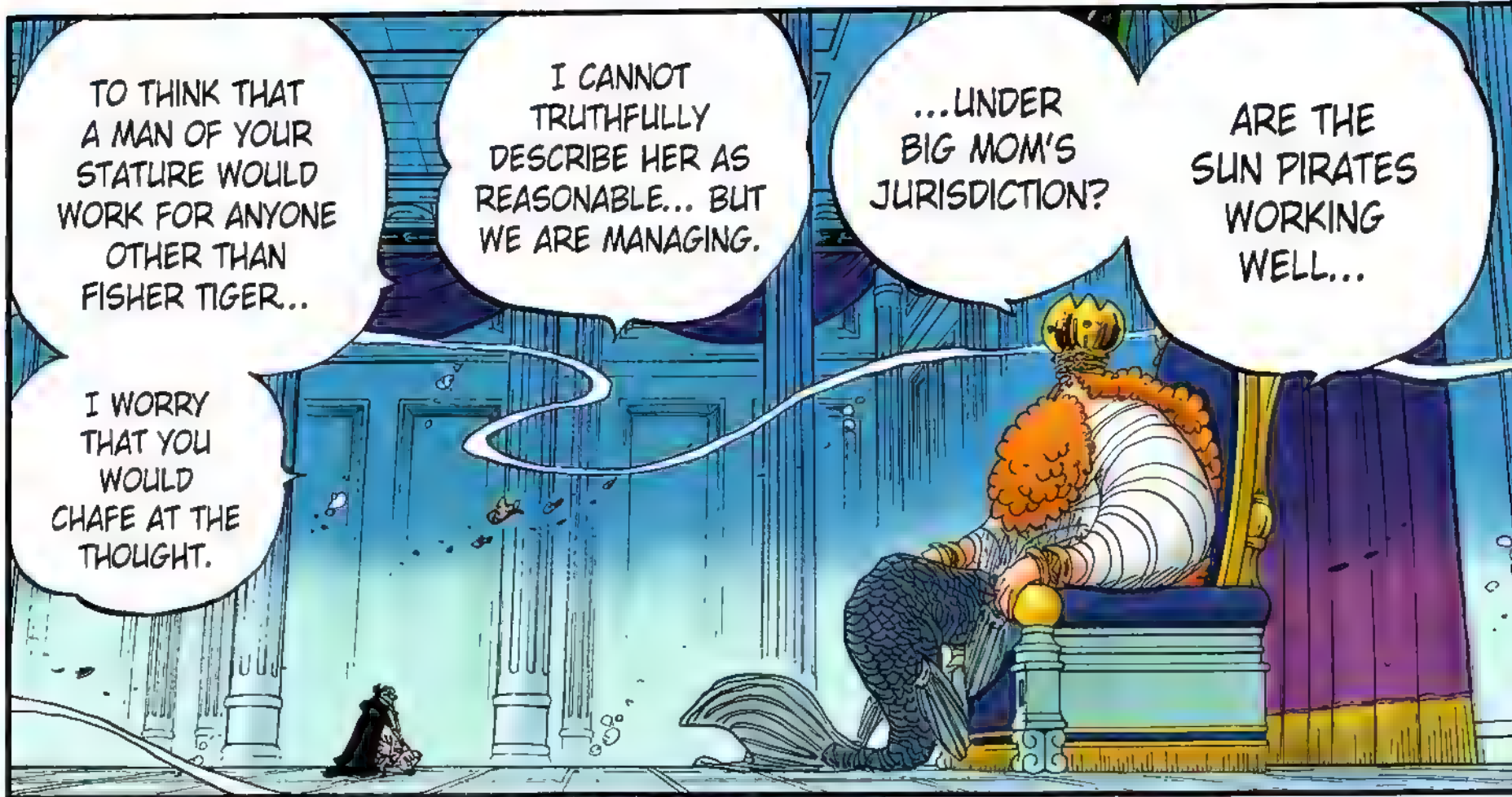
Chapter 652:

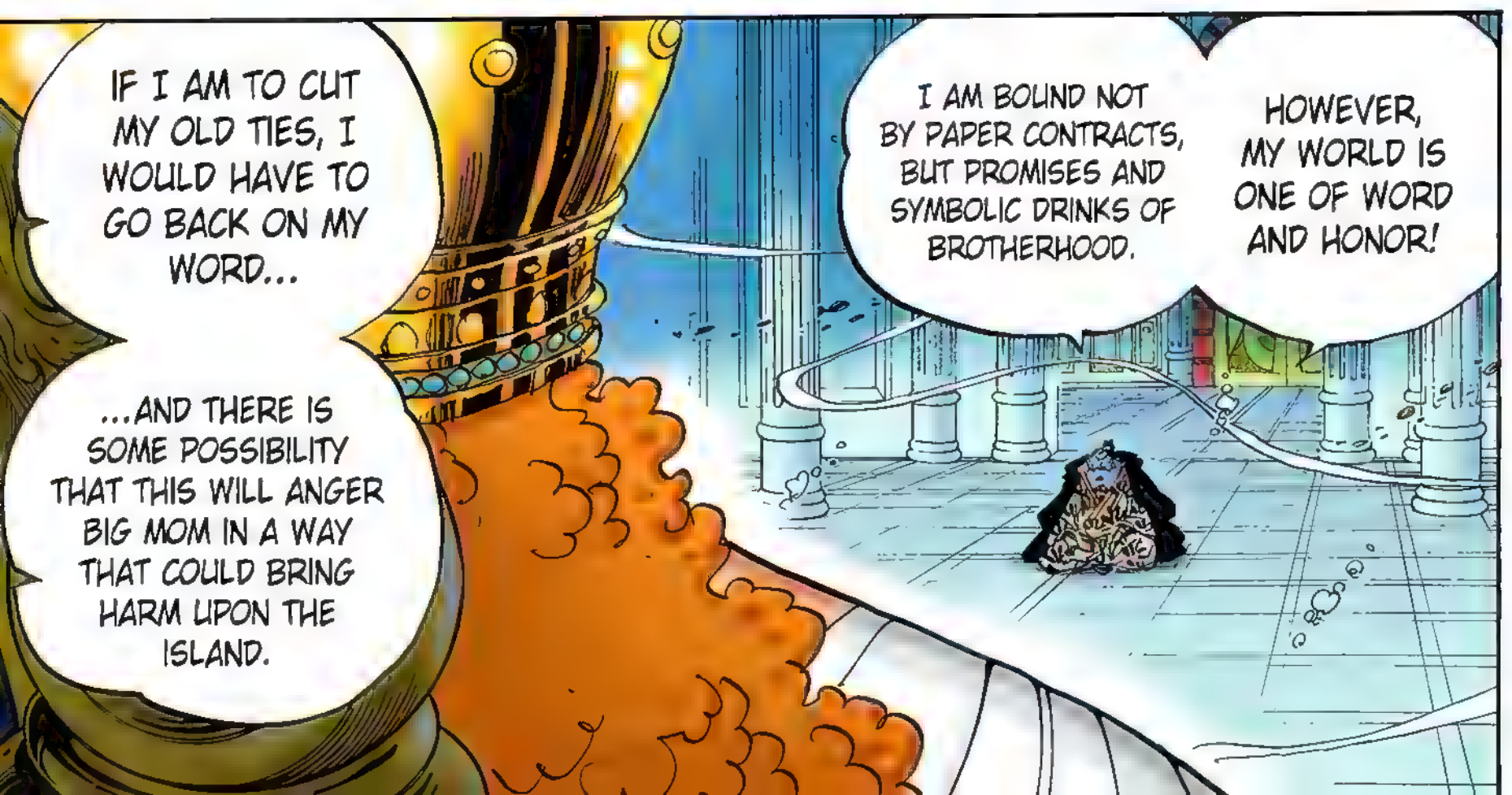
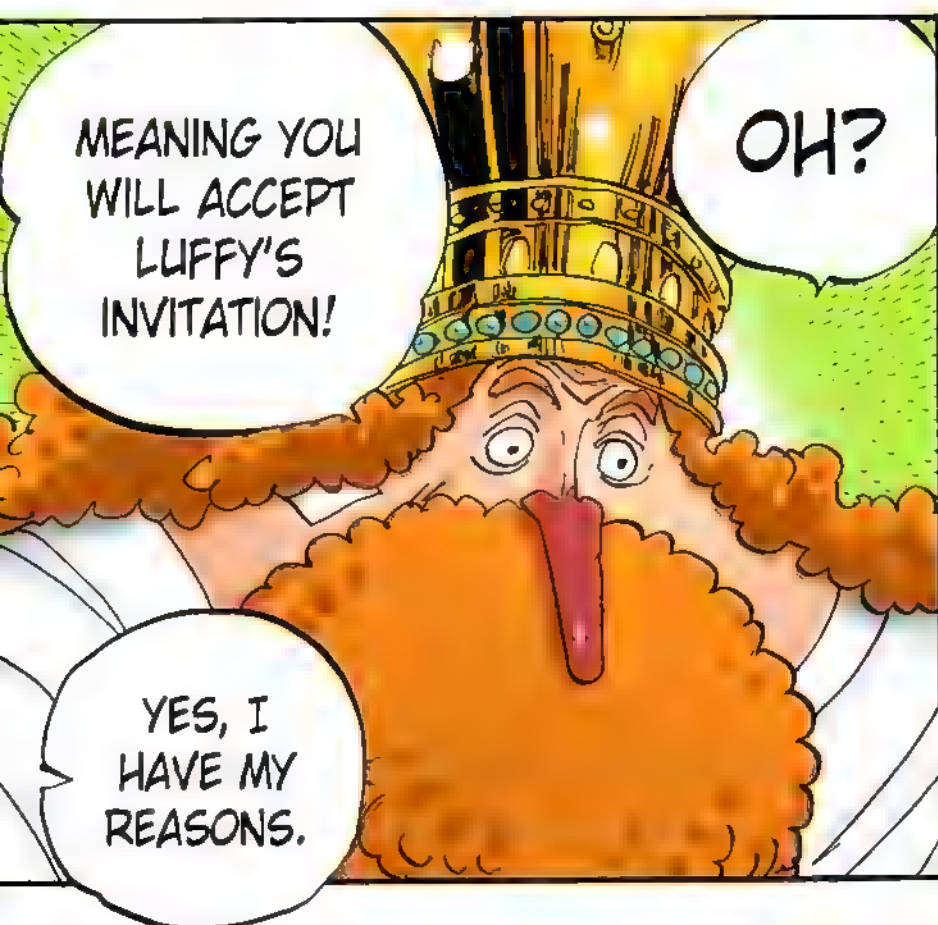
A PREMONITION

OF STORMY SEAS



DECKS OF THE WORLD, VOL. 34 "SHIFT STATION—
SUNDAY SPECIAL, STATIONMASTER CHIMNEY"

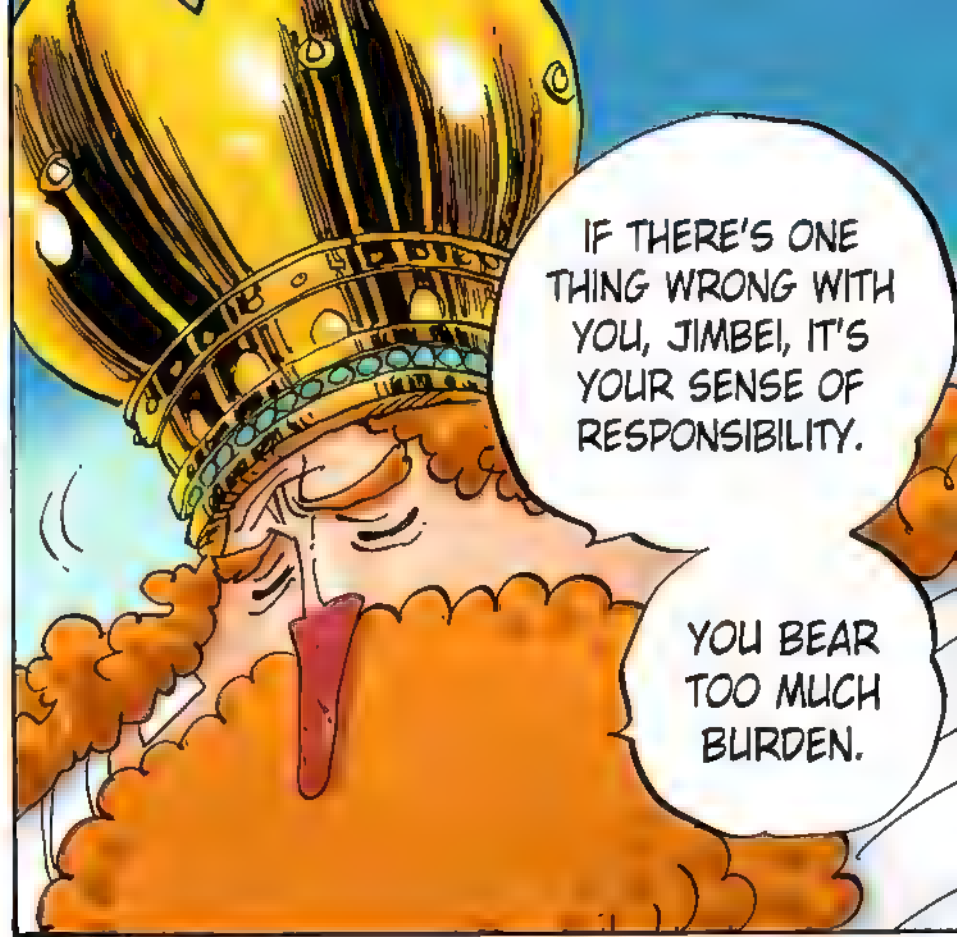






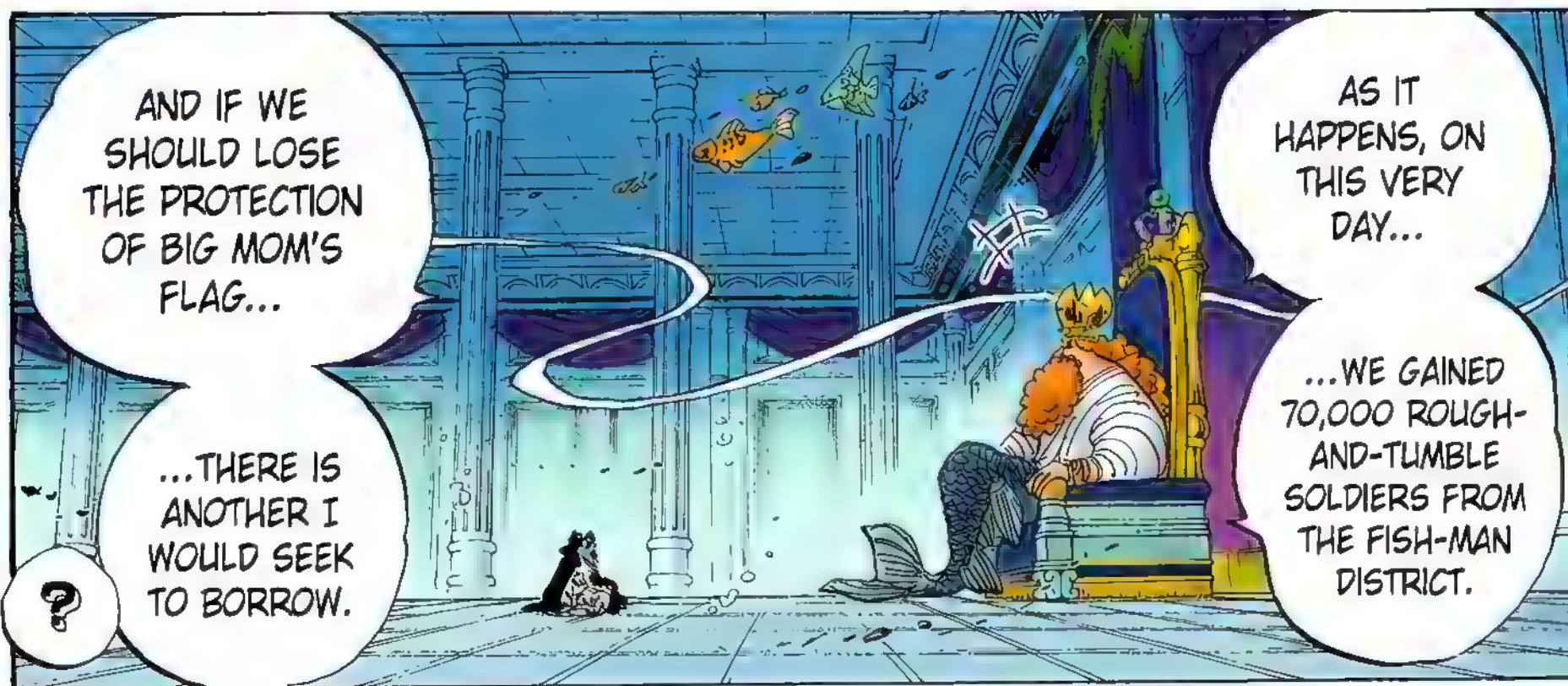
IF IT SHOULD
COME TO THAT,
WE HAVE OUR
OWN MEANS OF
DEFENSE.

...



IF THERE'S ONE
THING WRONG WITH
YOU, JIMBEI, IT'S
YOUR SENSE OF
RESPONSIBILITY.

YOU BEAR
TOO MUCH
BURDEN.



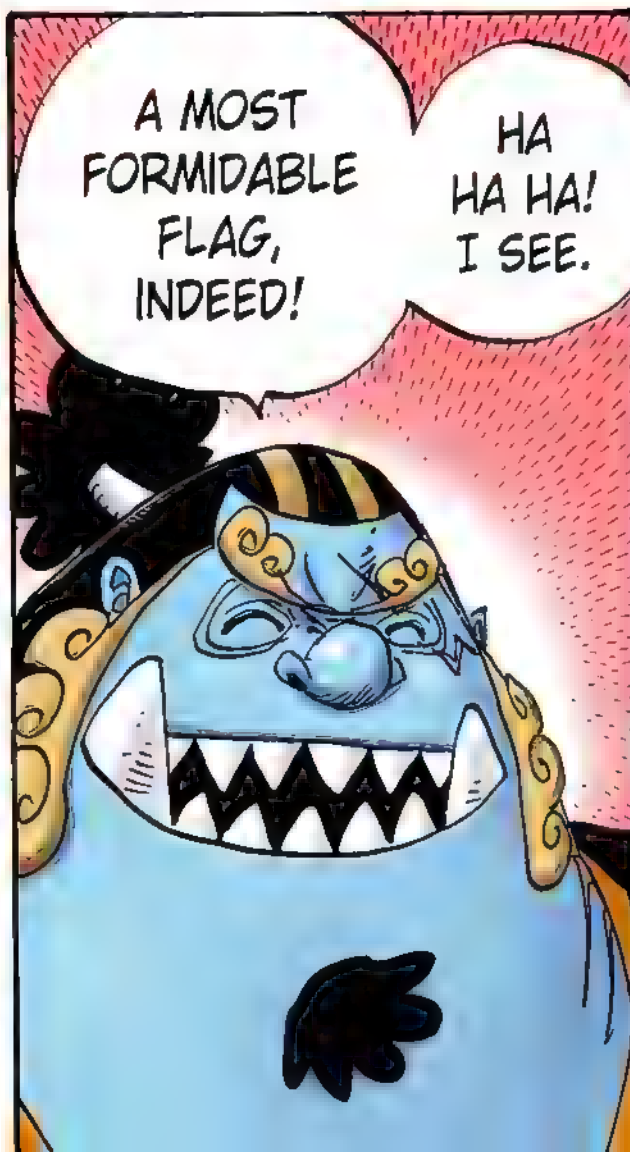
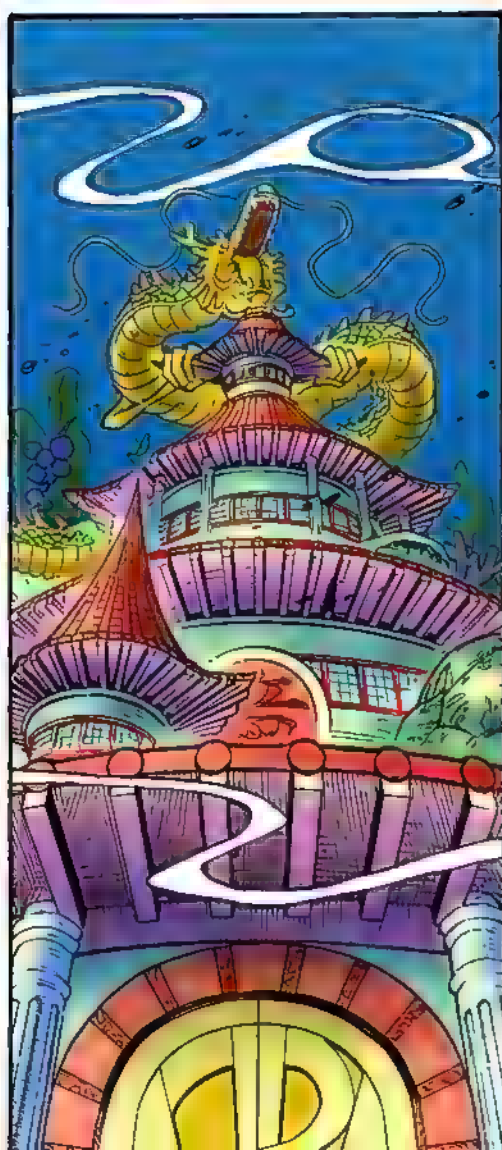
AND IF WE
SHOULD LOSE
THE PROTECTION
OF BIG MOM'S
FLAG...

...THERE IS
ANOTHER I
WOULD SEEK
TO BORROW.

?

AS IT
HAPPENS, ON
THIS VERY
DAY...

...WE GAINED
70,000 ROUGH-
AND-TUMBLE
SOLDIERS FROM
THE FISH-MAN
DISTRICT.



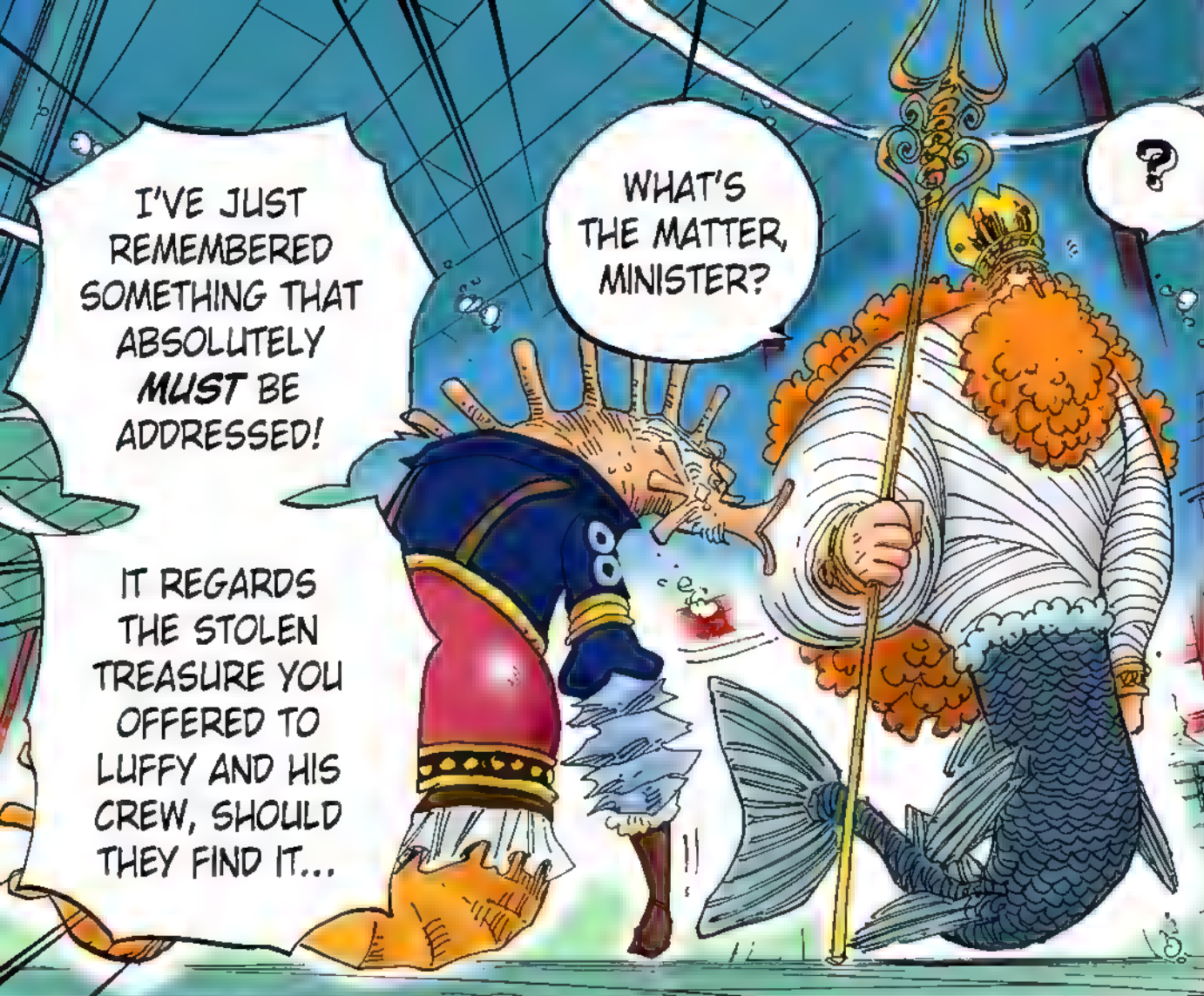
A MOST
FORMIDABLE
FLAG,
INDEED!

HA
HA HA!
I SEE.



A JOLLY
ROGER BEARING A
STRAW HAT UPON
ITS SKULL!!

ド!!!



I'VE JUST REMEMBERED SOMETHING THAT ABSOLUTELY **MUST** BE ADDRESSED!

WHAT'S THE MATTER, MINISTER?

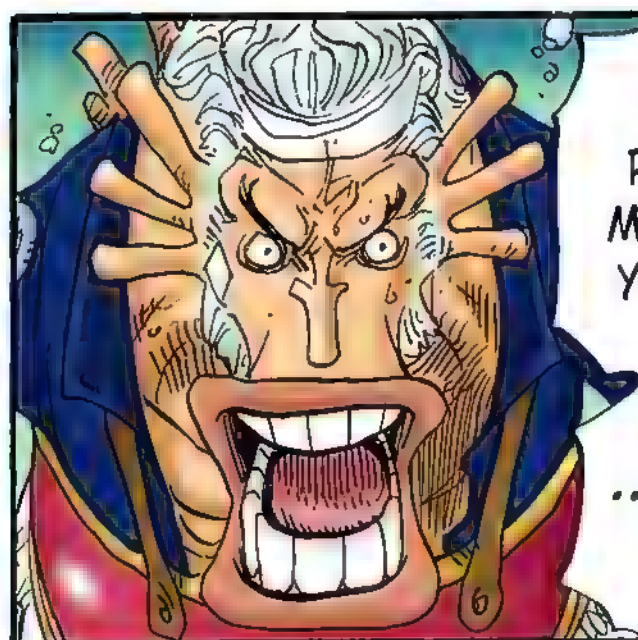
IT REGARDS THE STOLEN TREASURE YOU OFFERED TO LUFFY AND HIS CREW, SHOULD THEY FIND IT...



YOUR MAJESTY !!

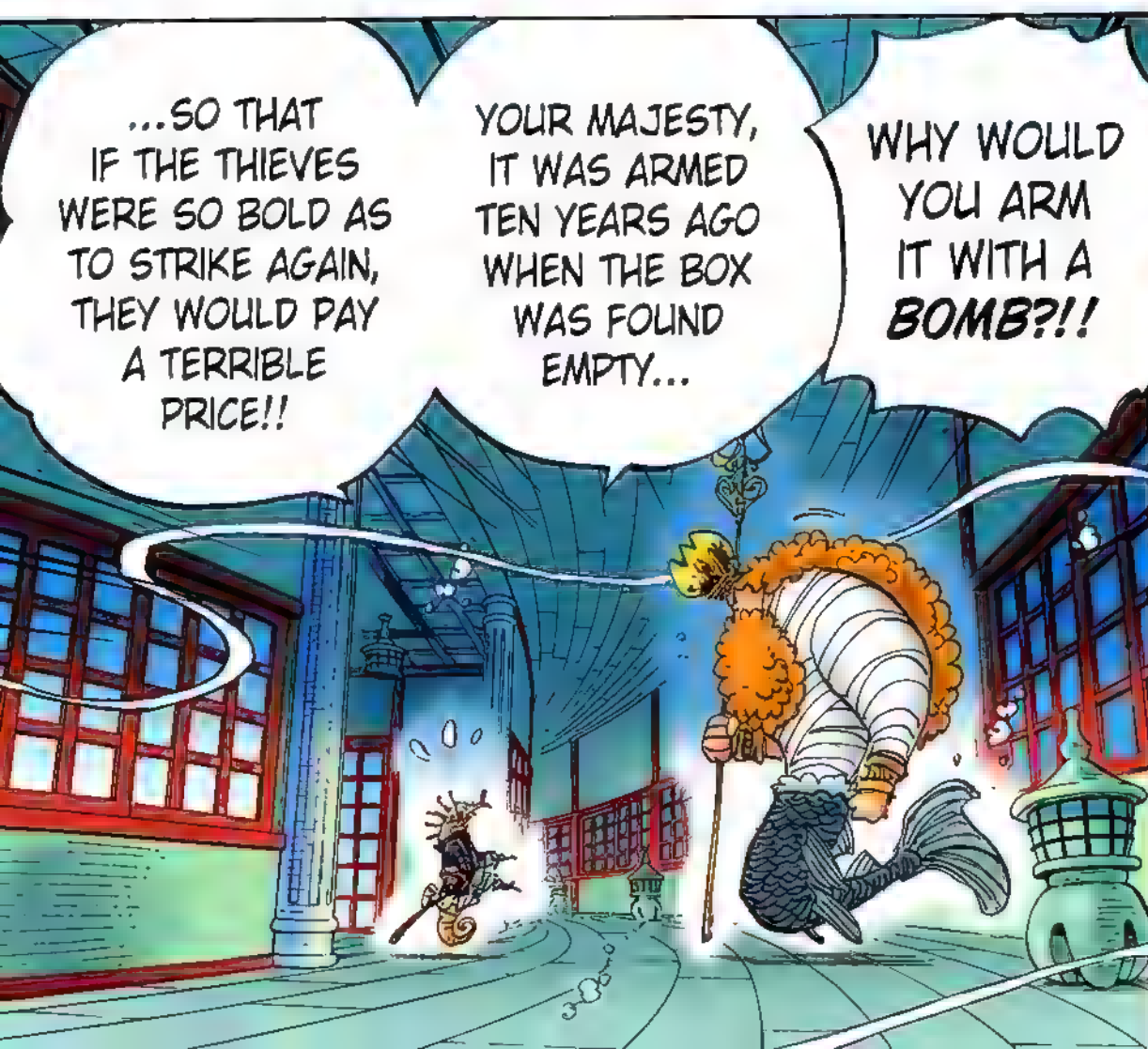


NONSENSE!!
I WOULD NEVER ASK FOR SOMETHING I HAD ALREADY GIVEN TO ANOTHER AS A GIFT!!



IF THEY DO RECOVER IT, I MUST ASK THAT YOU DEMAND...

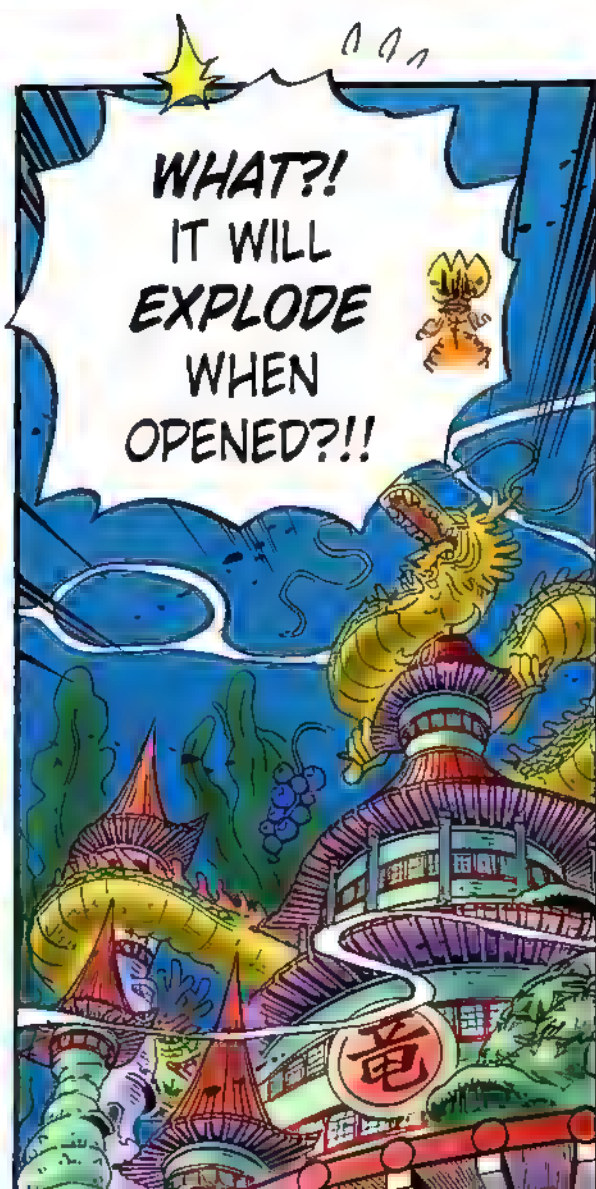
...THE TAMATE BOX BACK!



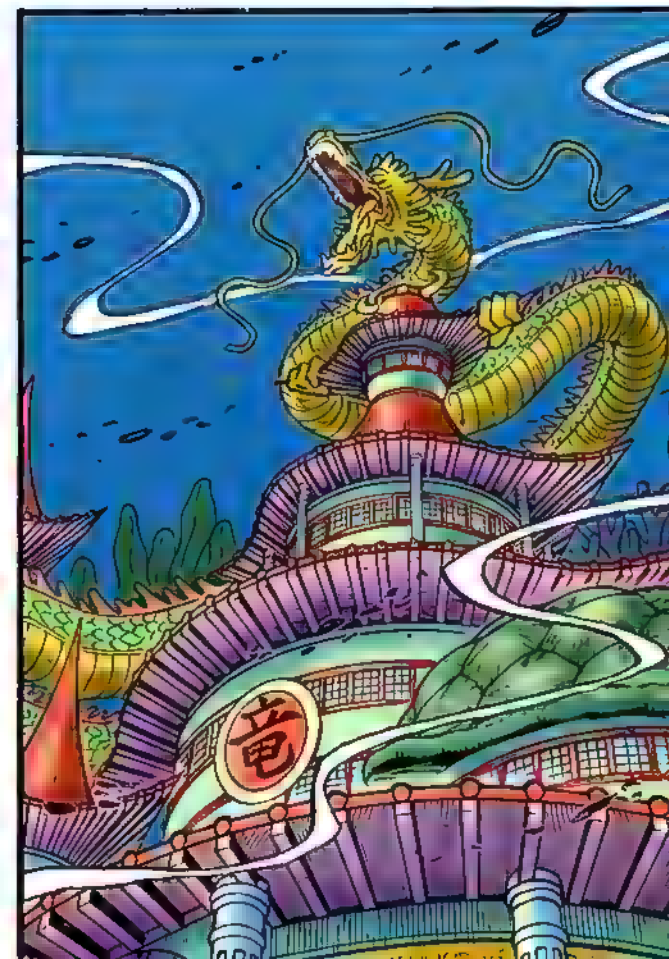
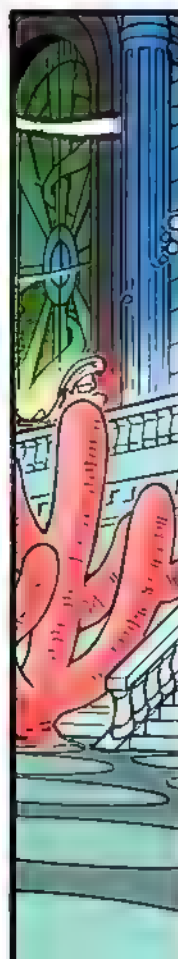
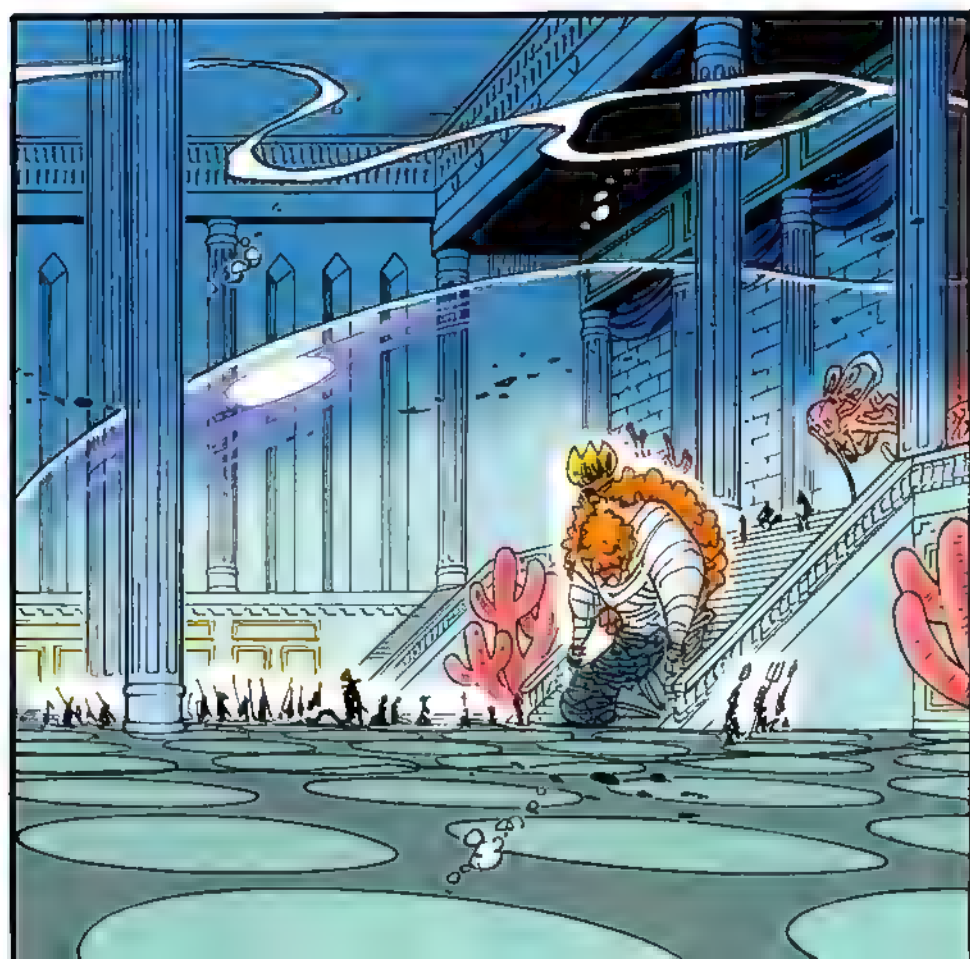
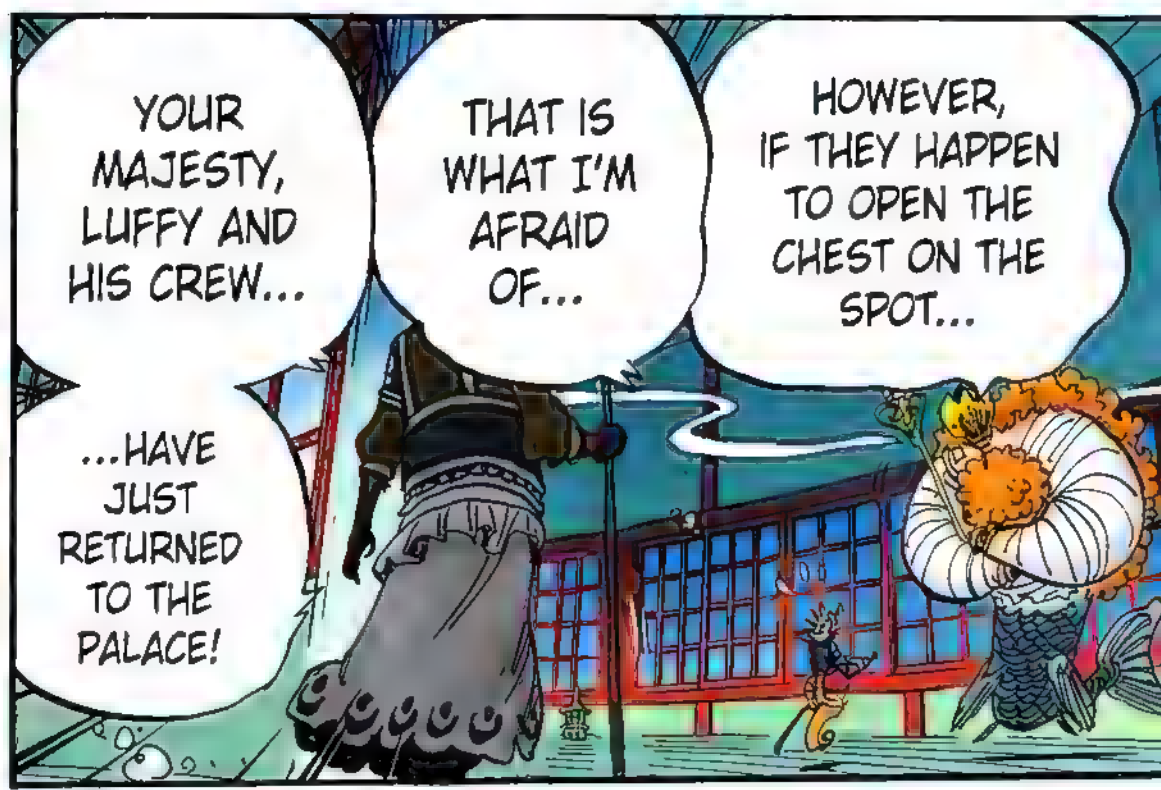
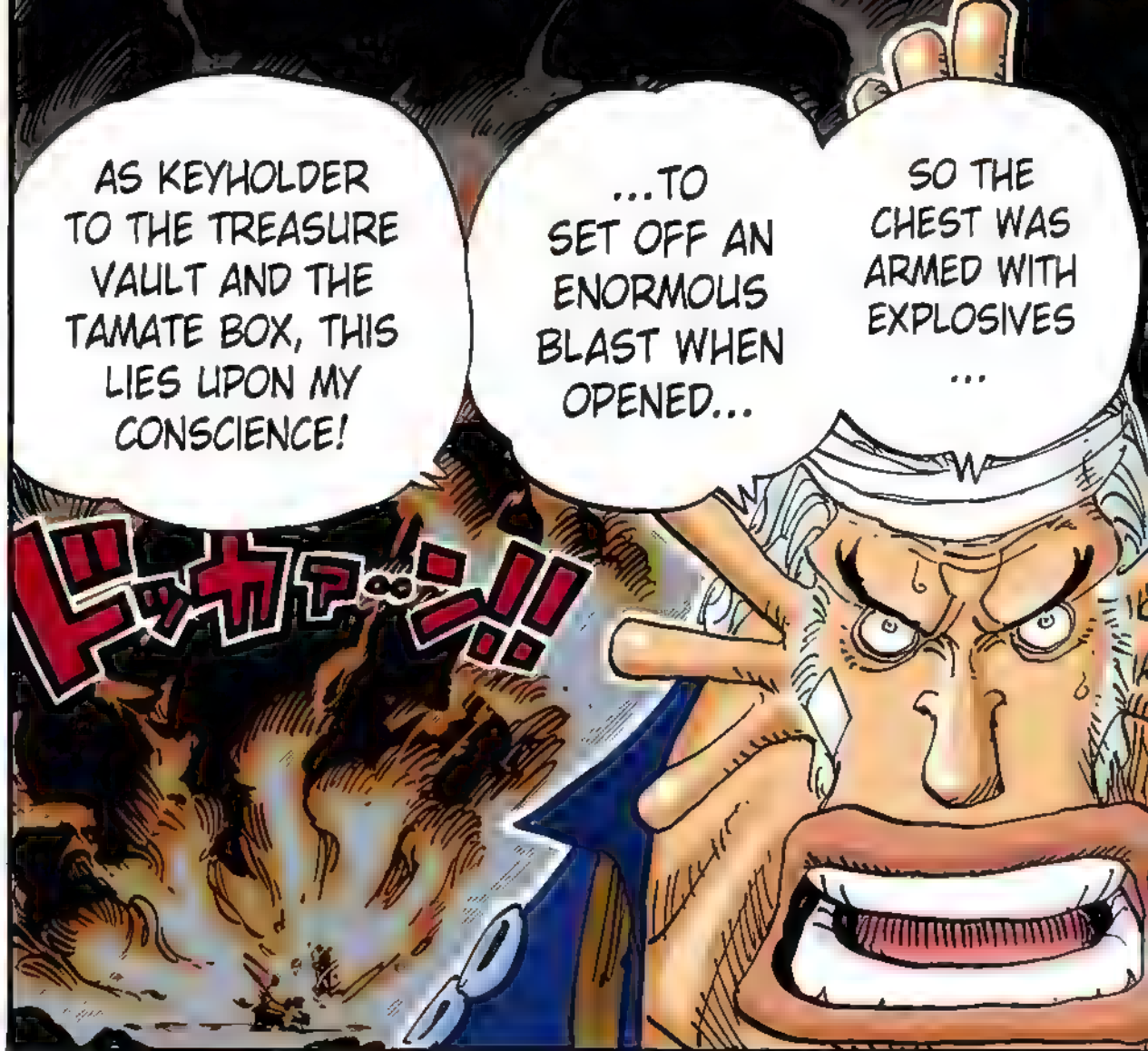
...SO THAT IF THE THIEVES WERE SO BOLD AS TO STRIKE AGAIN, THEY WOULD PAY A TERRIBLE PRICE!!

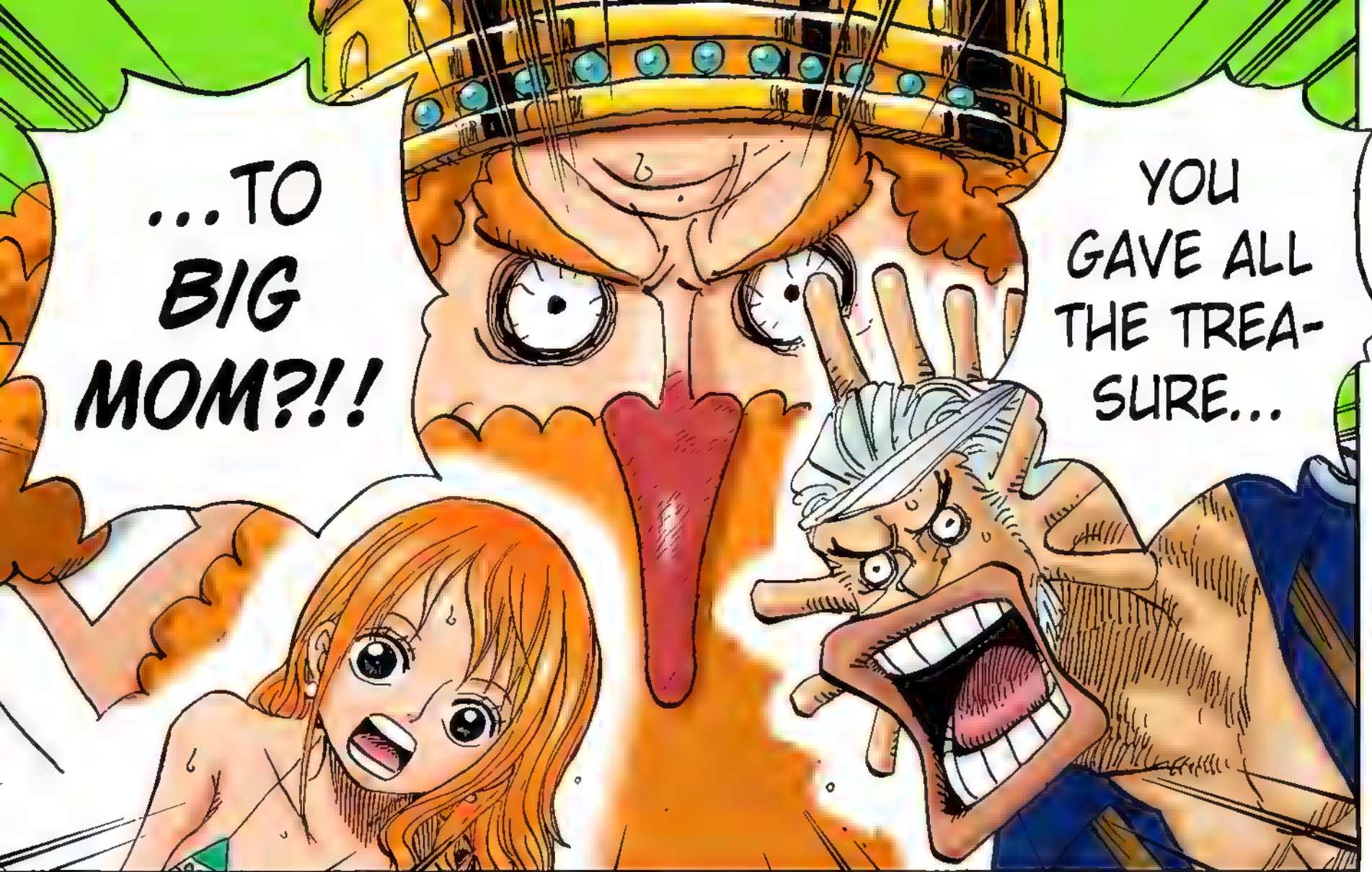
YOUR MAJESTY, IT WAS ARMED TEN YEARS AGO WHEN THE BOX WAS FOUND EMPTY...

WHY WOULD YOU ARM IT WITH A **BOMB?!!**



WHAT?!
IT WILL **EXPLODE** WHEN OPENED?!!





...TO
**BIG
MOM?!!**

YOU
GAVE ALL
THE TREA-
SURE...

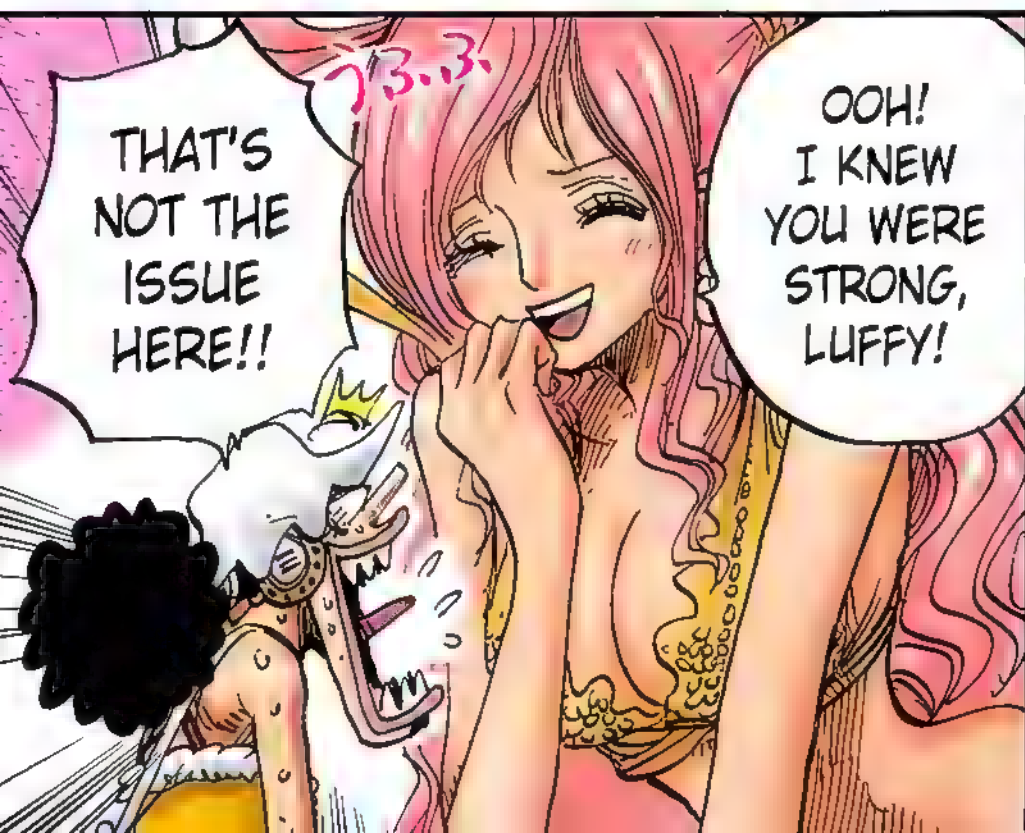


AN
EMPEROR?!!



ISN'T SHE CRAZY?!
SHE SAYS SHE'LL DESTROY
FISH-MAN ISLAND, JUST
BECAUSE YOU RAN OUT
OF SWEETS!

I MEAN, I COULD
UNDERSTAND IF IT WAS
MEAT, SURE! BUT
SWEETS?! SO DON'T
WORRY--I TOLD HER
RIGHT OFF!!!



THAT'S
NOT THE
ISSUE
HERE!!

OOH!
I KNEW
YOU WERE
STRONG,
LUFFY!



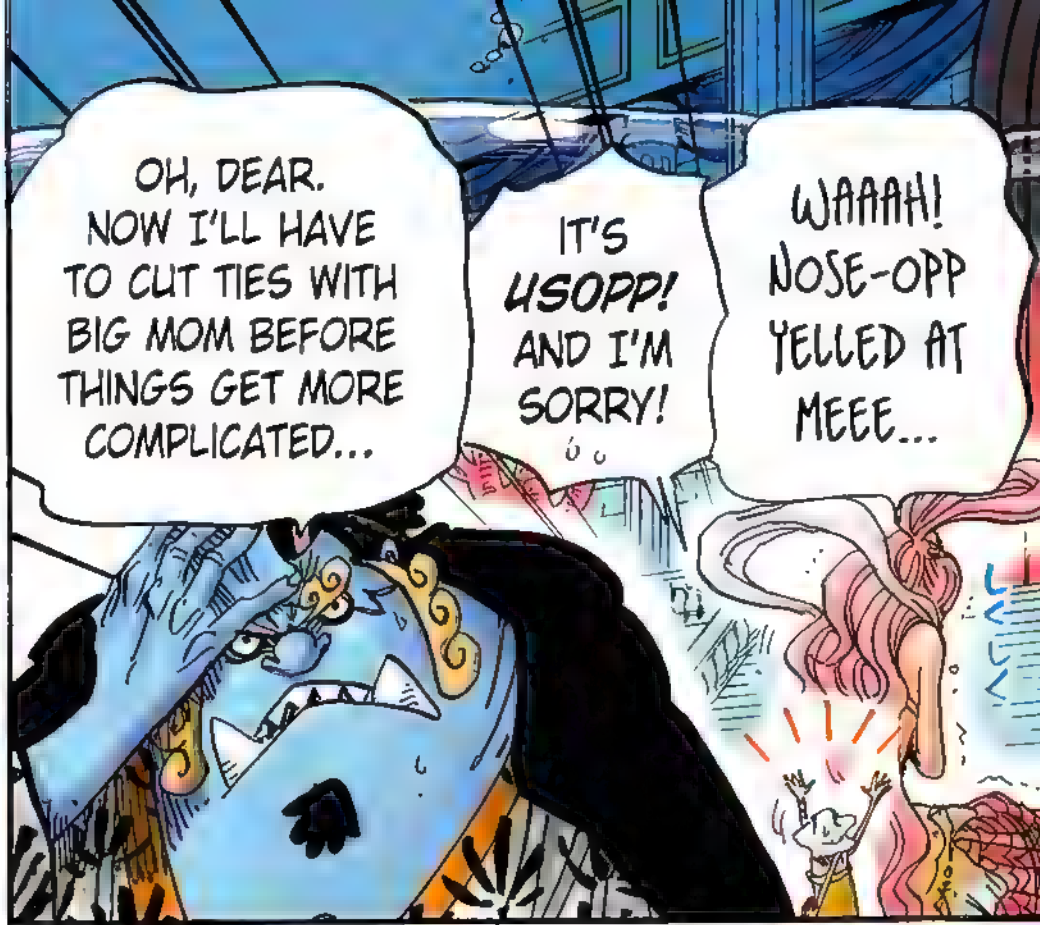
YOU
PICKED
A FIGHT
WITH BIG
MOM?!!

YOU
SHOULDN'T
HAVE DONE
THAT...



EXACTLY!!
YOU THINK I
DON'T KNOW AN
EMPEROR COULD
OBLITERATE
EVERY ONE
OF US?!!

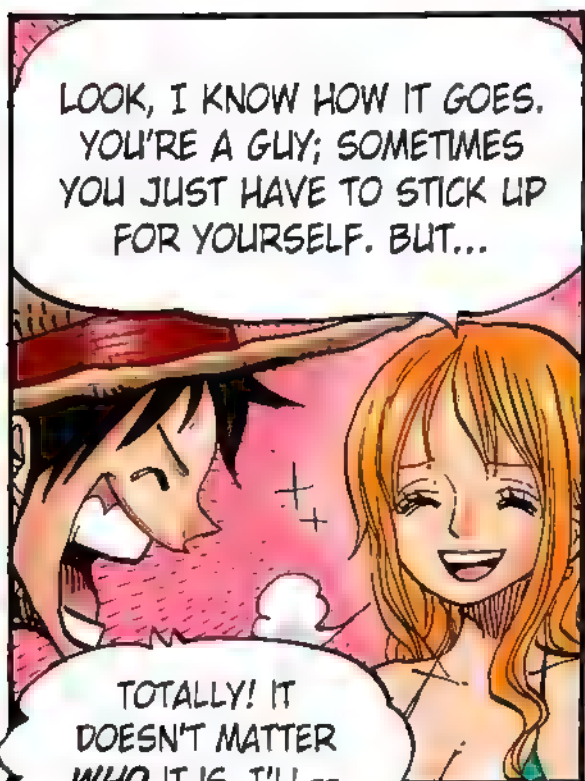
LISTEN, YOU
NEED TO MAKE
SURE THAT YOU DO
NOT RUB BIG MOM
THE WRONG WAY
ANY FURTHER.



OH, DEAR.
NOW I'LL HAVE
TO CUT TIES WITH
BIG MOM BEFORE
THINGS GET MORE
COMPLICATED...

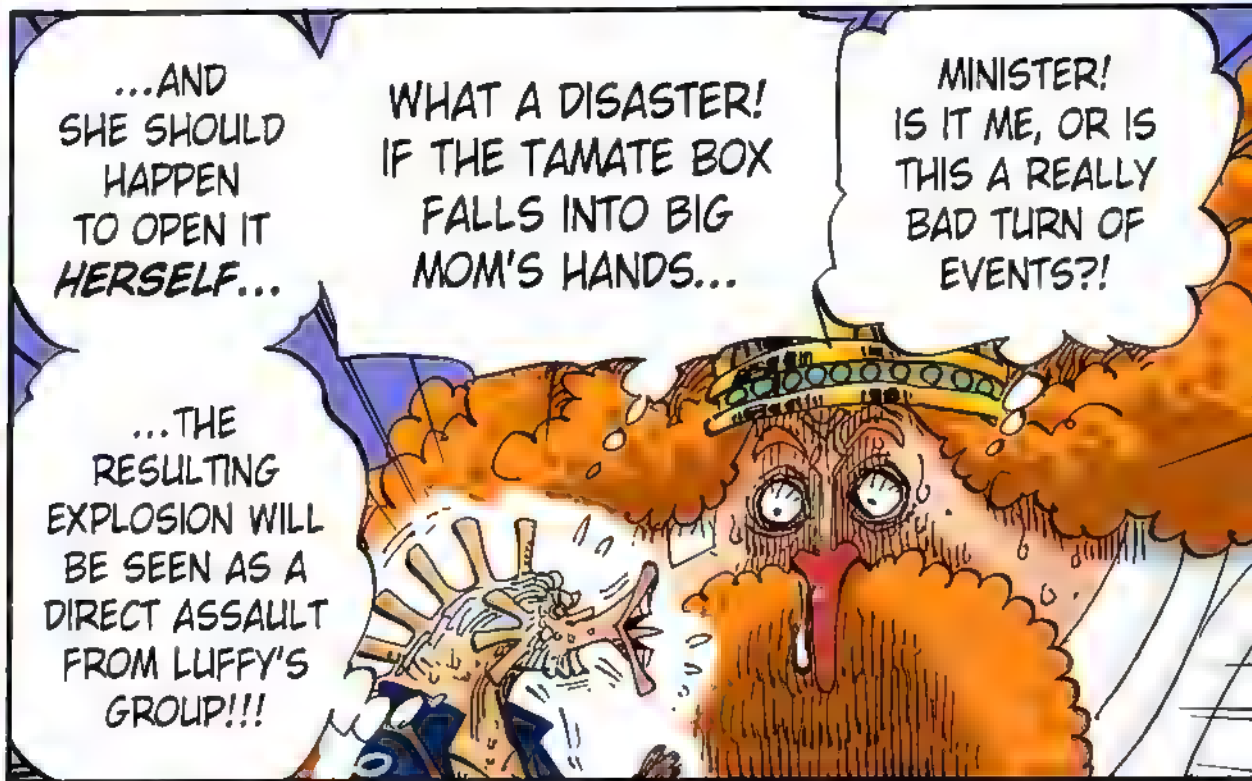
IT'S
USOPP!
AND I'M
SORRY!

WAAAAH!
NOSE-OPP
YELLED AT
MEEE...



LOOK, I KNOW HOW IT GOES.
YOU'RE A GUY; SOMETIMES
YOU JUST HAVE TO STICK UP
FOR YOURSELF. BUT...

TOTALLY! IT
DOESN'T MATTER
WHO IT IS, I'LL--

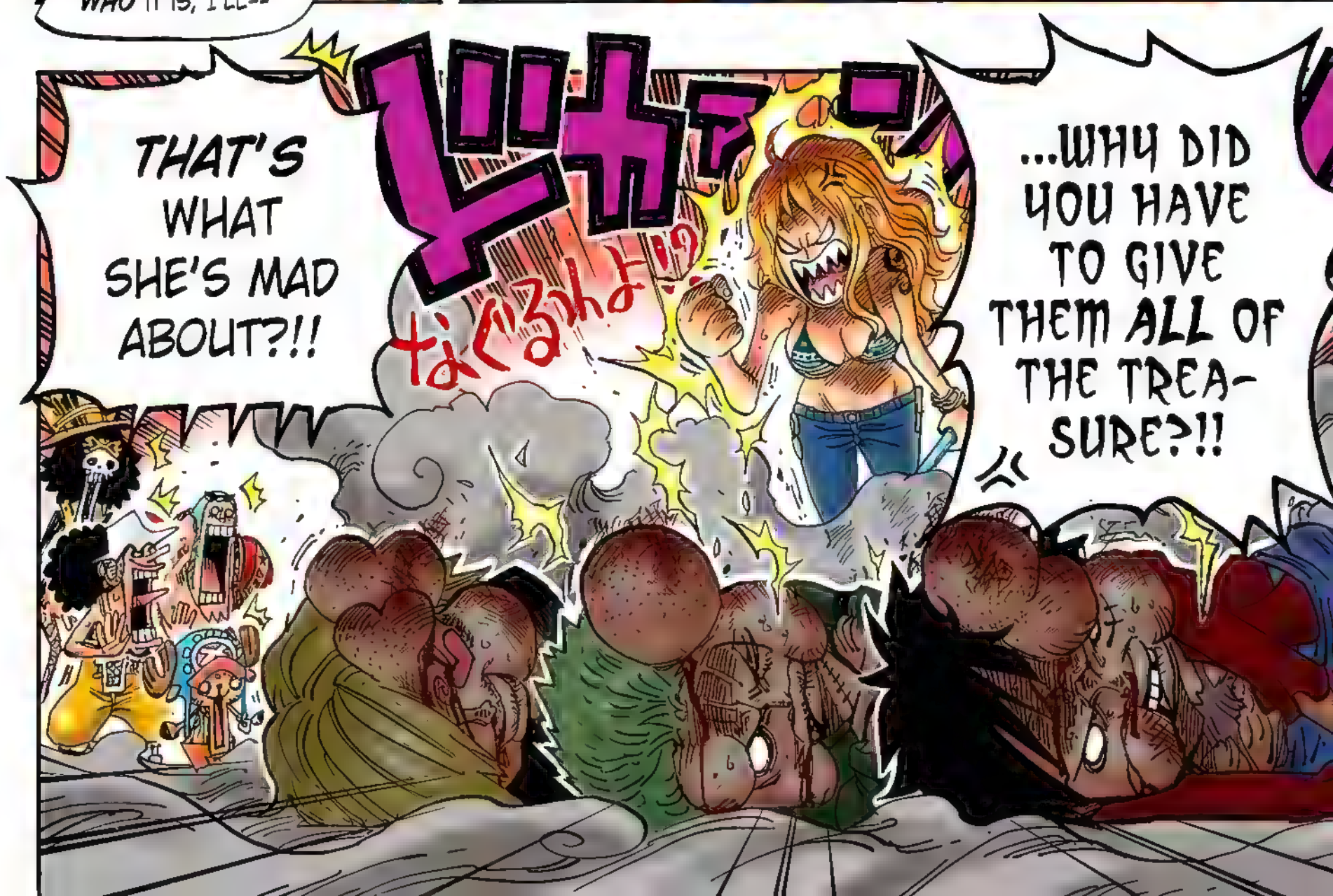


...AND
SHE SHOULD
HAPPEN
TO OPEN IT
HERSELF...

WHAT A DISASTER!
IF THE TAMATE BOX
FALLS INTO BIG
MOM'S HANDS...

MINISTER!
IS IT ME, OR IS
THIS A REALLY
BAD TURN OF
EVENTS?!

...THE
RESULTING
EXPLOSION WILL
BE SEEN AS A
DIRECT ASSAULT
FROM LUFFY'S
GROUP!!!



THAT'S
WHAT
SHE'S MAD
ABOUT?!!

...WHY DID
YOU HAVE
TO GIVE
THEM ALL OF
THE TREA-
SURE?!!

TALK
ABOUT A
DEPRESSING
START TO A
JOURNEY

!!!

C'MONG,
GANG...
WET'TH
GO TO
DUH NEW
WORLH...

WITH A MOUNTAIN
OF TREASURE IN
ONE HAND AND THE
PRINCESS' SECRET
IN THE OTHER, I
WAS ALL SET TO
CURRY FAVOR WITH A
CERTAIN SOMEONE,
AND NOW IT'S ALL
RUINED!

AWW, HELL!!
SOMEHOW,
SOMEONE STOLE
ALL MY PRECIOUS
TREASURE!!!

NOW, WHO WOULD
DO THAT?! 'CUZ
THEY'RE GONNA GET
MURDERED!!

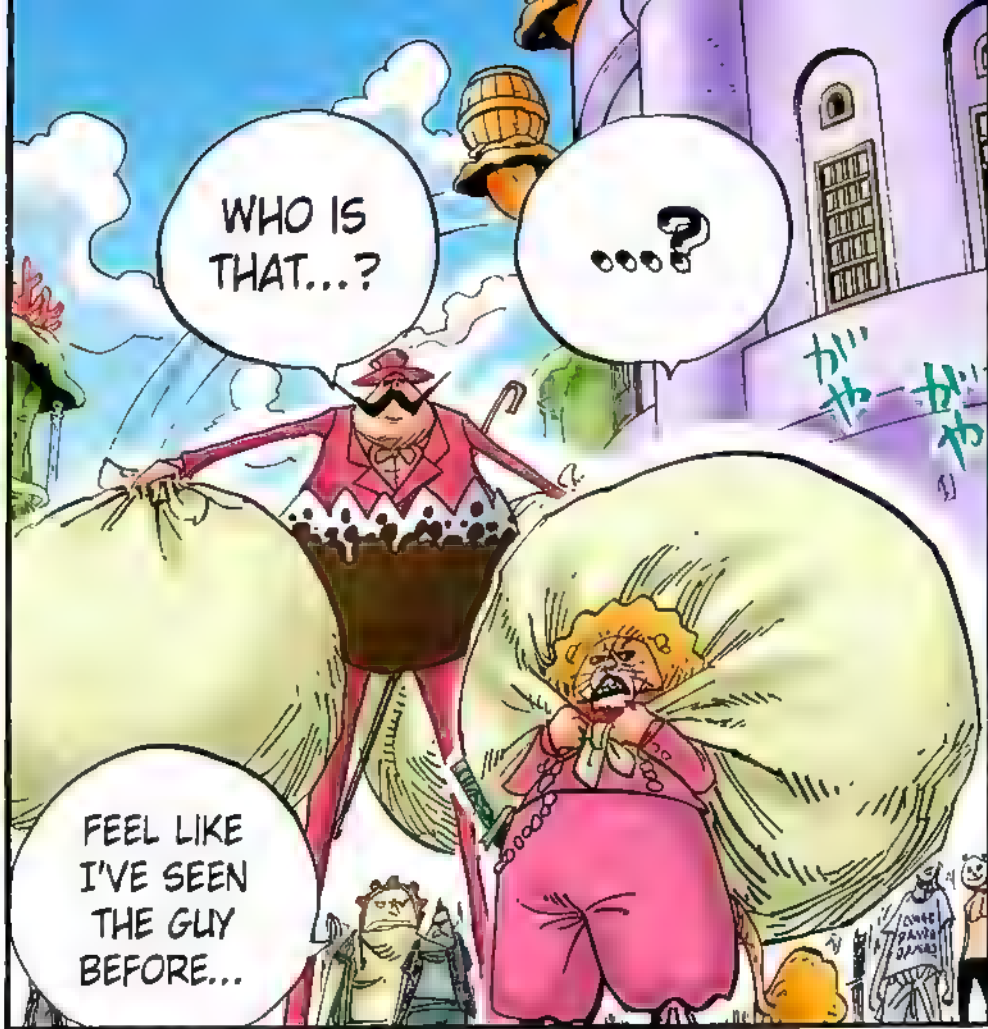
FISH-MAN
ISLAND,
OUTSIDE
THE SWEETS
FACTORY

AHA!!
THAT'S THEM!!
MY MYSTERY
THIEVES!!

TIME
FOR SOME
PREMATURE
BURIALS
!!

AND WHO
ARE THOSE GUYS
LUGGIN' THOSE
SACKS AROUND?!

HUH?!
WHAT'S WITH
THE CROWD?!



WHO IS THAT...?

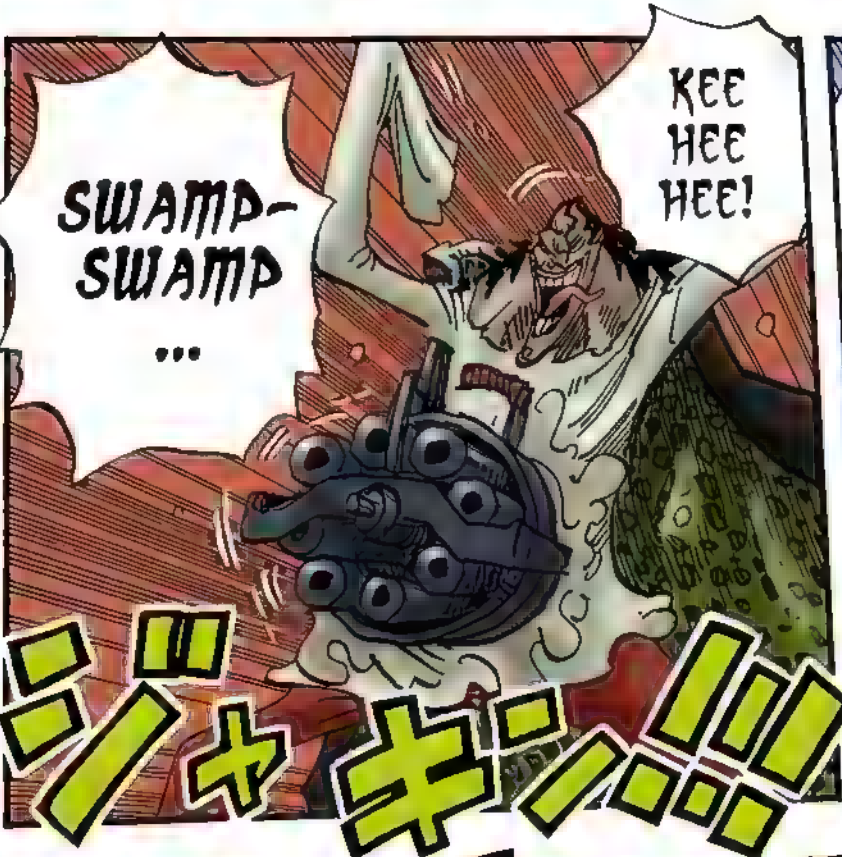
...?

FEEL LIKE I'VE SEEN THE GUY BEFORE...



...SO GIVE IT BACK!!!

HEY! I WORKED HARD TO STEAL THAT TREASURE...



SWAMP-SWAMP

KEE HEE HEE!



T...TWO HUNDRED ?!



"WET-HAIR CARIBOU," A HOT NEW ROOKIE.

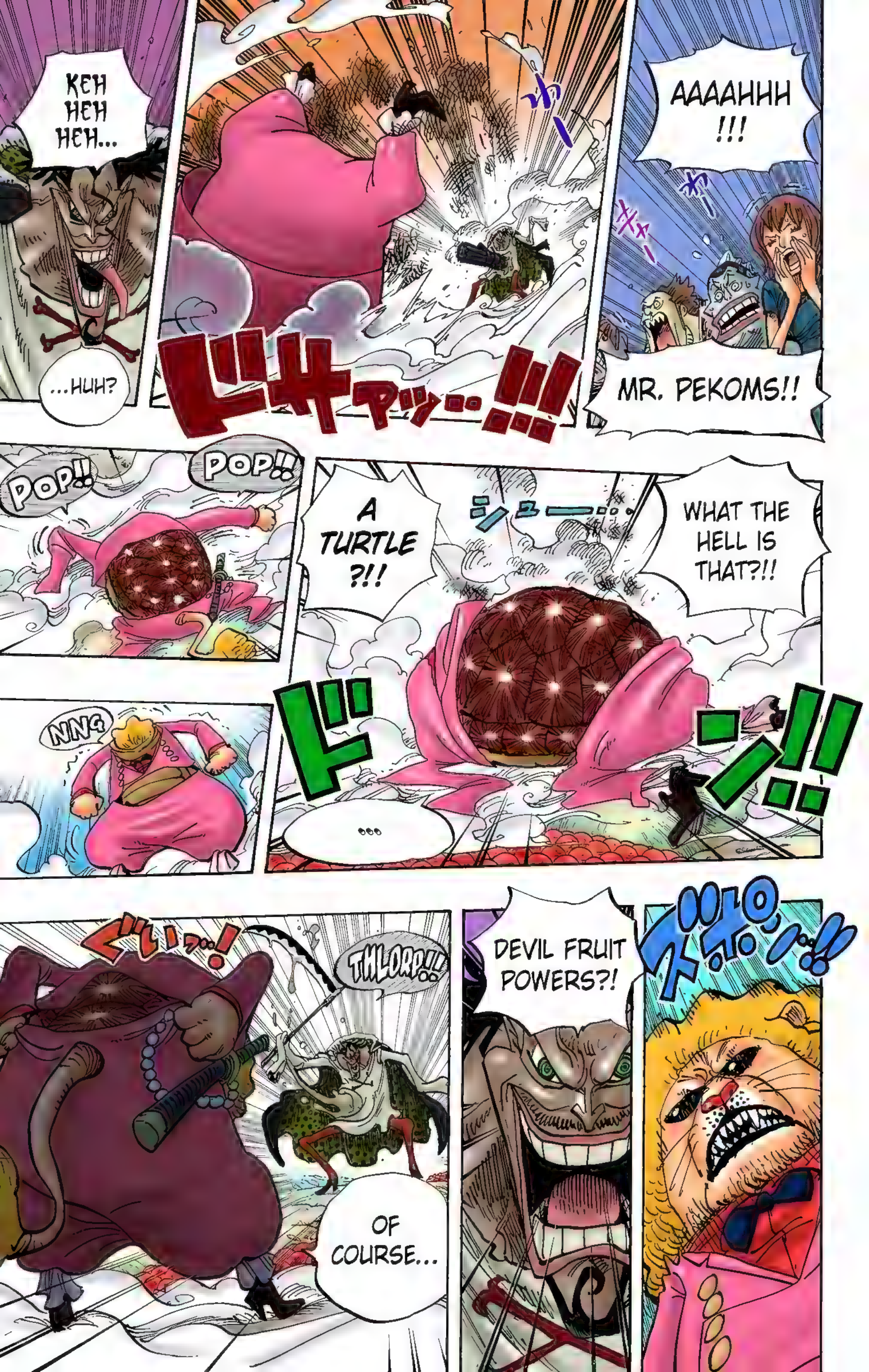
AH, HERE WE GO.

A 200 MILLION BOUNTY, HUH?



... GATLING GUN!!!

KEE HEE HEE HUA HUA HUA HEE HEE!!



KEH
HEH
HEH...

...HUH?

AAAAHHH
!!!

MR. PEKOMS!!

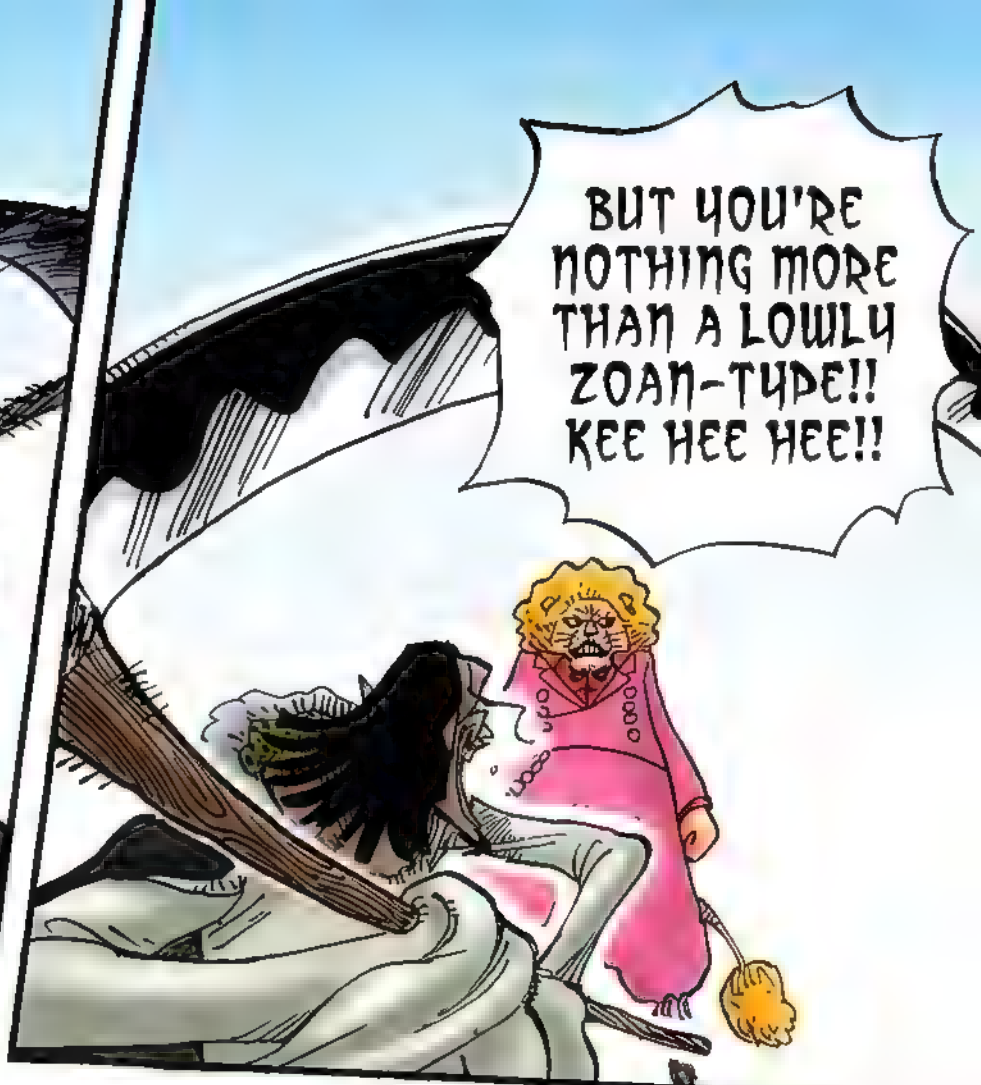
A
TURTLE
?!!

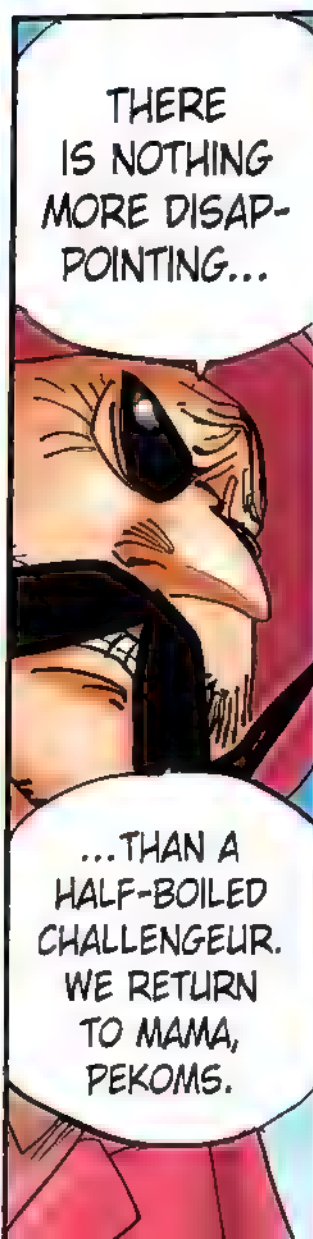
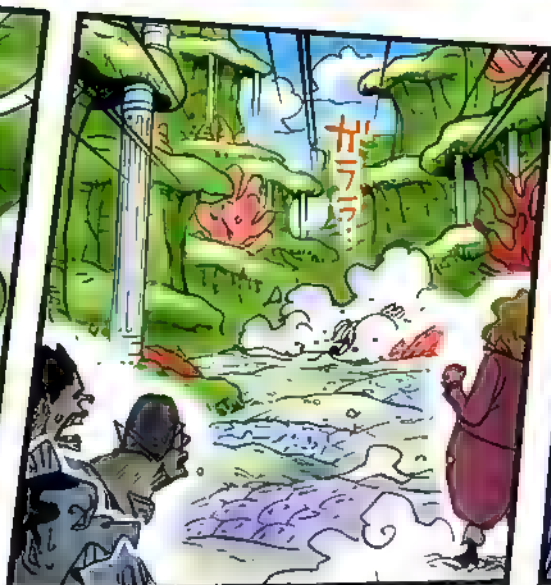
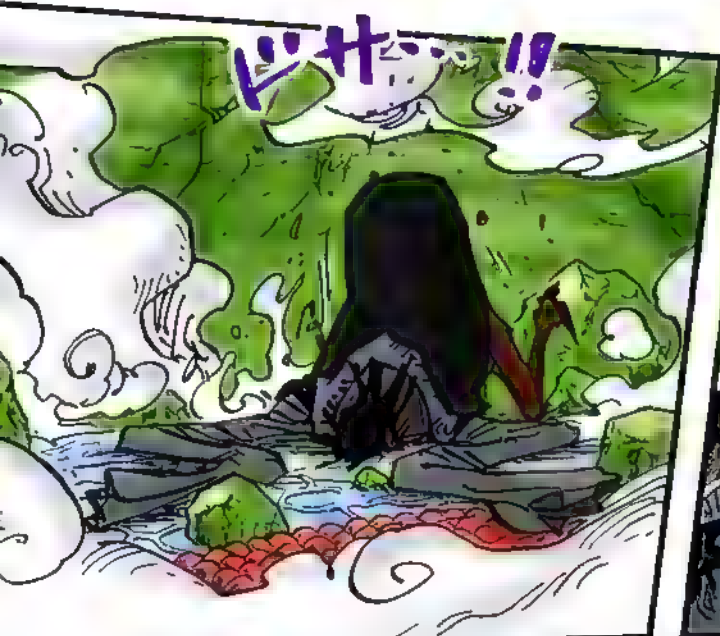
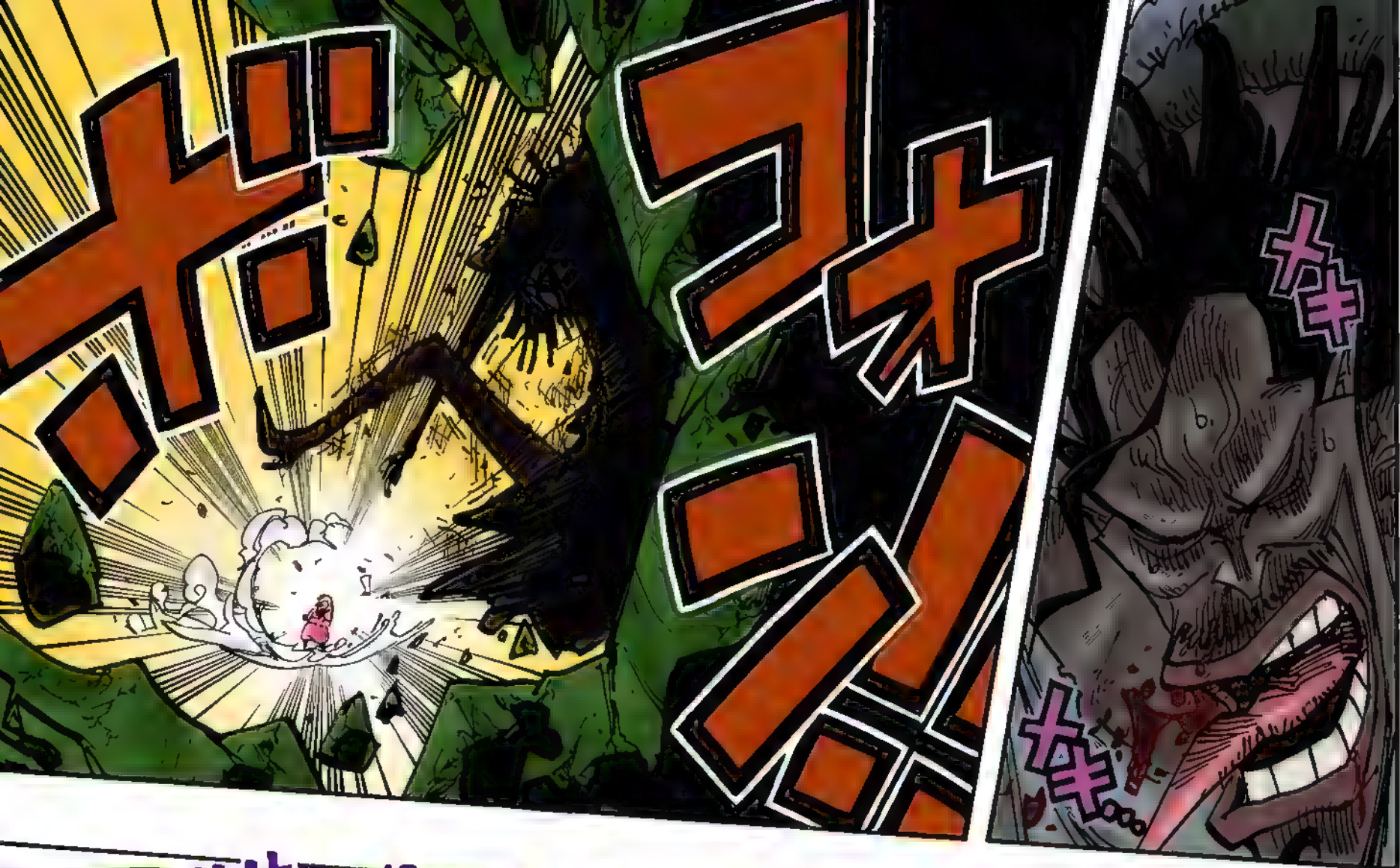
WHAT THE
HELL IS
THAT?!!

NNG

DEVIL FRUIT
POWERS?!

OF
COURSE...





MEANWHILE,
IN THE NEW
WORLD, CLOSE
TO THE RED
LINE...

ドド
ドゴ
SPLOSH!!

ああああああああ

ドドッ

ドゴッ

SPLOSH...!!

MEANWHILE,
IN THE NEW
WORLD, CLOSE
TO THE RED
LINE...

MEANWHILE,
IN THE NEW
WORLD, CLOSE
TO THE RED
LINE...

ドド・オーン

ドゴ・オーン

SPLOSH...!!

WHAT'S GOING ON OUT THERE?!

WE'VE GOT PIRATE SHIPS RISING FROM THE DEPTHS, ONE AFTER THE OTHER!!

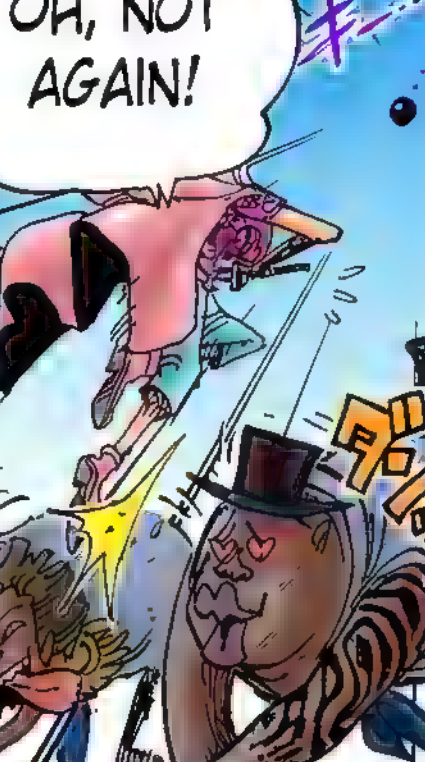
ANOTHER SHIP COMING FROM TWO O'CLOCK!!

WHAT'S GOING ON OUT THERE?!

WE'VE GOT PIRATE SHIPS RISING FROM THE DEPTHS, ONE AFTER THE OTHER!!

ANOTHER SHIP COMING FROM TWO O'CLOCK!!

OH, NOT AGAIN!



LOOK OUT,
CAPTAIN
TASHIGIII!
♥

HERE COMES
A BIG ONE!!

WHOOOO...

I'LL
PROTECT YOU
WITH MY LOVING
EMBRACE!
♥

LOOK OUT,
CAPTAIN
TASHIGIII!
♥

HERE COMES
A BIG ONE!!

WHOOOO...

I'LL
PROTECT YOU
WITH MY LOVING
EMBRACE!
♥

LOOK OUT, CAPTAIN TASHIGIII! ♥

HERE COMES A BIG ONE!!

WHOOOO...

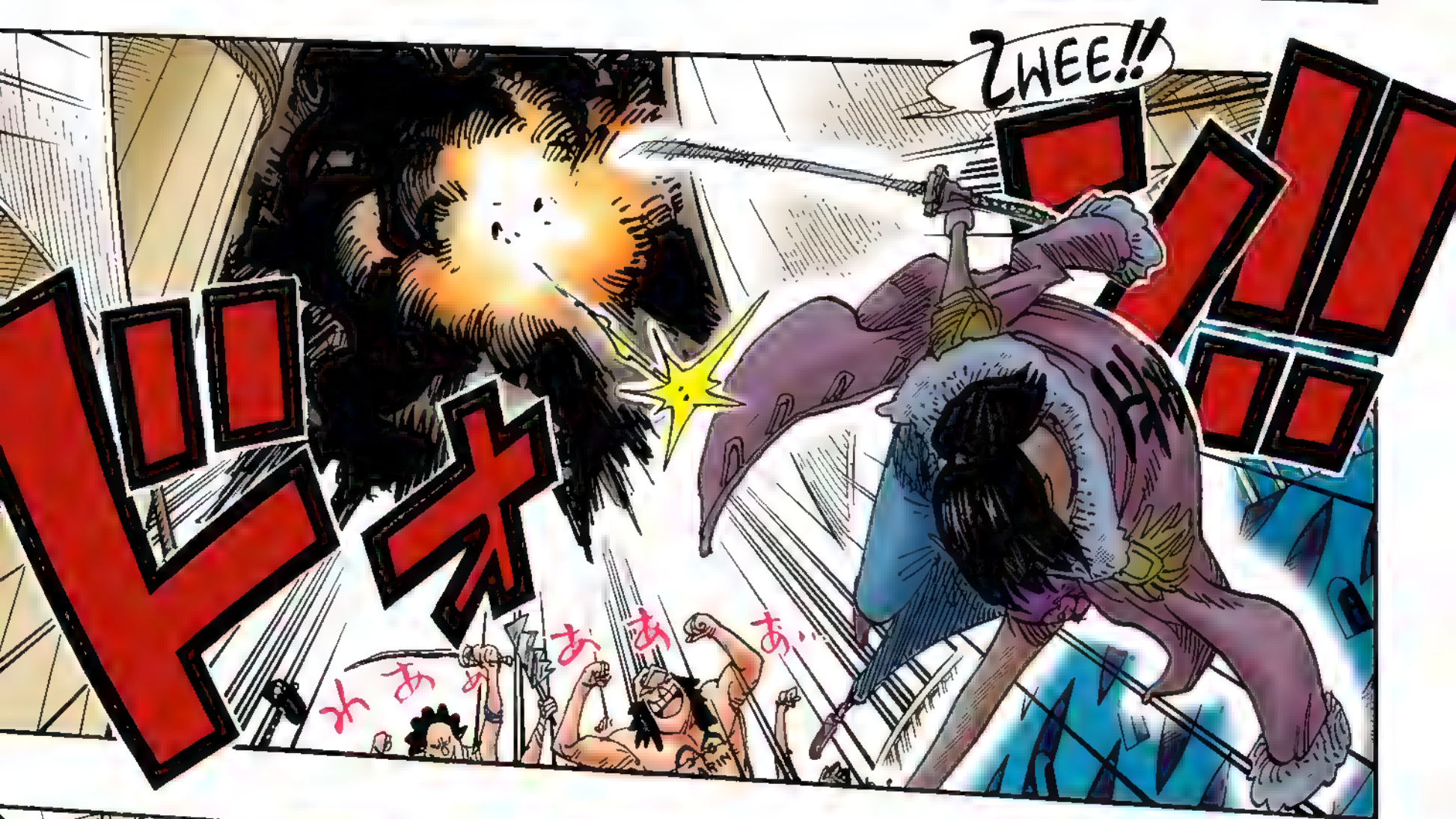
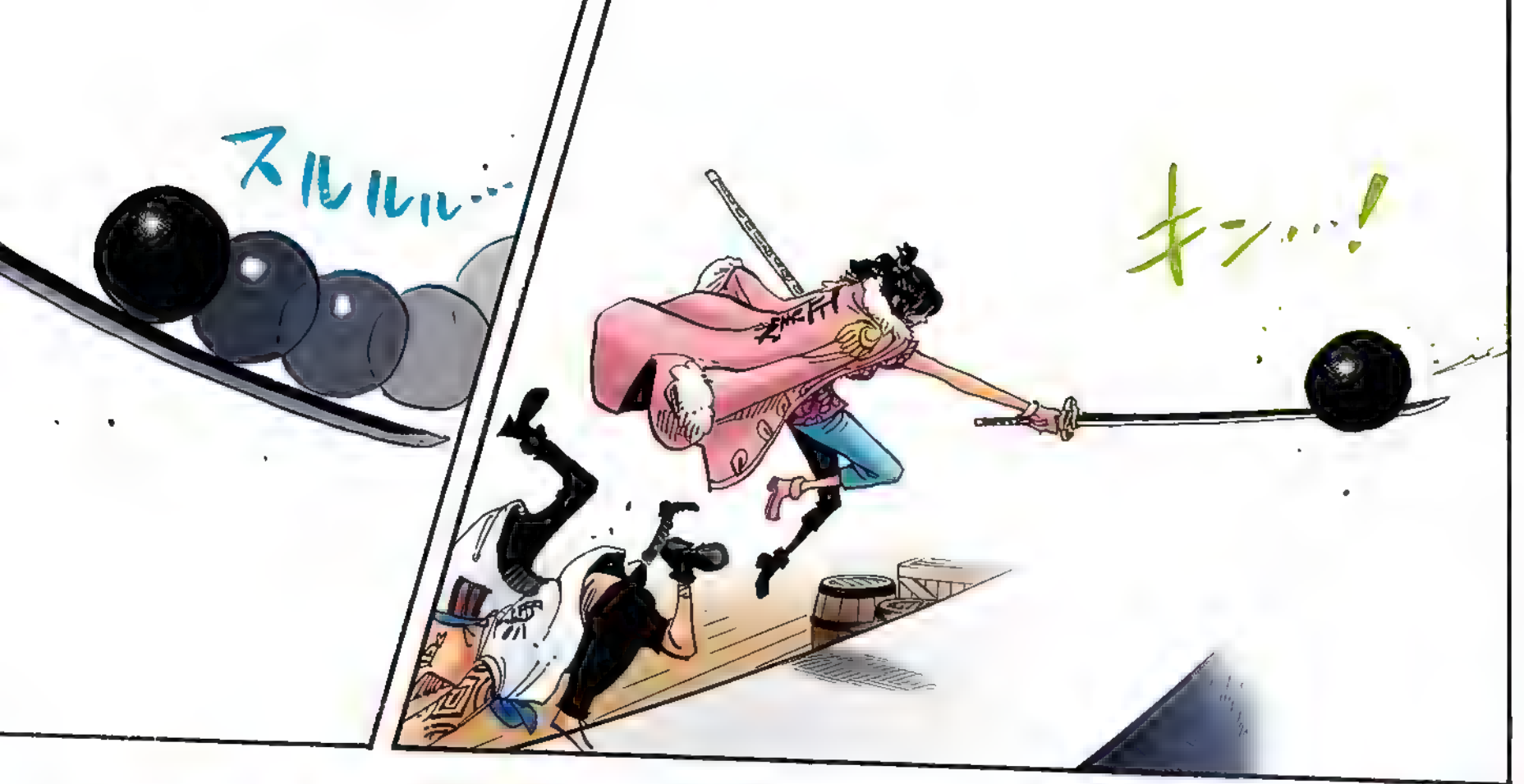
I'LL PROTECT YOU WITH MY LOVING EMBRACE! ♥

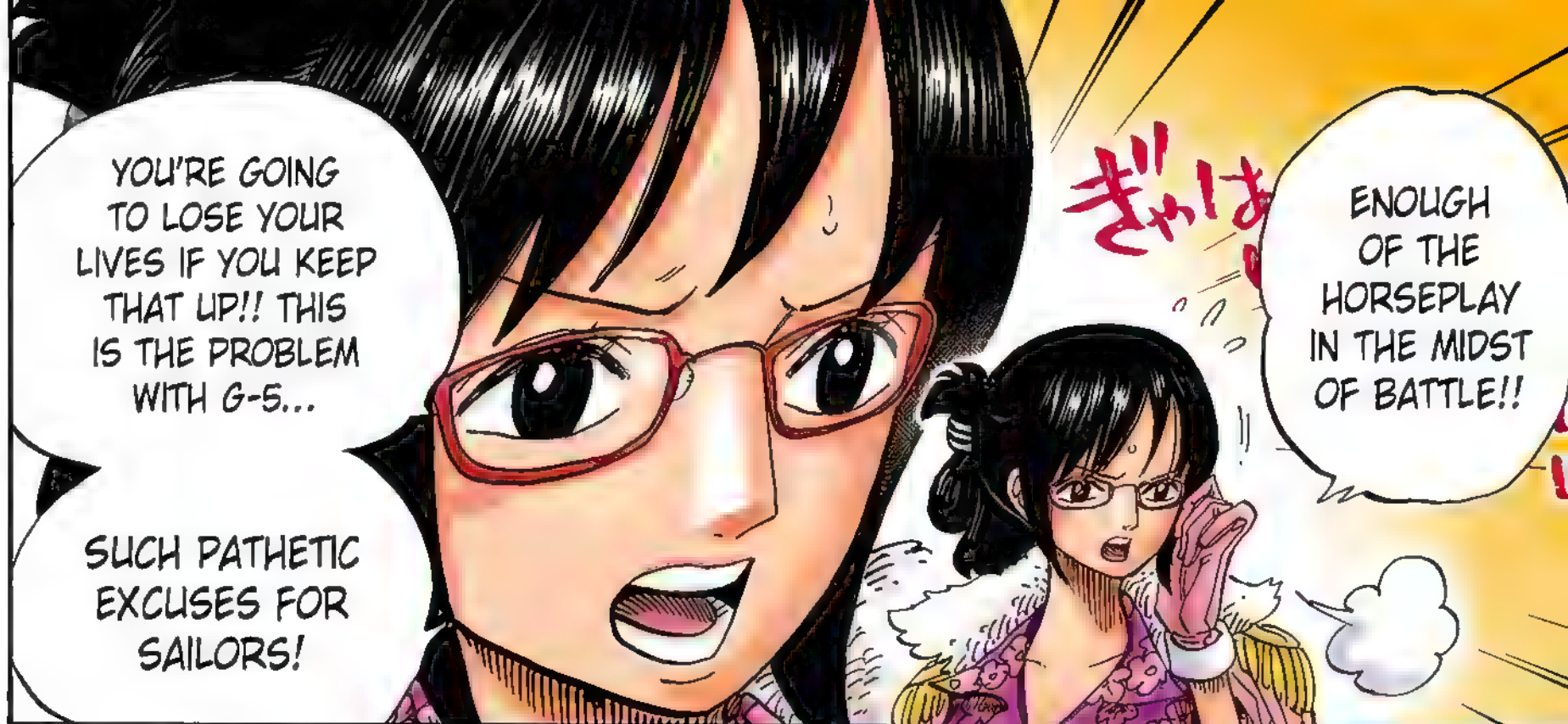
LOOK OUT, CAPTAIN TASHIGIII! ♥

HERE COMES A BIG ONE!!

WHOOOO...

I'LL PROTECT YOU WITH MY LOVING EMBRACE! ♥



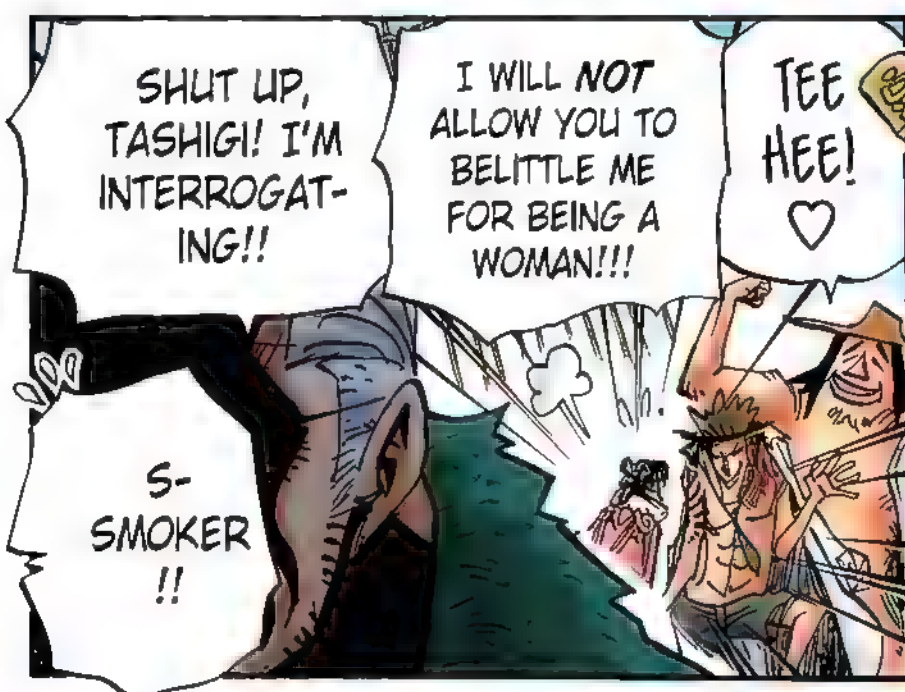


YOU'RE GOING TO LOSE YOUR LIVES IF YOU KEEP THAT UP!! THIS IS THE PROBLEM WITH G-5...

SUCH PATHETIC EXCUSES FOR SAILORS!

ENOUGH OF THE HORSEPLAY IN THE MIDST OF BATTLE!!

きん

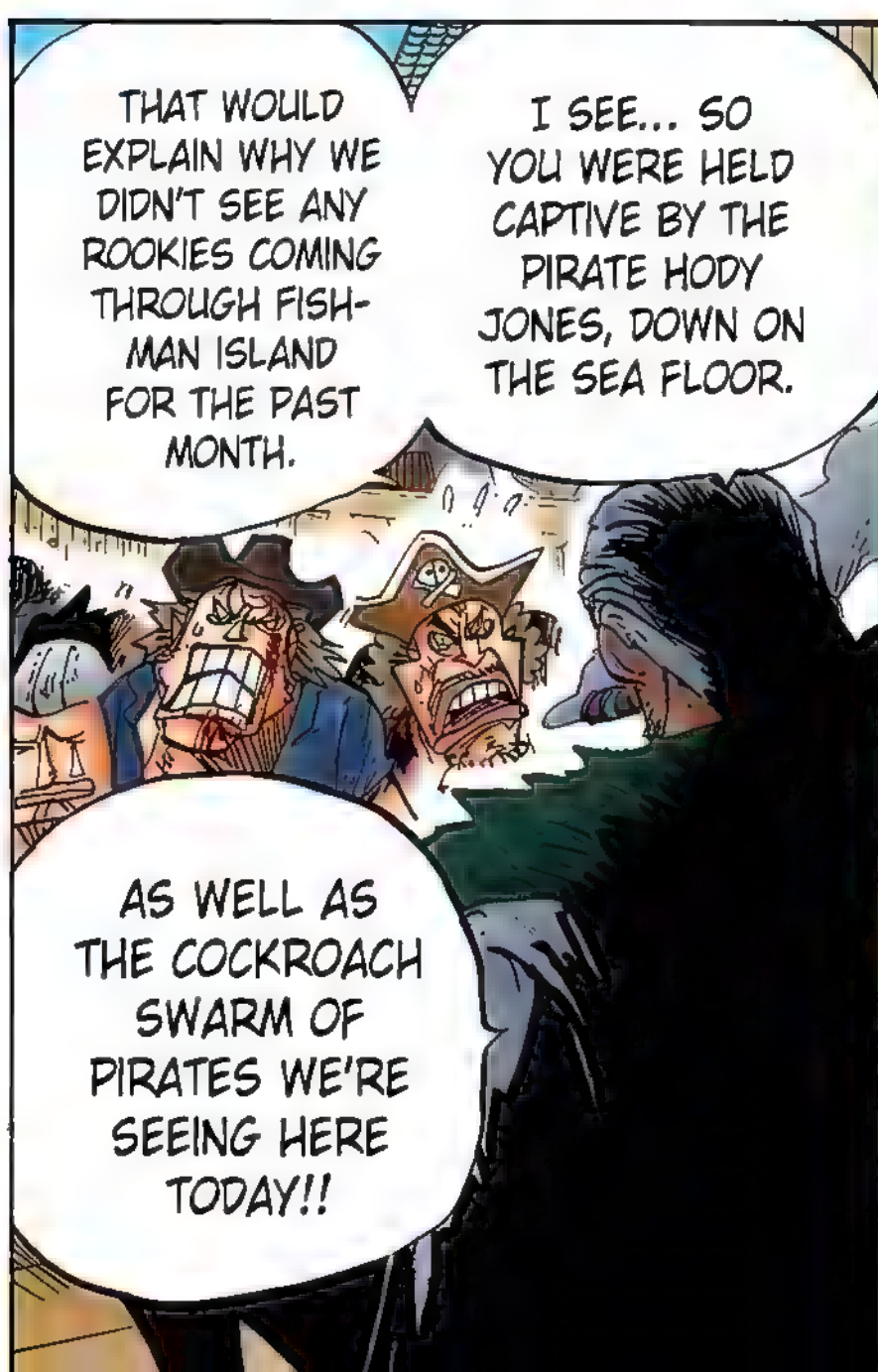


SHUT UP, TASHIGI! I'M INTERROGATING!!

I WILL NOT ALLOW YOU TO BELITTLE ME FOR BEING A WOMAN!!!

TEE HEE! ♡

S-SMOKER !!



THAT WOULD EXPLAIN WHY WE DIDN'T SEE ANY ROOKIES COMING THROUGH FISH-MAN ISLAND FOR THE PAST MONTH.

I SEE... SO YOU WERE HELD CAPTIVE BY THE PIRATE HODY JONES, DOWN ON THE SEA FLOOR.

AS WELL AS THE COCKROACH SWARM OF PIRATES WE'RE SEEING HERE TODAY!!

GRAND LINE
NAVAL BASE 5
G-5 CAPTAIN
TASHIGI



JUST SPILL
THE BEANS, YOU
FOOL!!!

THESE
AIN'T NORMAL
SAILORS,
THEY'RE G-5!!



...AND SOME
OTHER PIRATES
CAME ALONG
AND FREED
US!!

BUT WE AIN'T
GONNA TELL YOU
THEIR NAMES,
'CUZ WE OWE 'EM
FOR THAT!!

CAPTIVE?!
NO!! WE
WERE
SLAVES
!!

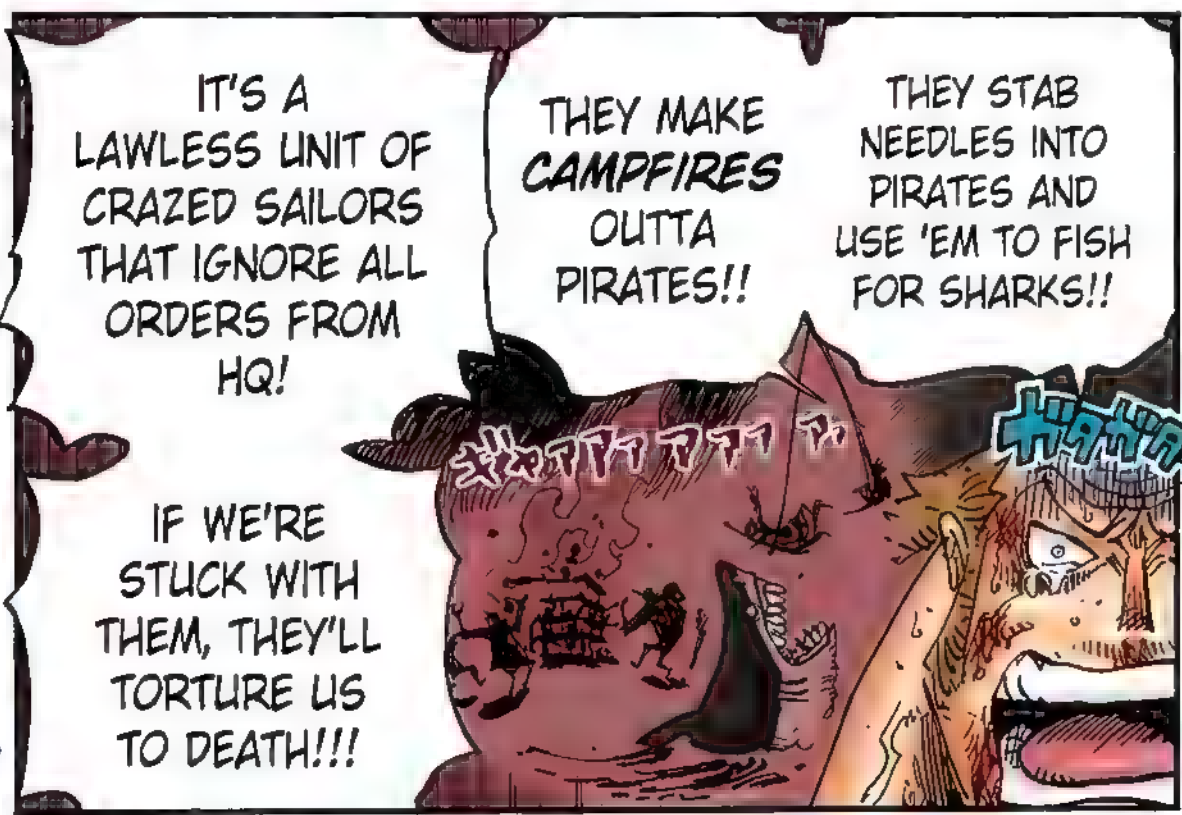
BUT
THERE WAS
A BIG CIVIL
WAR DOWN
THERE...



AAAH!
NO...
NO!!

VICE-ADMIRAL!
CAN I HAVE THE
REAL PURDY ONE
HERE? HEH HEH...

WE'LL TELL
YOU WHO IT
WAS!! HAVE
MERCY!



IT'S A
LAWLESS UNIT OF
CRAZED SAILORS
THAT IGNORE ALL
ORDERS FROM
HQ!

IF WE'RE
STUCK WITH
THEM, THEY'LL
TORTURE US
TO DEATH!!!

THEY MAKE
CAMPFIRES
OUTTA
PIRATES!!

THEY STAB
NEEDLES INTO
PIRATES AND
USE 'EM TO FISH
FOR SHARKS!!



I KNEW THAT
ALREADY,
YOU IDIOT...

IT WAS
THE
**STRAW
HAT
PIRATES**
!!!

👑 COLORING CORNER 👑



Chapter 653:

THE HERO HAT



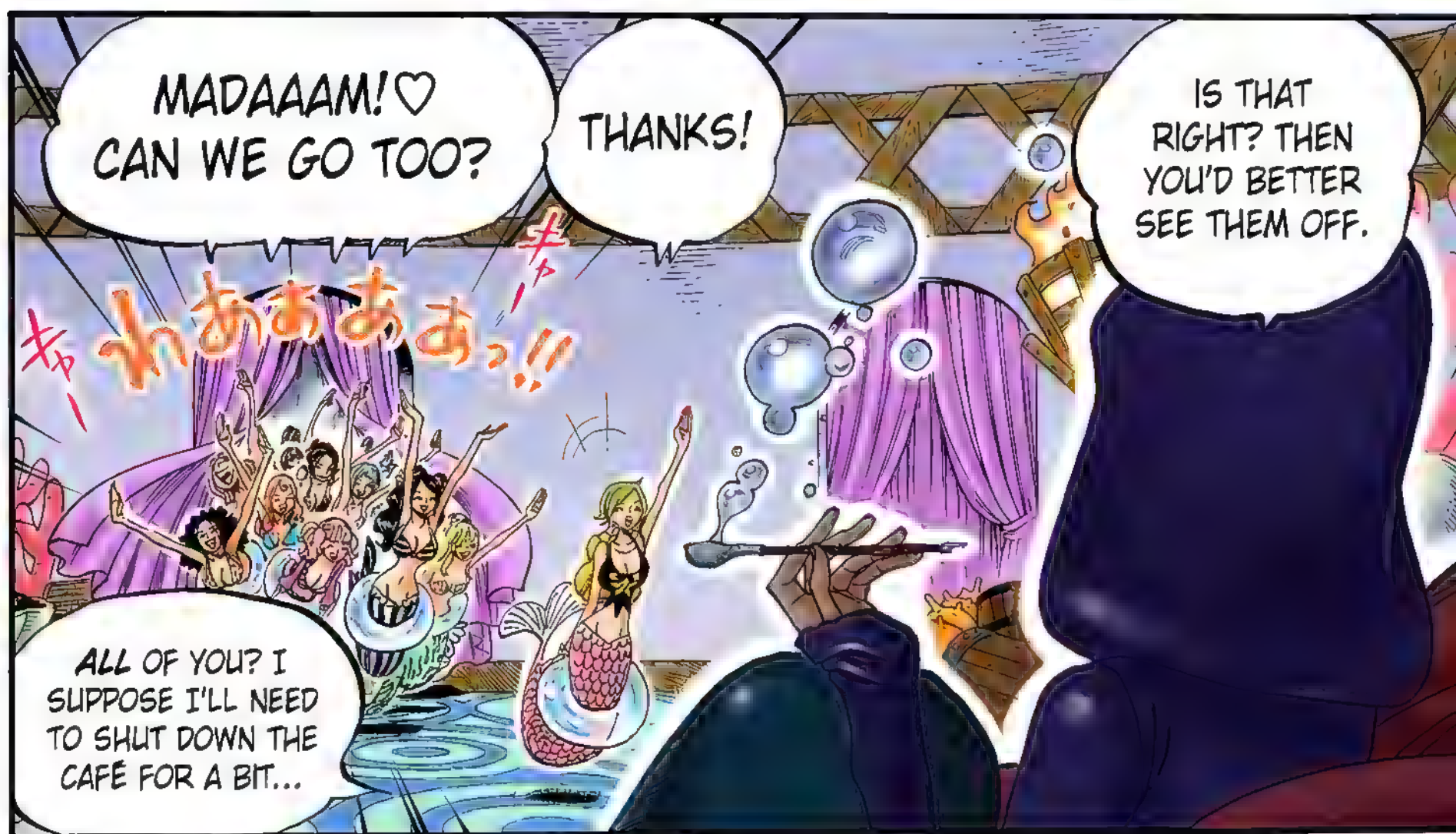
DECKS OF THE WORLD, VOL. 35
"ICEFISH MERMAID KOKORO'S ELEGANT DAY OFF"



LUFFYCHIN'S CREW IS ABOUT TO LEAVE THE ISLAND, SO...

MADAM SHARLEY?

MERMAID CAFE, CORAL HILL, FISH-MAN ISLAND

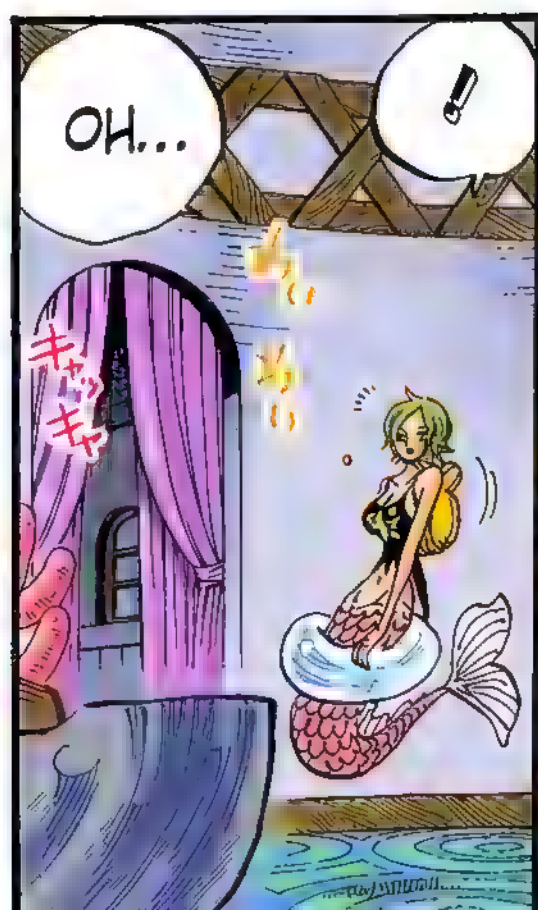


MADAAAAM!♡ CAN WE GO TOO?

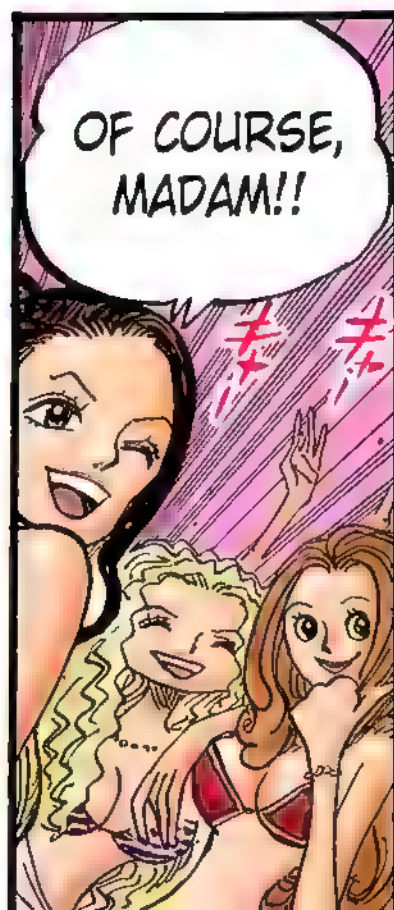
THANKS!

IS THAT RIGHT? THEN YOU'D BETTER SEE THEM OFF.

ALL OF YOU? I SUPPOSE I'LL NEED TO SHUT DOWN THE CAFÉ FOR A BIT...



OH...

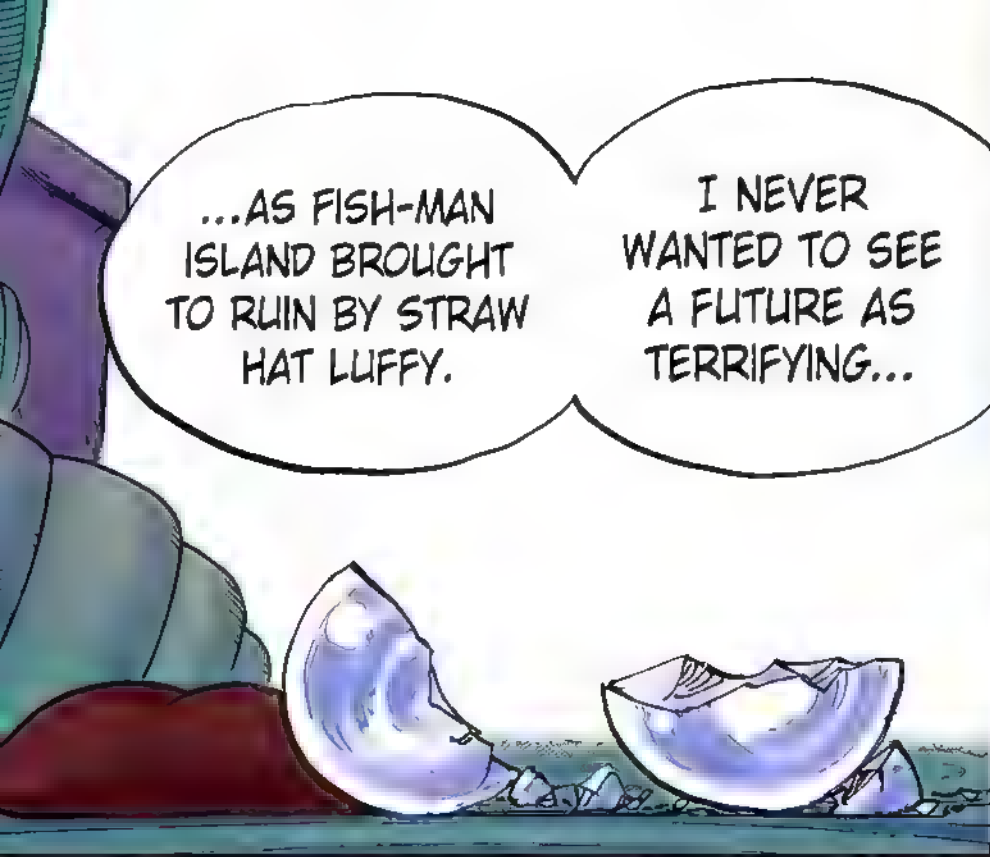


OF COURSE, MADAM!!



I'LL NEED YOUR HELP TO GET THE CAFÉ BUZZING AGAIN, GIRLS.

ALL THOSE CUSTOMERS WE LOST BECAUSE OF THAT IDIOT HODY WILL BE TRICKLING BACK.



...AS FISH-MAN
ISLAND BROUGHT
TO RUIN BY STRAW
HAT LUFFY.

I NEVER
WANTED TO SEE
A FUTURE AS
TERRIFYING...



NO MORE
FORTUNES.

I'M DONE
WITH IT...
FOR GOOD,
THIS TIME.

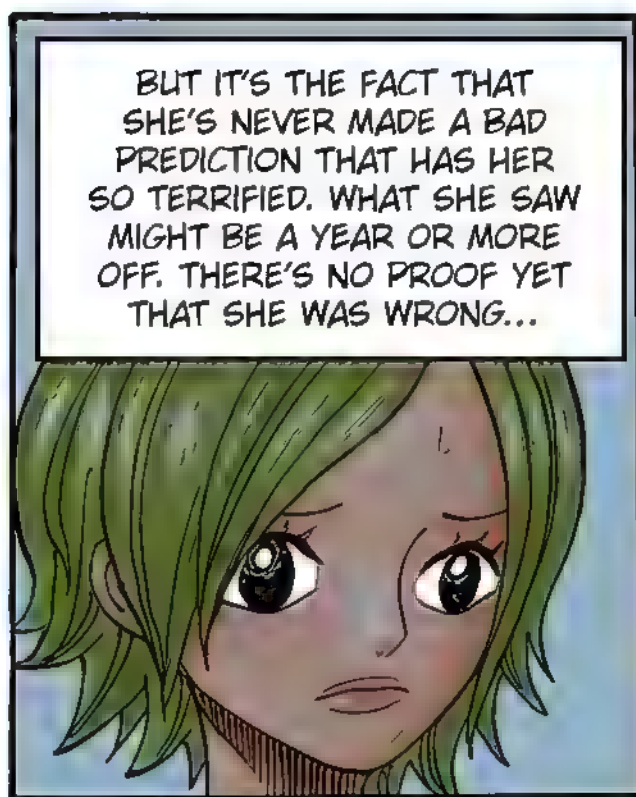
MY
CRYSTAL
BALL?



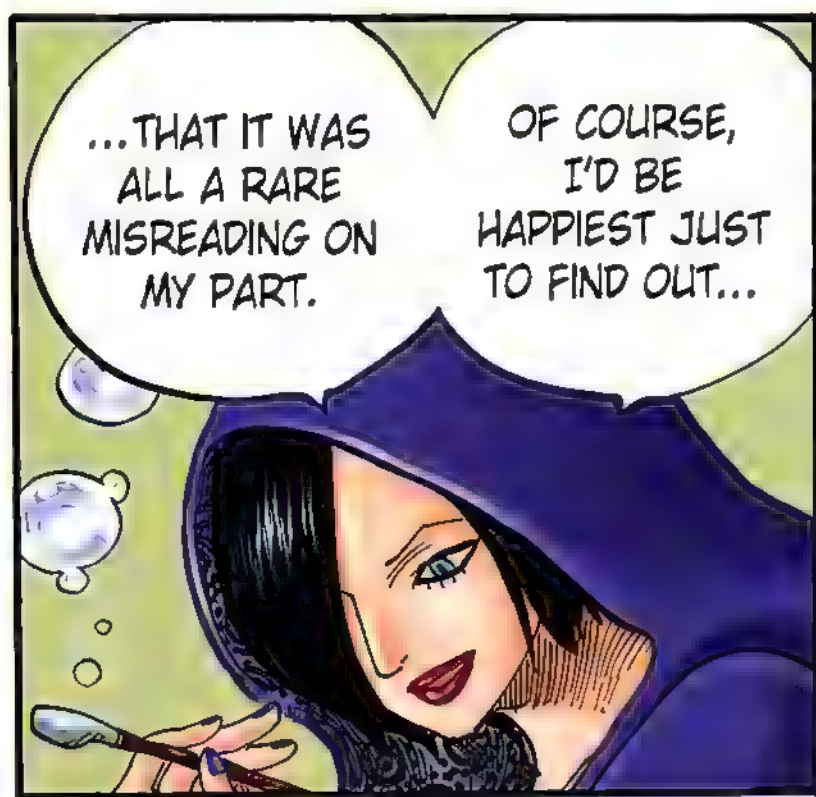
BUT, MADAM...
LUFFY'S CREW
WOULD NEVER
DO SUCH A...

!?

CAMIE...

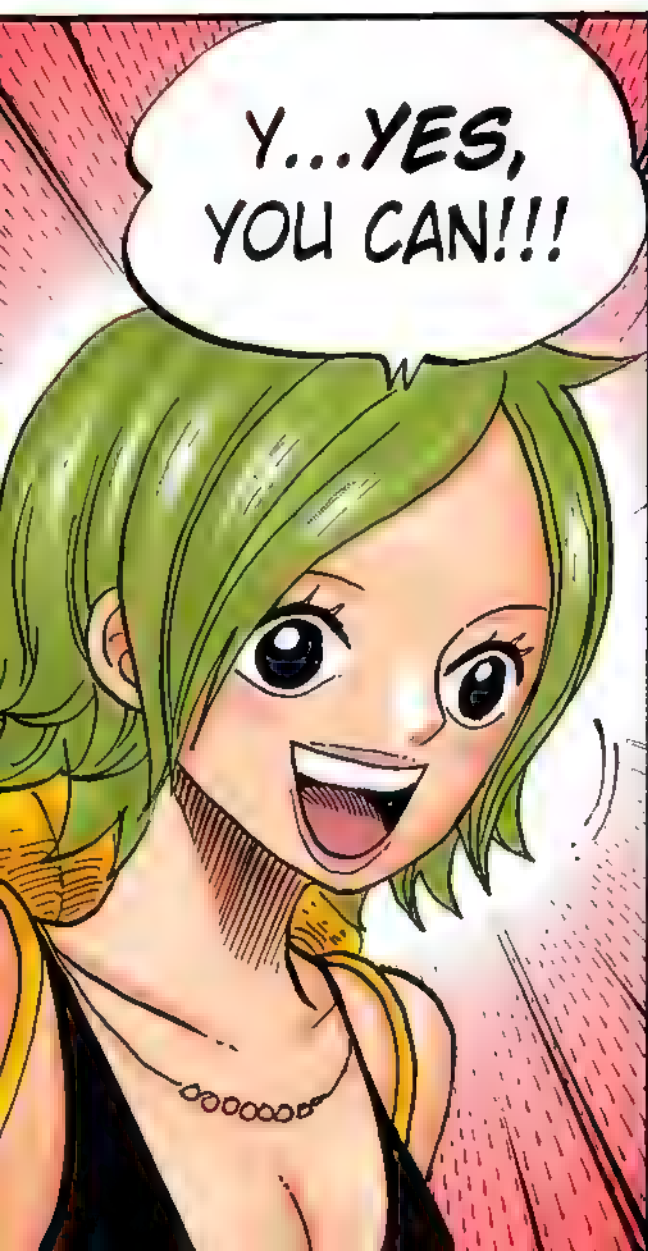


BUT IT'S THE FACT THAT
SHE'S NEVER MADE A BAD
PREDICTION THAT HAS HER
SO TERRIFIED. WHAT SHE SAW
MIGHT BE A YEAR OR MORE
OFF. THERE'S NO PROOF YET
THAT SHE WAS WRONG...

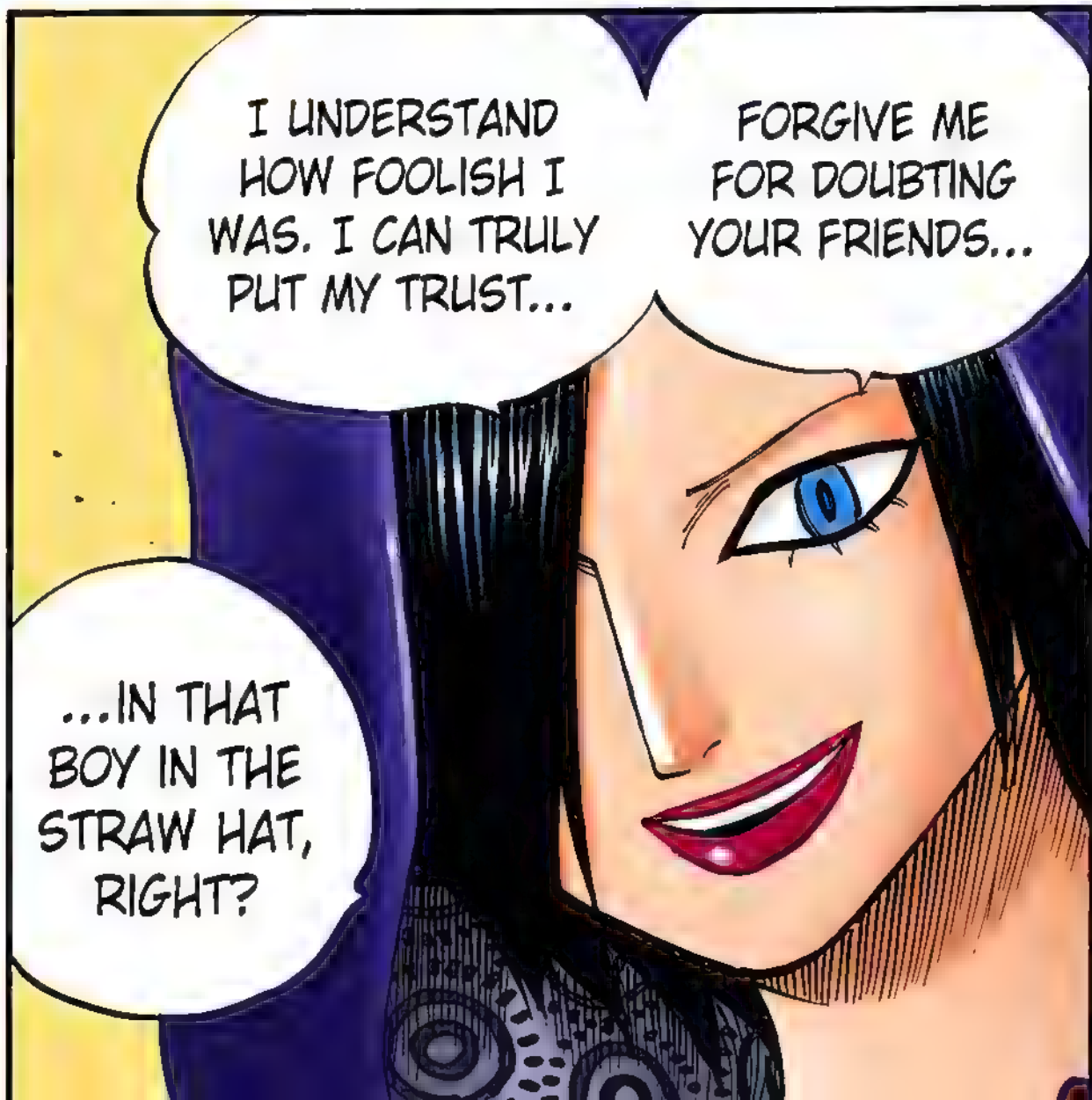


...THAT IT WAS
ALL A RARE
MISREADING ON
MY PART.

OF COURSE,
I'D BE
HAPPIEST JUST
TO FIND OUT...



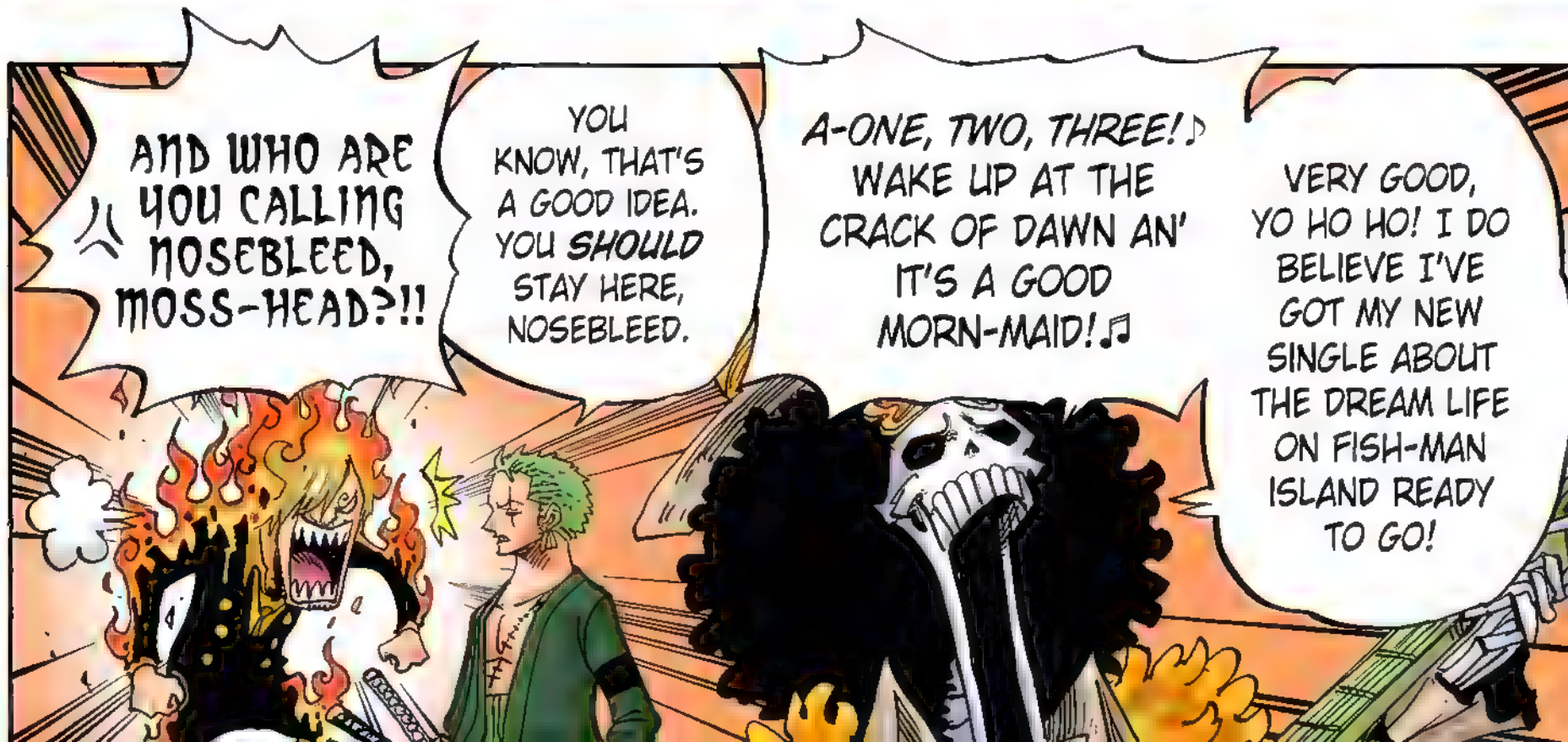
Y...YES,
YOU CAN!!!



I UNDERSTAND
HOW FOOLISH I
WAS. I CAN TRULY
PUT MY TRUST...

FORGIVE ME
FOR DOUBTING
YOUR FRIENDS...

...IN THAT
BOY IN THE
STRAW HAT,
RIGHT?



THEY NEED
TO KNOW THAT IF
THE TAMATE BOX
LUFFY SENT TO
BIG MOM
EXPLODES...

YOUR
MAJESTY,
THEY
MUST BE
WARNED!

ACTUALLY,
I DO! I
WANNA SEE IF
I CAN DIGEST
POISON AND
RAZORBLADES!

YOU DON'T
WANNA FIND
OUT WHAT
HAPPENS
WHEN YOU
DISS OFF
THE COOK!!

YOU
BETTER
WATCH
OUT NEXT
TIME WE'RE
SITTIN'
DOWN TO
EAT!

BUT...THEN
AGAIN, LOOK
AT THEM.

I DON'T HAVE
THE HEART TO TELL
THEM, "YOU'VE
ALREADY SENT
HER A BOMB"...

I SURE HOPE BIG
MOM FORGIVES US
WHEN SHE SEES
ALL THE TREASURE
WE GAVE HER...

WE'RE
MARCHING
INTO THE
NEW WORLD
TO OUR
DEATHS!!

IT'S ALL
OVER... ONE
OF THE FOUR
EMPERORS
HAS IT IN
FOR US!!

LET US
SIMPLY PRAY
FOR GOOD
LUCK!

AND IT'S NOT
A GUARANTEE
THAT BIG MOM
WILL EVEN
OPEN IT!!

THE PALACE
IS DAMP AND
DRAFTY,
AFTER ALL...

THAT'S
THE SPIRIT,
YOUR
MAJESTY!

YOU PLANTED
THIS BOMB A
DECADE AGO,
YES?

WHAT ARE
YOU TWO
WHISPERING
ABOUT?

MIGHT IT
NOT FAIL TO
DETONATE?



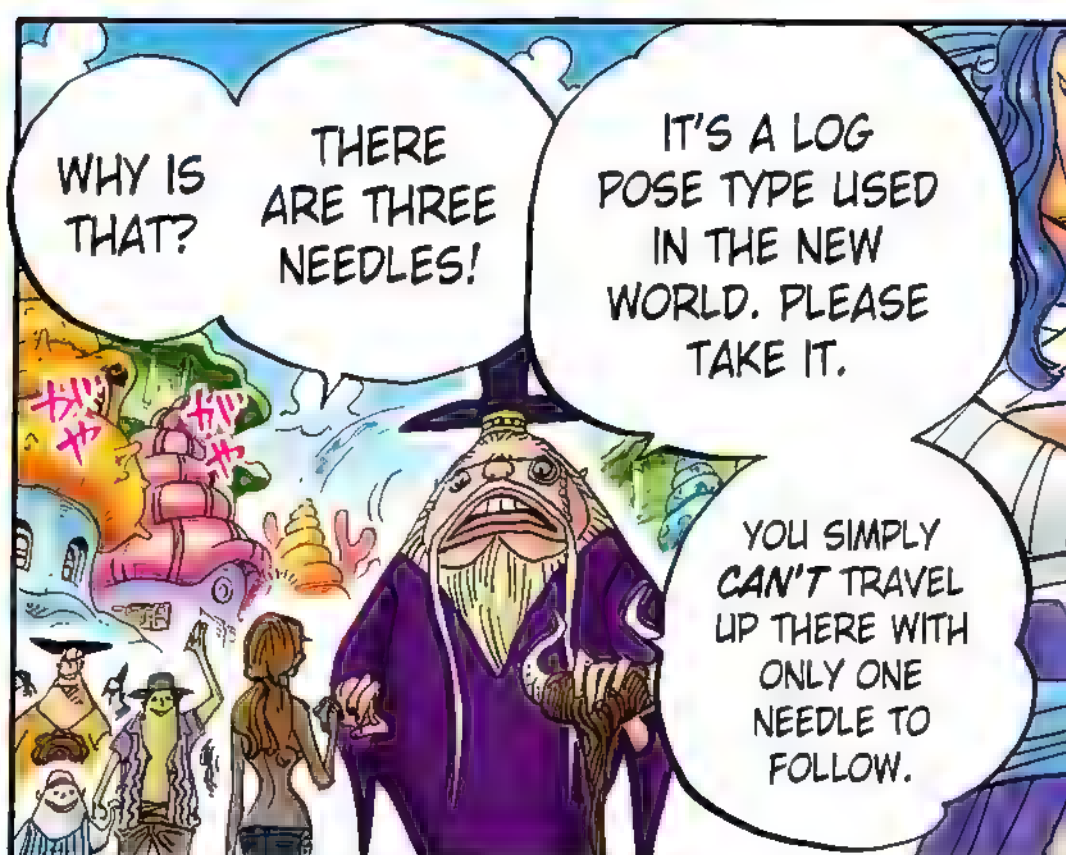
WHAT'S
THIS?!

HUH?!



TAKE A LOOK AT
THE LOG POSE YOU
FOLLOWED WHILE SAILING
THE FIRST HALF OF THE
GRAND LINE...

?

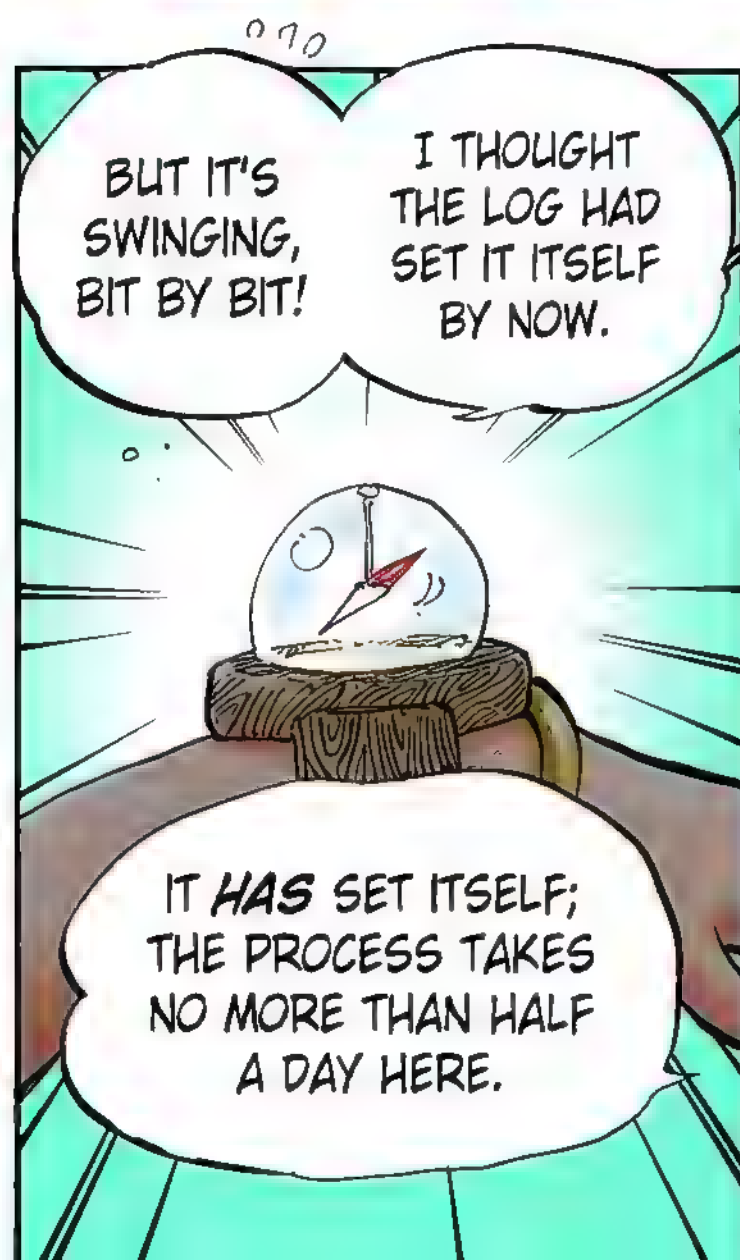


WHY IS
THAT?

THERE
ARE THREE
NEEDLES!

IT'S A LOG
POSE TYPE USED
IN THE NEW
WORLD. PLEASE
TAKE IT.

YOU SIMPLY
CAN'T TRAVEL
UP THERE WITH
ONLY ONE
NEEDLE TO
FOLLOW.



BUT IT'S
SWINGING,
BIT BY BIT!

I THOUGHT
THE LOG HAD
SET IT ITSELF
BY NOW.

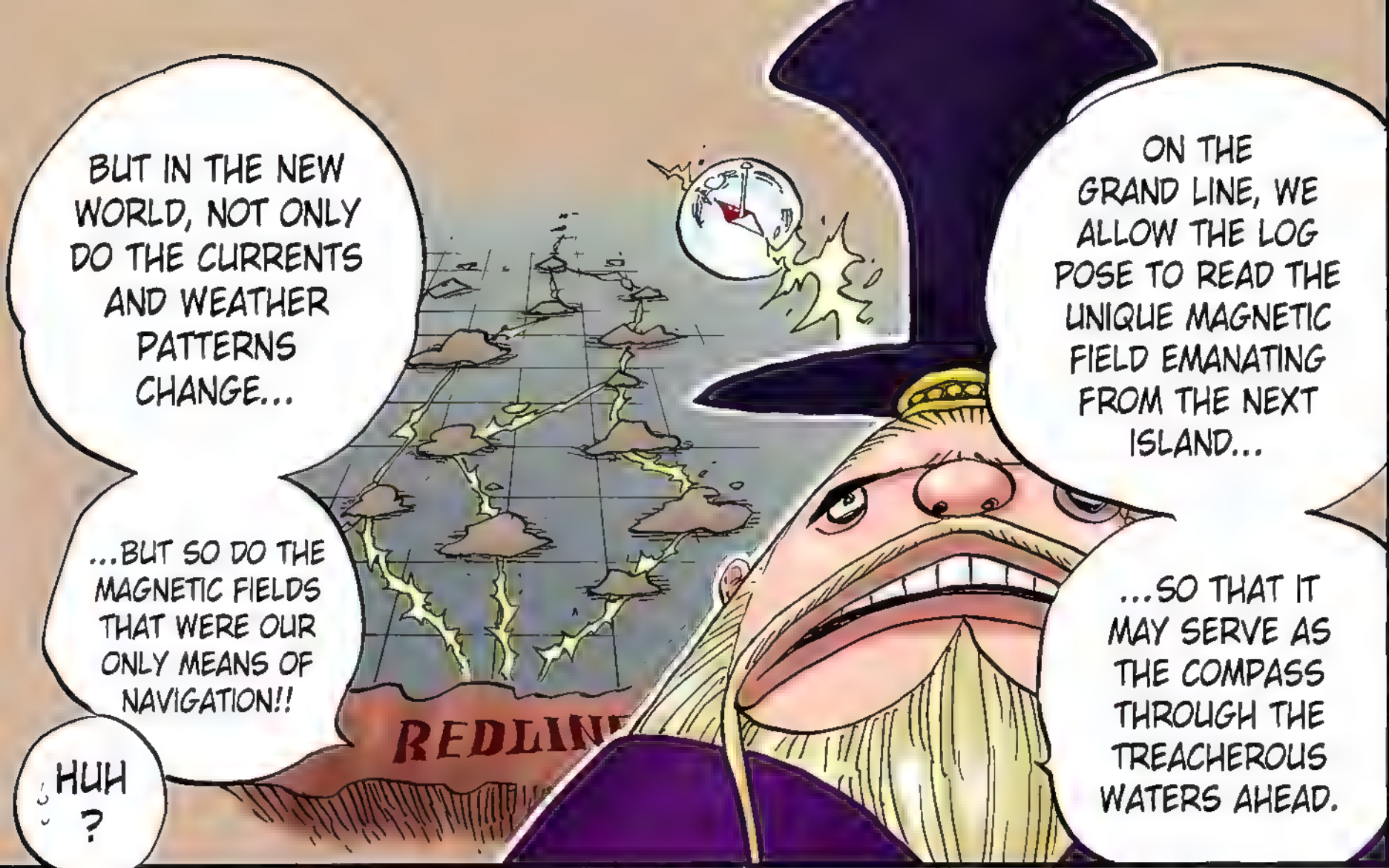
IT *HAS* SET ITSELF;
THE PROCESS TAKES
NO MORE THAN HALF
A DAY HERE.



IT LOOKS
SWEET!!

WHOA,
WHAT'S THAT,
A NEW LOG
POSE?

OH...!



IN OTHER WORDS, YOU MAY CHOOSE YOUR PATH FROM AMONG THREE COURSES...

...AND IT IS YOUR INSTINCT ALONE THAT WILL PROVE THE DIFFERENCE BETWEEN LIFE AND DEATH!

EACH OF THESE NEEDLES...

...IS TUNED TO THE FIELD OF A DIFFERENT ISLAND.

THERE IS ONE SIMPLE RULE OF THUMB: THE MORE ABNORMAL THE MOVEMENT, THE MORE DANGEROUS THE DESTINATION!

FOR IT INDICATES THAT THE ISLAND AHEAD IS SUFFERING SOME ANOMALY THAT IS DISRUPTING ITS MAGNETIC FIELD!!

ONLY A TRULY EXPERIENCED NAVIGATOR CAN SUCCESSFULLY DETERMINE THE SAFEST ROUTE...

...BASED ON THE TINIEST MOVEMENTS OF THE NEEDLES.

!!!

くらくら

LET ME SEE.

OH NO!!

BUT WHY? IF YOU KNOW THE SAFEST ROUTE, SURELY IT WILL GIVE YOU THE BEST ODDS OF...

I'D RATHER BE IN THE DARK ABOUT THAT!!

OH, NO WAY! I DON'T LIKE THIS AT ALL!!

IT READS DANGER LEVELS?! SMASH THAT THING AT ONCE!!



I BET THAT
ISLAND'S
REALLY
NEAT!!!

WHOA,
CHECK OUT
THE WAY THE
MIDDLE ONE
IS SHAKING!!

HE
OVER-
HEARD
!!

NOOOO
!!



I'VE GOT
JUST THE TUNE
FOR THIS!
"A REQUIEM
FOR US"!♪

WE BEG OF
YOU, CAPTAIN...
HEED OUR
NAVIGATOR'S
ADVICE!!

THAT'S
RIDICULOUS!
I'M THE
CAPTAIN!!

YOU STAY OUT
OF THIS, LUFFY!!
I'M THE NAVIGATOR
AND I DETERMINE
OUR COURSE!!

NAMI'S SO
CUTE WHEN
SHE'S
AFRAID.♡

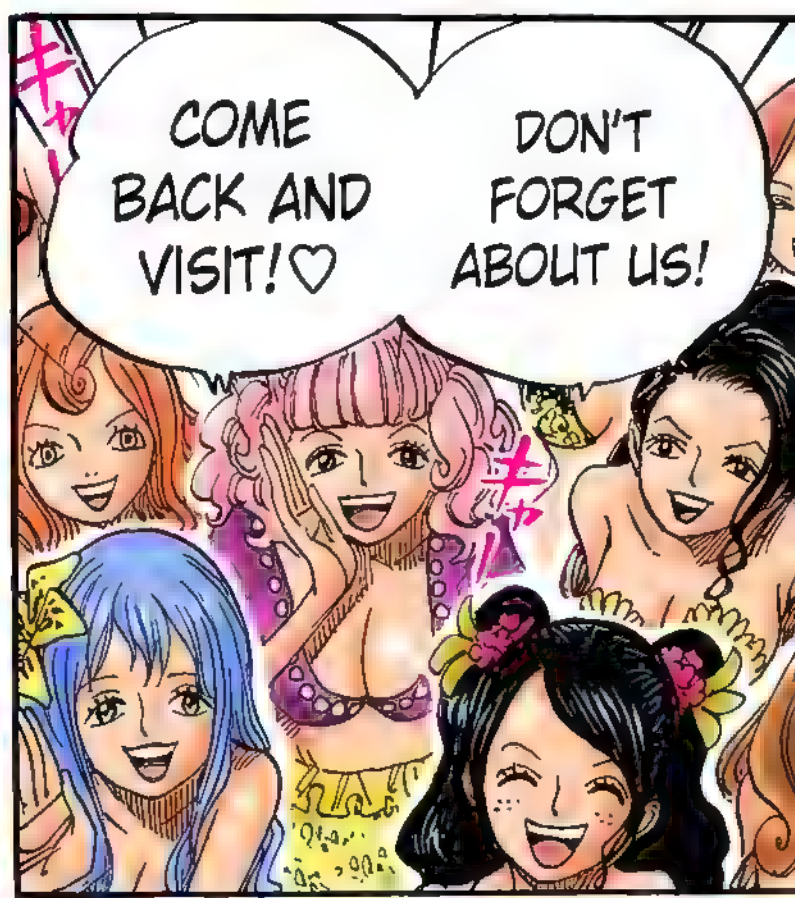
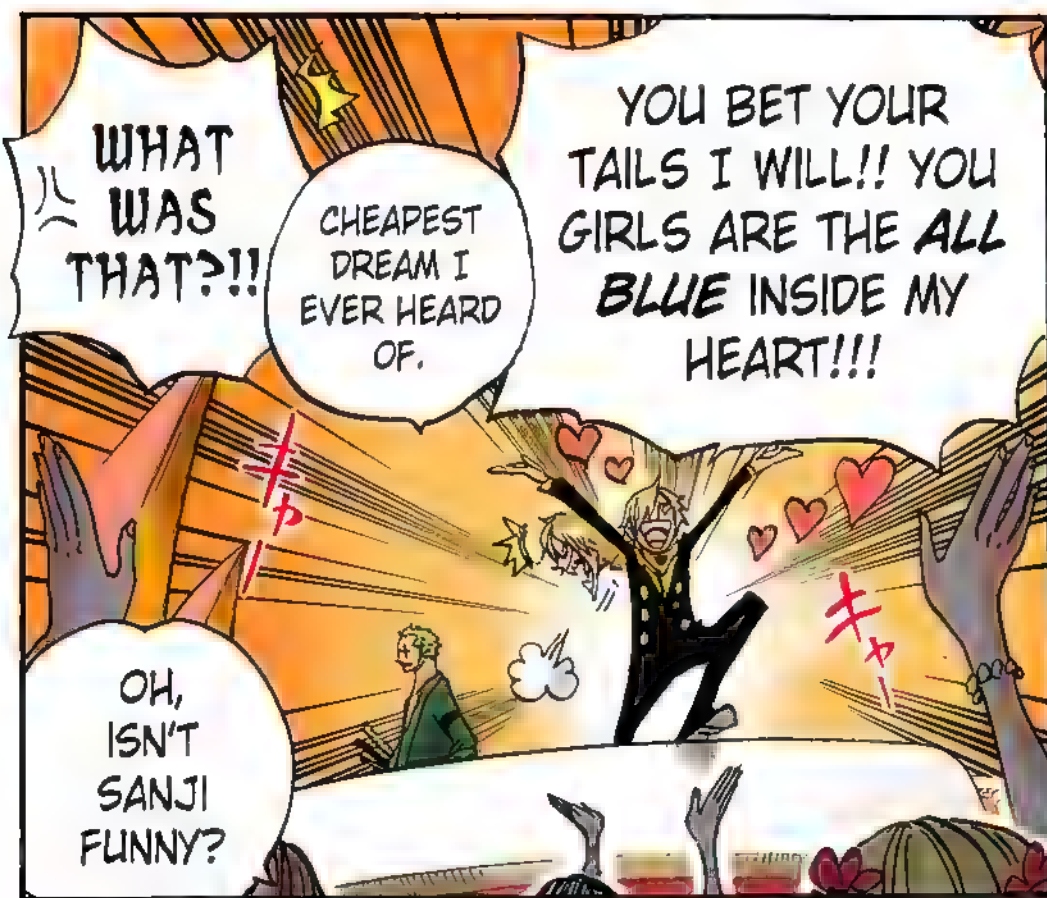
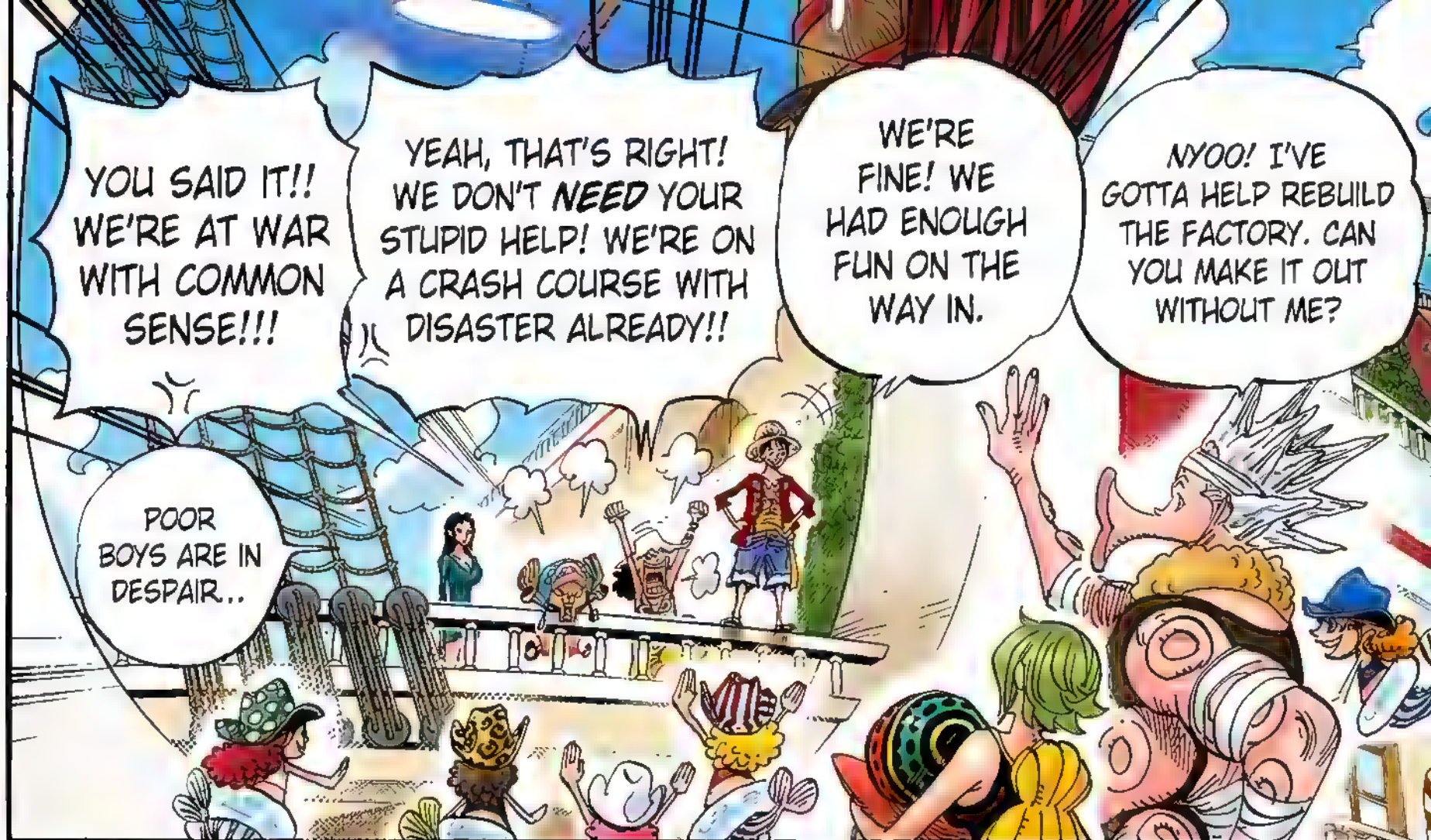


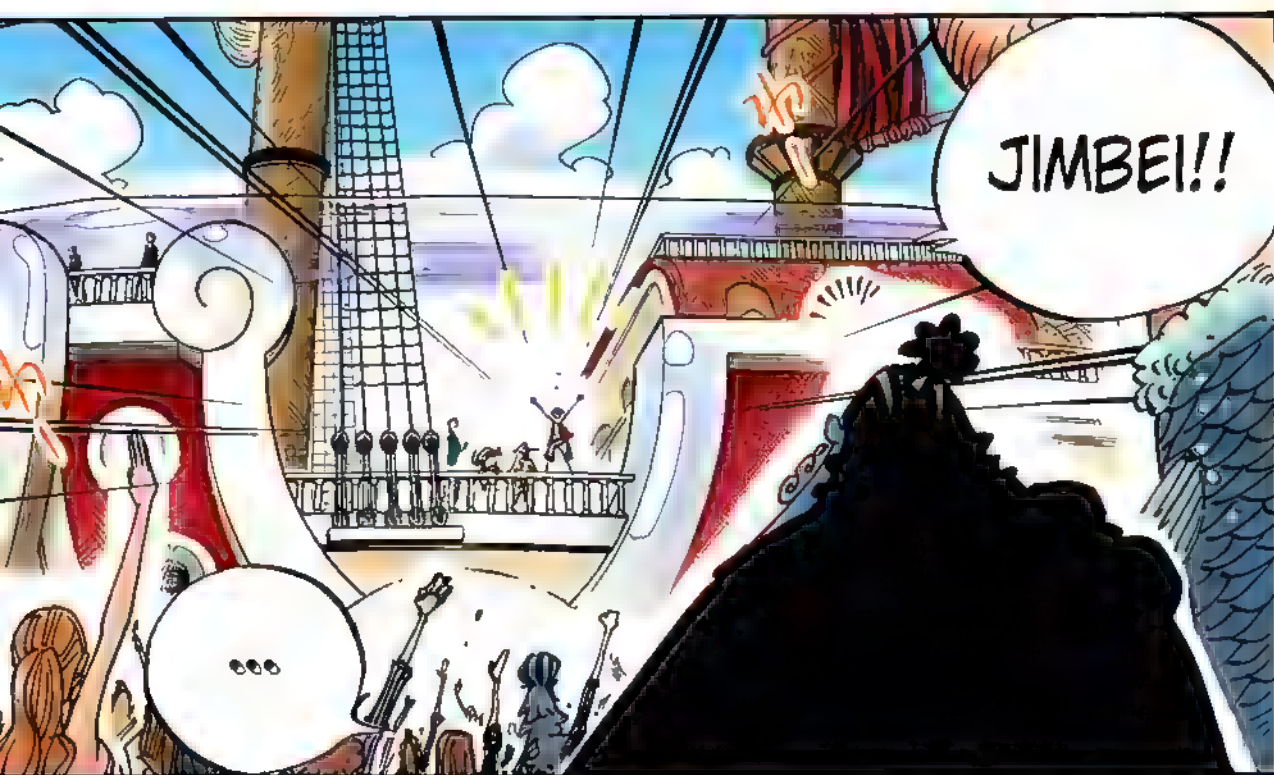
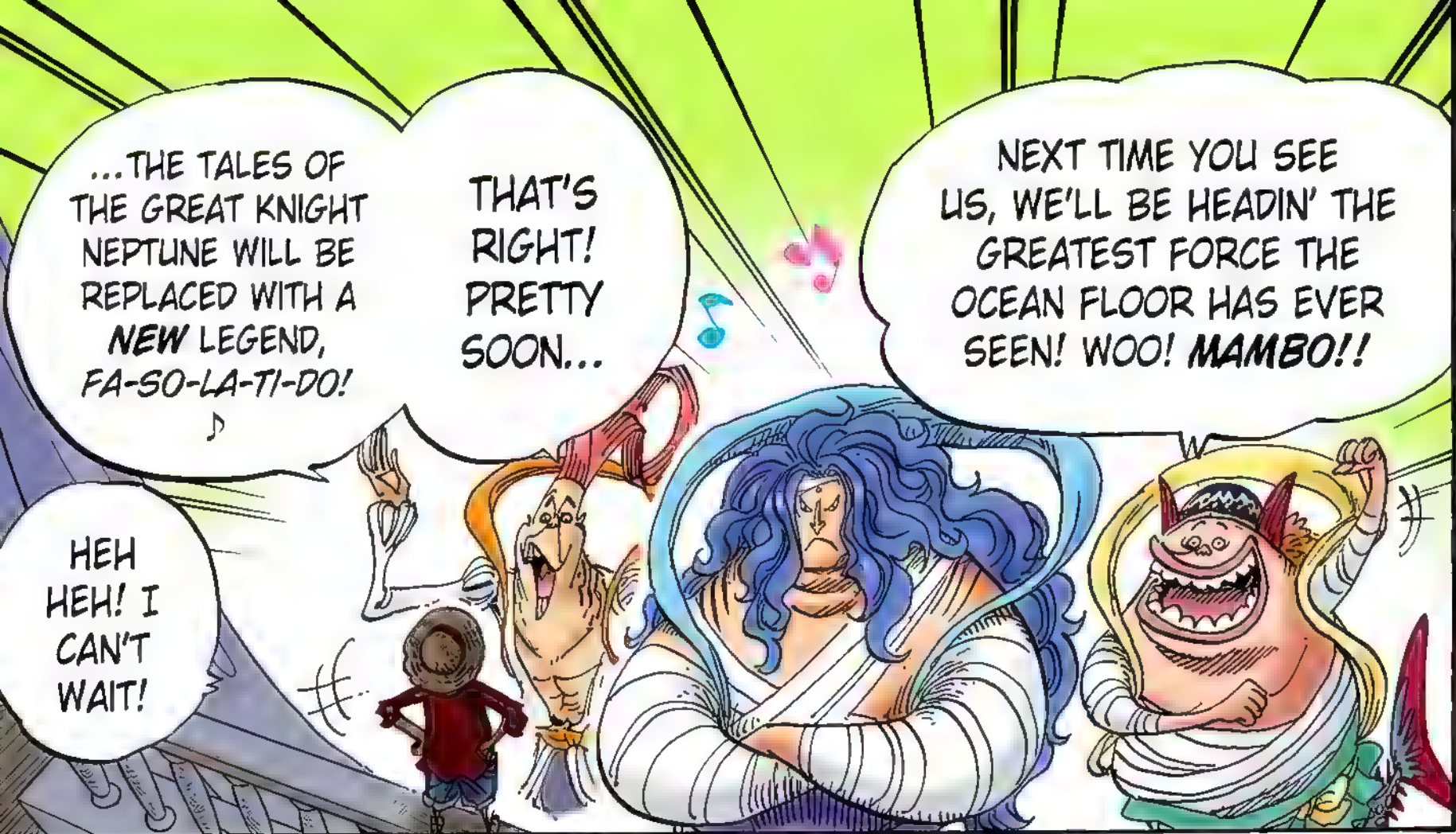
LET'S
GO!!!

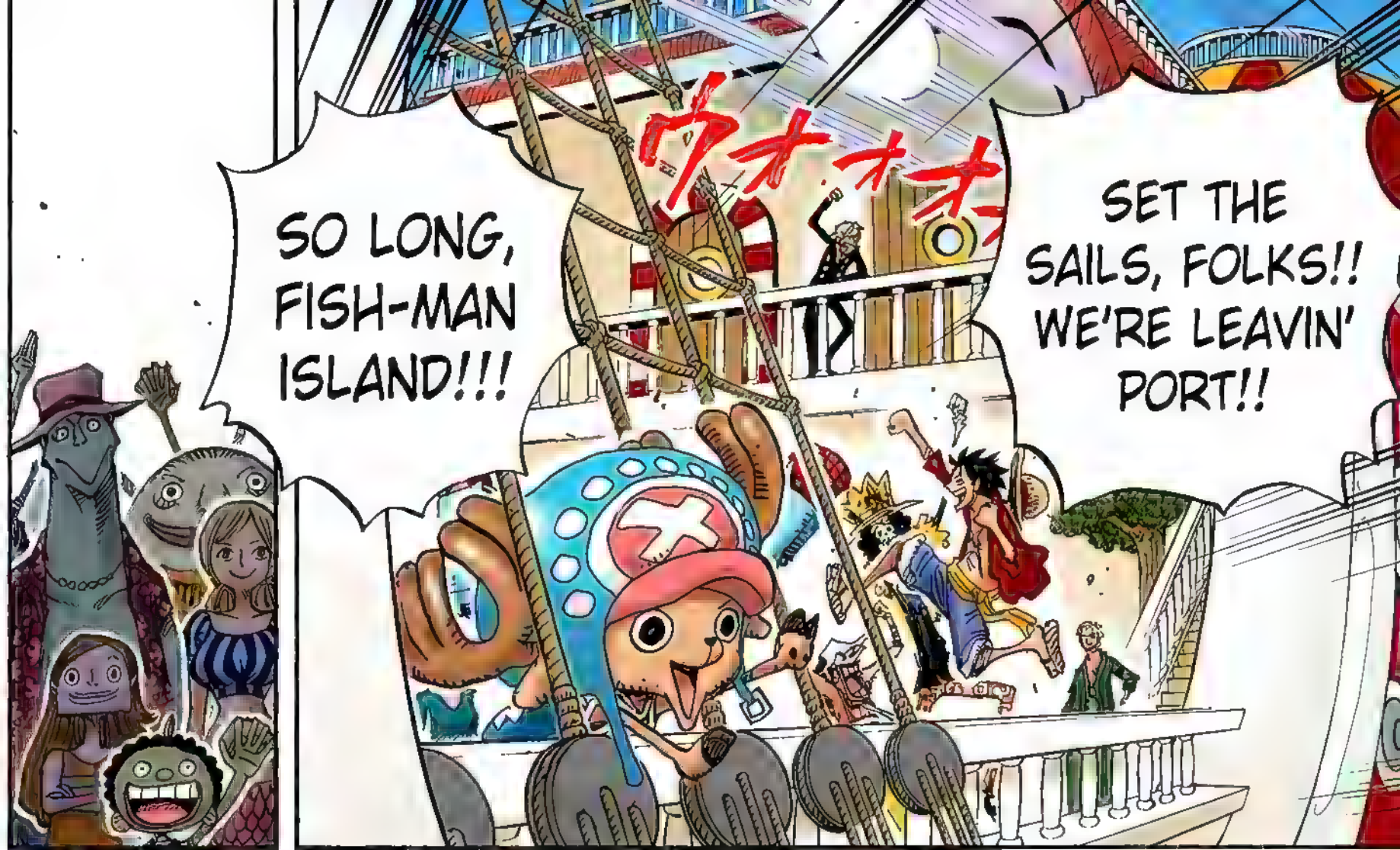


HEY GANG,
WE'RE ALL
READY TO
SAIL!

I'VE GOT
THE HANG OF
THE SURFACING
CONTROLS TOO!
SHALL WE?!

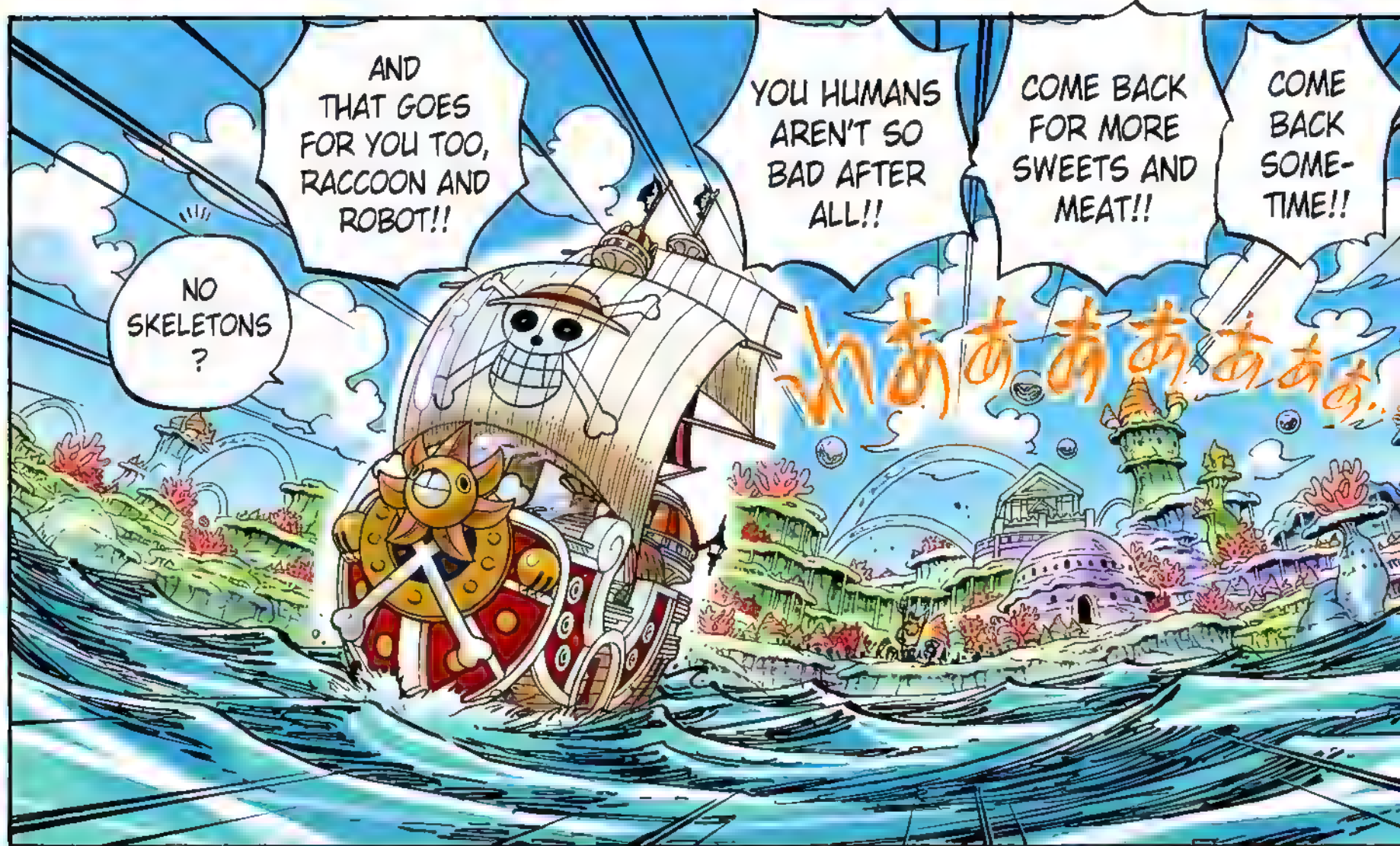






SO LONG,
FISH-MAN
ISLAND!!!

SET THE
SAILS, FOLKS!!
WE'RE LEAVIN'
PORT!!



NO
SKELETONS
?

AND
THAT GOES
FOR YOU TOO,
RACCOON AND
ROBOT!!

YOU HUMANS
AREN'T SO
BAD AFTER
ALL!!

COME BACK
FOR MORE
SWEETS AND
MEAT!!

COME
BACK
SOME-
TIME!!

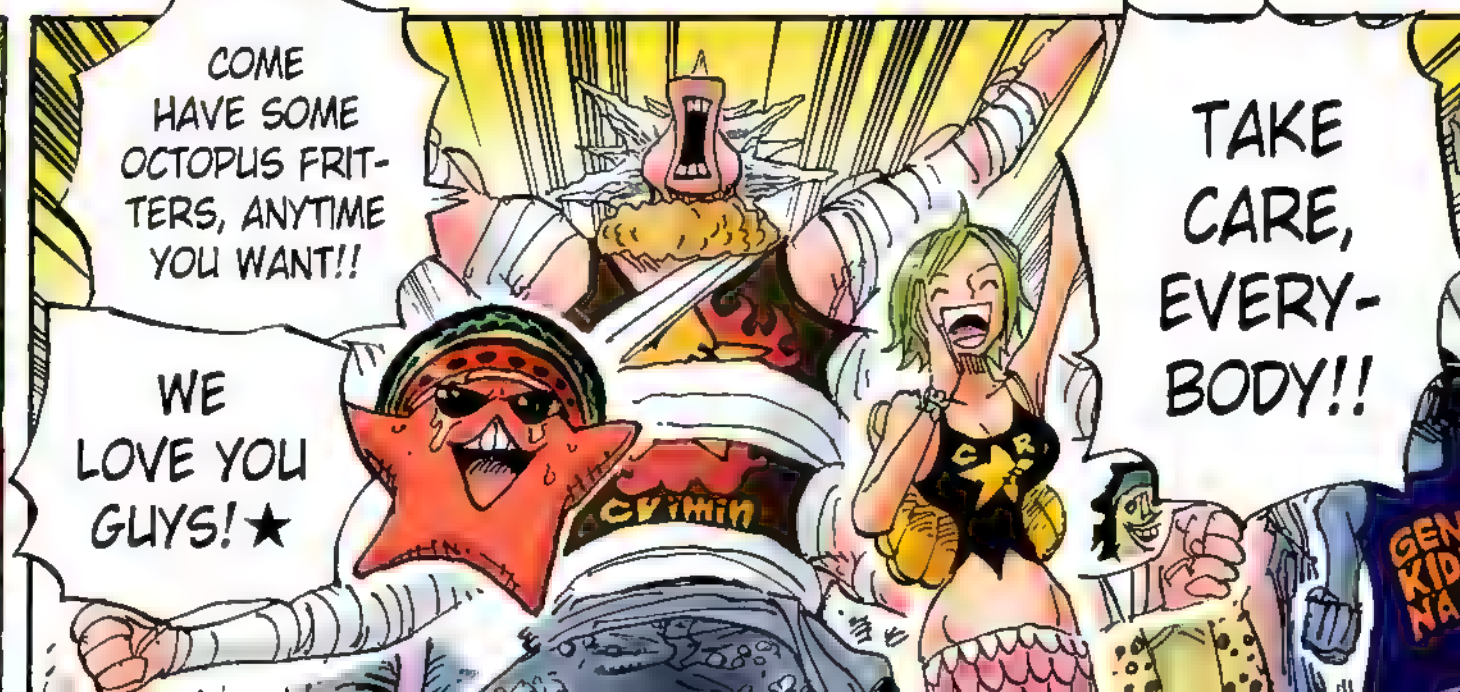
ああああああああ



HEEHEE!

MOST
KIND OF
YOU!

WE LOVE
YOU TOO,
SKELETON!

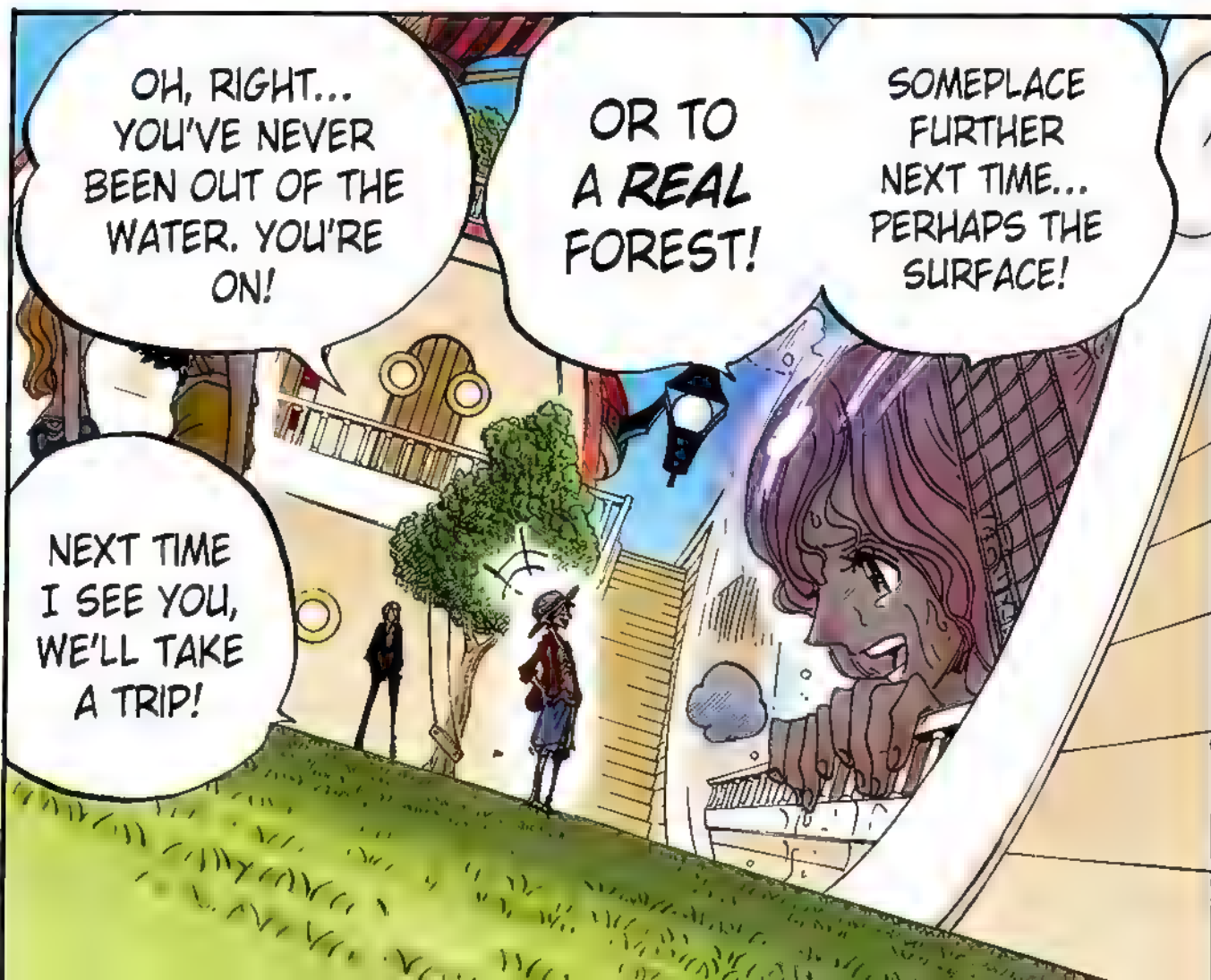
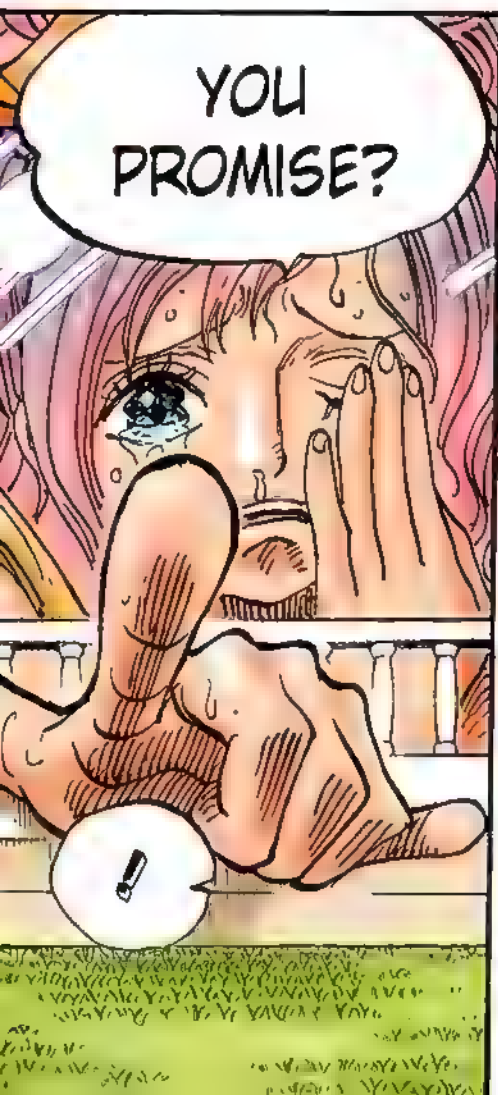
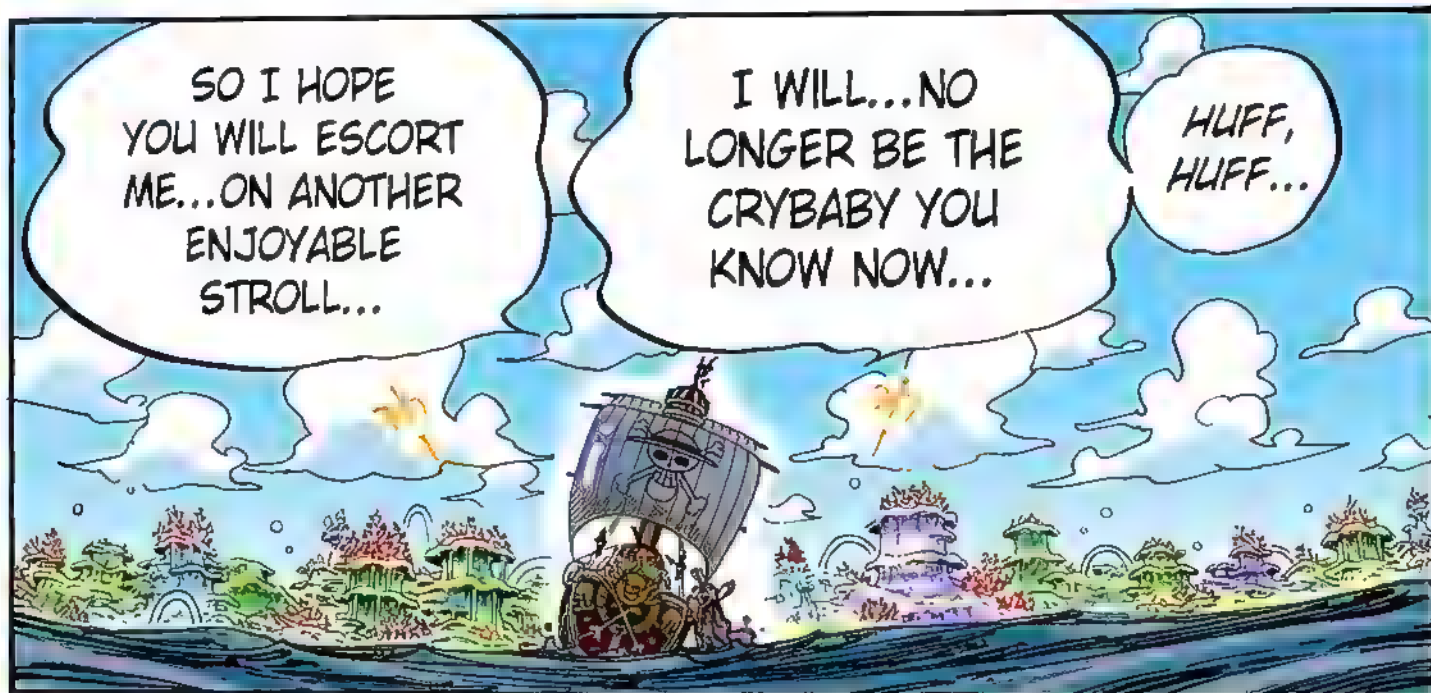
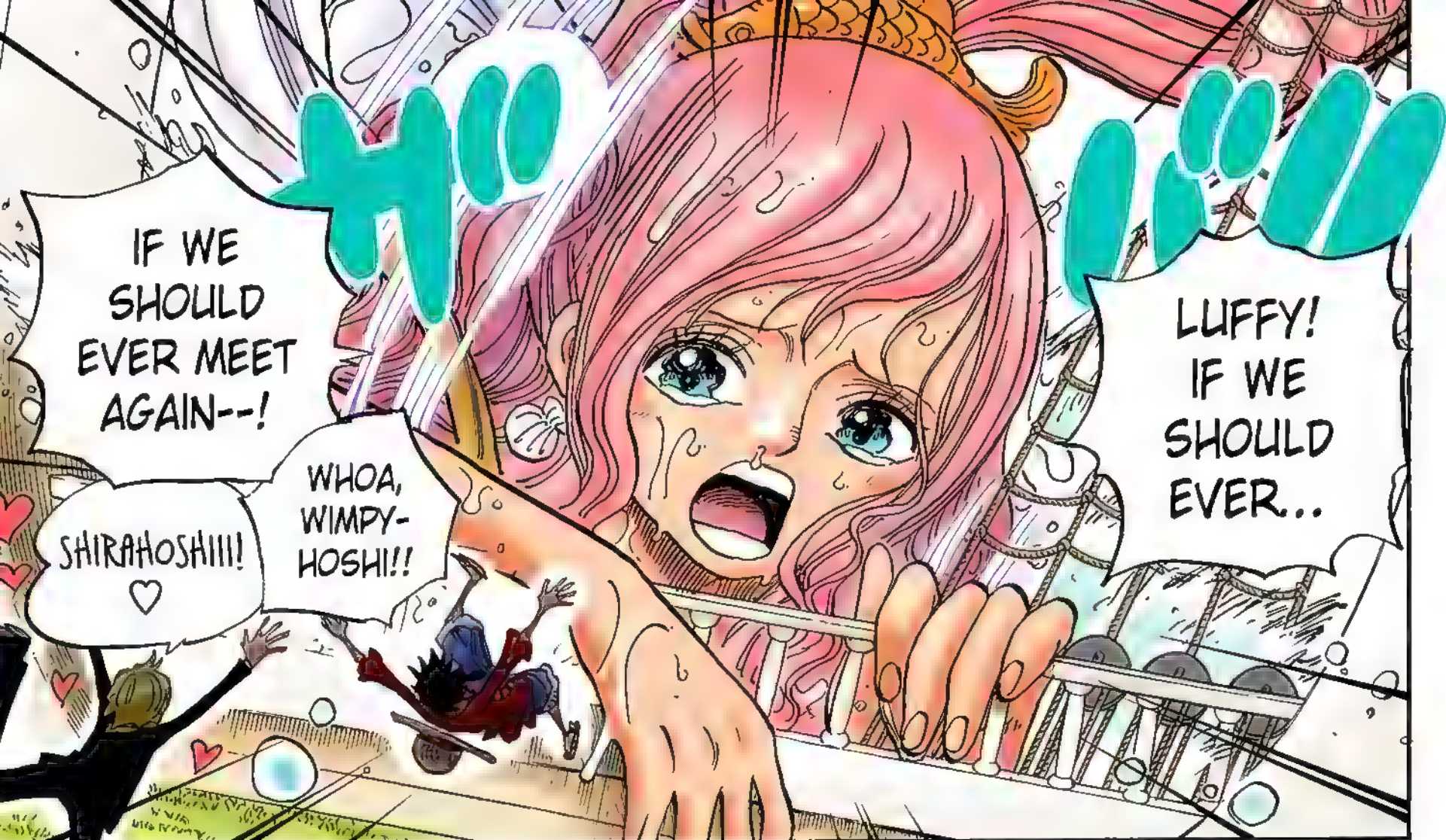


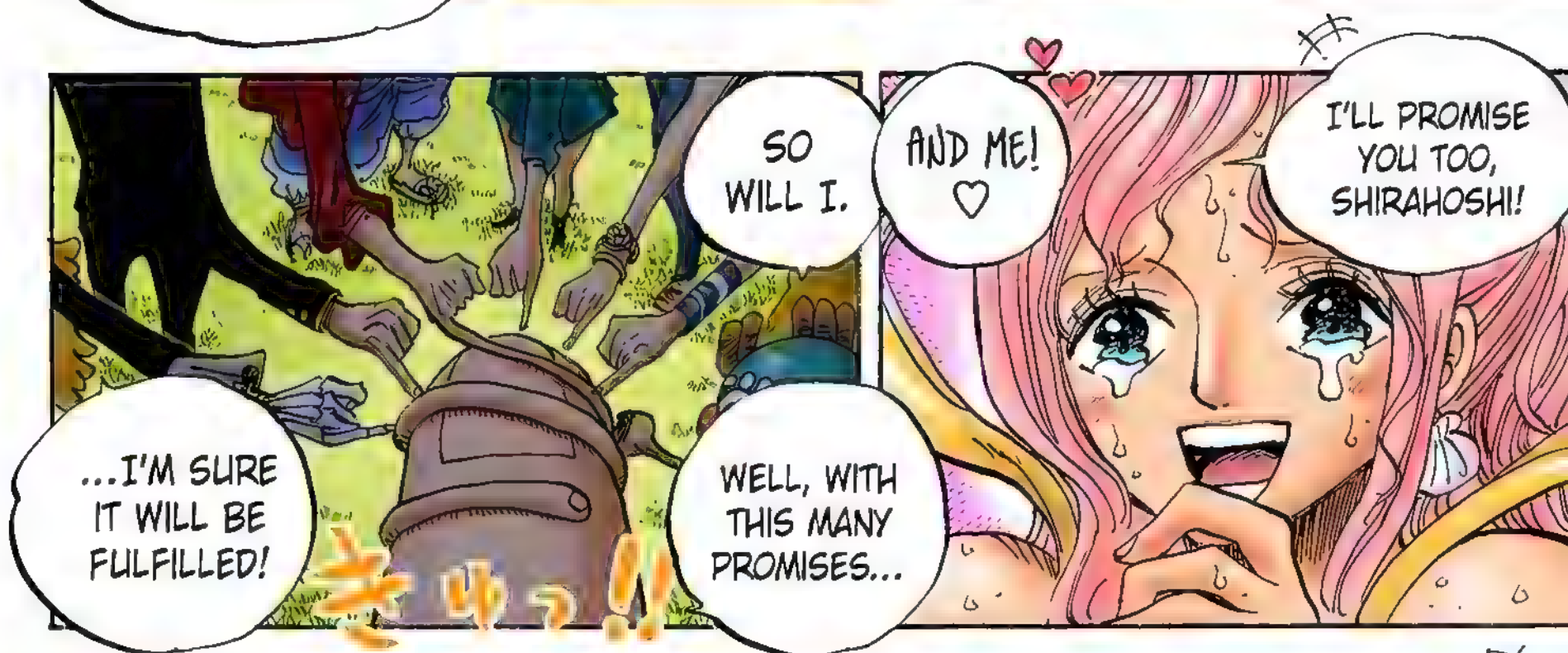
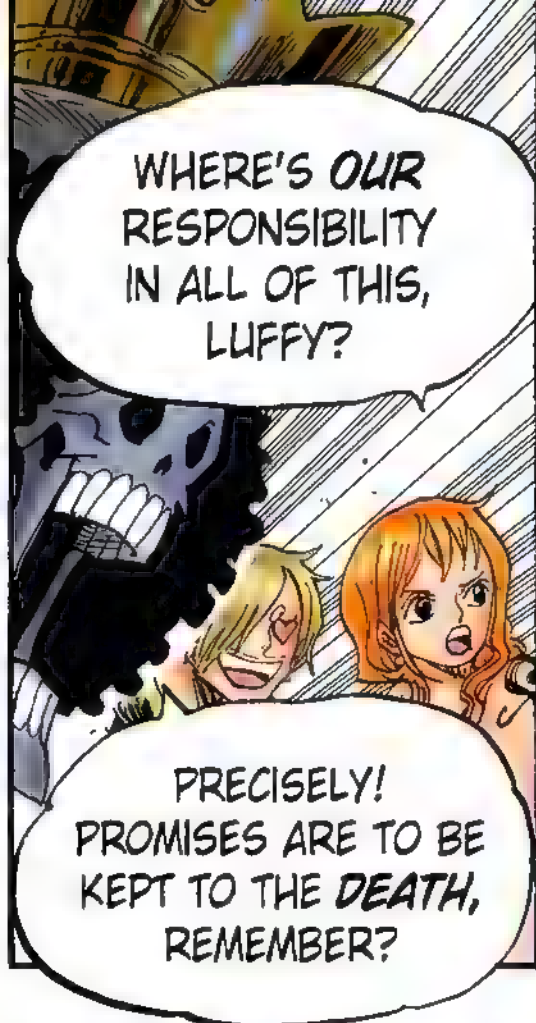
COME
HAVE SOME
OCTOPUS FRIT-
TERS, ANYTIME
YOU WANT!!

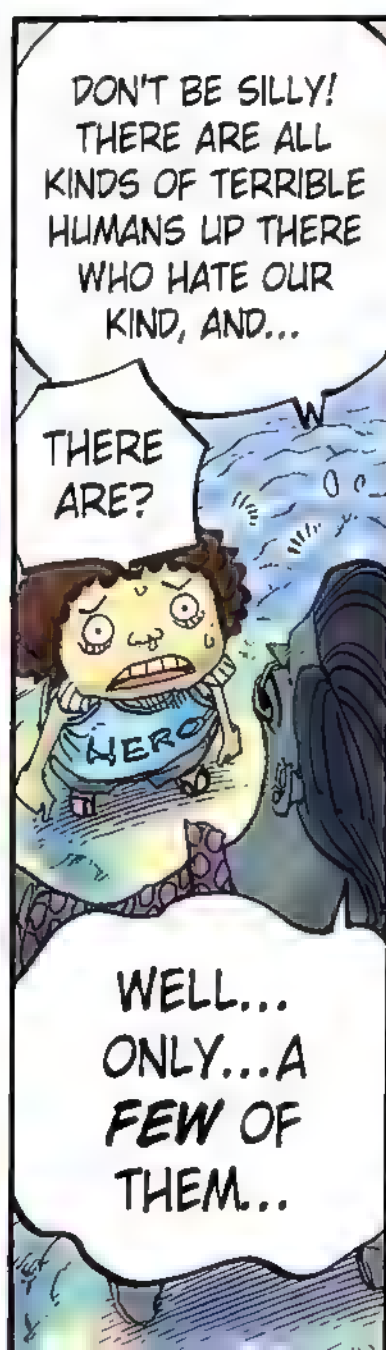
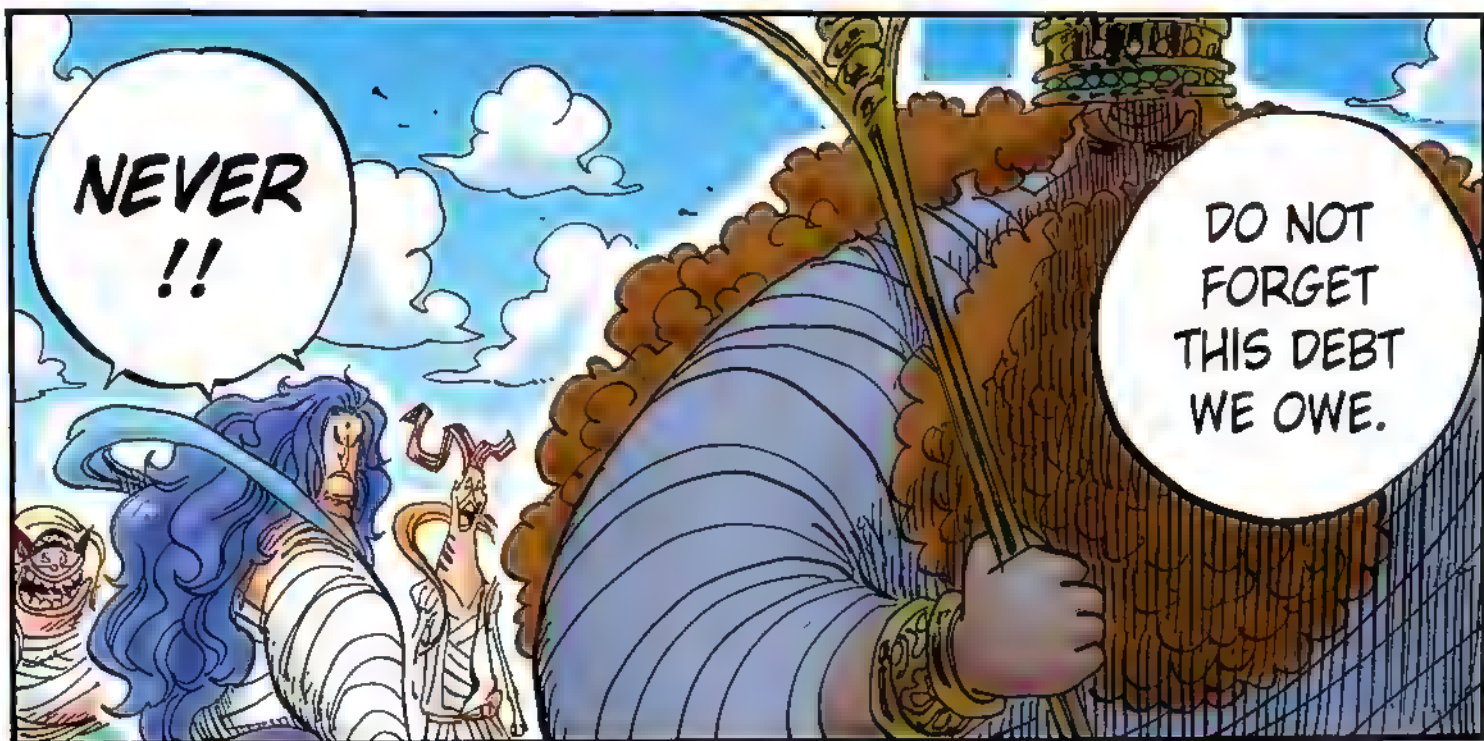
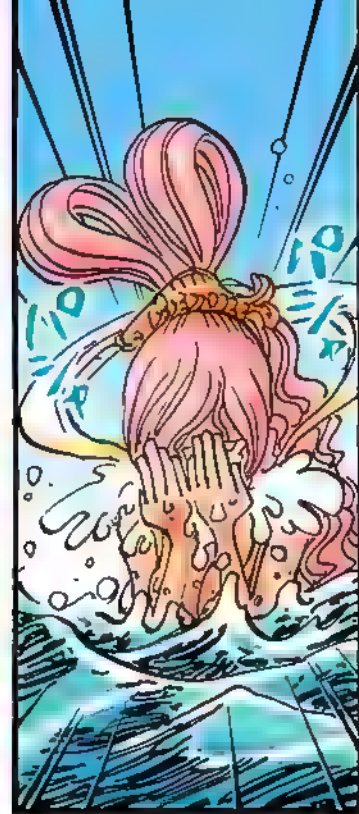
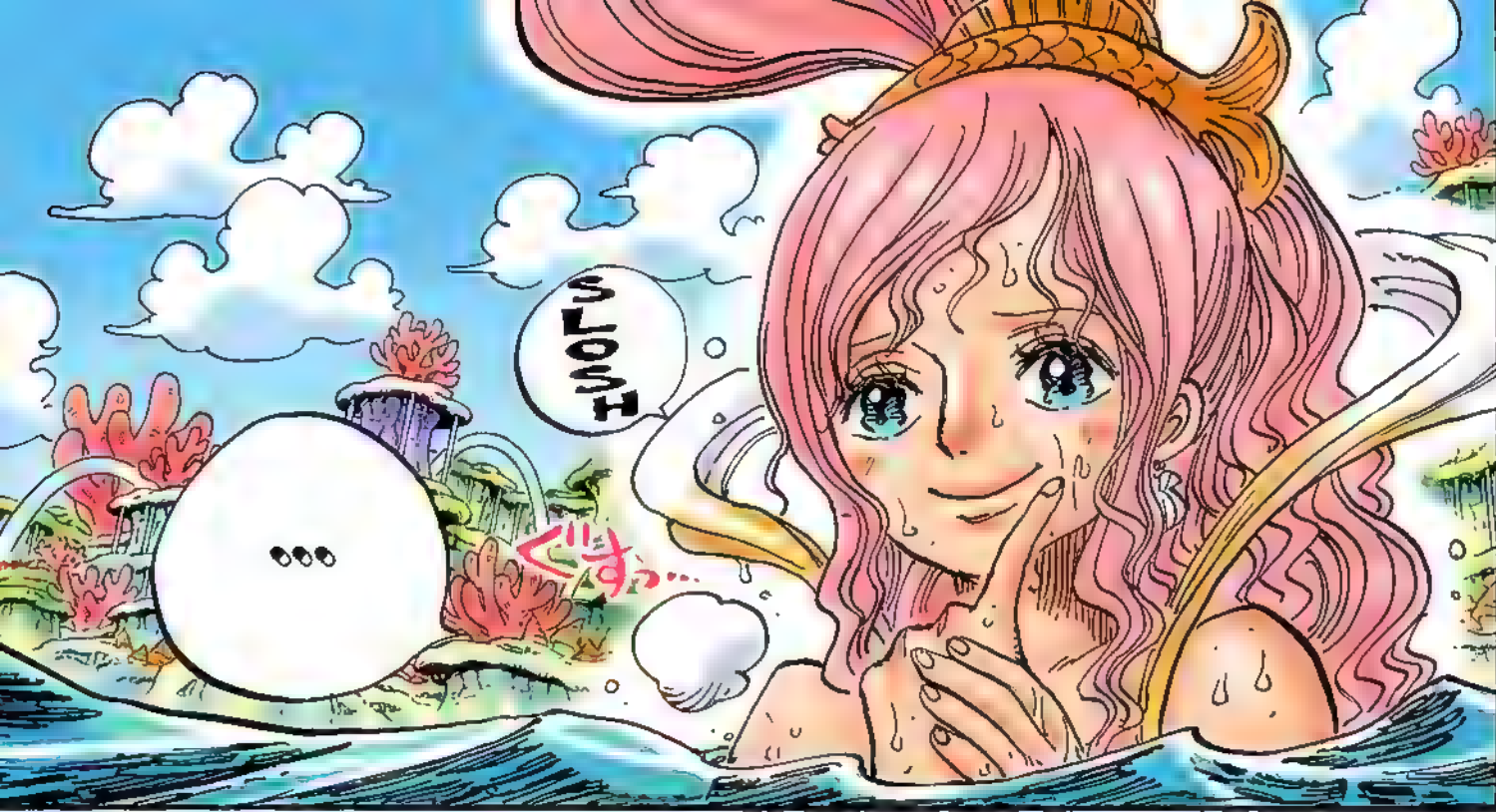
WE
LOVE YOU
GUYS! ★

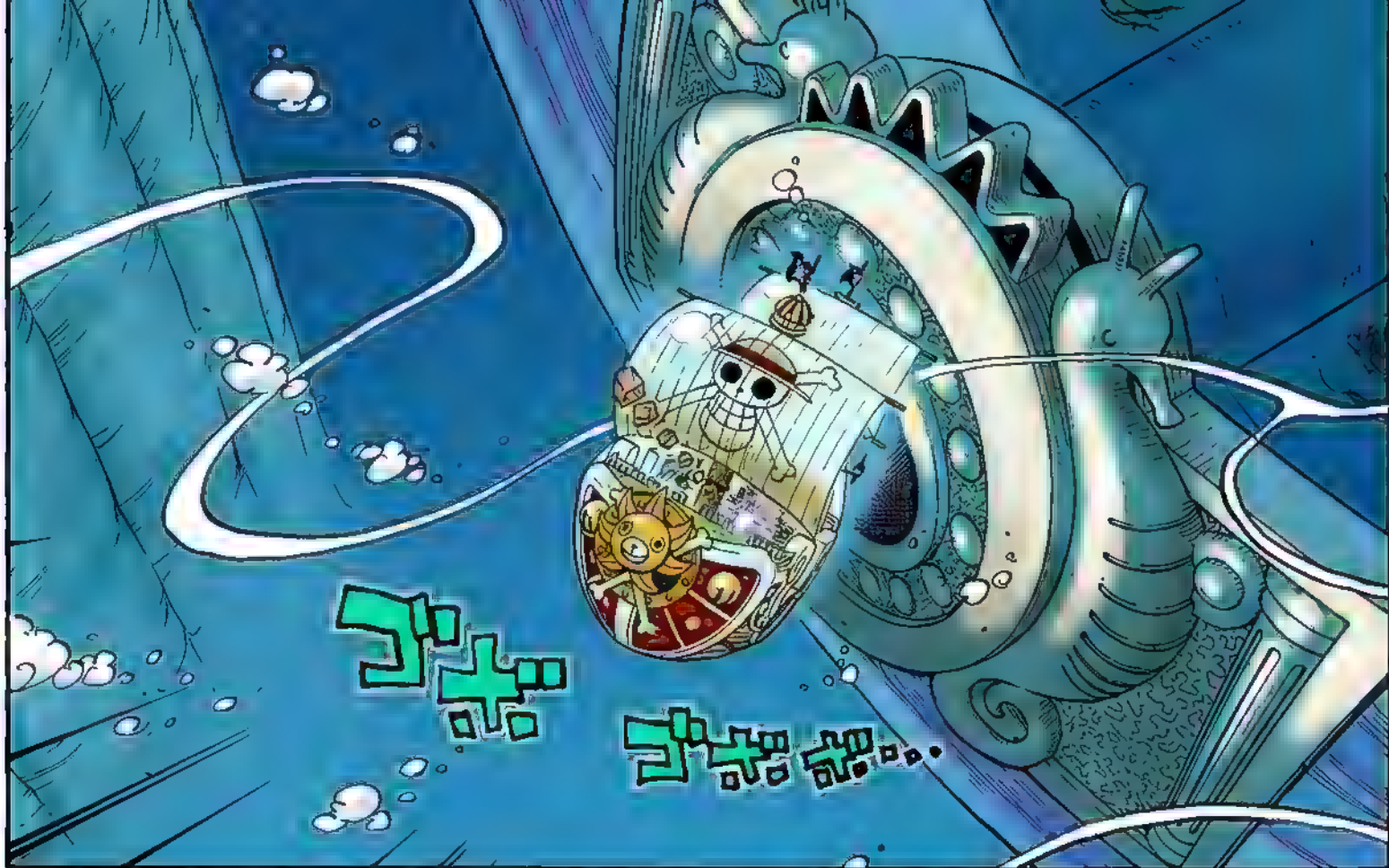
TAKE
CARE,
EVERY-
BODY!!

GEN
KID
NA









I'M USING
PIECES OF
POWERFULLY
BUOYANT TAOLF
WOOD TO LIFT
THE SHIP.

WHAT'S
THAT,
FRANKY?

THE NUMBER
OF BLOCKS ON
THE LINE CONTROLS
THE SPEED OF
ASCENT.

GET YOUR HEADS
IN GEAR, PEOPLE!
ONCE WE'RE OUT AT
SEA AGAIN, THERE'S
NO REFUGE!

AHHH... YOU
GOTTA LOVE
THAT MERMAID
PARADISE...
♡

WE'LL BE
NAVIGATING
STORMY
WATERS
ONCE
MORE!!

THEN...

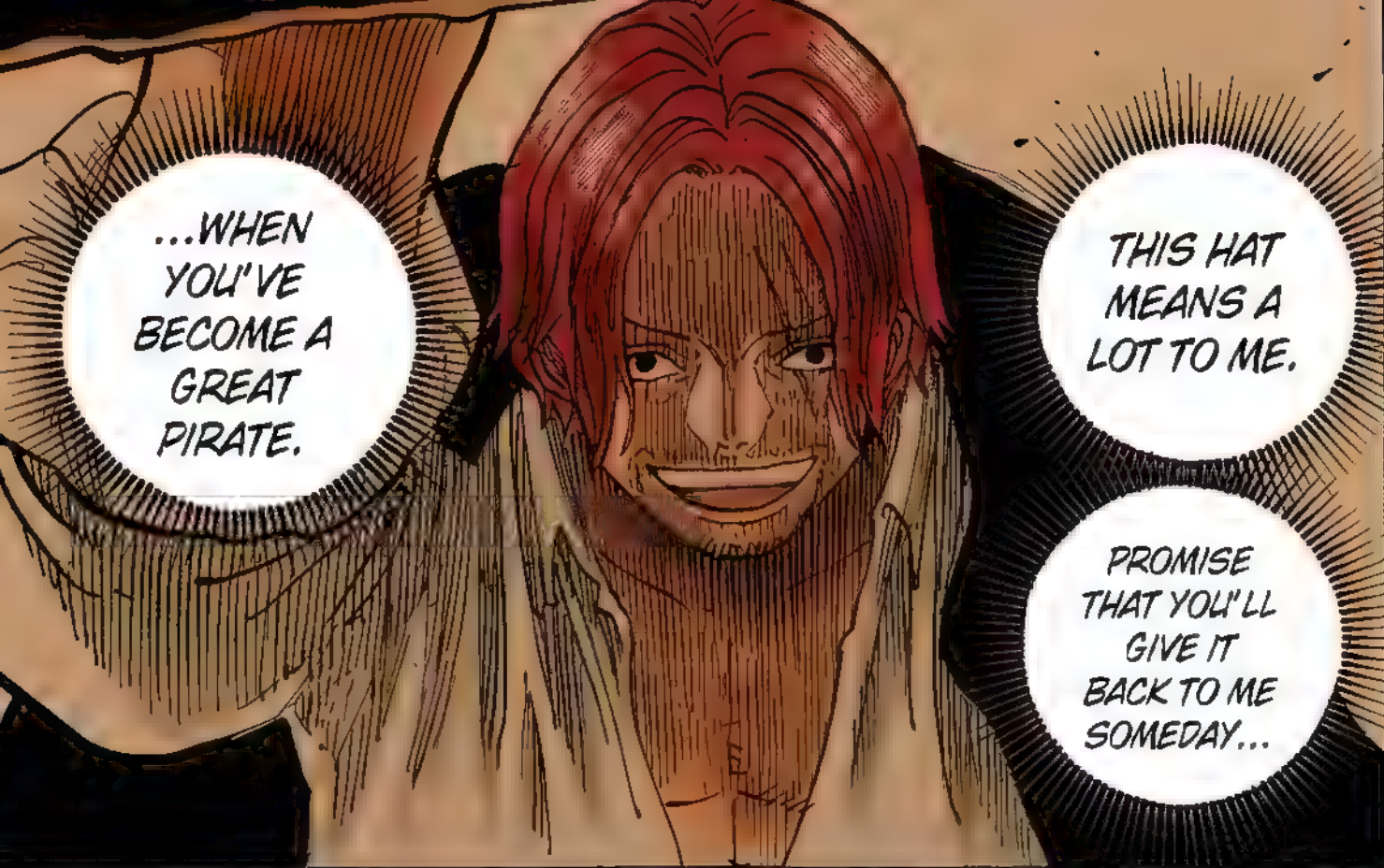
I CAN'T
WAIT TO
SEE HIM.

...WE'LL
BE ON
THE SAME
SEA AS
SHANKS!!

...

WHAT'S UP,
LUFFY?

ONCE WE
GET TO THE
SURFACE...



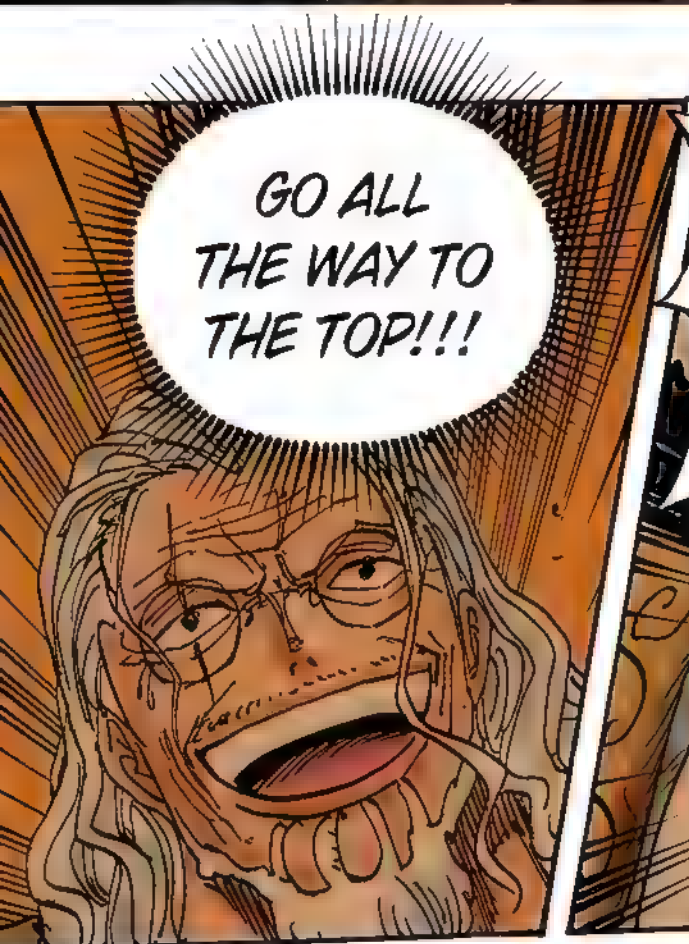
...WHEN
YOU'VE
BECOME A
GREAT
PIRATE.

THIS HAT
MEANS A
LOT TO ME.

PROMISE
THAT YOU'LL
GIVE IT
BACK TO ME
SOMEDAY...



KEEP THIS
HAT SAFE
FOR ME.



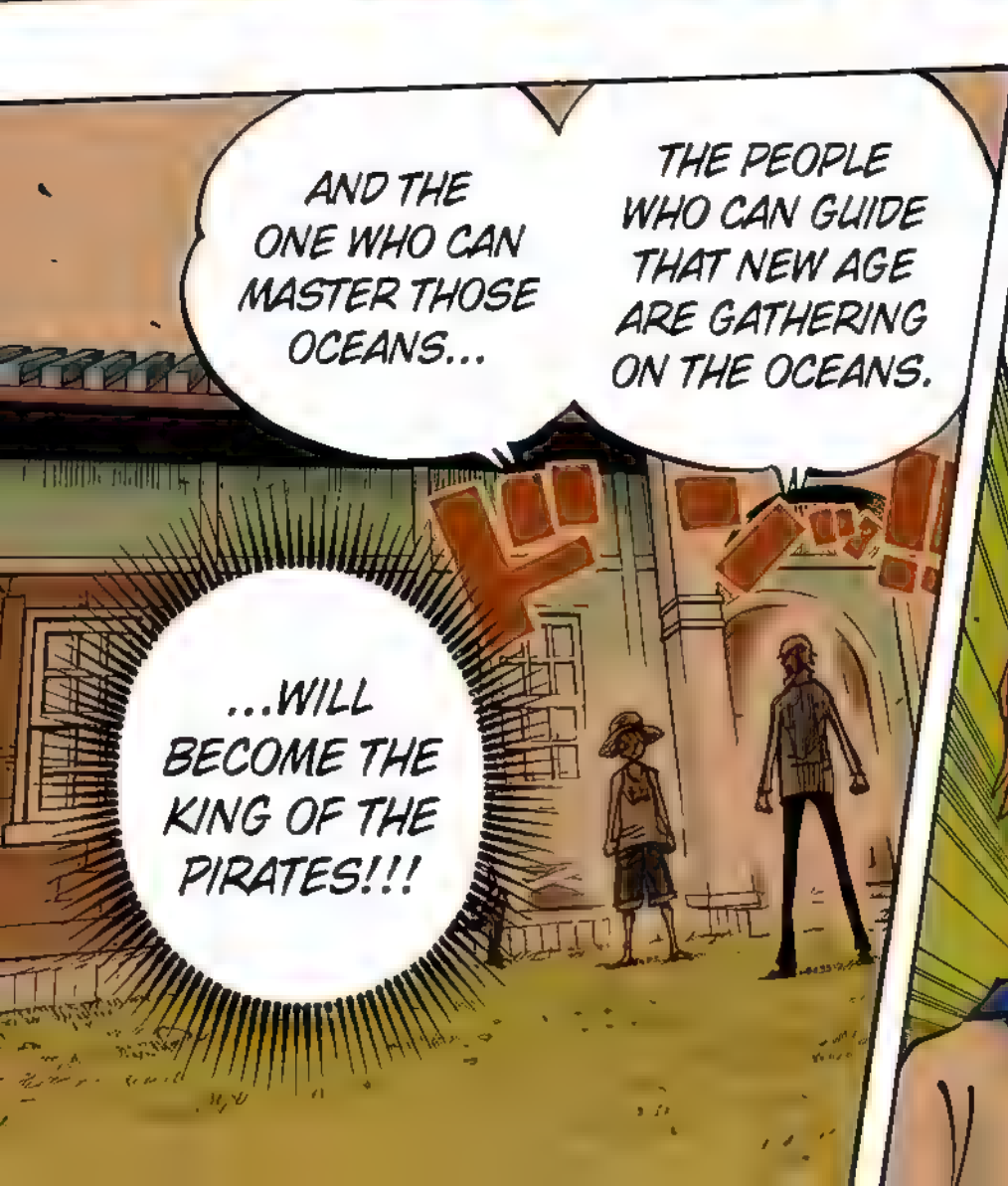
GO ALL
THE WAY TO
THE TOP!!!



TRY TO
REMEMBER
WHAT YOU STILL
HAVE!!!



I KNOW YOU
CAN DO IT...
YOU'RE MY LITTLE
BROTHER!!



AND THE
ONE WHO CAN
MASTER THOSE
OCEANS...

THE PEOPLE
WHO CAN GUIDE
THAT NEW AGE
ARE GATHERING
ON THE OCEANS.

...WILL
BECOME THE
KING OF THE
PIRATES!!!



...IS A
PLACE THEY
CALL THE
NEW WORLD.

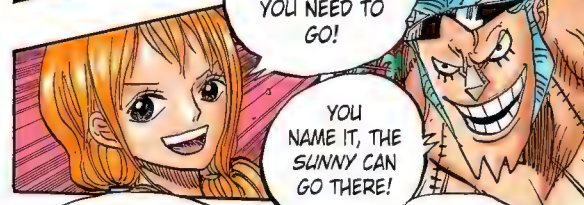
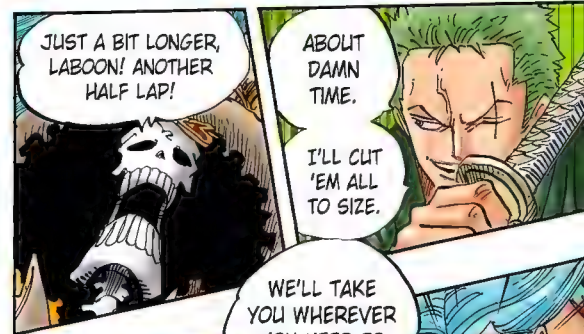
THE END
OF THE
OCEAN...

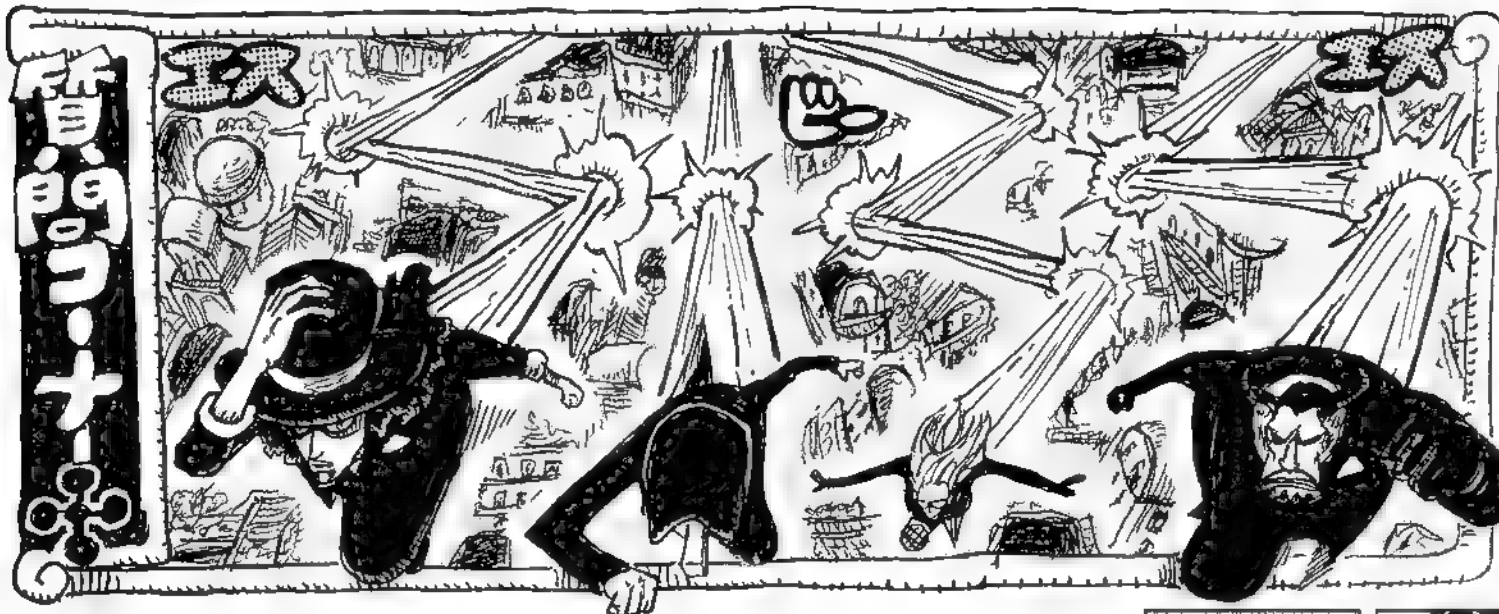
TO
THE NEW
WORLD
!!!

HERE
WE GO,
PEOPLE
!!!

RAAAHH
!!!

ダイブ





(Ponio, Aichi)

Q: Mr. Odacchi!! You once claimed Nami was an I-cup... Has her bust size changed in the New World? What cup is she now?? Tell us!

--♡ Riko ♡ Emi ♡ Nanami ♡



A: Trust me, I've been getting this question from the moment we came back from the time-skip. It's time to bring an end to this. There's only one man for the job: Sanji!!!

Sanji: You rang?! What's up, you need my bust scope? Okay, time to lock on! Nami and Robin's...Squirt!!♡



A: Sanji!!!!!!!!!

Okay, what cup size do you think Nami and Robin's Busts are? Send me your ideas(^ ^)!! (← Gave up)

Q: In Chapter 653, Franky mentions special wood that floats really well. It occurred to me, is this related to the incredible floating wood that kept Mr. 3 afloat in water in Chapter 175, back in Alabasta?! ✦ What's the answer?!

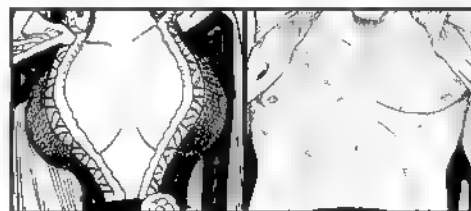
--Daicha

A: You noticed? Excellent! In the SBS Corner of Volume 25, I revealed the truth behind Mr. 3's incredible buoyancy despite his Devil Fruit Powers, and this is the same thing. This is what I was talking about back then!! Let me guess...you all thought I was just making it up back then to cover up a mistake, right? Wrong! I already had this entirely...planned out... No, really! Y-y-you gotta believe me!?



Q: I've noticed that pretty much all the women in One Piece are well endowed, while the men are all ripped with huge six-packs. My mom says this is the manifestation of the ideal body you wish to have, Mr. Oda. Is that right?

--I Love Marco!!



A: That's right. I want to have huge, Beautiful Breasts!! (Correct reaction: "Not the other kind?!!" 3)

Chapter 654:

A GAM OF

WHALES



DECKS OF THE WORLD, VOL. 36
"WATER SEVEN—MOZU AND KIWI'S BAR"

SO
SMOOTH, IT'S
SCARING ME.

UPON
LEAVING THE
SHORES OF
FISH-MAN
ISLAND...

...THE SHIP
HEADS INTO THE
WATERS OF THE
GRAND LINE'S
SECOND HALF.

LOOKS
LIKE SMOOTH
SAILING!

THAT
CLOUD SURE
LOOKS SWEET
AND TASTY,
THOUGH!

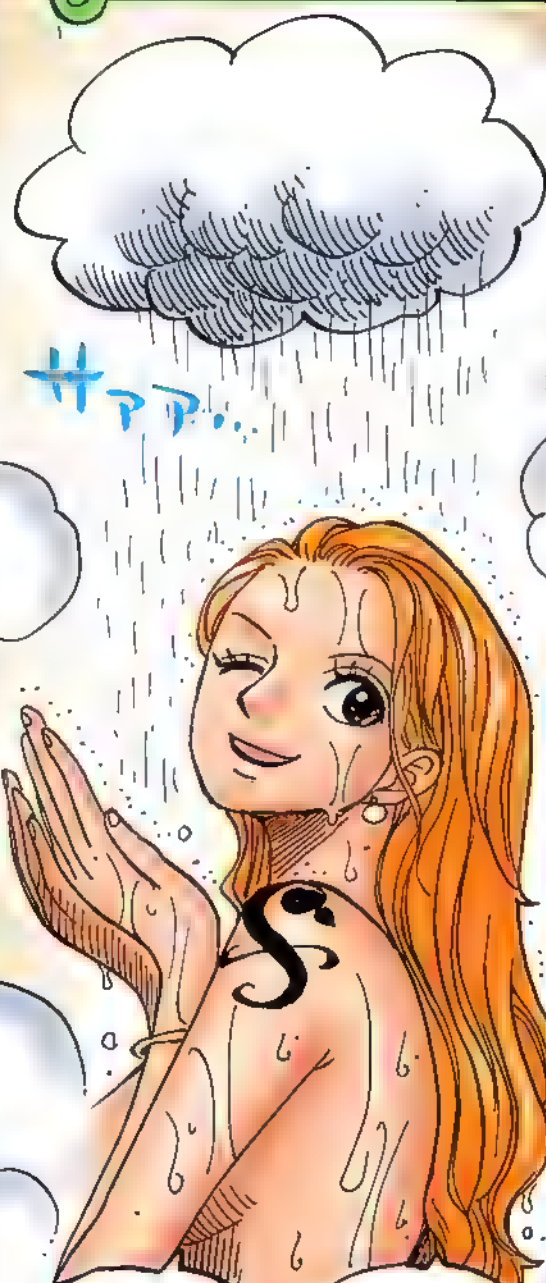
NO,
I'M GOOD!
I WIPED
MYSELF
CLEAN TWO
DAYS AGO.

THE ASCENT TO
THE SURFACE OF
THE NEW WORLD
CONTINUES.

STEP
AWAY FROM
THE CLOUD,
CHOPPER.

WHAT?
SOMETHING
SWEET AND
TASTY IN THE
BATH...?

NO KIDDING!♡
I SEE SOME-
THING TASTY,
ALL RIGHT!♡



WANT
TO GIVE A
WHIRL?

WHAT DO
YOU THINK
OF MY
SHOWER
TEMPO?

EEYAAGH
!!!

UM, I DON'T
THINK I WANT
TO EAT THAT
CLOUD AFTER
ALL!

IS THERE ANYTHING
MORE LUXURIOUS THAN A
HOT BATH WHILE YOU STARE
OUT AT DEEP SEA AS DARK
AS THE NIGHT SKY?♡

NOW
THIS IS
THE LIFE.
♡

AHHH...

...WITHOUT
YOU IN
CHARGE?

ARE THEY
SAFE UP
ON DECK...

AND IF ANY GIANT
MONSTERS SHOW
UP, THE OTHERS
WILL HANDLE IT.

I'LL BE
DONE BEFORE
WE REACH THE
UPWARD
CURRENTS.

I'VE BEEN
WAITING TWO
YEARS TO TAKE
A BATH ON
THE *SUNNY*!

HURRY,
USOPP,
HURRY!!

GIANT FISH ARE
GOING TO TAKE MORE
THAN YOUR GARDEN-
VARIETY ROPE TO
HAUL IN!

YOU DON'T
RUSH THE
MASTER.



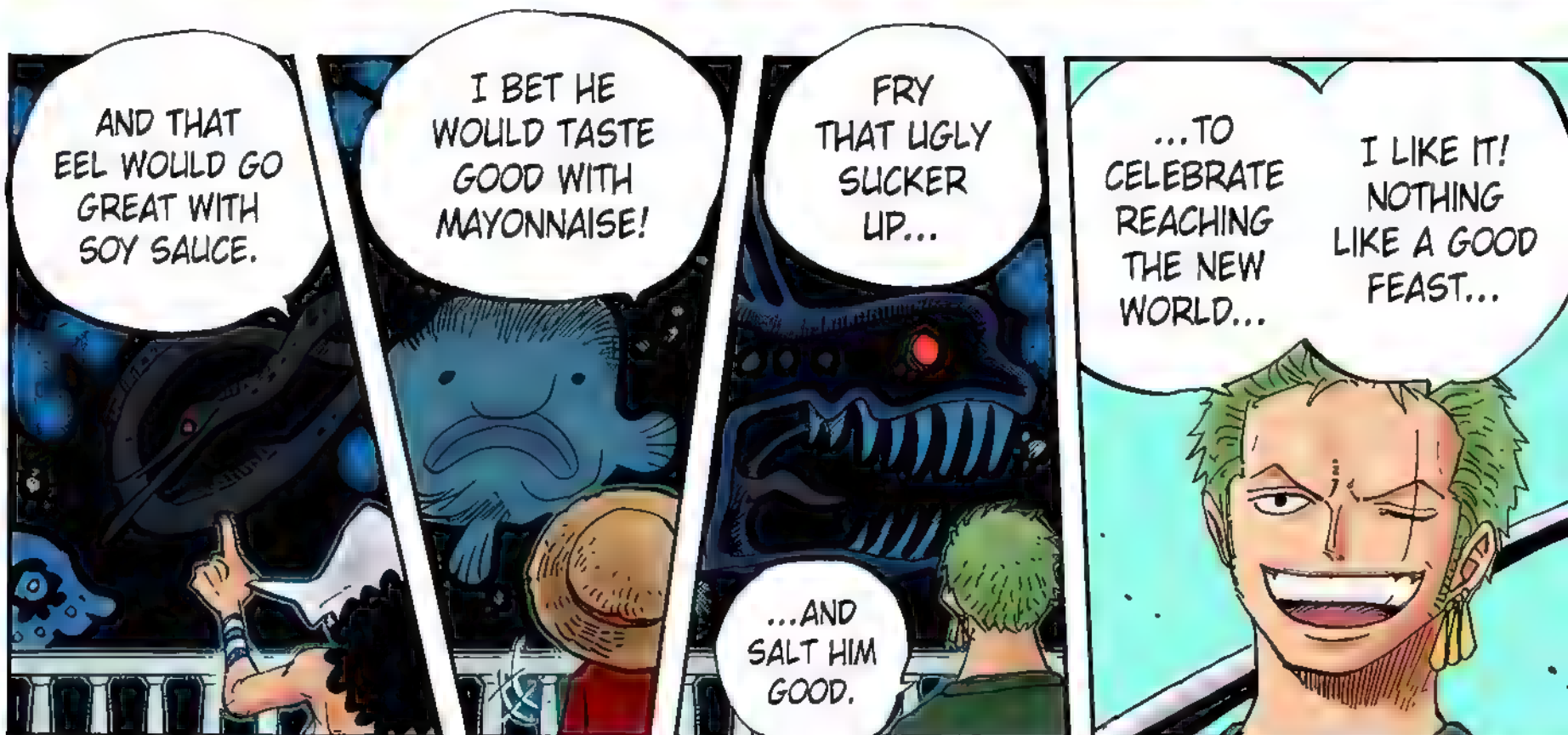
...SO SANJI
CAN COOK THEM
ONCE WE REACH
THE SURFACE!

BUT NOW WE'RE
MAKING SURE TO
CATCH SOME DEEP-
SEA FISH ON THE
WAY UP...

HEE HEE! I DIDN'T
THINK OF THIS ON THE WAY
DOWN, BECAUSE I WAS
SO EXCITED ABOUT SEEING
FISH-MAN ISLAND.

WELL,
WELL, THIS
LOOKS LIKE
FUN.

I JUST
HOPE THEY
GO WELL
WITH COLA.



AND THAT
EEL WOULD GO
GREAT WITH
SOY SAUCE.

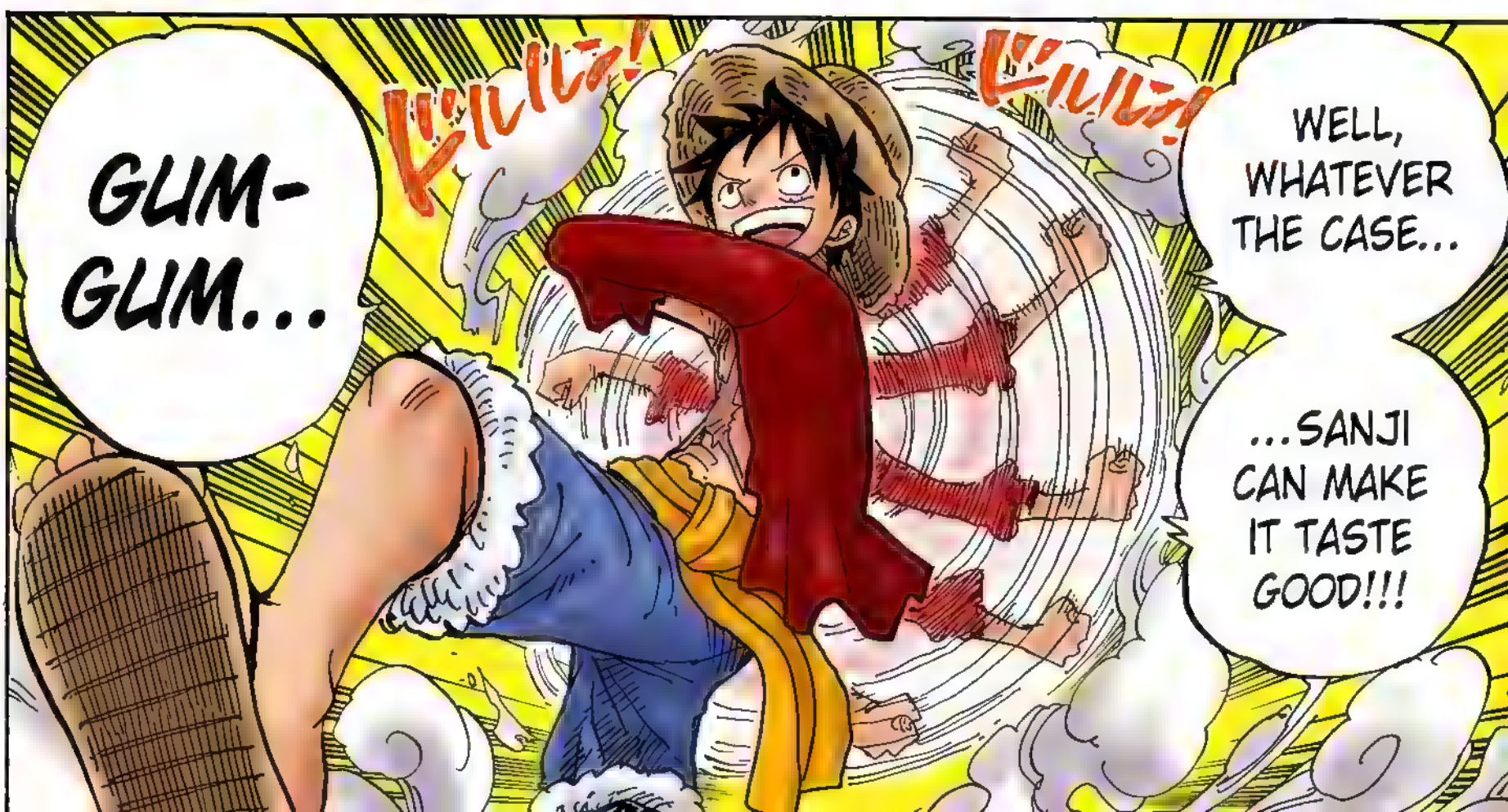
I BET HE
WOULD TASTE
GOOD WITH
MAYONNAISE!

FRY
THAT UGLY
SUCKER
UP...

...TO
CELEBRATE
REACHING
THE NEW
WORLD...

I LIKE IT!
NOTHING
LIKE A GOOD
FEAST...

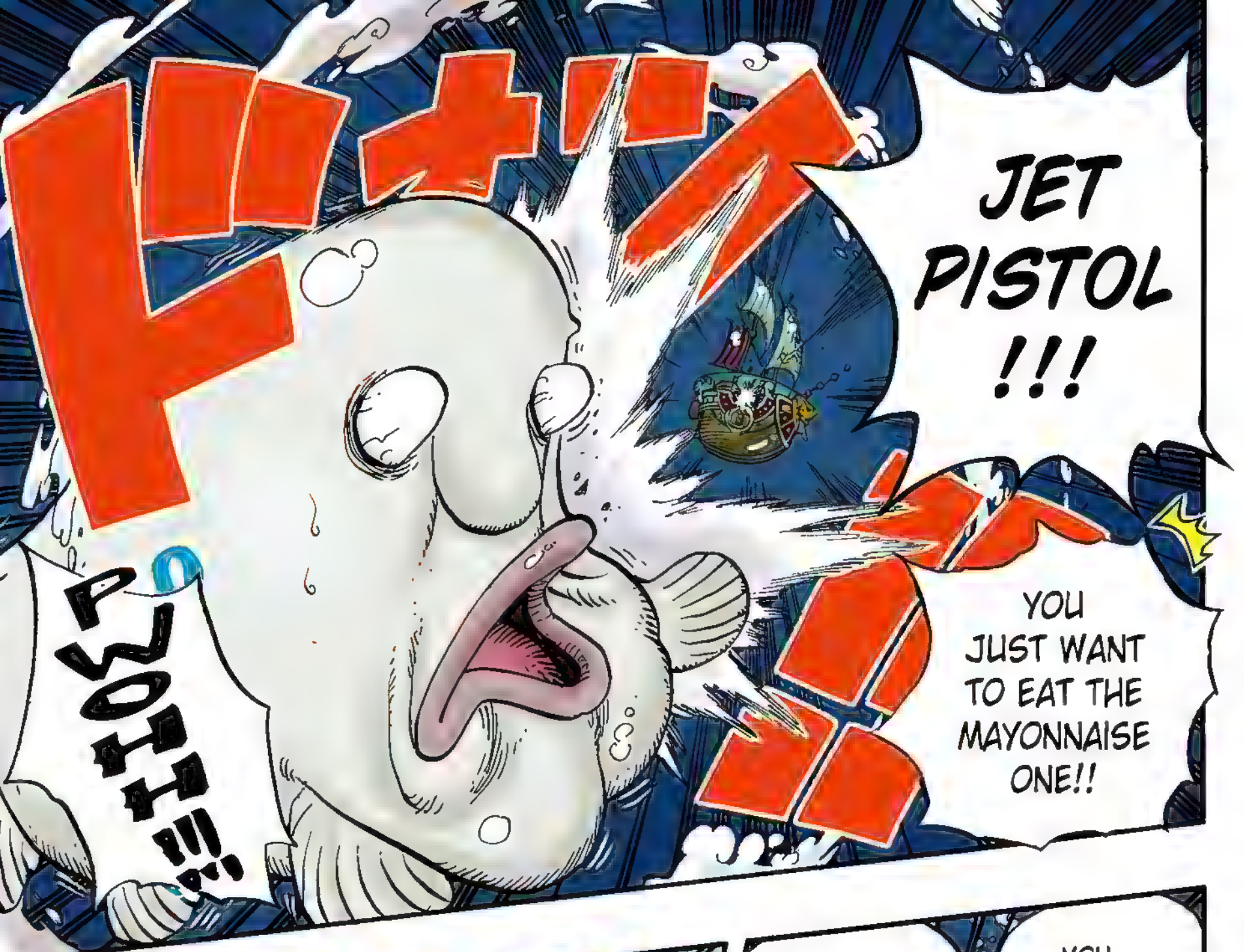
...AND
SALT HIM
GOOD.



GUM-
GUM...

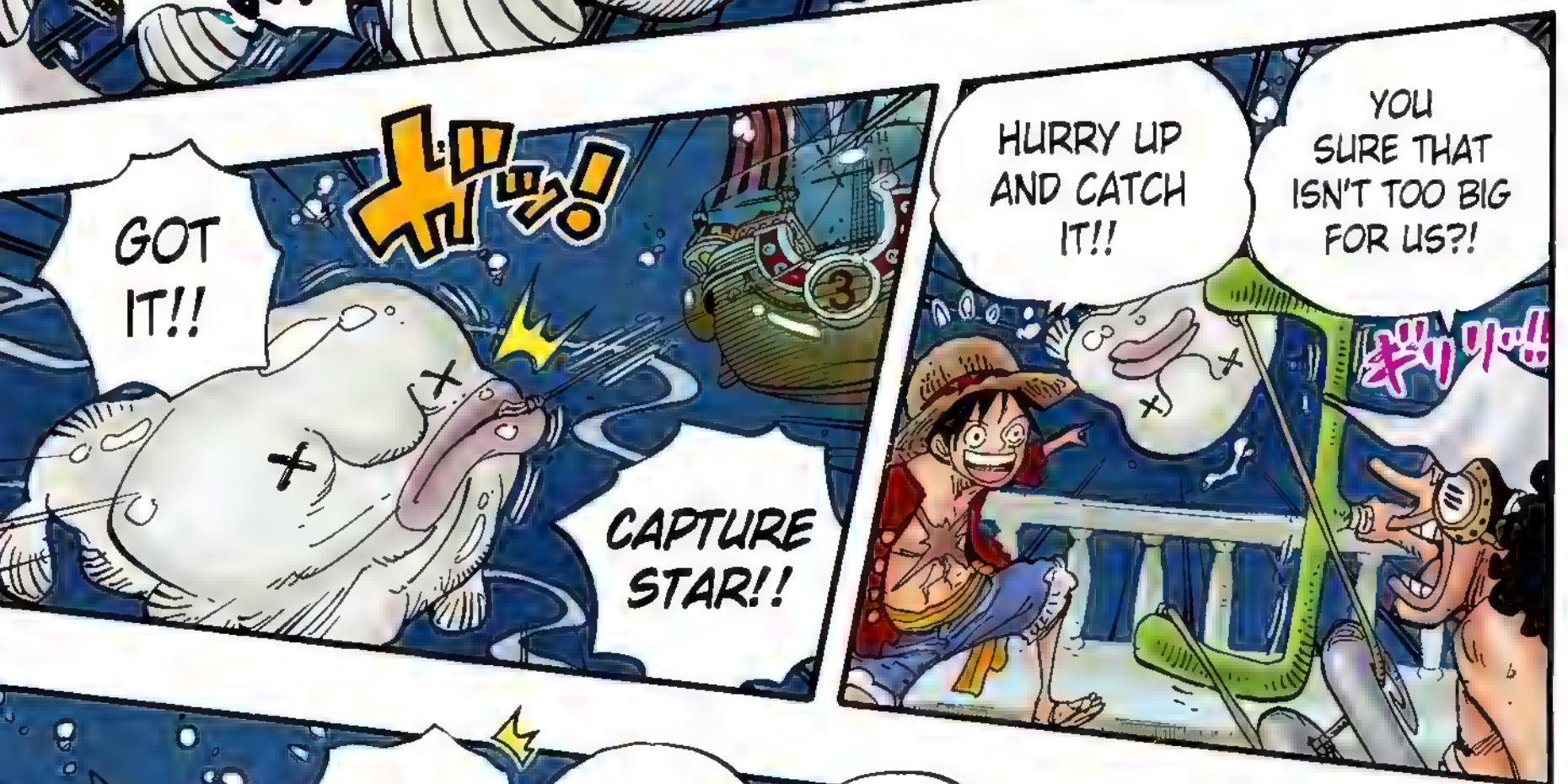
WELL,
WHATEVER
THE CASE...

...SANJI
CAN MAKE
IT TASTE
GOOD!!!



**JET
PISTOL
!!!**

YOU
JUST WANT
TO EAT THE
MAYONNAISE
ONE!!



**GOT
IT!!**

**CAPTURE
STAR!!**

**HURRY UP
AND CATCH
IT!!**

YOU
SURE THAT
ISN'T TOO BIG
FOR US?!



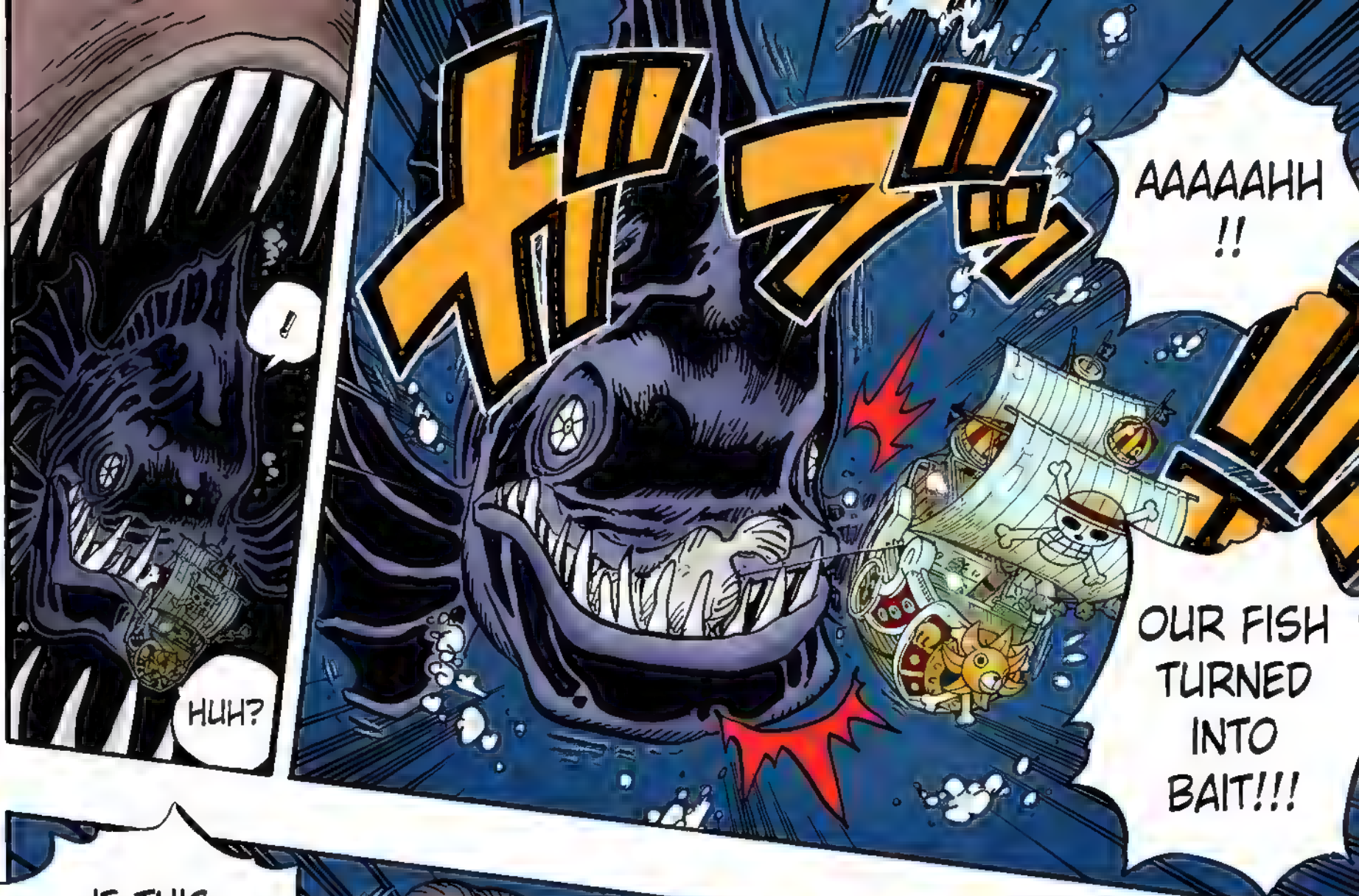
**OLD
DUDE?!**

NOT
SOME OLD
DUDE?

ARE YOU
SURE THAT'S
REALLY A
FISH?

WE CAUGHT
OURSELVES
A DEEP-SEA
FISH!

UH-
OH...



AAAAAHH
!!

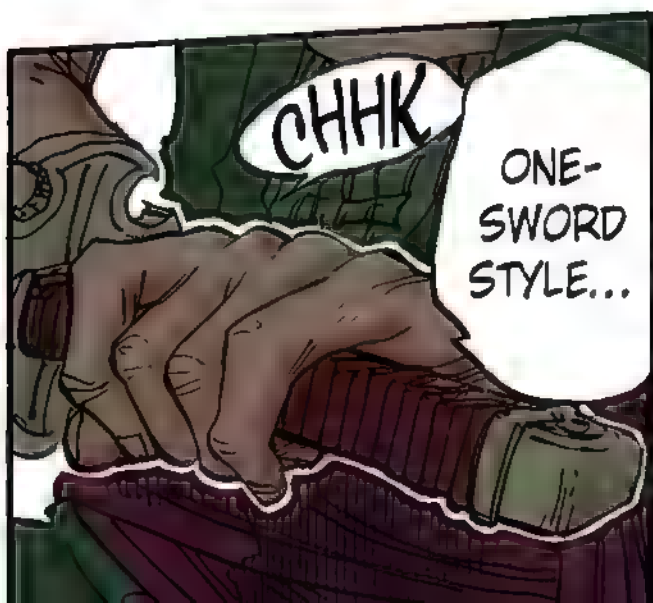
OUR FISH
TURNED
INTO
BAIT!!!

HUH?

IF THIS
KEEPS UP,
THE SHIP'S
GOING TO
FLIP OVER!!

AAAAAGH!!
NOT AGAIN!!

WHAT ARE
THESE THINGS,
MATRYOSHKA
FISH?!!



CHHK

ONE-
WORD
STYLE...

I SUPPOSE
LEAVING
THINGS IN
THEIR HANDS
WAS A
MISTAKE...

WELL,
THE SHIP IS
SHAKING AND
I CAN HEAR
SHOUTING
FROM THE
DECK...



THREE-
HUNDRED-
AND-SIXTY
POUND
PHOENIX!!!



YOU HAVEN'T
HEARD THE
BEST PART YET!
THERE ARE TWO
MORE FISH...

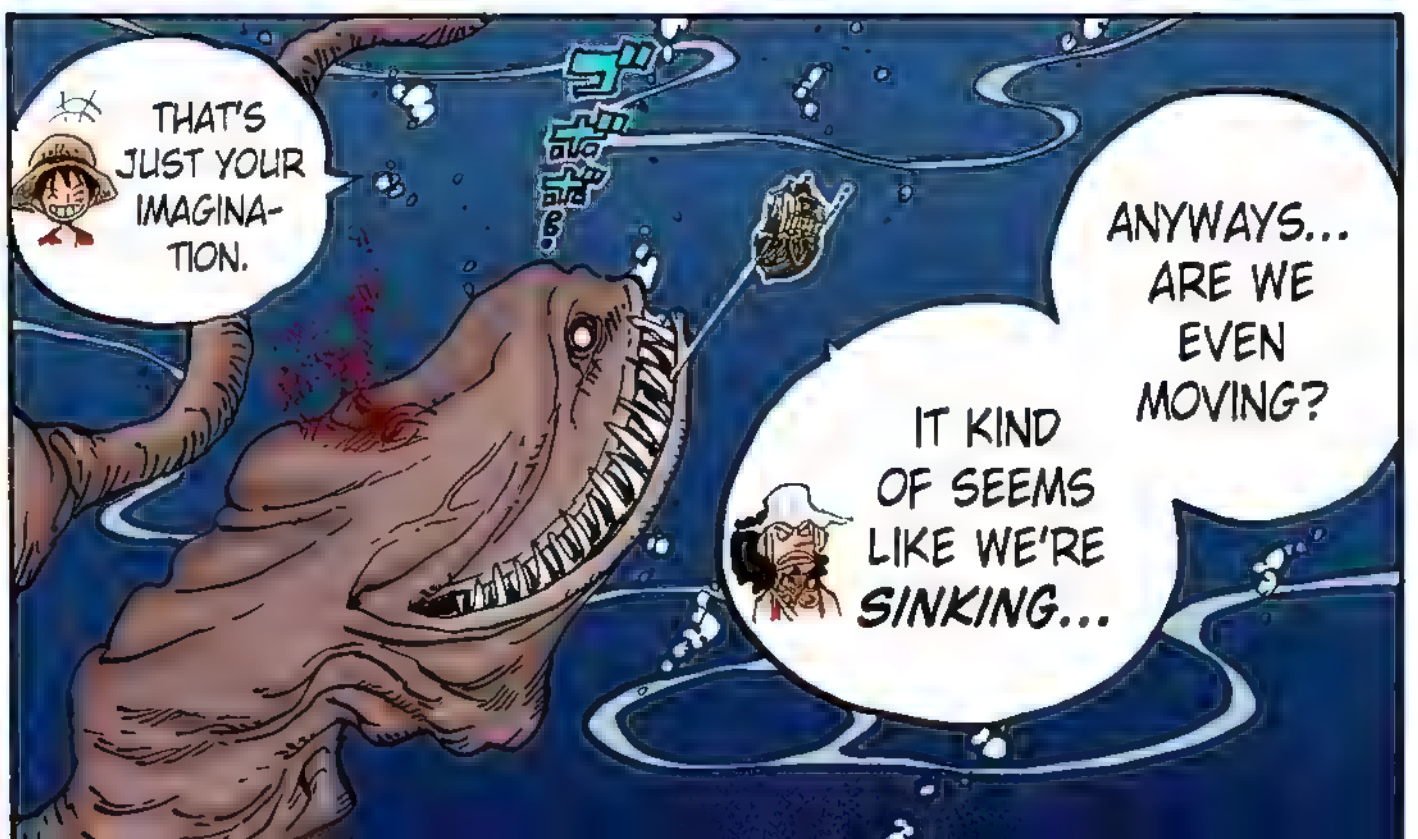
WHY ARE
YOU BURNED
TO A CRISP?

WOW!
THANKS,
GUYS! CAN'T
WAIT TO
COOK THESE
DEEP-SEA
FISH UP!!

...INSIDE
THE BIG
ONE!!



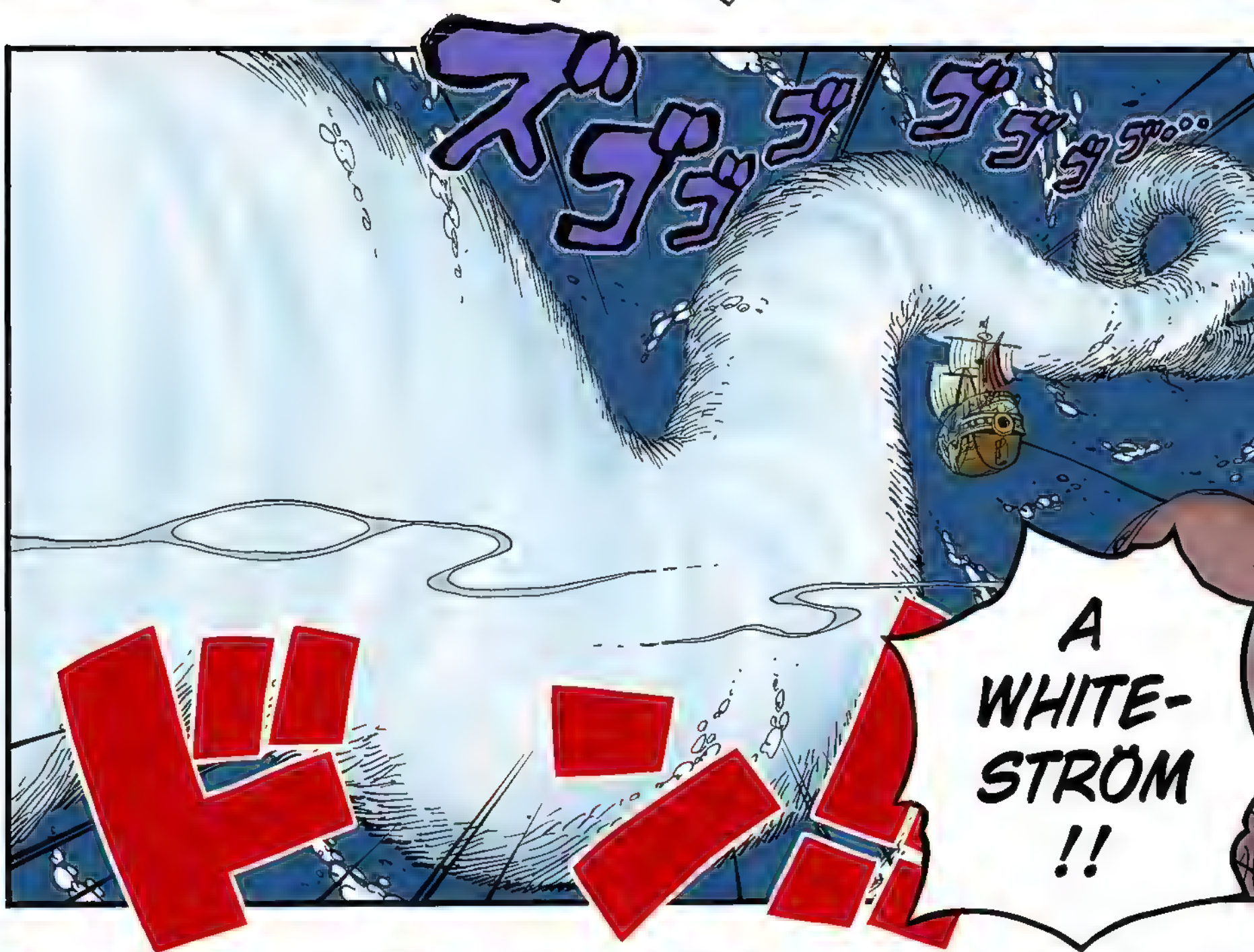
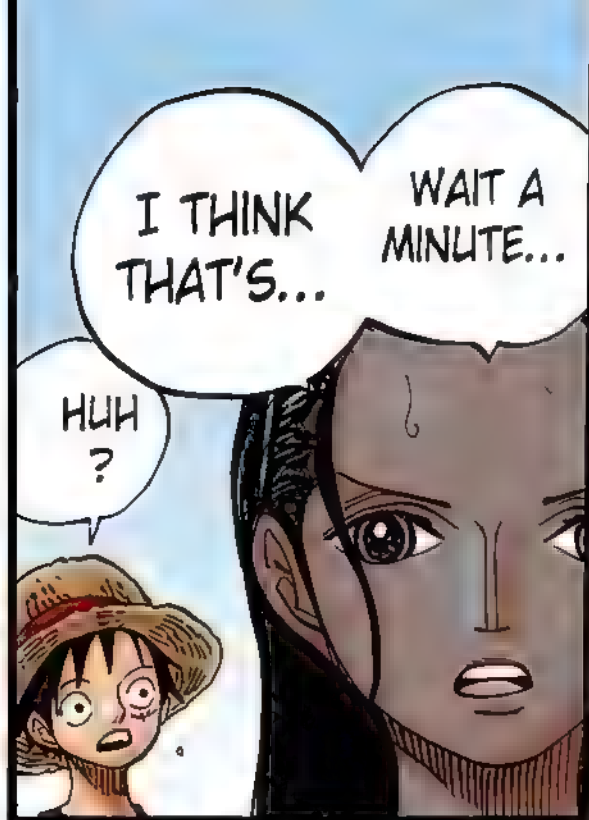
WHOA,
WHAT'S THAT?
A SNAKE?!



THAT'S
JUST YOUR
IMAGINA-
TION.

IT KIND
OF SEEMS
LIKE WE'RE
SINKING...

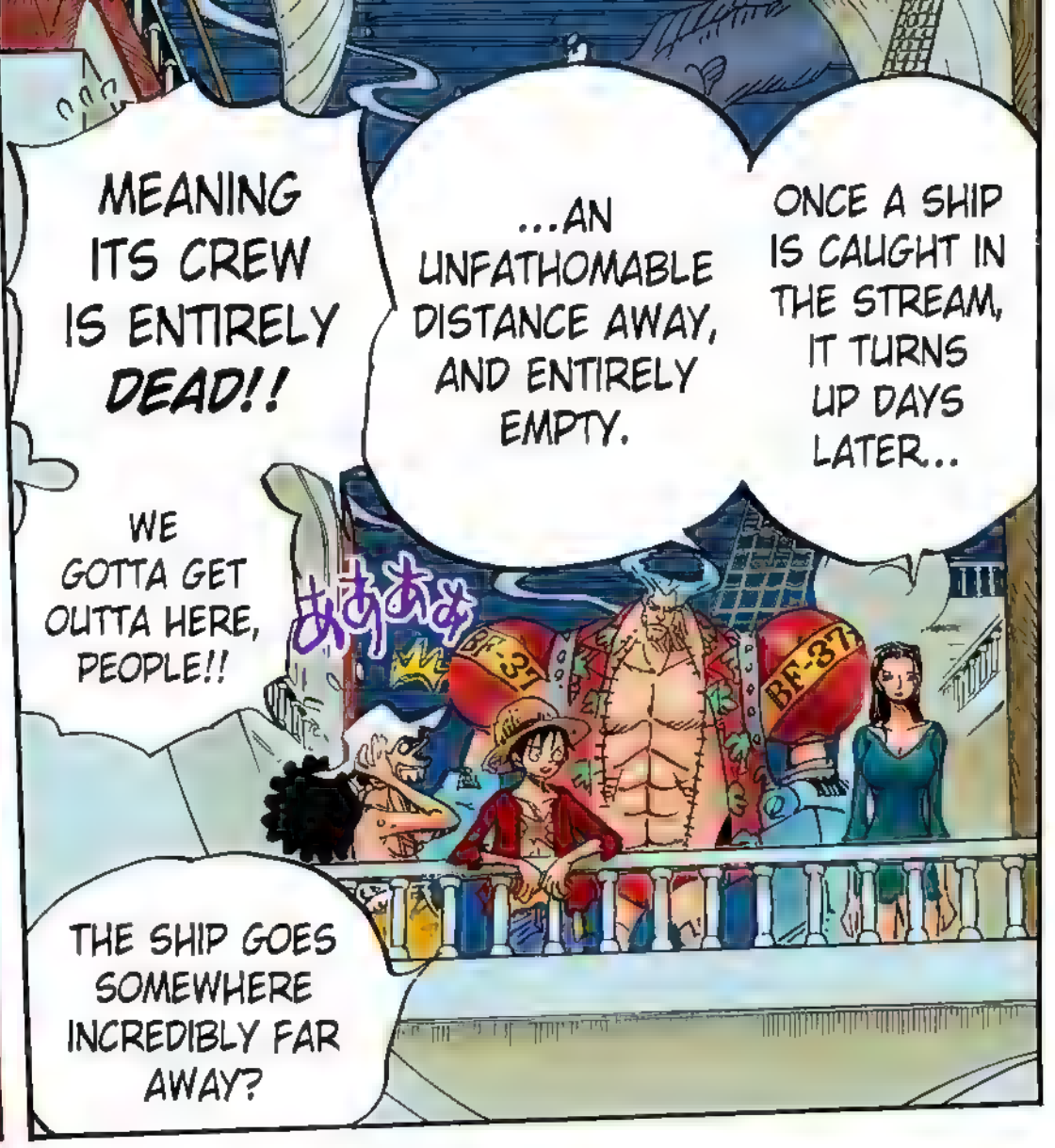
ANYWAYS...
ARE WE
EVEN
MOVING?





NO, YOU
IDIOT!!!

SO IT'S
LIKE A
MAGIC WARP
ZONE?!



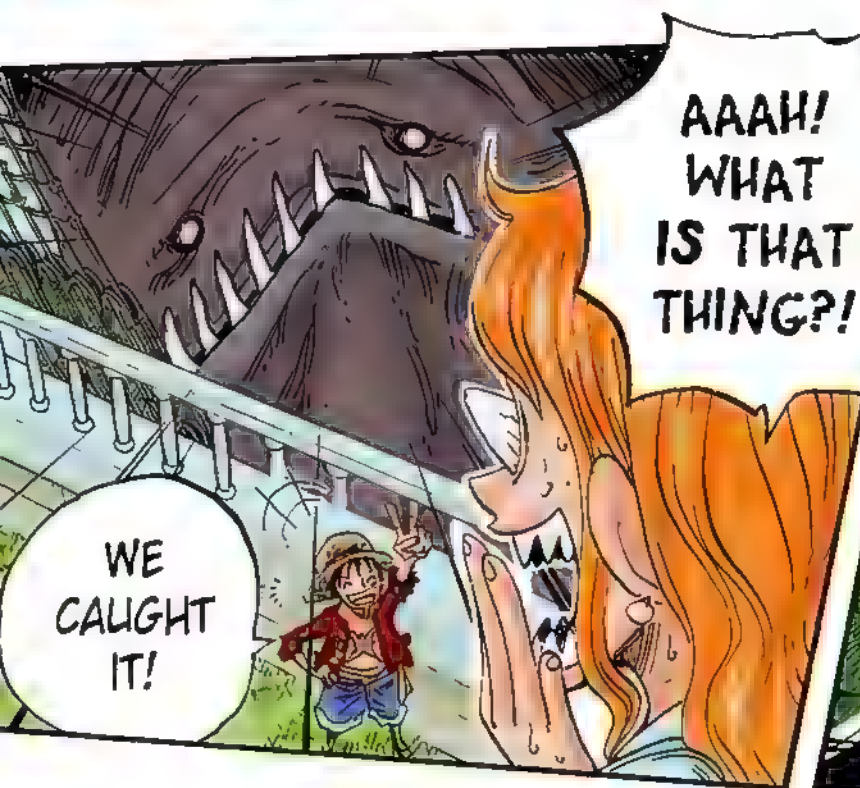
MEANING
ITS CREW
IS ENTIRELY
DEAD!!

...AN
UNFATHOMABLE
DISTANCE AWAY,
AND ENTIRELY
EMPTY.

ONCE A SHIP
IS CAUGHT IN
THE STREAM,
IT TURNS
UP DAYS
LATER..

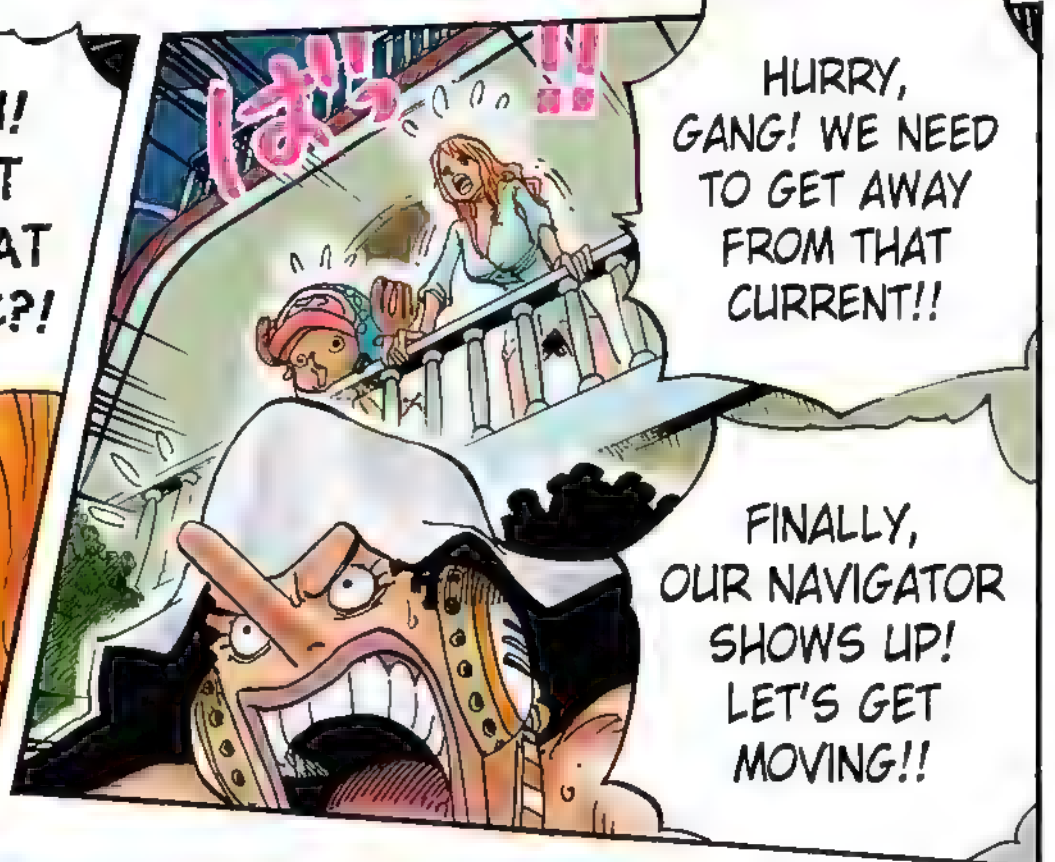
WE
GOTTA GET
OUTTA HERE,
PEOPLE!!

THE SHIP GOES
SOMEWHERE
INCREDIBLY FAR
AWAY?



AAAH!
WHAT
IS THAT
THING?!

WE
CAUGHT
IT!



HURRY,
GANG! WE NEED
TO GET AWAY
FROM THAT
CURRENT!!

FINALLY,
OUR NAVIGATOR
SHOWS UP!
LET'S GET
MOVING!!

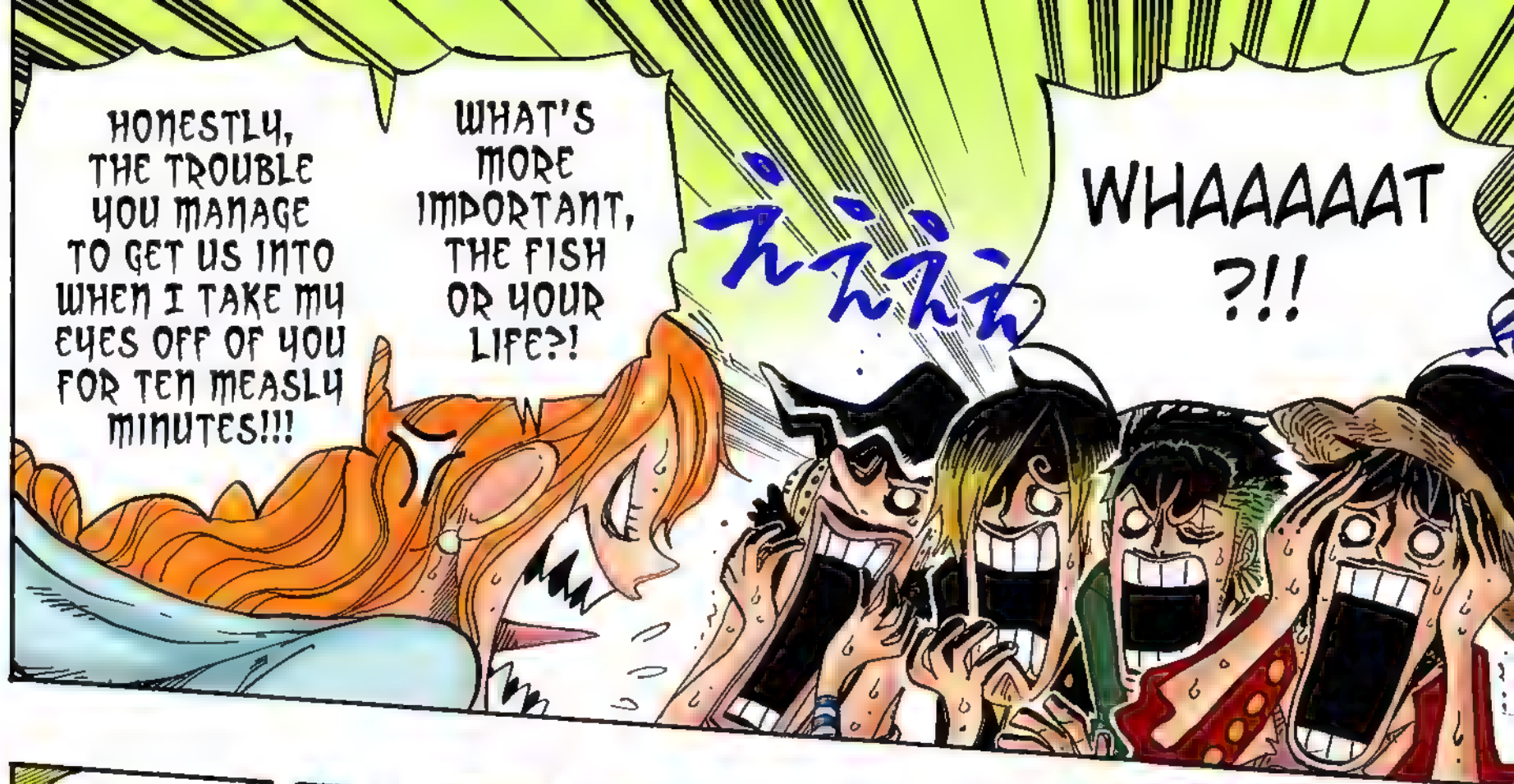


JUST LOOK!
THE FISH
IS SLIPPING
INTO THE
WHIRLPOOL!!

CRAP!
WE GOTTA
HAUL IT IN.

NO! CUT IT
LOOSE!!

WHAT ARE YOU
THINKING?! HOW
ARE WE SUPPOSED
TO CONTROL THE
SHIP WITH THAT
DISGUSTING BEAST
DRAGGING US
DOWN?!



HONESTLY,
THE TROUBLE
YOU MANAGE
TO GET US INTO
WHEN I TAKE MY
EYES OFF OF YOU
FOR TEN MEASLY
MINUTES!!!

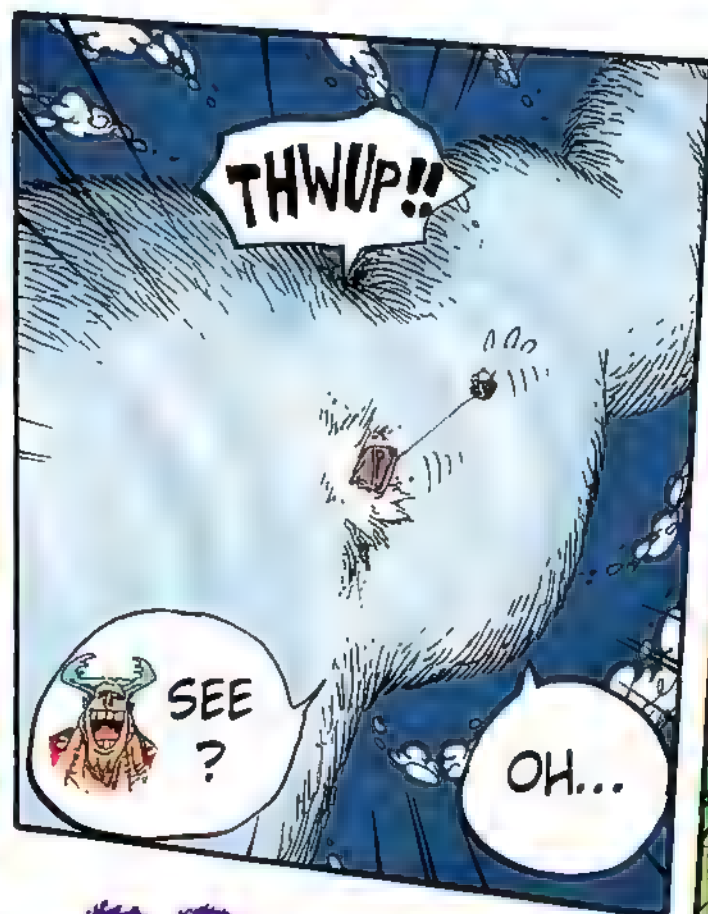
WHAT'S
MORE
IMPORTANT,
THE FISH
OR YOUR
LIFE?!

ににに

WHAAAAAT
?!!



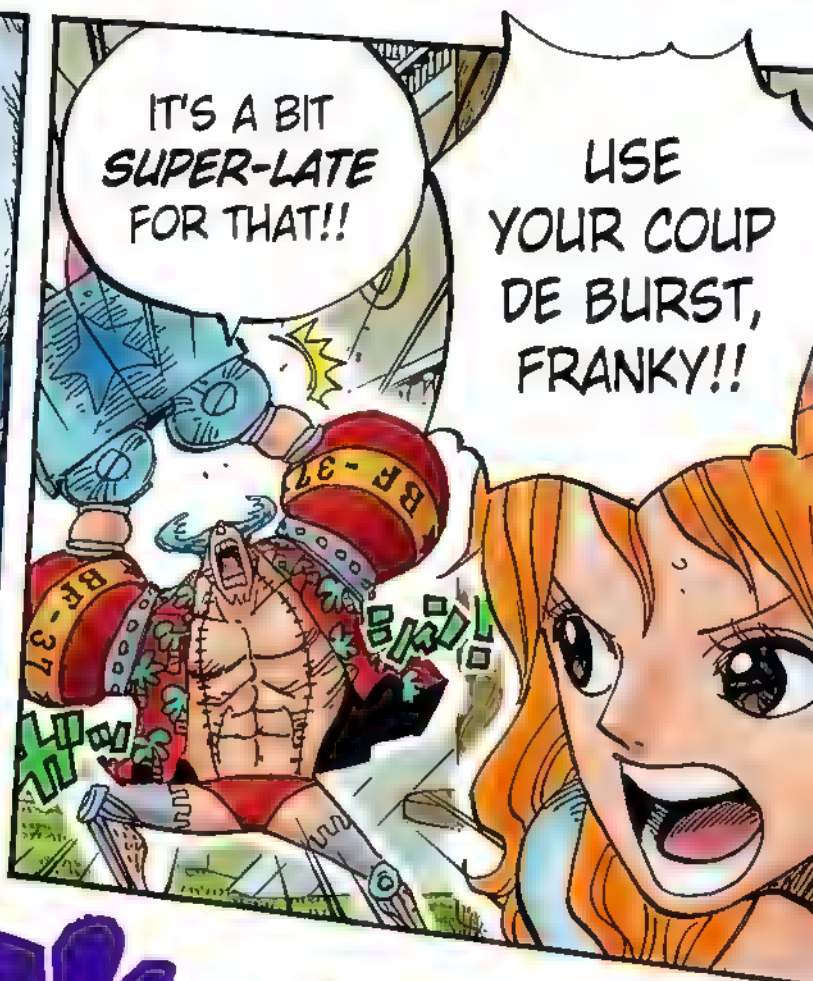
UH-OH!
WOOHOO!!



THWUP!!

SEE
?

OH...



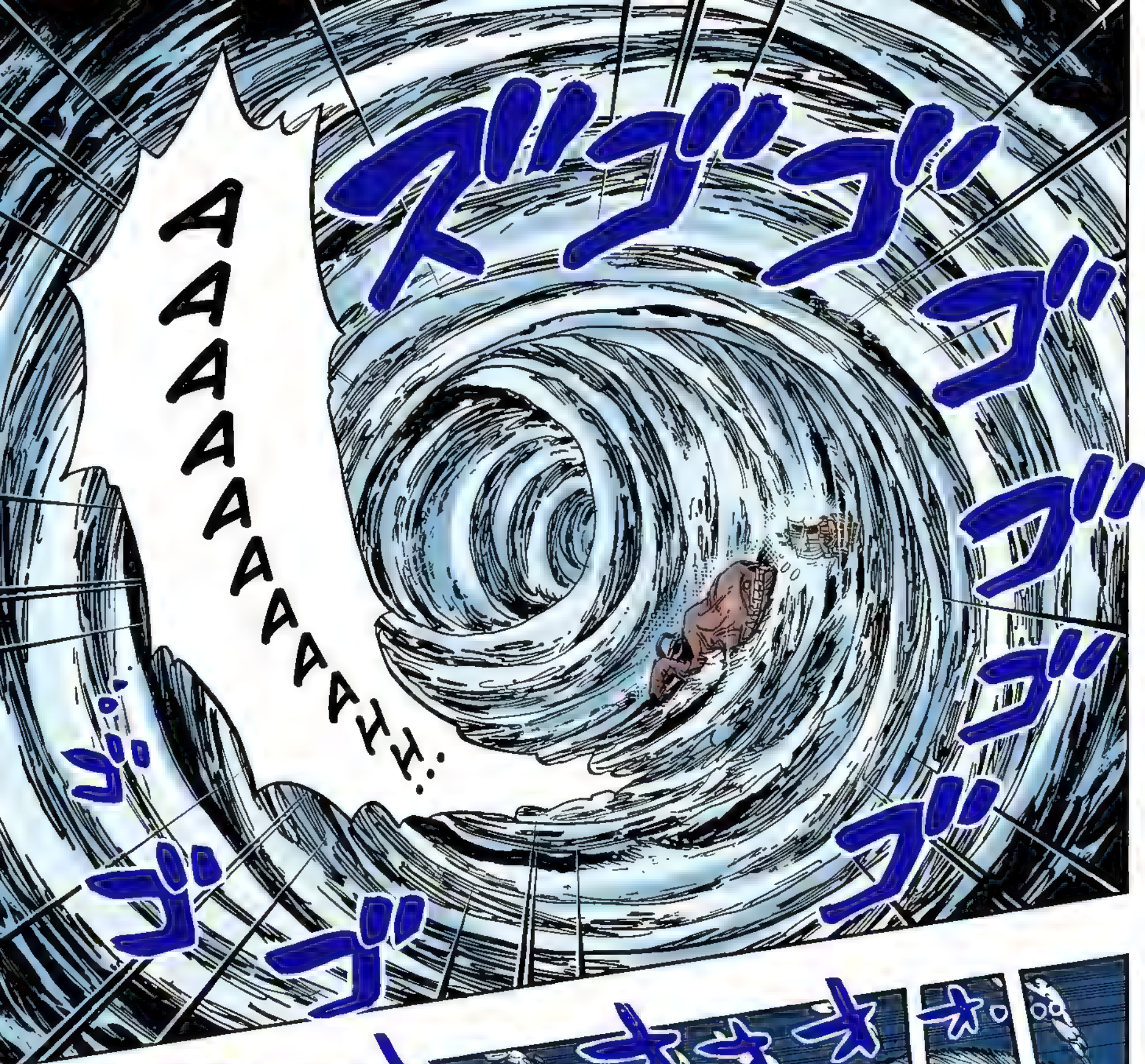
IT'S A BIT
SUPER-LATE
FOR THAT!!

USE
YOUR COUP
DE BURST,
FRANKY!!



ゴゴゴゴ

EVERYONE
GRAB ONTO
SOMETHING
!!!



LABOON
!!!

....!!

WE'LL
SAIL AROUND
THE WORLD
AND RETURN
HERE!!

WE
PROM-
ISE!

PAWOO

LABOON!!!
OH, LOOK
AT THE
SIZE OF
YOU...

THERE'S
NO WAY HE
COULD SLIP
THROUGH THE
RED LINE AT
THAT SIZE!

DON'T
BE SILLY!
LABOON'S
BACK AT THE
START OF
THE GRAND
LINE!

!!!

WHOOAAA
!!!

....!!

GATHER UP ALL
OF THE CREW!
TIME TO SHIP
OUT BINKS'S
BREW!♪

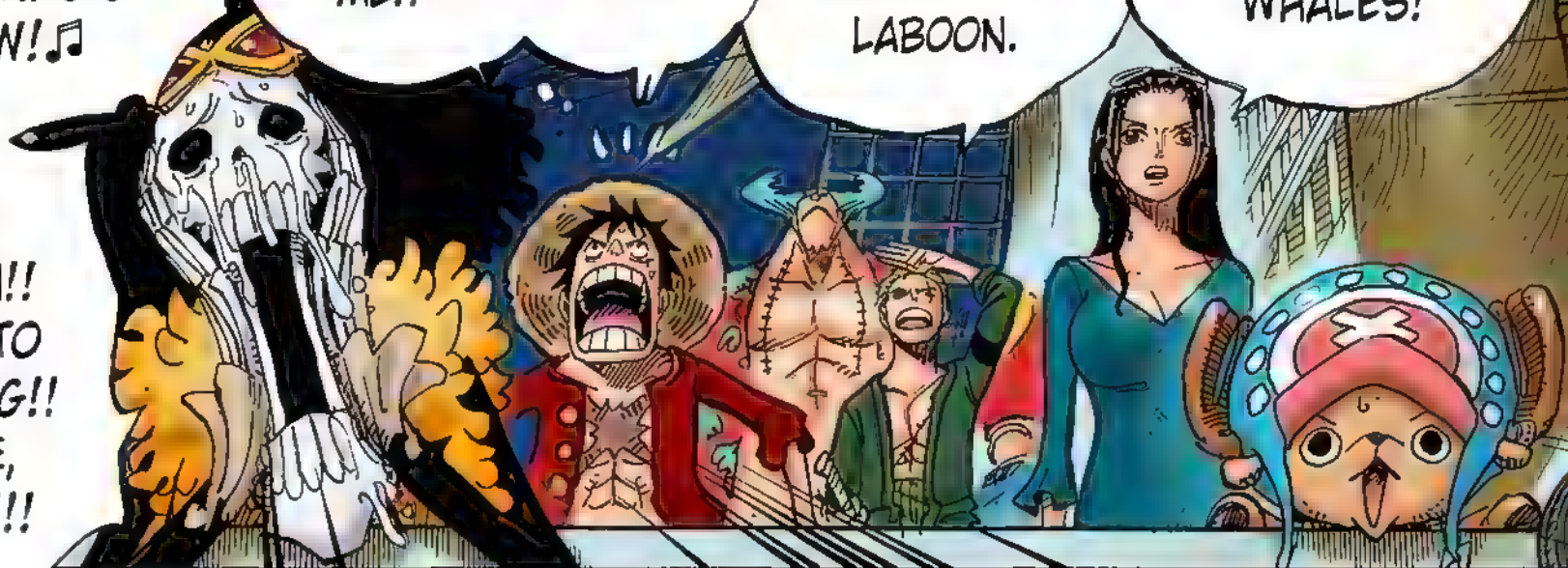
WOW,
YOU COULD
HAVE
FOOLED
ME!!

EVEN THE
MARKS
ARE THE
SAME!!

LOOK, A
COUPLE OF
THEM HAVE
SCARRED
SNOUTS LIKE
LABOON.

IT'S A
MIRACLE... AN
ENTIRE GAM
OF ISLAND
WHALES!

STOP,
LABOON!!
LISTEN TO
THE SONG!!
IT'S ME,
BROOK!!!



NAMI
!!

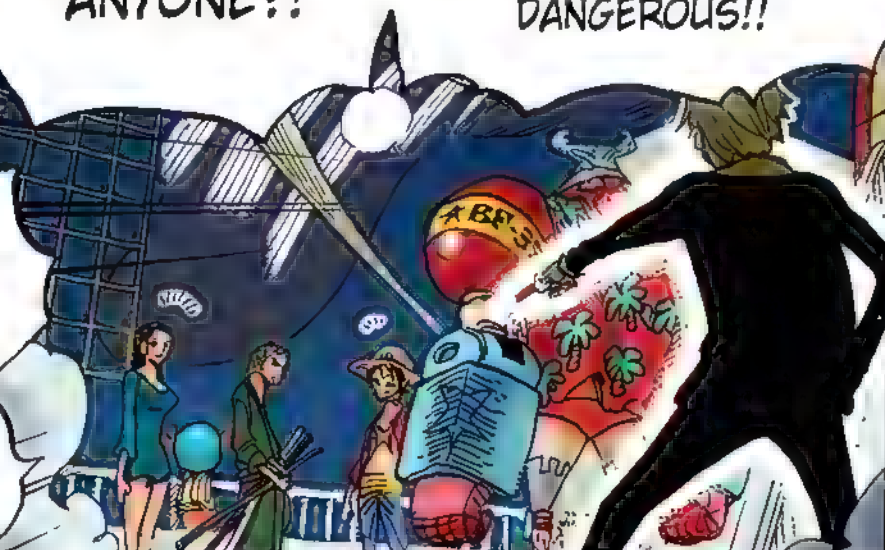
FIRST, A
HEAD COUNT!
DID WE LOSE
ANYONE?!

LOOK, THIS AIN'T
NO WHALE-WATCHING
TRIP!! WE MAY BE
OUT OF THE STREAM,
BUT IT'S STILL PLENTY
DANGEROUS!!

HERE.

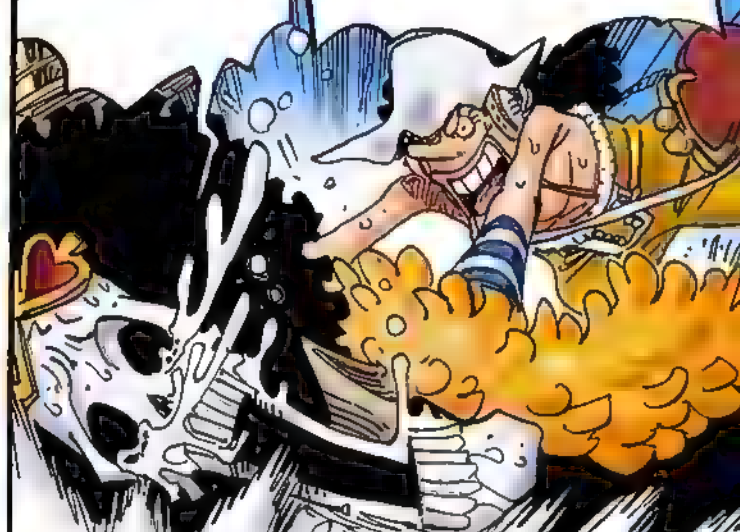
ROBIN
!!

PRES-
ENT.



LA-
BOOON
!!!

RETURN TO
YOUR SENSES,
MAN!! YOU'VE
GOT THE WRONG
WHALE!!!



HEAR THAT?!
WE'RE FINE
RIGHT HERE,
DAMMIT!!

WE'RE
FINE
WHERE
WE ARE!!

THERE ARE
SIX MORE OF US
ALIVE AND WELL...
ASSUMING ANYONE
CARES!

ONE COLLISION
WITH THESE GIANT
WHALES COULD
ROCK THE SHIP
TO PIECES!!!

OKAY,
THAT'S
EVERYONE!
LET'S GET
OUTTA
HERE!!

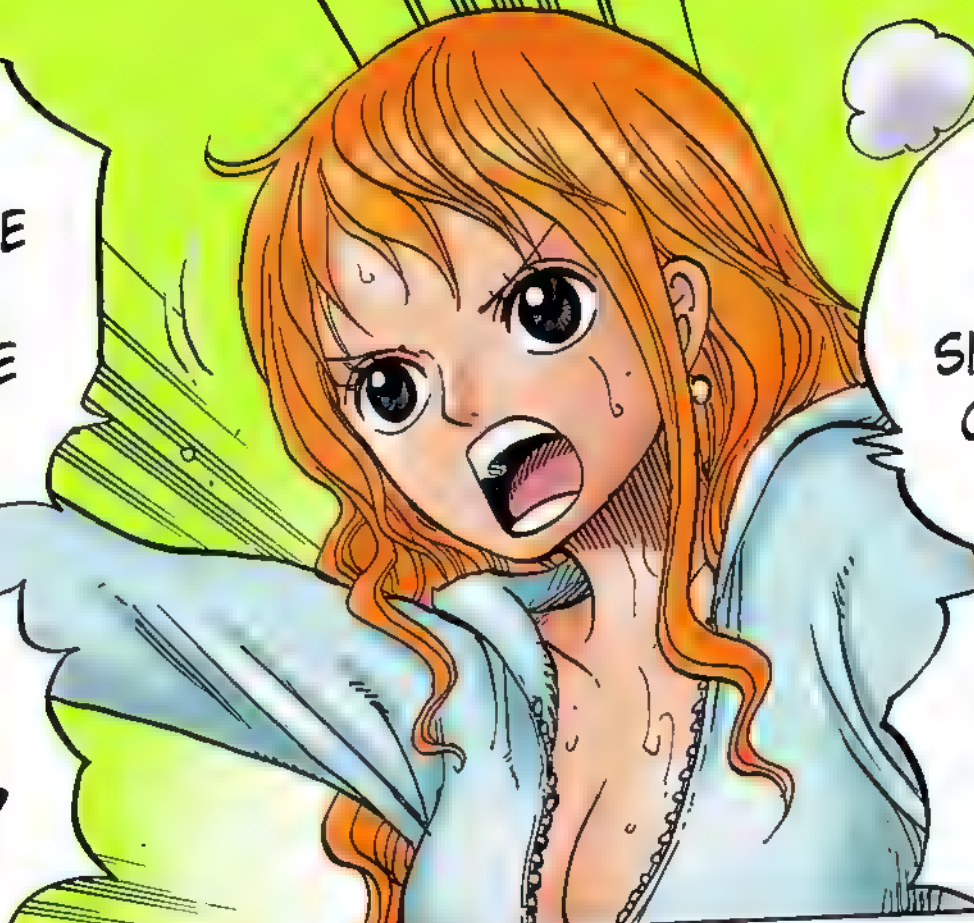
WHAT
IS YOUR
PROB-
LEM?!

ENJOY
THE WHALE
SHOW!!

GIVE
US OUR
ORDERS,
NAMI!!!

COUNT
THE REST OF
US TOO!





SET THE
SAILS AND MAKE
SURE WE'RE
FOLLOWING THE
GROUP!!

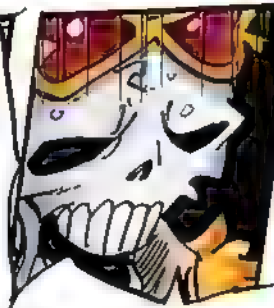
A GROUP OF
WHALES THIS
SIZE CREATES ITS
OWN CURRENT!

**AYE
AYE!!!**

FIGHTING THE
FLOW ONLY PUTS
US IN GREATER
DANGER!

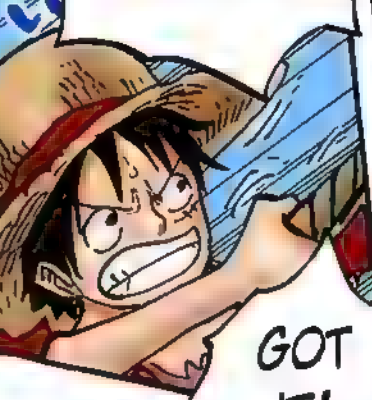


BE
CAREFUL,
BROOK!



ARE
THERE ANY
RELATIVES
PRESENT
?!

THEN THIS MUST
BE LABOON'S
HOME!



MAKE
SURE WE
HIT THE
CURRENT!!

GOT
IT!



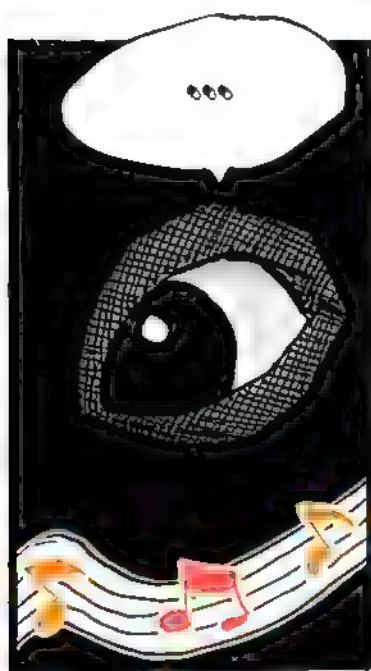
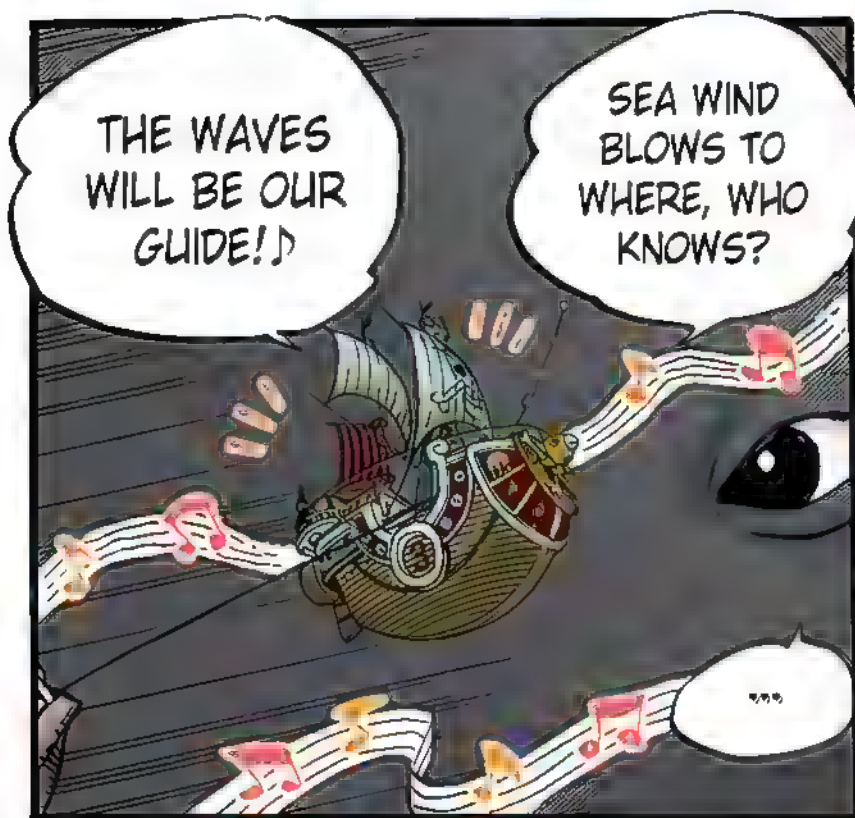
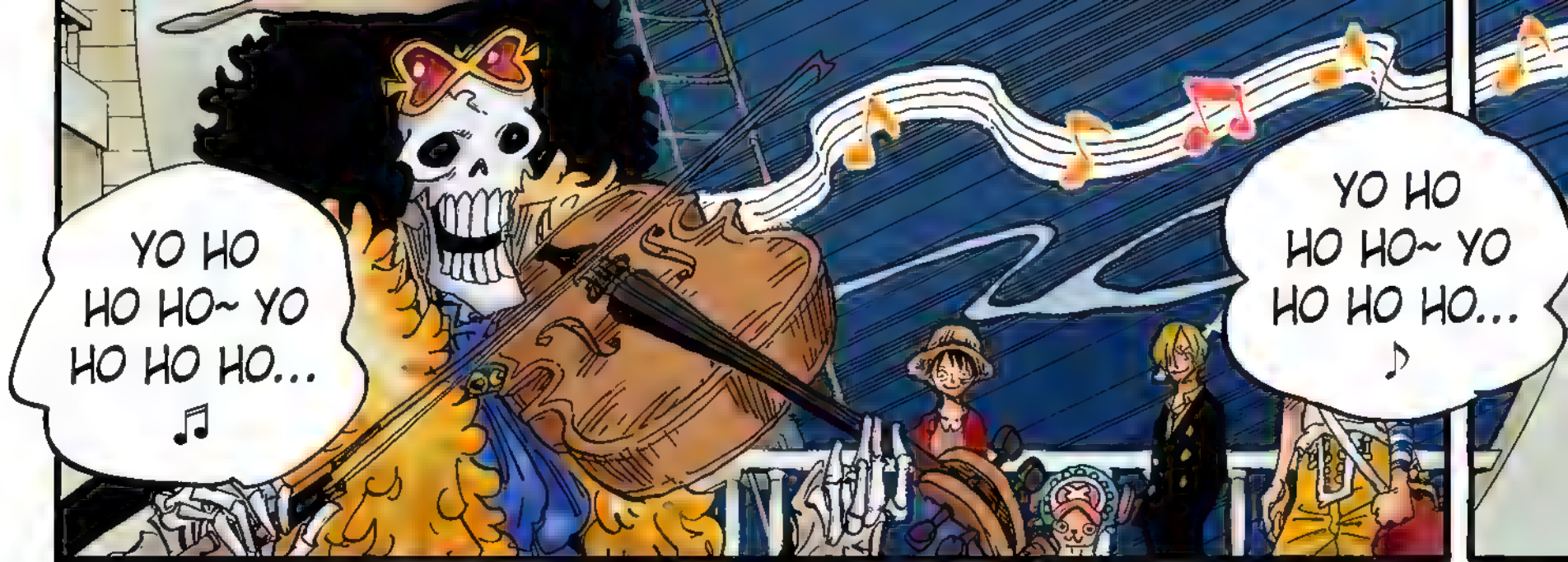
ARE YOU
LOOKING FOR A
SMALLER WHALE
THAT WAS SEPARATED
FROM ITS POD, FIFTY
YEARS AGO?!

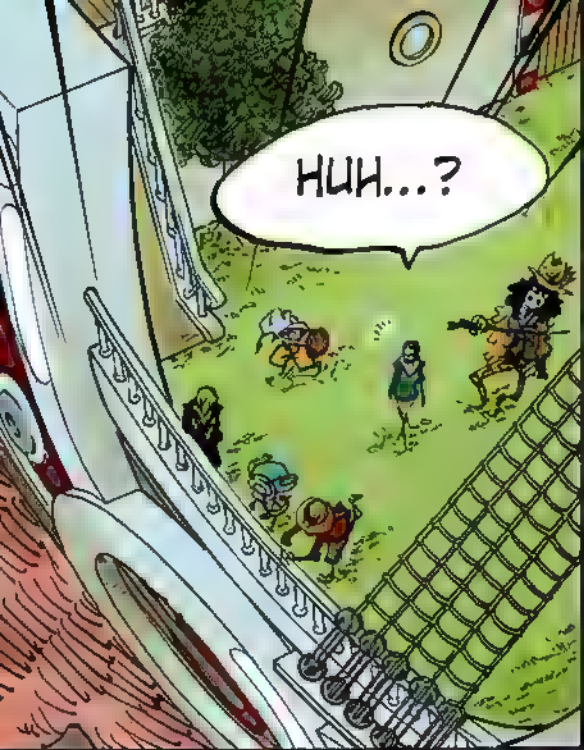
HAVE NO
FEAR! HE IS
ON THE OTHER
SIDE OF THE
WORLD...

AAAAH!

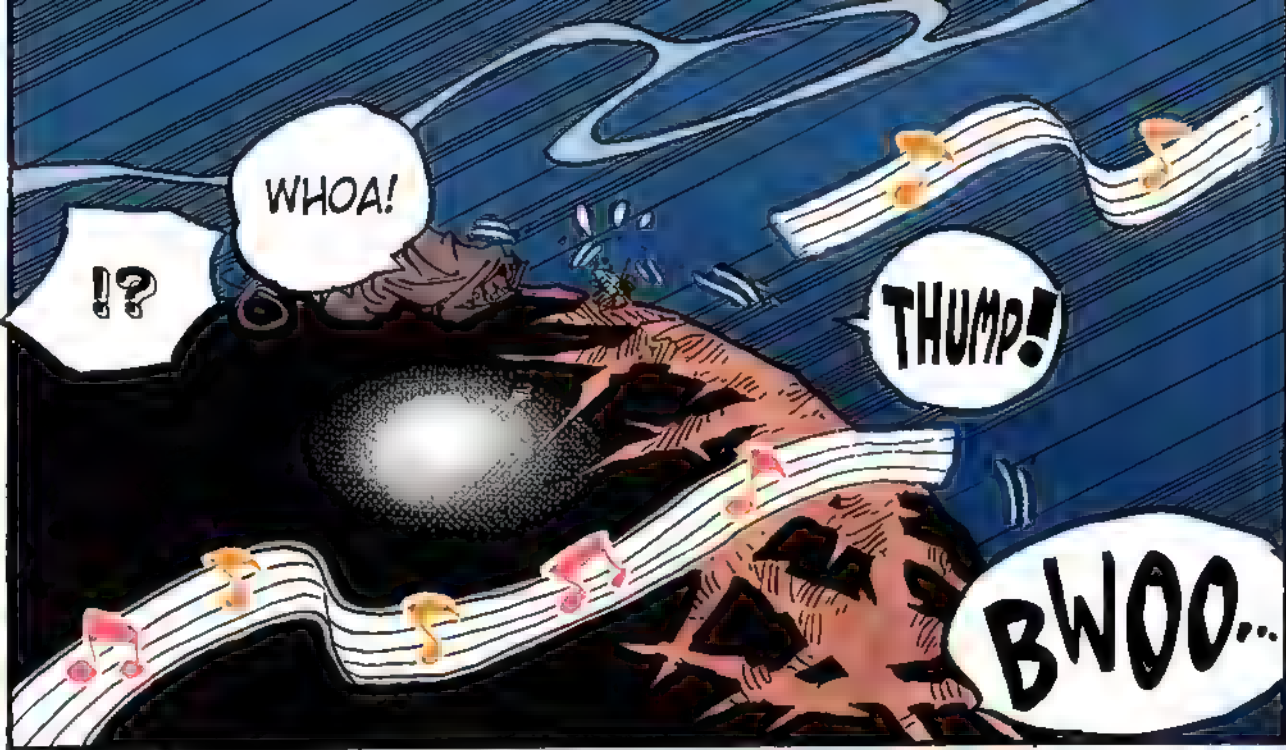
YOUR
LITTLE ONE
IS WELL!!!

SAFE AND
SOUND!! HE IS
SURELY FULL-
GROWN BY
NOW!!





HUH...?

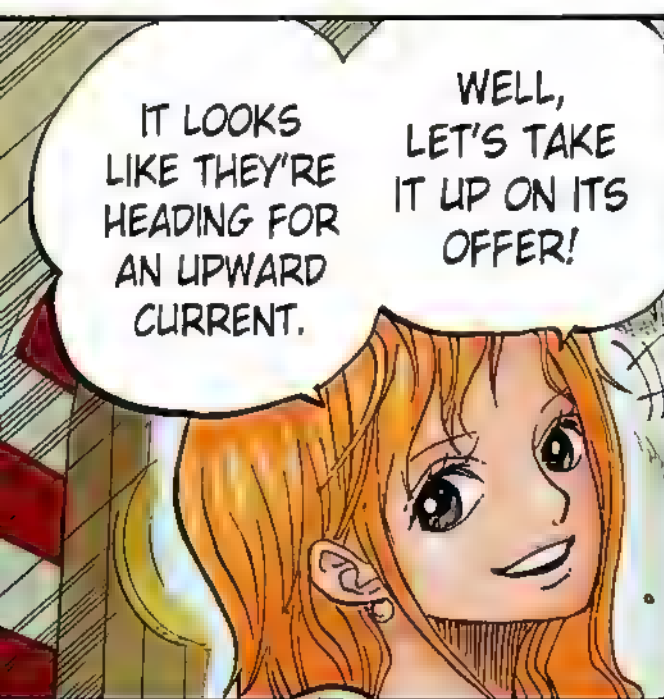


!?

WHOA!

THUMP!

BWOO...



WELL,
LET'S TAKE
IT UP ON ITS
OFFER!

IT LOOKS
LIKE THEY'RE
HEADING FOR
AN UPWARD
CURRENT.



BAWOO...

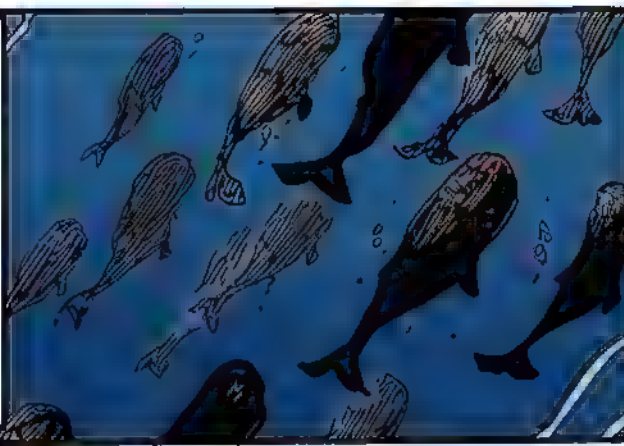


HEY, ARE YOU
GONNA GIVE
US A RIDE?

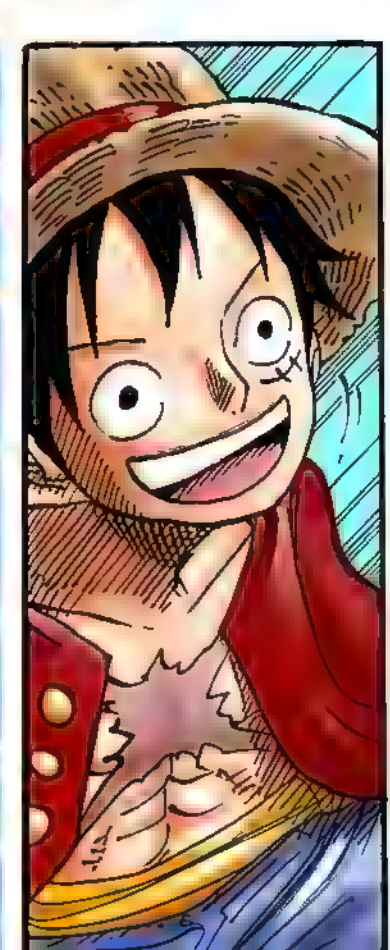
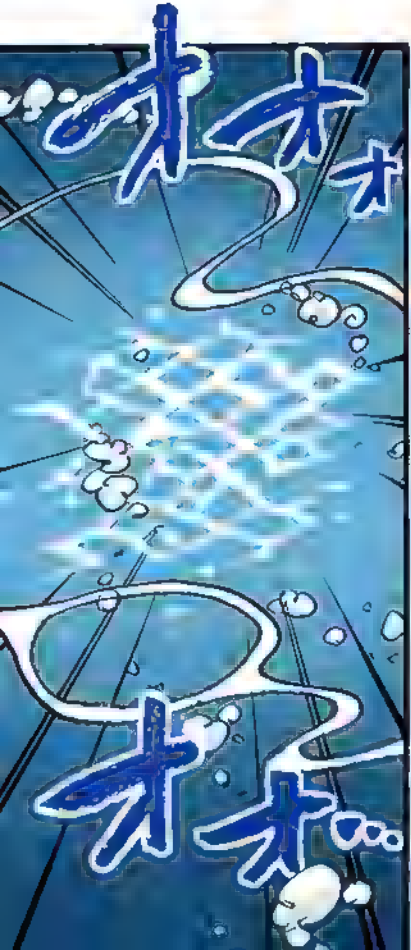
ooo
SEAS!

ENDLESS,
AIMLESS,
THIS STORY
ON THE
UPROAR-
IOUS...

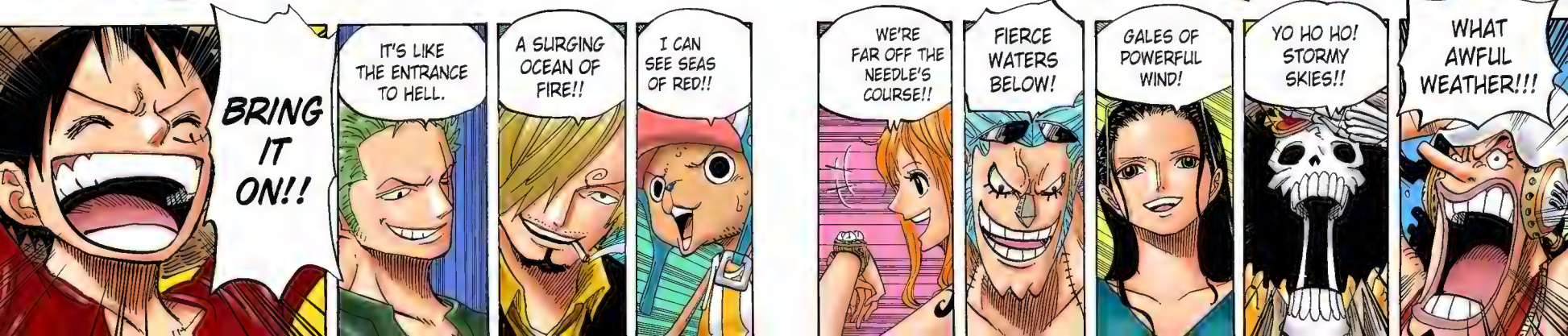
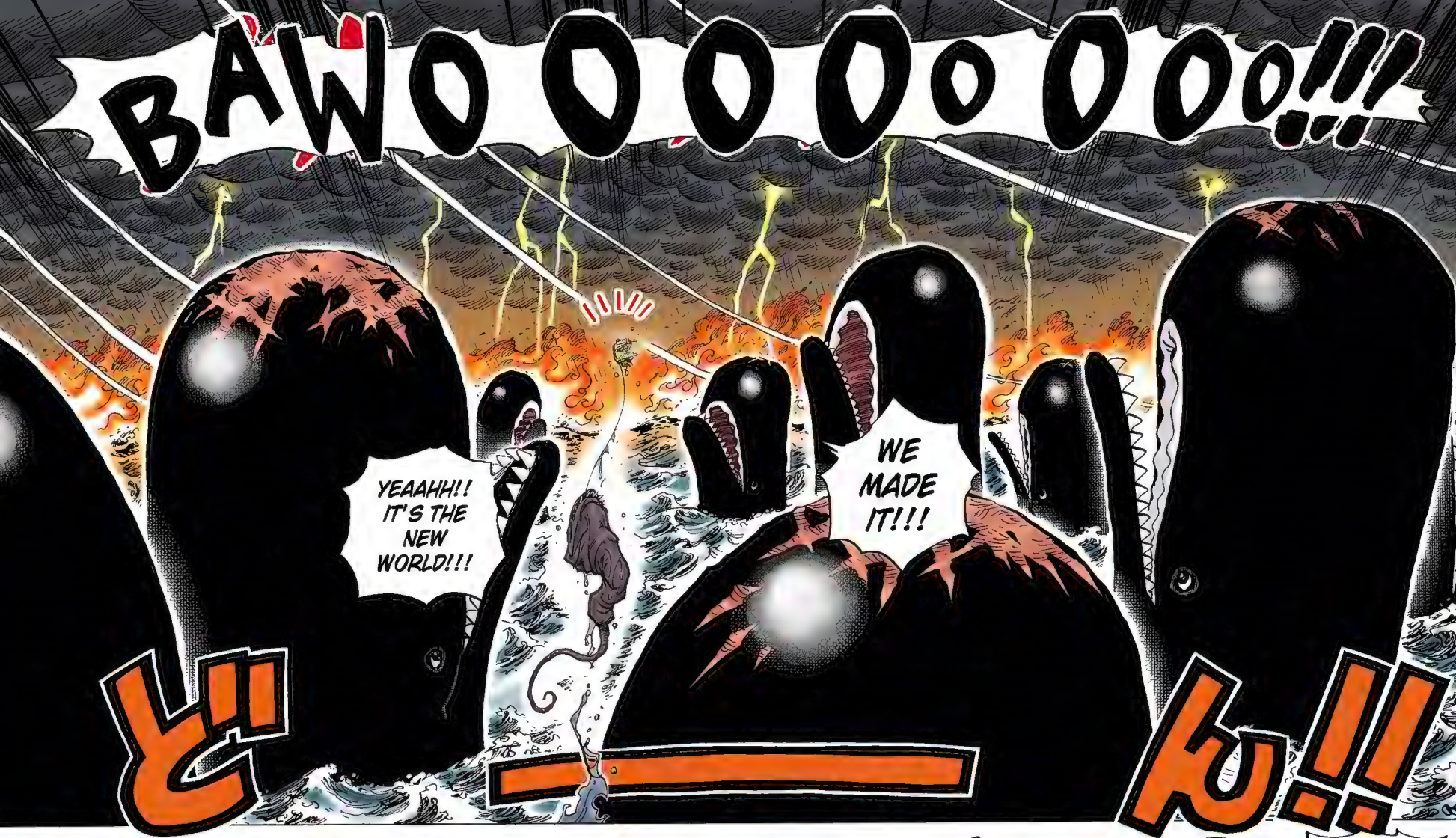
NO LONGER CAN
WE NOW SEE,
HANDS' SHADOWS
STILL WAVING
FREE. WHY WORRY,
THERE'S SURE
TO BE A MOONLIT
NIGHT AGAIN.

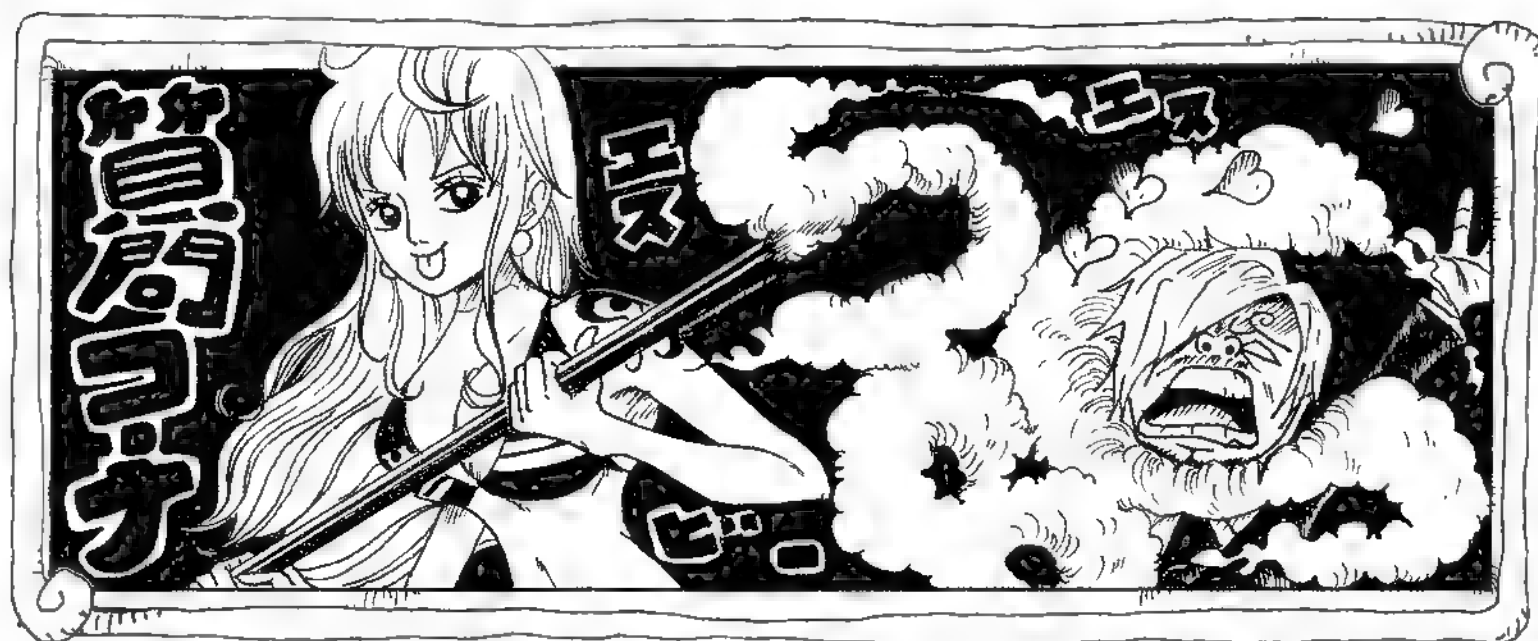


GATHER UP ALL
OF THE CREW!
TIME TO SHIP
OUT BINKS'S
BREW! COULD BE
TODAY, COULD
BE TOMORROW.
TWILIGHT
DREAMING.



LOOK,
WE'RE ALMOST
TO THE
SURFACE!!





(Michi Nakahara, Tottori)

Q: Hello, Mr. Oda! When Sanji met the mermaids in Volume 62 and had a huge nosebleed, Chopper claimed he had "type-S" blood. Isn't that kinda weird? What other blood types are there? Give us the blood types of the entire crew while you're at it!

--Bepo



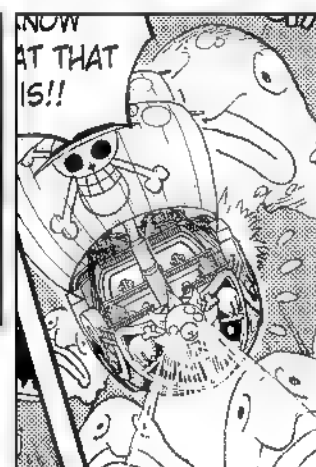
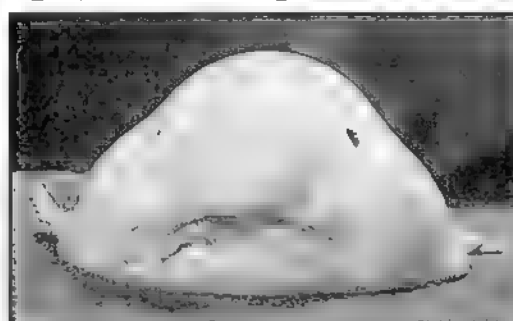
A: Okay, here.



They're mostly split between F, S, X and XF. But elsewhere around the world, blood types are known by different designations, so in some places they'd be considered types A, B, C, and so on.

Q: Odacchi!!!! Question!! Is this guy [➡] on p.55 of Volume 62 the same as this guy? [➡]

It is, isn't it?! When I looked up "hideous creatures," it turned up a picture of this guy ([➡])!!!! How did you find it, Odacchi? Were you looking up hideous creatures too? You must have a lot of free time...



--Now In Class

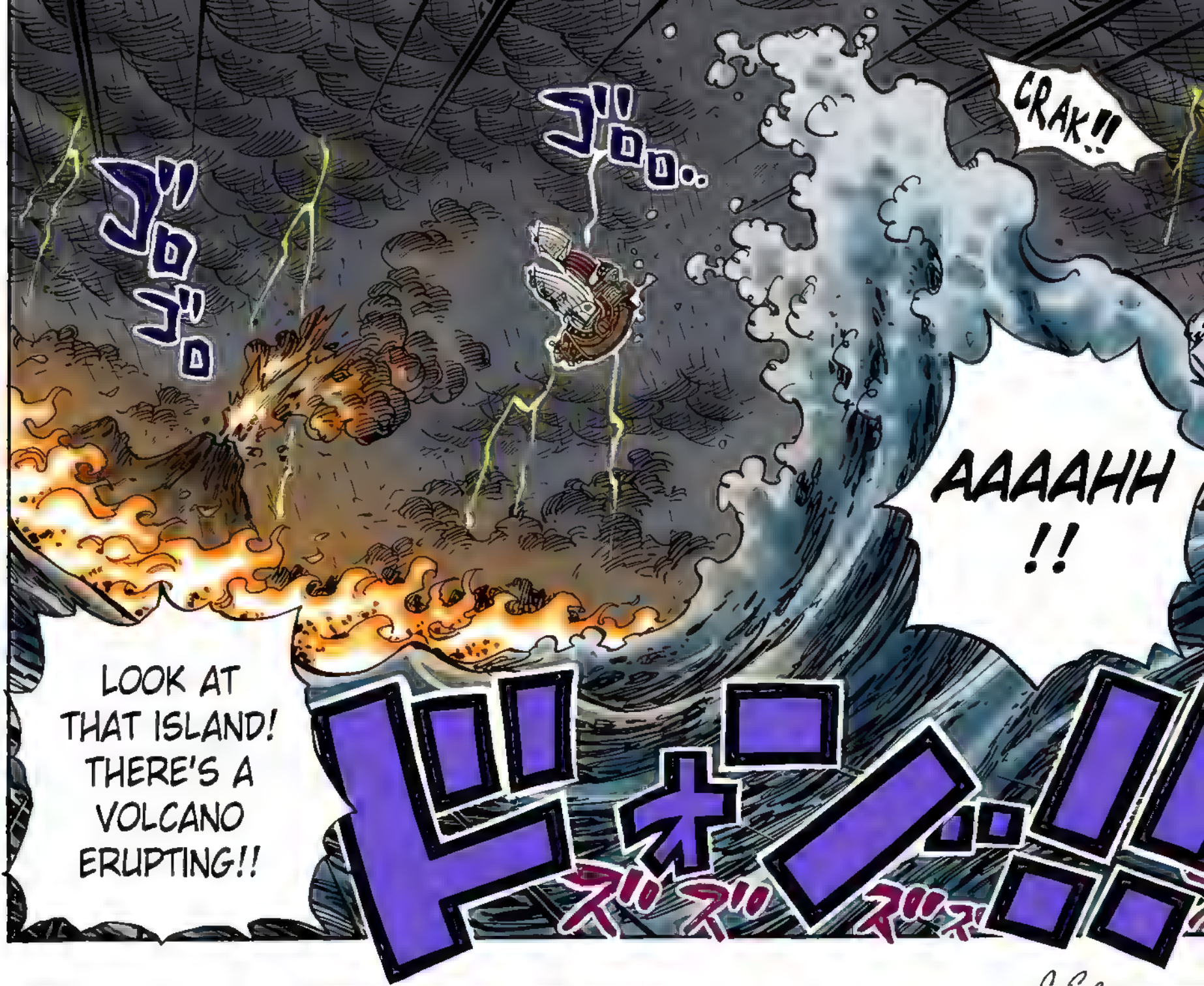
A: Yes, that's it. The very same. But I don't type in weird searches like that. Mine are way weirder. This creature is known as a BLOBfish, and you'll always see a picture of one in any BOOK on deep-sea fish. (Because it's so weird) Of course, they're not the size of ships, as they are in the story. It's a real deep-sea fish that grows to about a foot in length. It's also the same fish Luffy wanted to eat with mayonnaise just now in Chapter 654.

Chapter 655:

PUNK HAZARD



DECKS OF THE WORLD, VOL. 37 "WATER SEVEN—
GALLEY-LA COMPANY'S GENIUS 10-YEAR-OLD SECRETARY"



LOOK AT
THAT ISLAND!
THERE'S A
VOLCANO
ERUPTING!!



WE CAN SEE IT
ALREADY, SO WE
DON'T NEED ANY
NEEDLES!!

WHO CARES?!
WE'RE
GETTING OFF
THERE!!

WE CAN'T!
THERE'S NO
WAY WE CAN
GET ANY
CLOSER!!

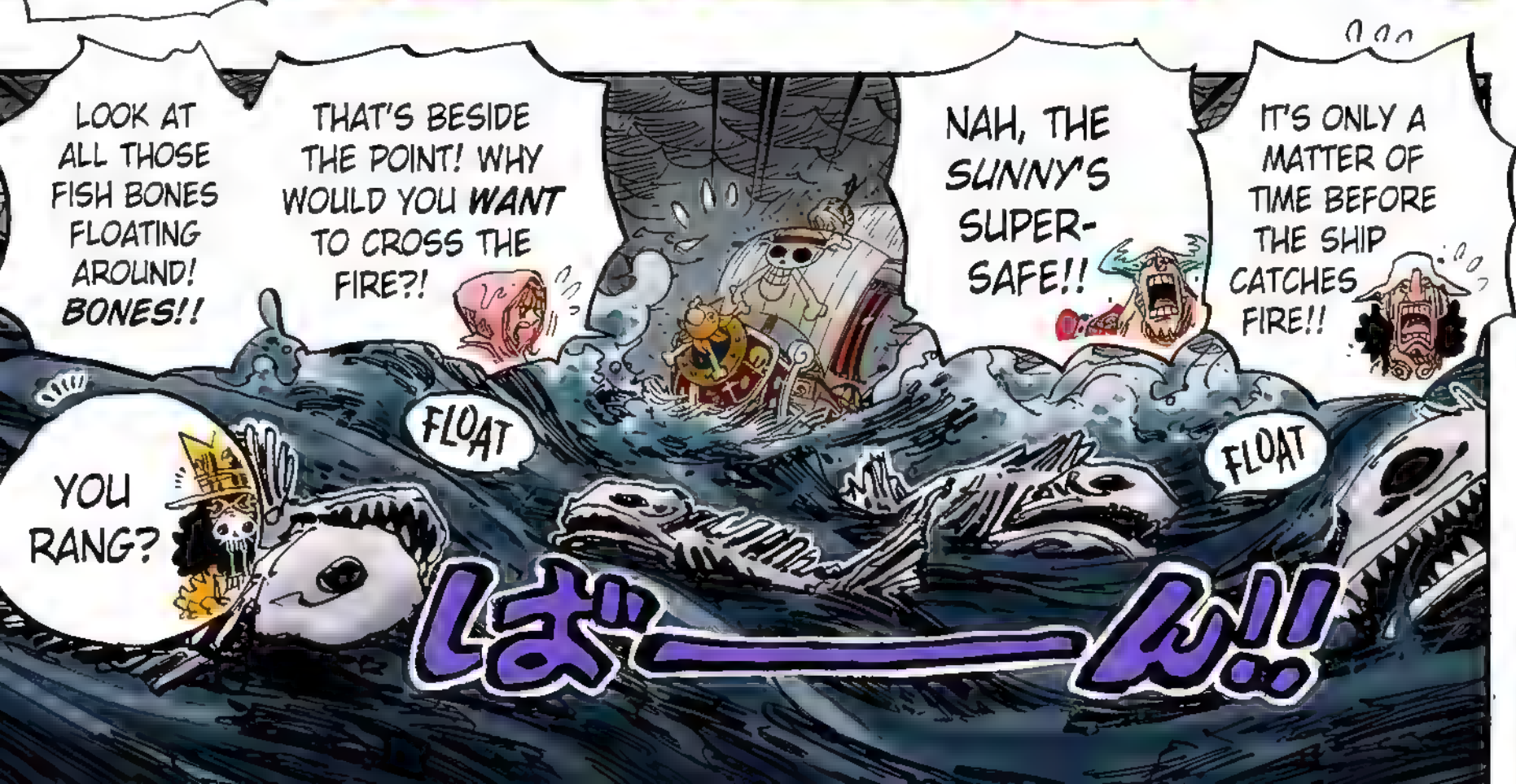
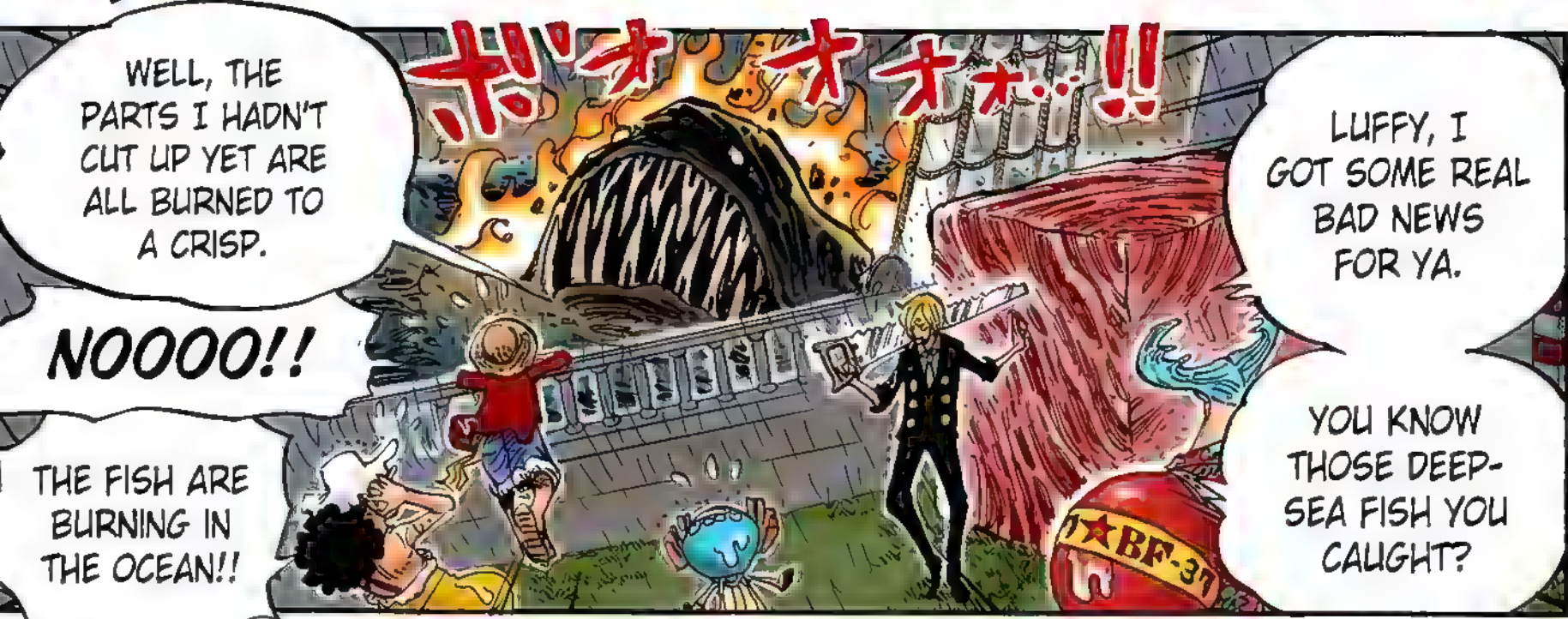
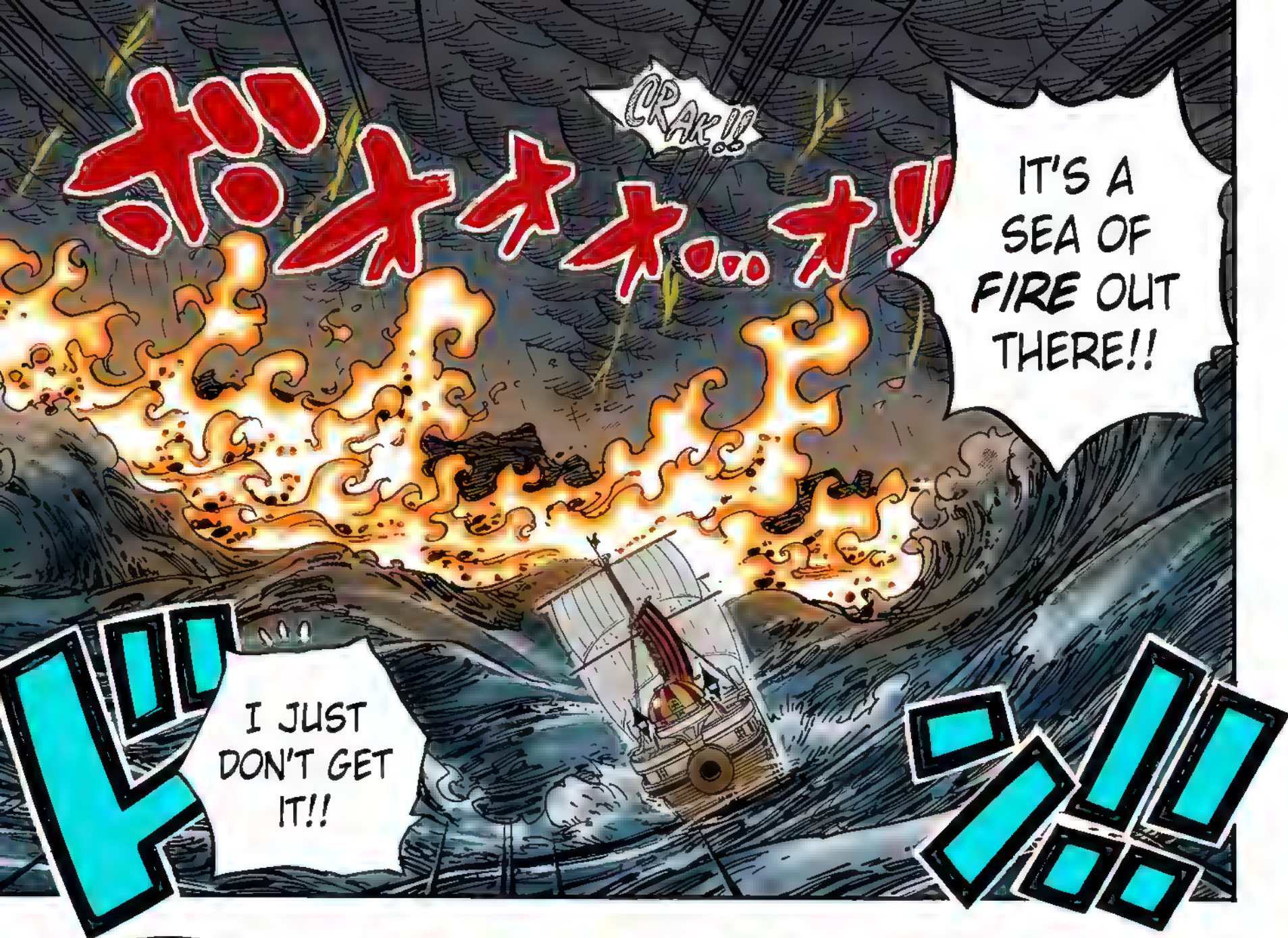


WE HAVE THREE
NEEDLES, AND
NONE OF THEM
ARE POINTING TO
THAT ISLAND!!

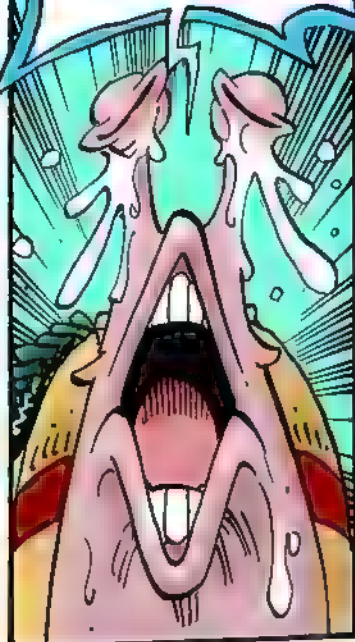
YOU HAVE
TO LISTEN TO
ME, LUFFY!!

THIS IS
WEIRD AND
DANGEROUS,
EVEN FOR THE
NEW WORLD!!

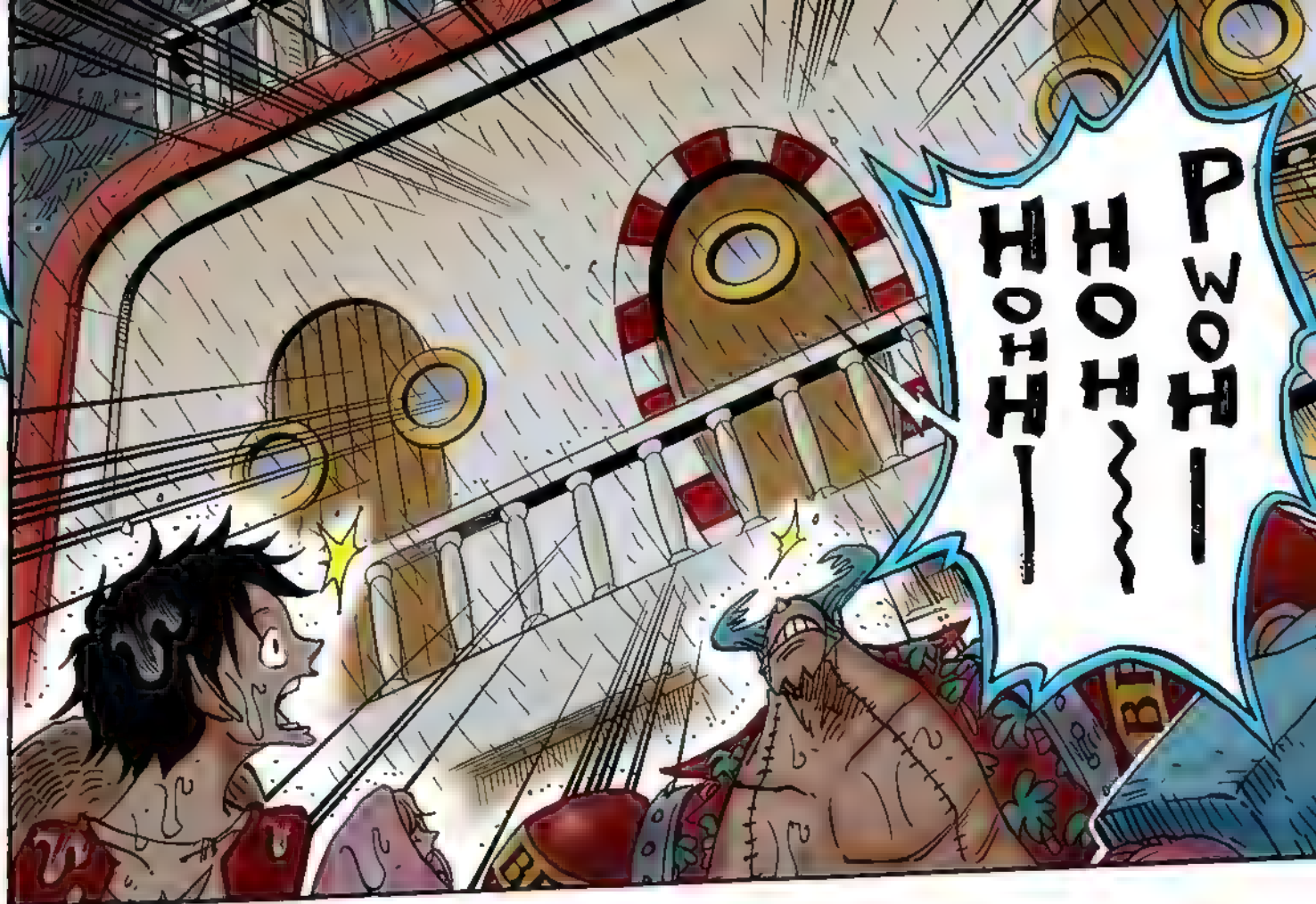
SAFE TRAVELS,
FRIENDS AND
FAMILY OF
LABOON!!



PWOHHH
HOH HOH
~~~~~



HHOHH  
HOHH  
~~~~~



THAT'S AN
EMERGENCY ALERT,
DUMMY! SOMEONE'S
PUT OUT AN S.O.S.!

WHAT'S WRONG,
BUDDY? YOU GOT
A TUMMY ACHE?!

WHOA, WHAT'S
THE DEAL? THE
TRANSPONDER
SNAIL'S CRYING!!



SO IF I PICK UP
THE CALL, WE CAN
REACH THEM?



HHOHH
HOHH
~~~~~

IF YOU PICK IT  
UP AND THEY TRACE  
THE SIGNAL, THEY'LL  
KNOW WHERE  
WE ARE!

IT'S LIKELY  
TO BE A TRAP  
SET BY THE  
NAVY!

STOP,  
LUFFY!

GOOD  
THINKING,  
ROBIN! WE  
HAVE TO  
THINK HARD  
BEFORE WE--

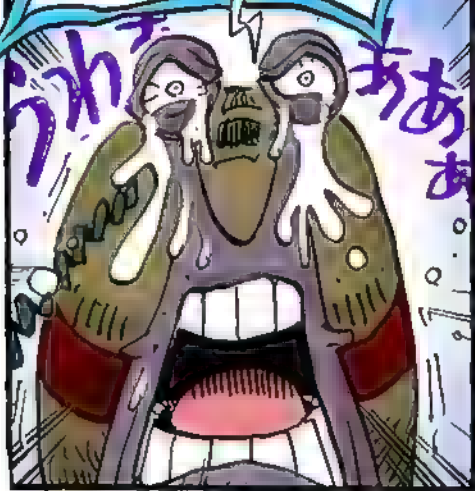


THE  
MAJORITY OF  
EMERGENCY  
ALERTS CAN'T  
BE TRUSTED!





HELP  
MEEE!!



NOT SO FAST!  
DON'T TELL  
THEM EVERY-  
THING!!

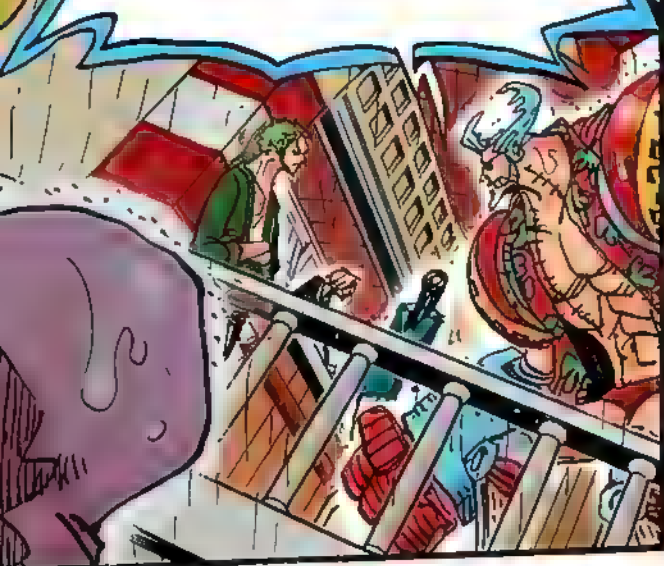


FUTURE  
PIRATE  
KING!!

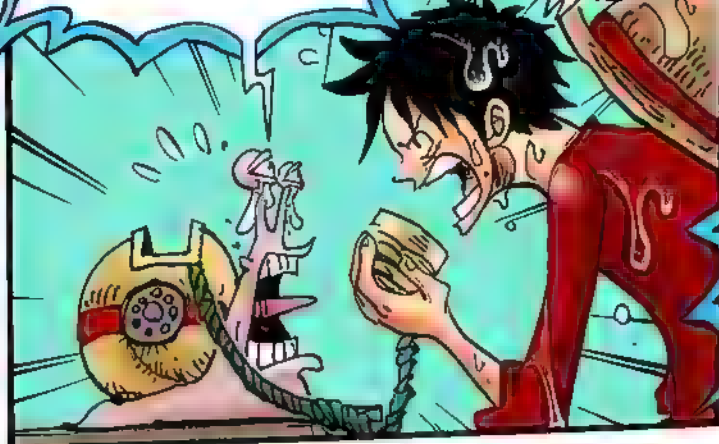
HELLO?  
LUFFY,  
SPEAKING!

CLICK!

WE'RE  
BEING KILLED BY  
A SAMURAI!!  
HUFF, HUFF...



ALL MY  
PEOPLE... CUT  
DOWN, ONE  
AFTER THE  
OTHER...



NO, I AIN'T  
YOUR BOSS!  
IS IT COLD  
THERE?!



IT'S SO...  
COLD... IS THAT  
YOU... BOSS?!

...PLUNK  
HAZARD!!!



WHERE  
ARE  
YOU?!

HEY!  
WHAT'S  
YOUR  
NAME?!



SOMEONE,  
HELP... WE'RE  
TRAPPED HERE  
ON...



AAAAH!!  
HE'S DEAD!!

AAAAGH  
!!



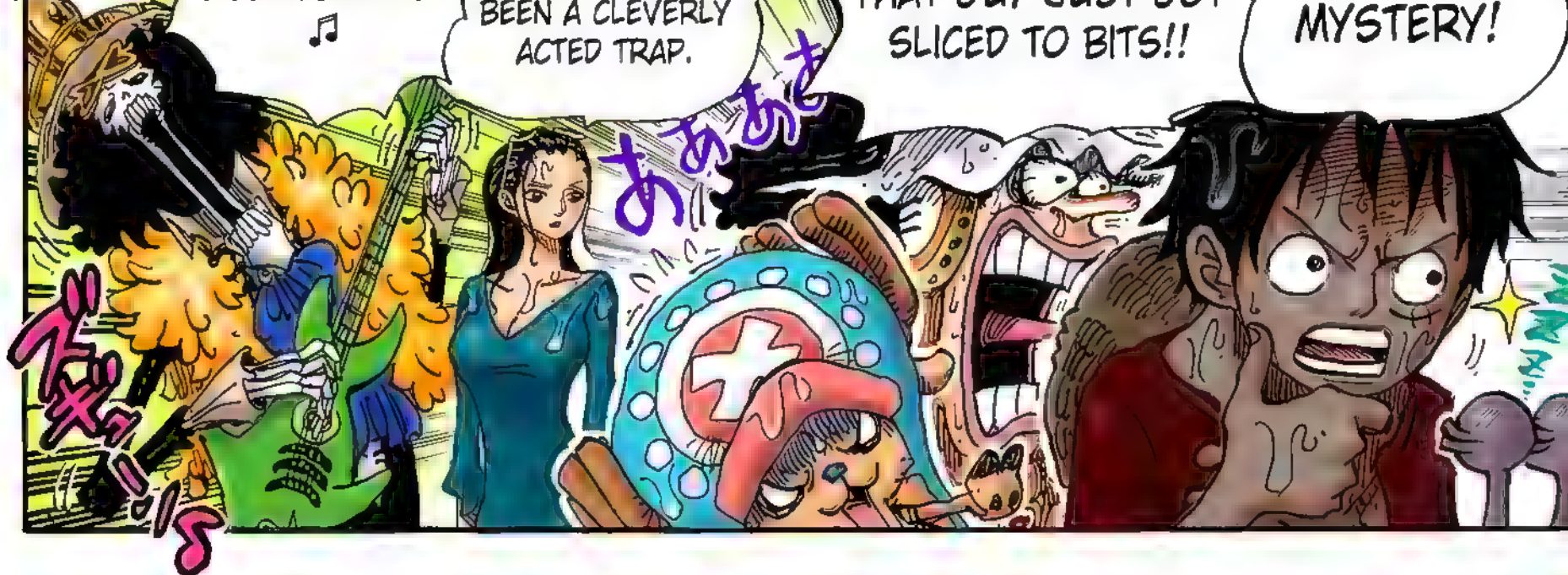
C'MON  
!!

CALM DOWN,  
EVERYBUDDY!

LET'S NOT  
FORGET, THAT  
COULD HAVE  
BEEN A CLEVERLY  
ACTED TRAP.

THERE'S NO  
MYSTERY ABOUT IT!!  
THAT GUY JUST GOT  
SLICED TO BITS!!

HMM...  
I SMELL A  
MYSTERY!



AND  
THESE  
SAMURAI  
ARE SO  
POWER-  
FUL...

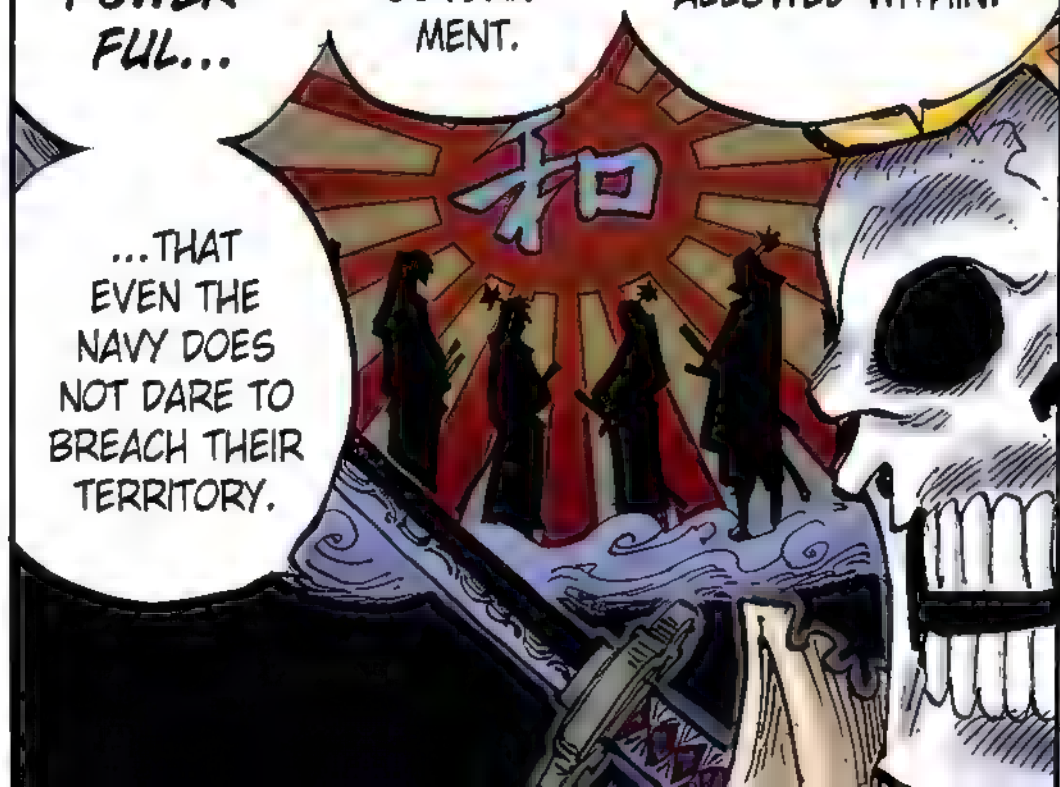
THEY  
AREN'T EVEN  
AFFILIATED  
WITH THE  
WORLD  
GOVERN-  
MENT.

WANO IS A  
NATION WITH  
CLOSED BORDERS--  
NO OUTSIDERS ARE  
ALLOWED WITHIN.

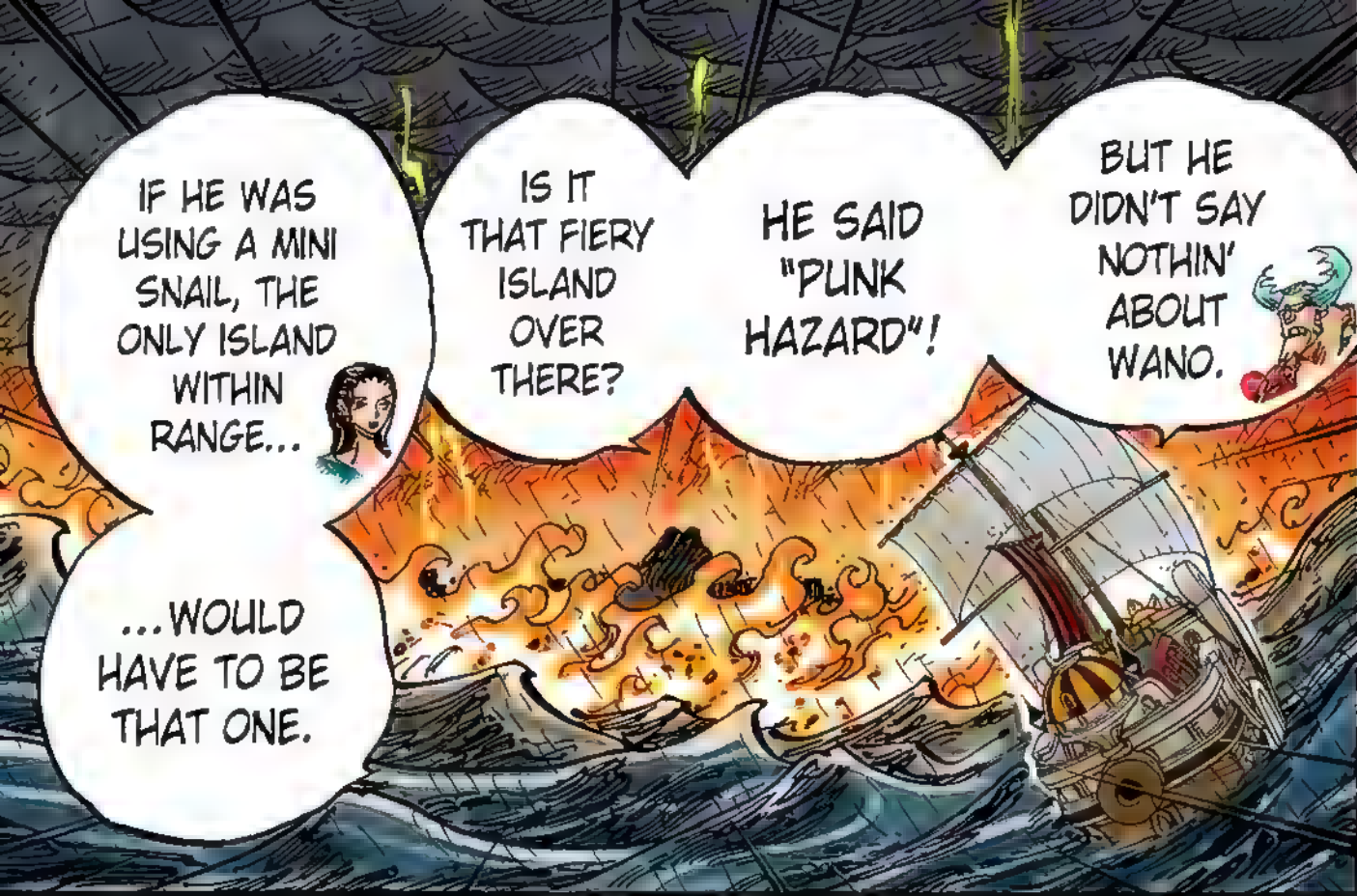
INDEED. SAMURAI  
IS THE TITLE OF  
THE SWORDSMEN  
FROM THE LAND  
OF WANO.

SAMURAI,  
HUH?  
SOUNDS  
FAMILIAR,  
BROOK.

...THAT  
EVEN THE  
NAVY DOES  
NOT DARE TO  
BREACH THEIR  
TERRITORY.







IF HE WAS  
USING A MINI  
SNAIL, THE  
ONLY ISLAND  
WITHIN  
RANGE...

IS IT  
THAT FIERY  
ISLAND  
OVER  
THERE?

HE SAID  
"PUNK  
HAZARD"!

BUT HE  
DIDN'T SAY  
NOTHIN'  
ABOUT  
WANO.

...WOULD  
HAVE TO BE  
THAT ONE.



I'VE NEVER  
EVEN HEARD  
OF SUCH A  
COUNTRY...



SAMURAI  
ARE  
SCARYYYY  
!!

IT'S  
PROBABLY  
TOO LATE  
FOR HIM!!

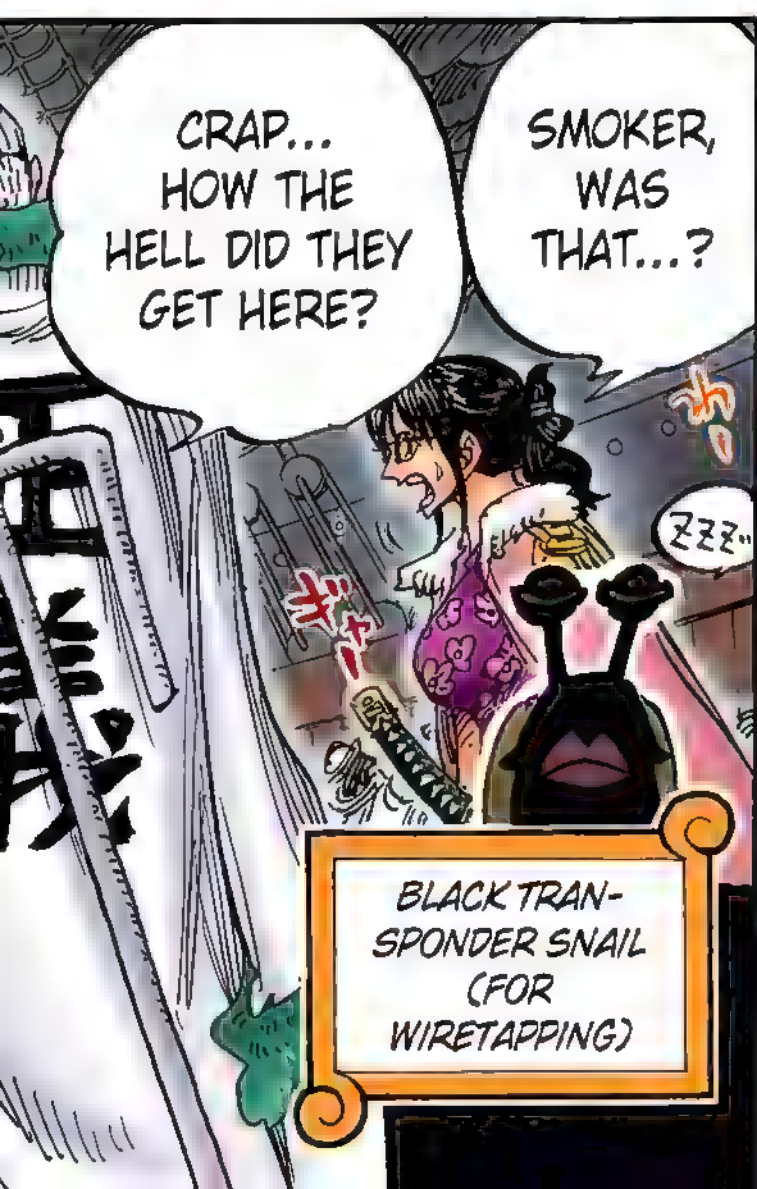
NOOOO  
!!

ばーん!!

THAT  
SETTLES IT!  
WE'RE GOIN'  
TO RESCUE  
THAT DUDE!!

I'M  
SCARED  
TOO!

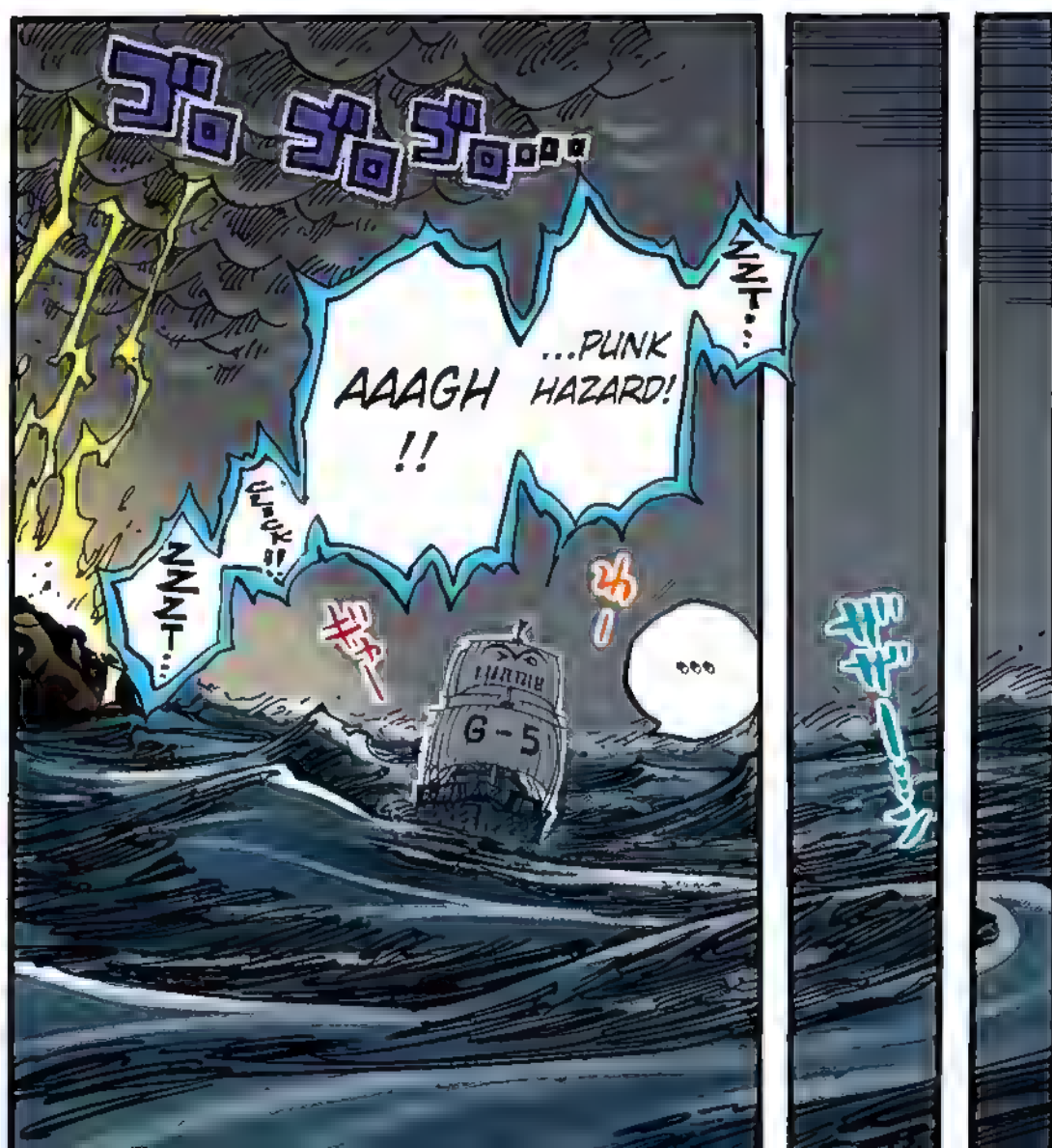
ぎゃああああああ...



CRAP...  
HOW THE  
HELL DID THEY  
GET HERE?

SMOKER,  
WAS  
THAT...?

BLACK TRAN-  
SPONDER SNAIL  
(FOR  
WIRETAPPING)



AAAGH  
!!

...PUNK  
HAZARD!

ゴゴゴ...

ズツ...

クク...

ナン...

ザザザ...



KNOCK  
THAT OFF,  
RIGHT THIS  
INSTANT!!

BWA  
HA  
HA!!

YEOW! IT  
BURNS, IT  
BURNS!!

...UNDER  
NORMAL  
CIRCUM-  
STANCES,  
THAT IS.

WELL, WE  
HAD A ONE-  
IN-THREE  
CHANCE...

DON'T  
BULLY THE  
PIRATES!

THERE ARE THREE  
PLACES THE NEEDLES  
INDICATE AFTER FISH-MAN  
ISLAND. RISKY RED ISLAND,  
RAIJIN ISLAND, AND  
MISTORIA ISLAND.

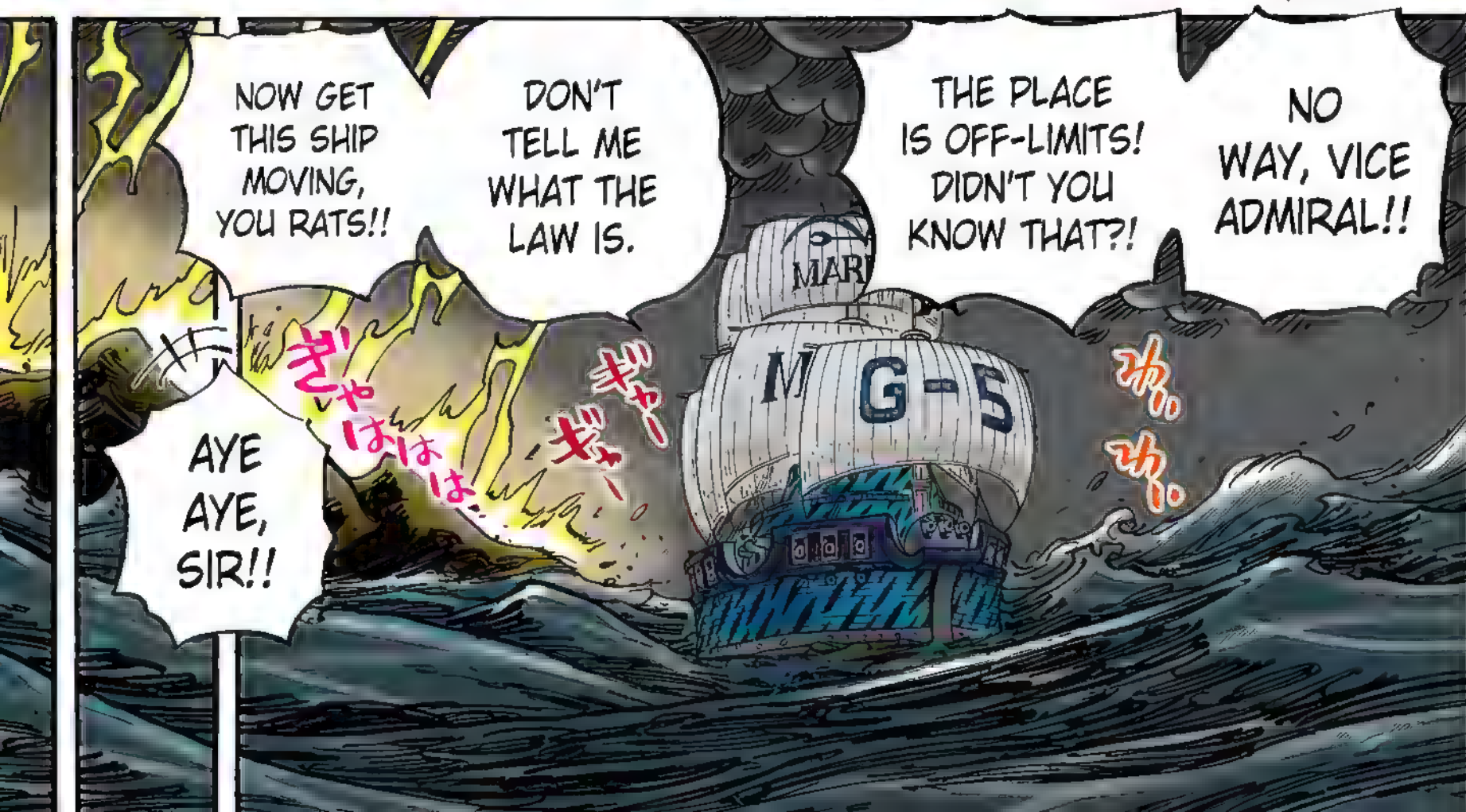
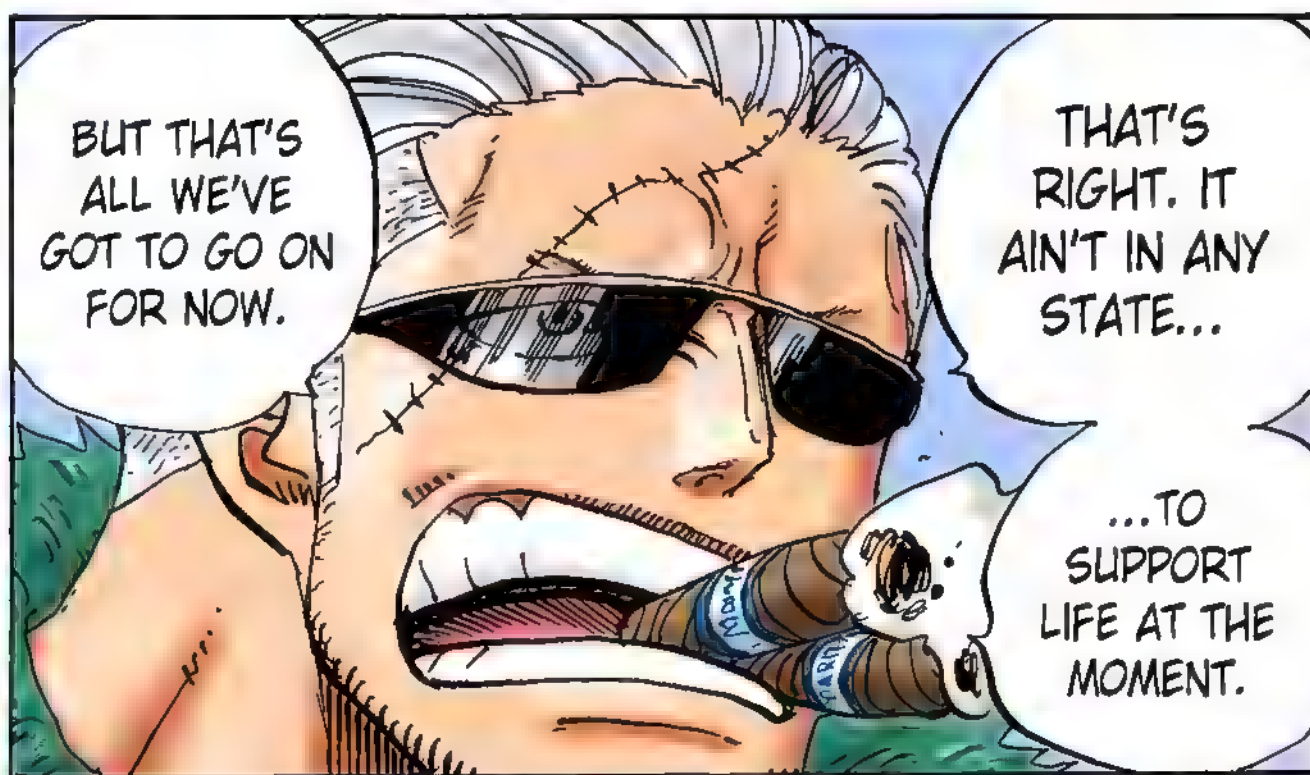
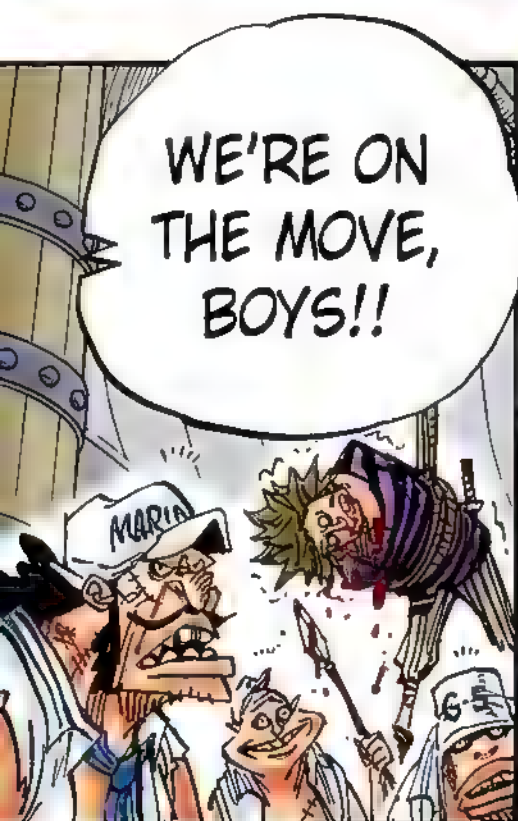
STRAW HAT WAS  
BOUND TO CHOOSE  
RAIJIN ISLAND, THE  
DESTINATION WITH THE  
BUMPIEST NEEDLE...

BUT THEN  
HE GOES AND  
IGNORES ALL  
OF THEM!

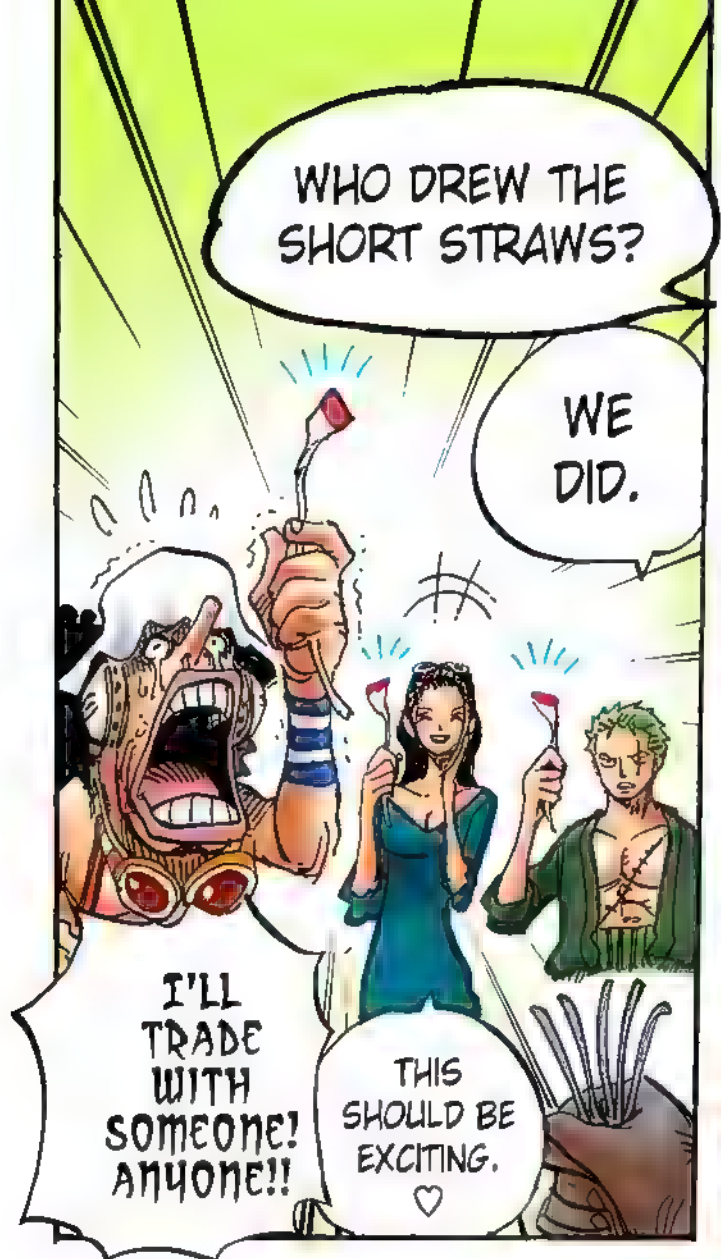
...OR SO I  
THOUGHT.

GRAND LINE  
NAVAL BASE 5  
G-5 VICE ADMIRAL  
WHITE CHASE  
SMOKER









WHO DREW THE  
SHORT STRAWS?

WE  
DID.

I'LL  
TRADE  
WITH  
SOMEONE!  
ANYONE!!

THIS  
SHOULD BE  
EXCITING.  
♡

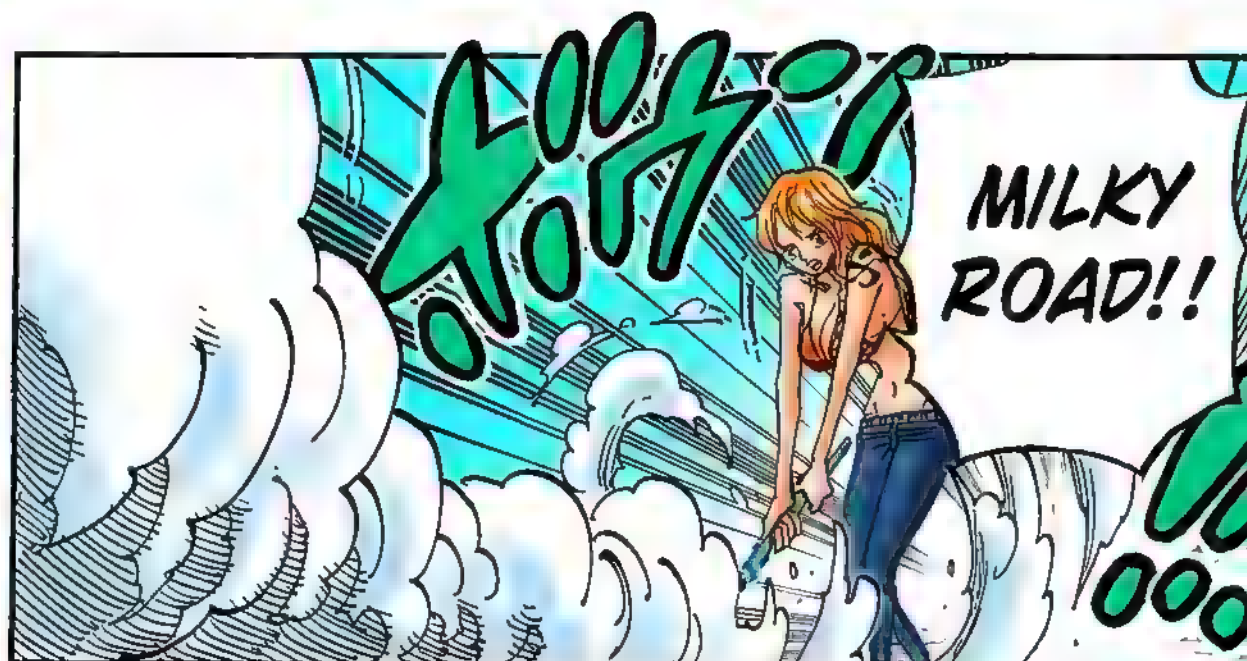


WOOHOO!  
I CAN'T  
WAIT!!

HERE WE  
GO! FRESH  
DEEP-SEA FISH  
LUNCHES!!



OOOOOH!!



MILKY  
ROAD!!

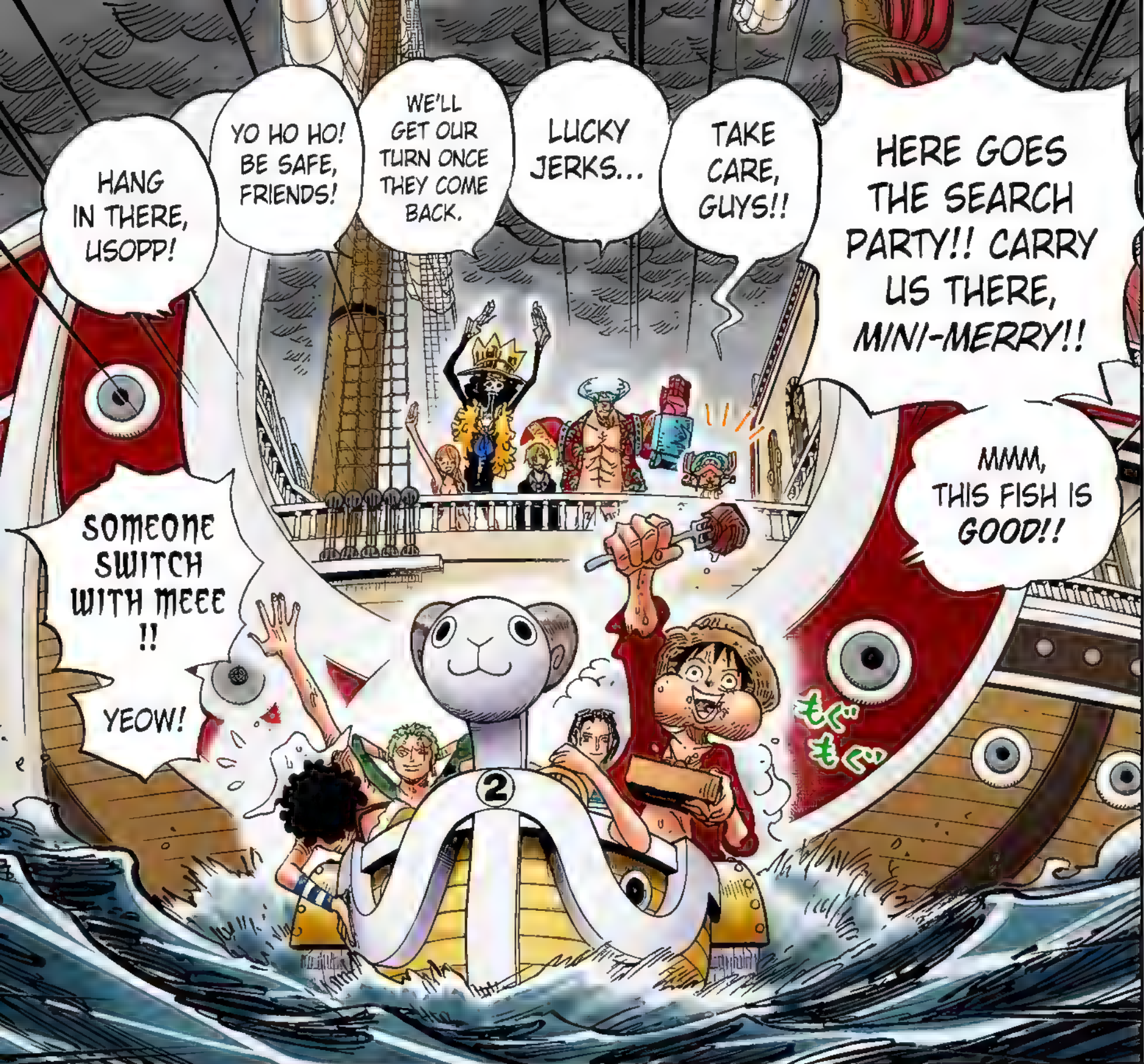


YOU CAN  
MAKE THOSE  
SKYPIEA THINGS  
NOW?!

SWEET! A  
PATH OF  
CLOUDS!

YEP!♡ BUT  
THEY'RE STILL  
CLOUDS, SO  
HURRY UP BEFORE  
THEY DISSIPATE!





HANG  
IN THERE,  
USOPP!

YO HO HO!  
BE SAFE,  
FRIENDS!

WE'LL  
GET OUR  
TURN ONCE  
THEY COME  
BACK.

LUCKY  
JERKS...

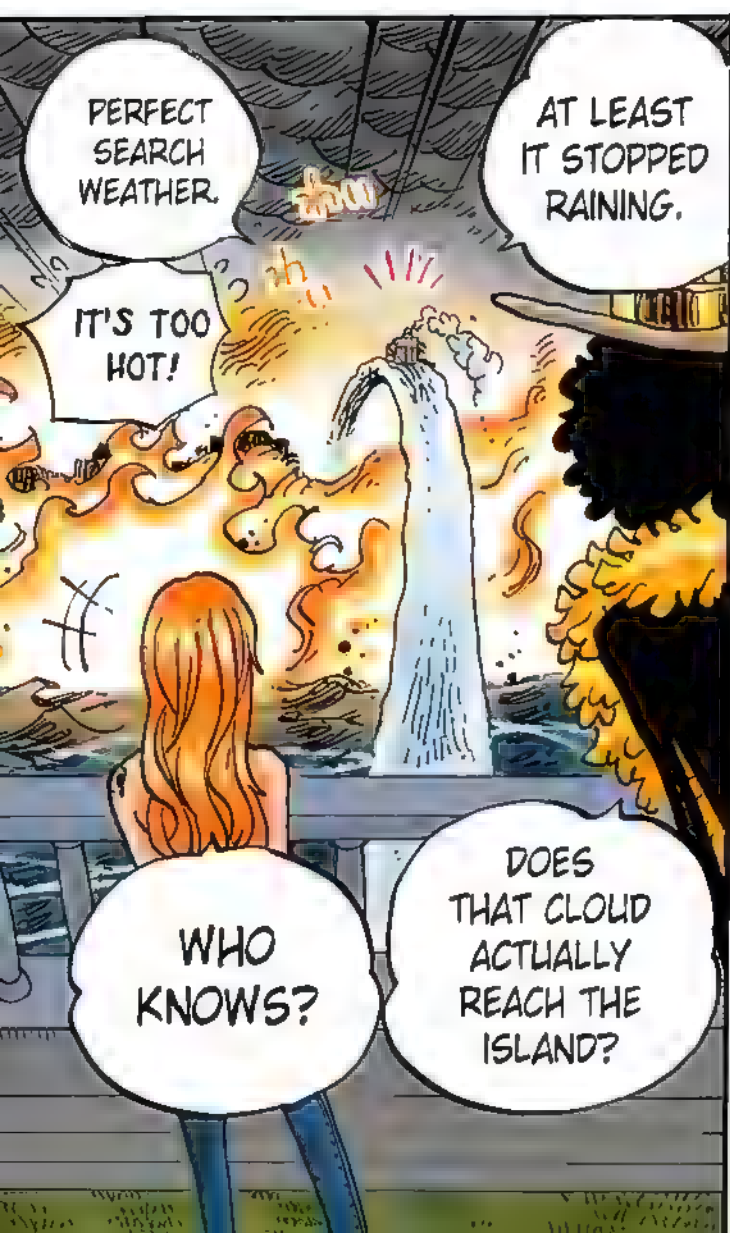
TAKE  
CARE,  
GUYS!!

HERE GOES  
THE SEARCH  
PARTY!! CARRY  
US THERE,  
MINI-MERRY!!

SOMEONE  
SWITCH  
WITH MEEE  
!!

YEOW!

MMM,  
THIS FISH IS  
GOOD!!



PERFECT  
SEARCH  
WEATHER.

AT LEAST  
IT STOPPED  
RAINING.

IT'S TOO  
HOT!

WHO  
KNOWS?

DOES  
THAT CLOUD  
ACTUALLY  
REACH THE  
ISLAND?

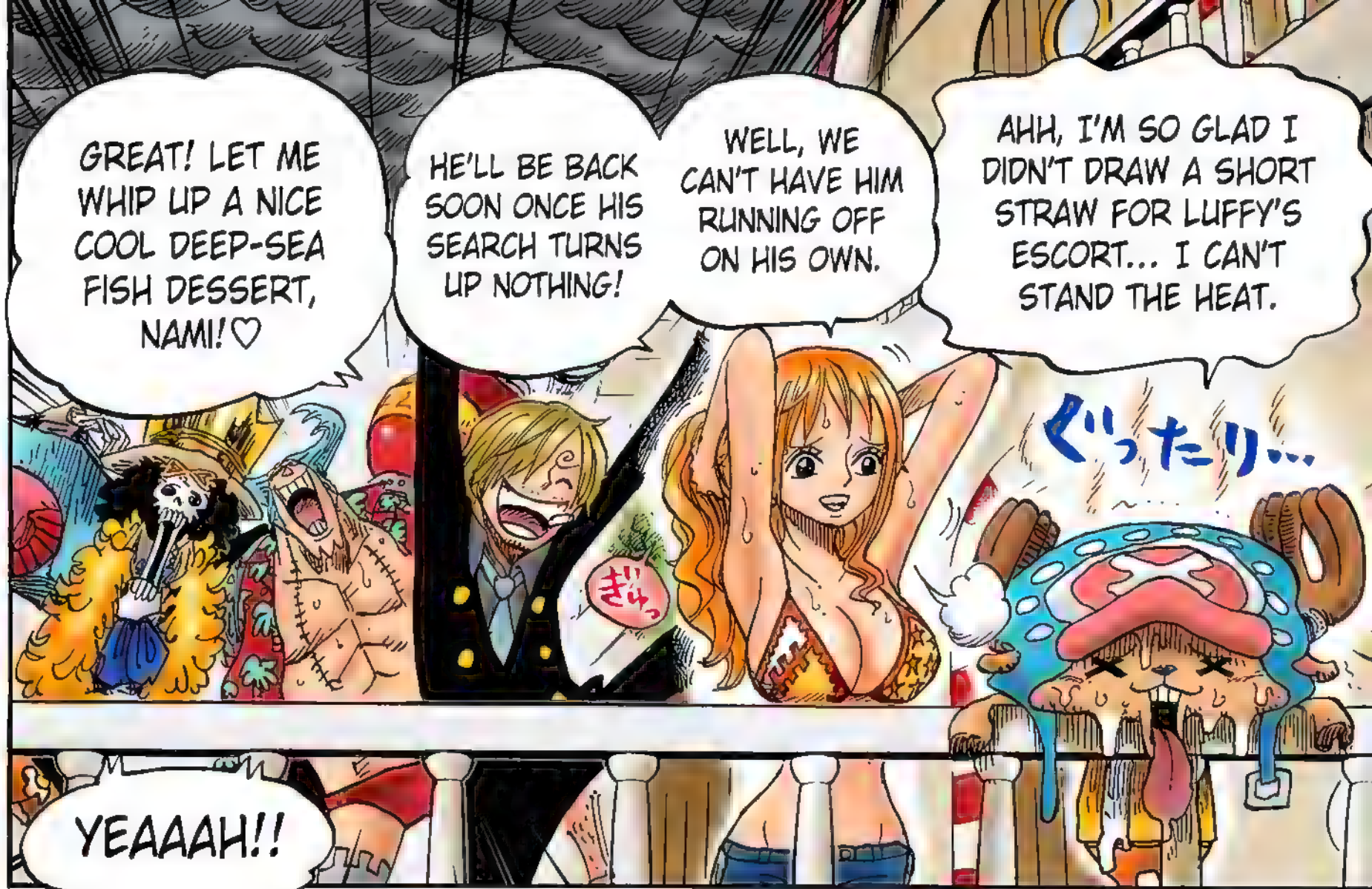


ARE WE GOING  
TO BE ABLE TO  
TAKE THESE  
CLOUDS ON THE  
WAY BACK?

LOOK, WE'RE  
PASSING OVER  
THE FIRE!!

WHOA,  
WE'RE  
GOIN' UP!  
WHEEE!!





GREAT! LET ME WHIP UP A NICE COOL DEEP-SEA FISH DESSERT, NAMI!♡

HE'LL BE BACK SOON ONCE HIS SEARCH TURNS UP NOTHING!

WELL, WE CAN'T HAVE HIM RUNNING OFF ON HIS OWN.

AHH, I'M SO GLAD I DIDN'T DRAW A SHORT STRAW FOR LUFFY'S ESCORT... I CAN'T STAND THE HEAT.

ぐったり...

YEAAAH!!



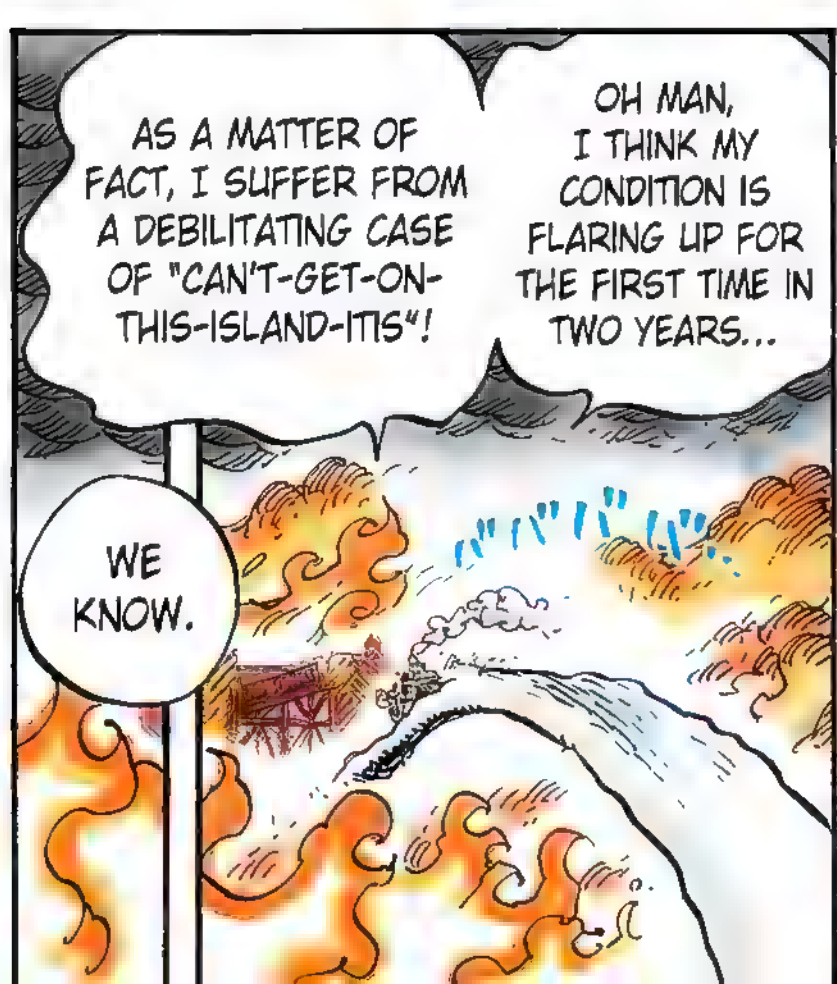
I BET THAT CALL WE GOT WAS COMING FROM SOME OTHER ISLAND, FARTHER AWAY. RIGHT, ROBIN?

...BUT NO ONE CAN LIVE IN THIS ENVIRONMENT NOW!!

I'M TELLING YOU, THERE MIGHT HAVE BEEN PEOPLE HERE ONCE...

HEY, CHECK IT OUT! THERE'S THE ENTRANCE!

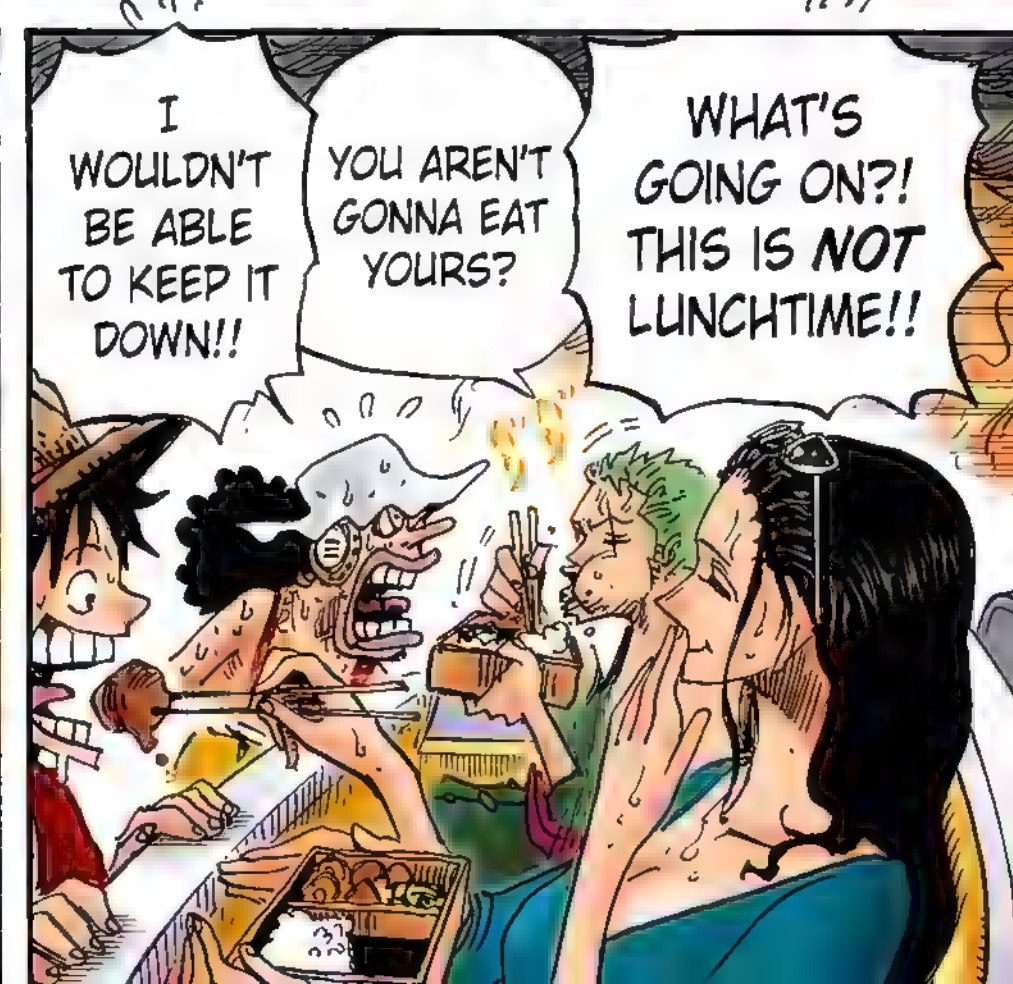
THE FISH LOOKED UGLY, BUT IT TASTES QUITE GOOD.♡



AS A MATTER OF FACT, I SUFFER FROM A DEBILITATING CASE OF "CAN'T-GET-ON-THIS-ISLAND-ITIS"!

OH MAN, I THINK MY CONDITION IS FLARING UP FOR THE FIRST TIME IN TWO YEARS...

WE KNOW.

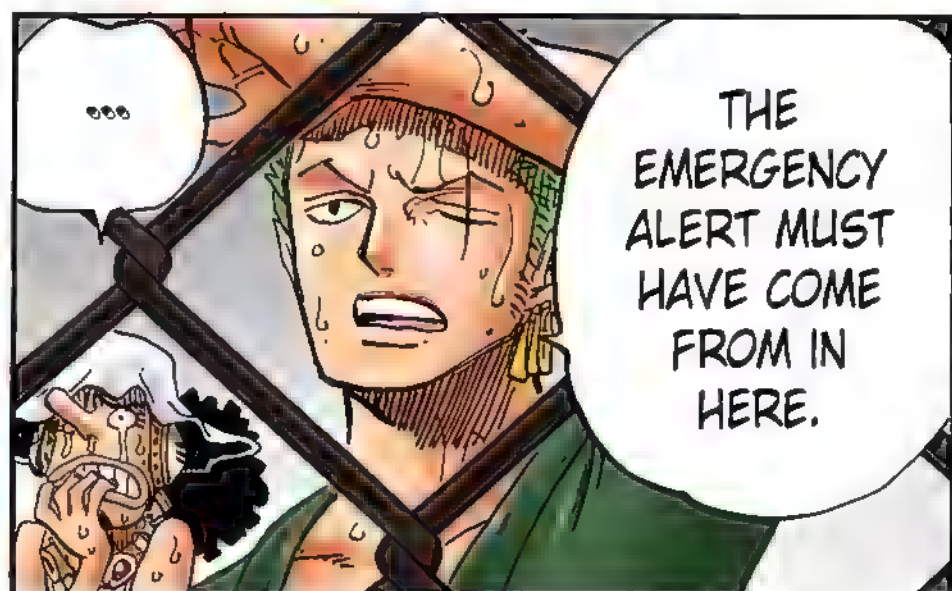
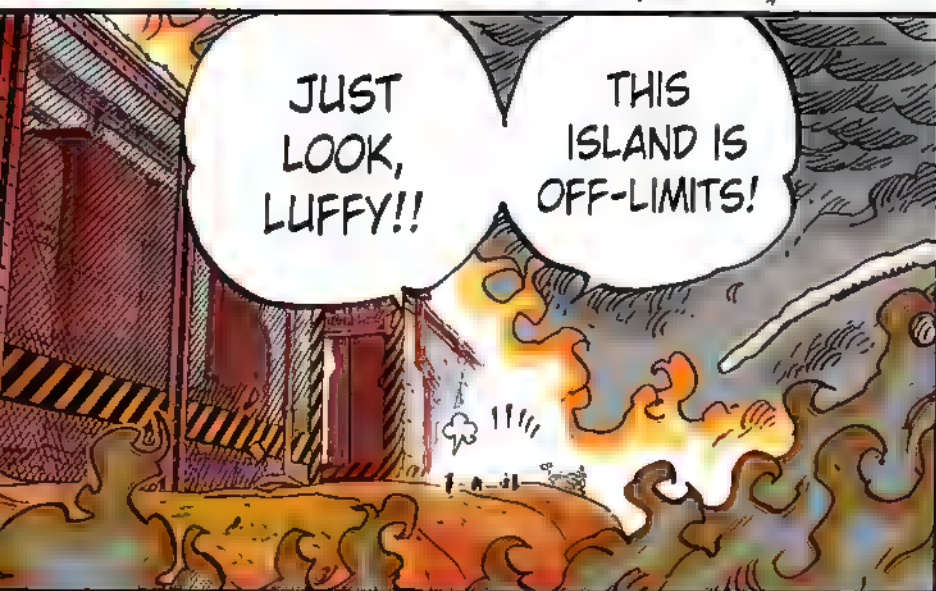
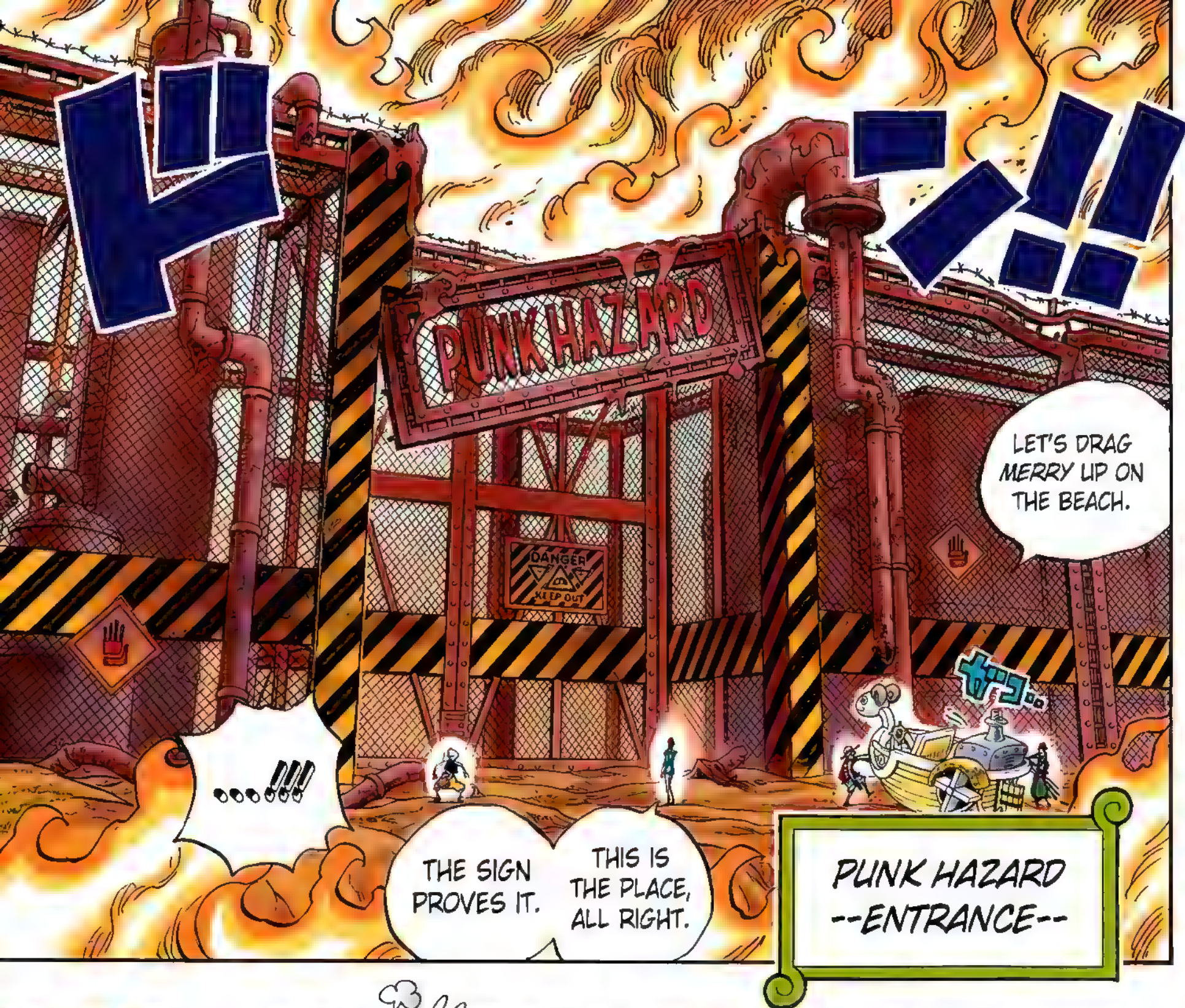


I WOULDN'T BE ABLE TO KEEP IT DOWN!!

YOU AREN'T GONNA EAT YOURS?

WHAT'S GOING ON?! THIS IS NOT LUNCHTIME!!







WAIT,  
PIRATES ARE  
CRIMINALS.

THINK ABOUT  
THIS! YOU'RE  
COMMITTING  
A CRIME!!

IT DOESN'T SEEM  
AS THOUGH THIS  
ISLAND WAS ORIGINALLY  
ON FIRE... WAS THERE  
SOME DISASTER? AN  
ACCIDENT?

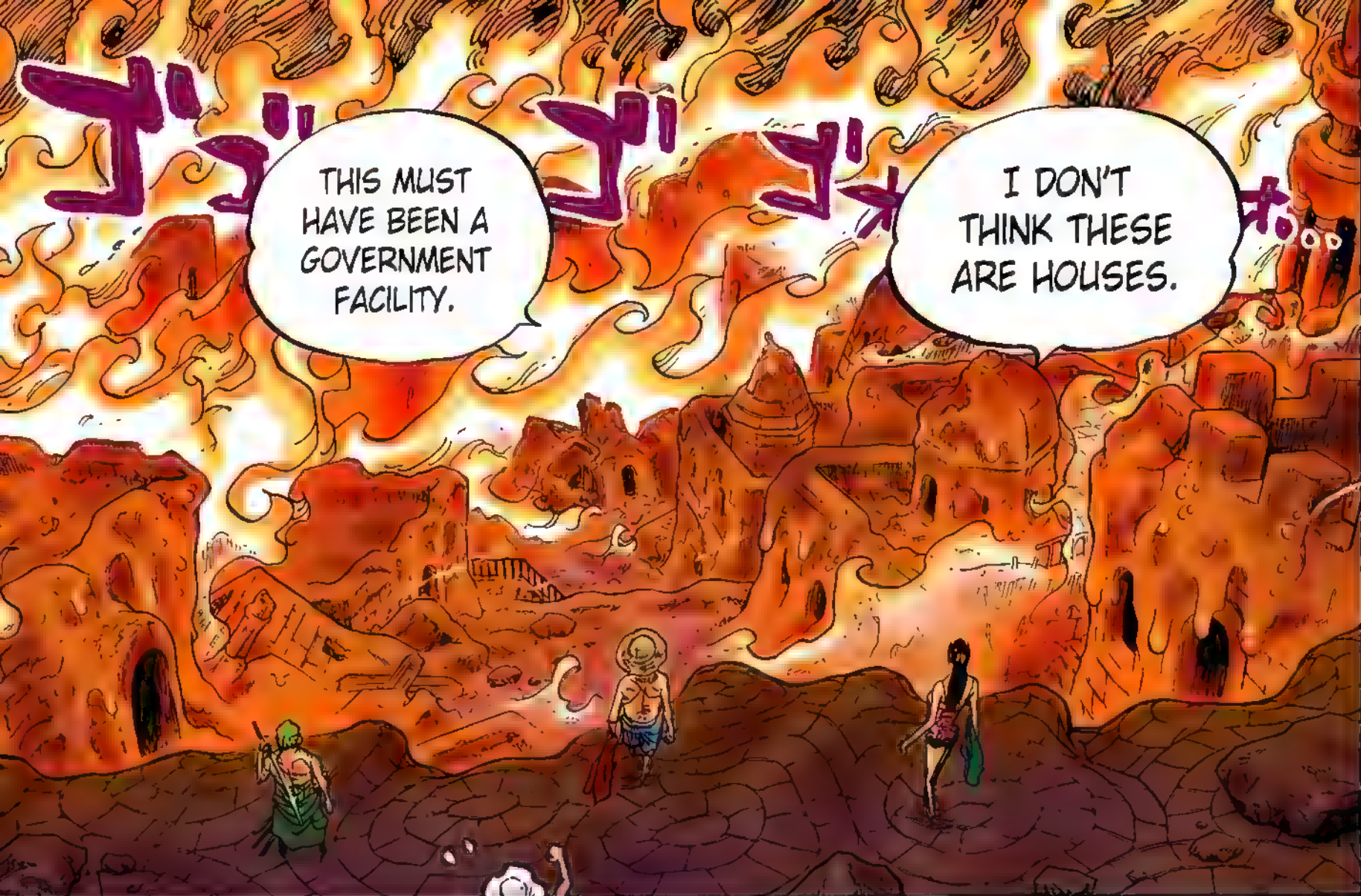
THE  
ENTIRE PLACE  
IS BURNING  
UP...

OKAY, BUT I  
WARNED YOU! YOU  
WANT TO PICK A  
FIGHT WITH THE  
GOVERNMENT?!

WAIT, WE  
ALREADY  
ARE.

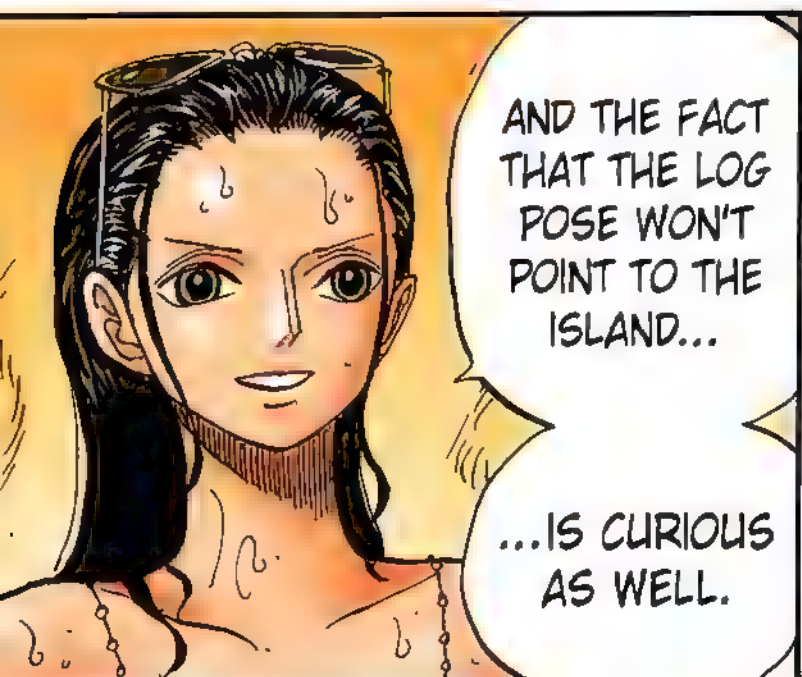
MAN,  
IT'S SO HOT  
HERE!





THIS MUST  
HAVE BEEN A  
GOVERNMENT  
FACILITY.

I DON'T  
THINK THESE  
ARE HOUSES.



AND THE FACT  
THAT THE LOG  
POSE WON'T  
POINT TO THE  
ISLAND...

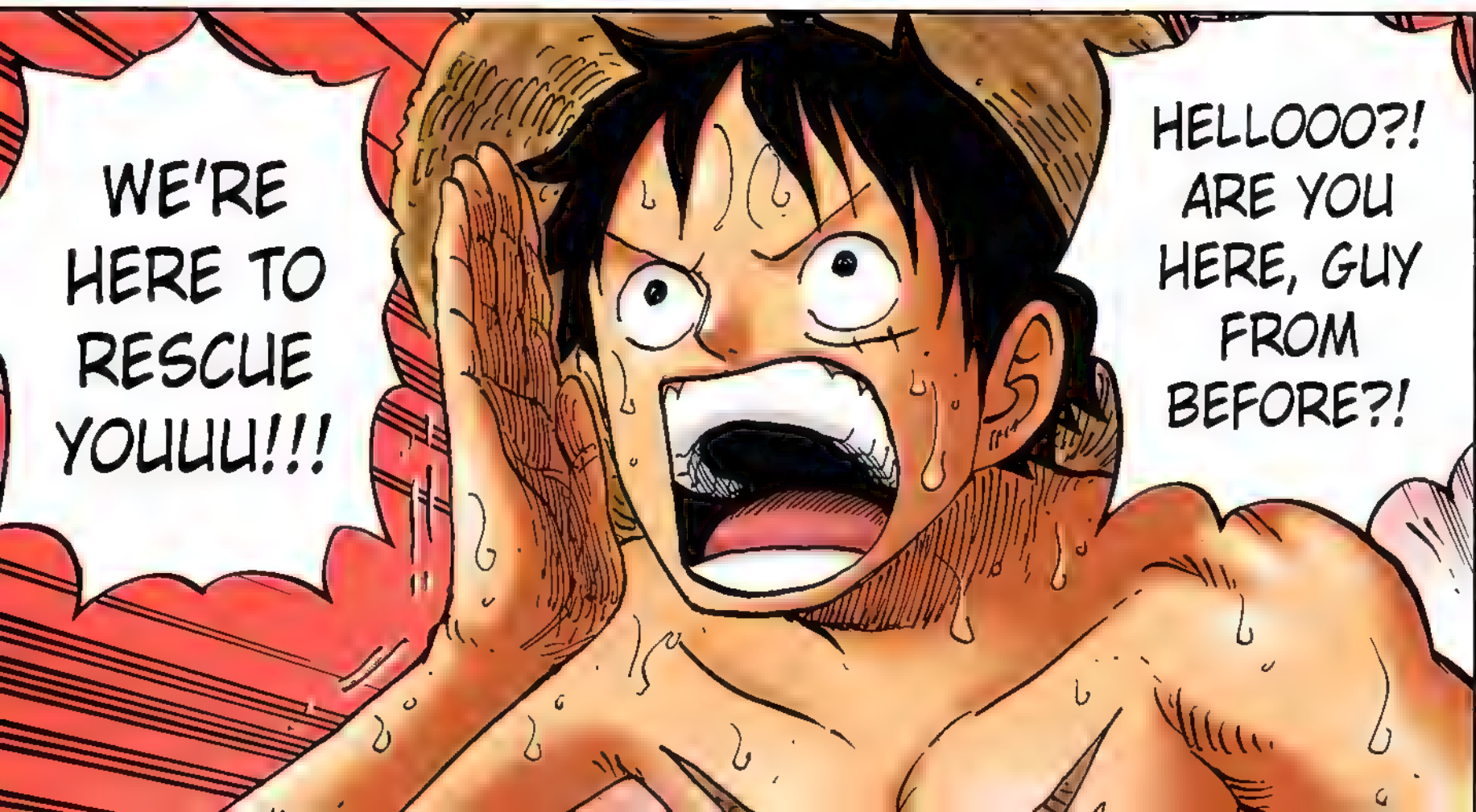
...IS CURIOUS  
AS WELL.



OR WAS  
IT ALWAYS A  
DANGEROUS  
FACILITY?

SO WERE  
THE BIG  
FENCES AND  
WARNINGS A  
SIGN...

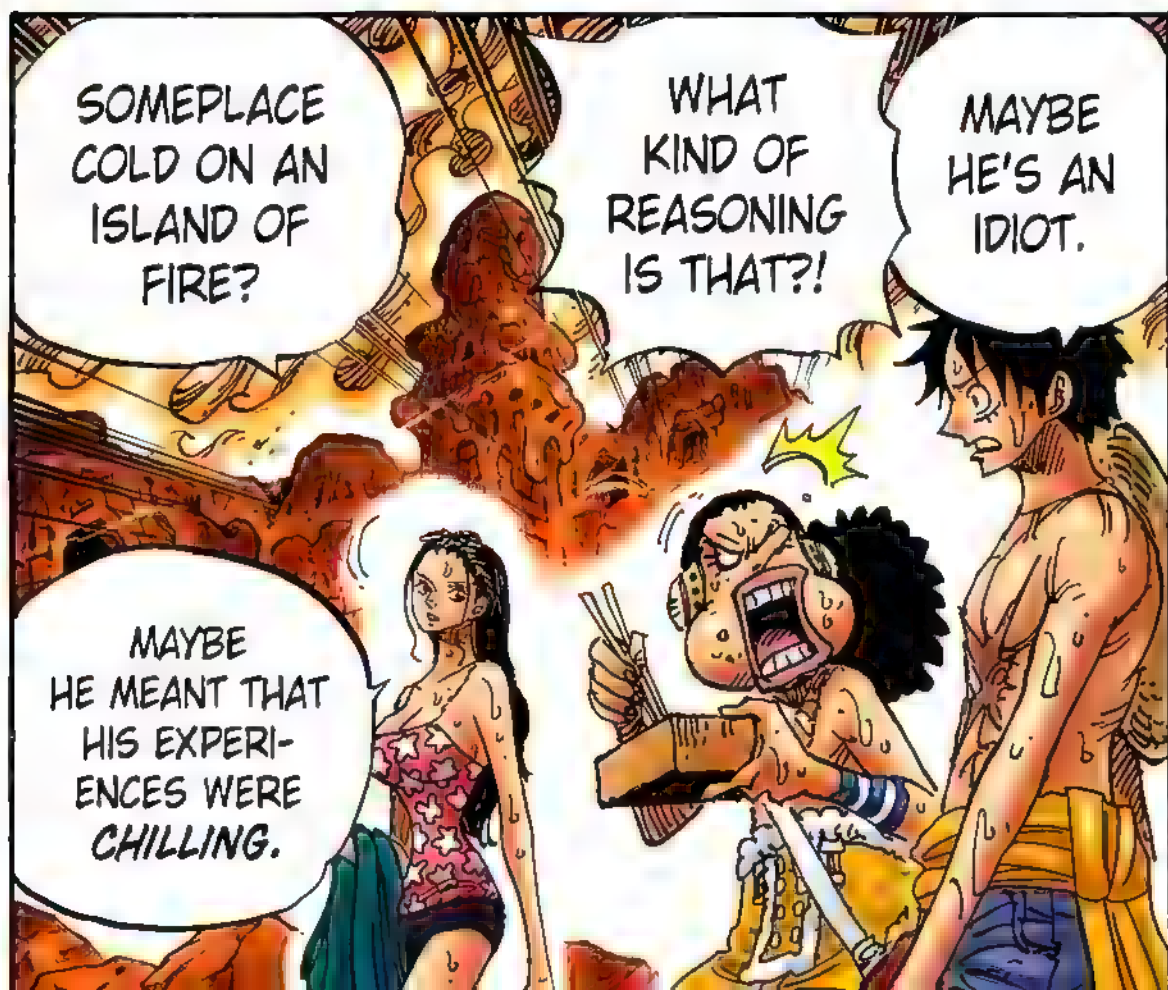
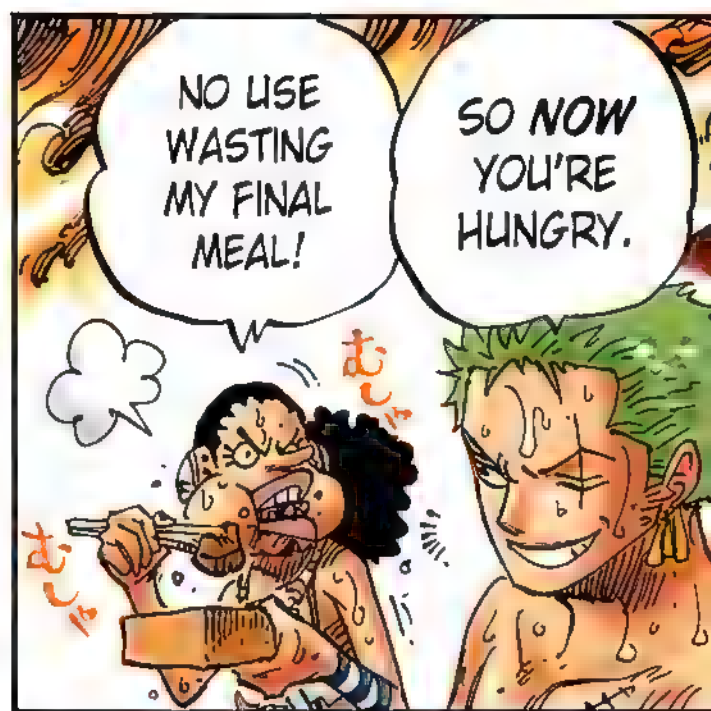
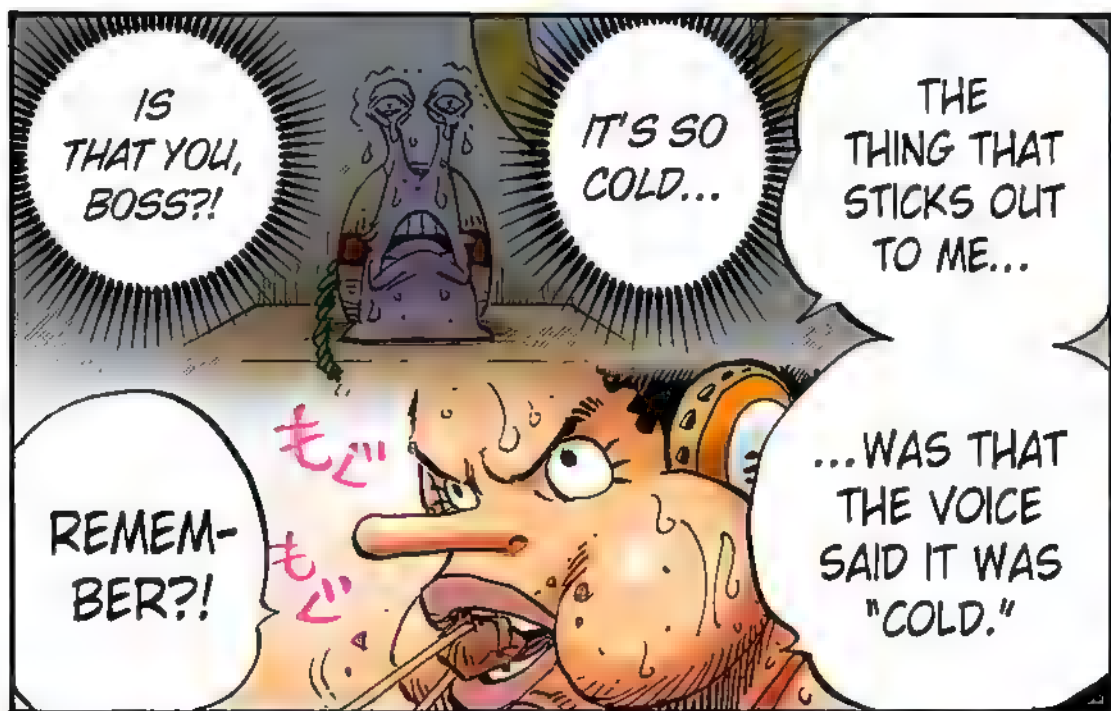
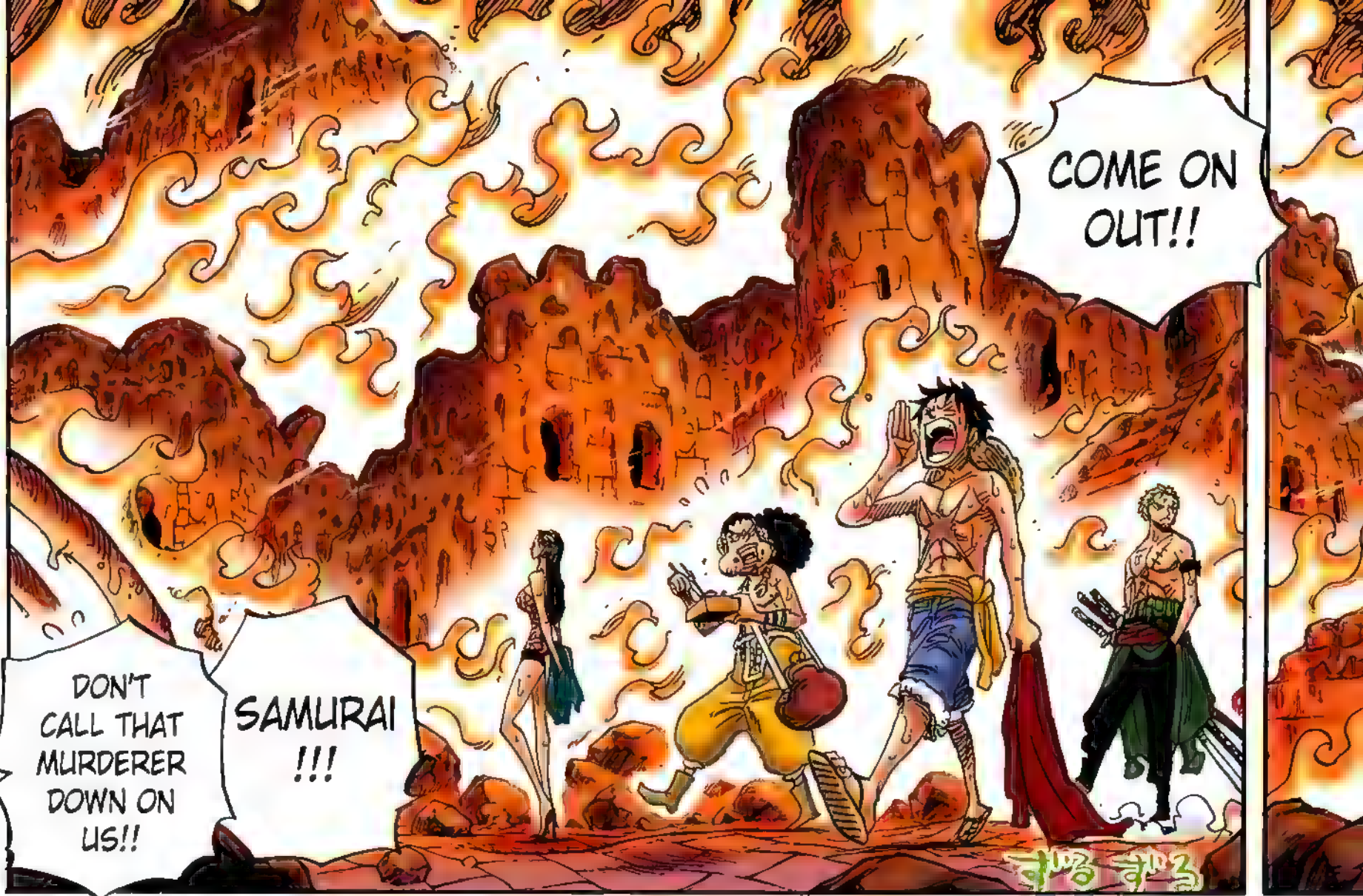
...THAT THIS  
PLACE GOT  
DANGEROUS  
ONCE THE FIRES  
STARTED?



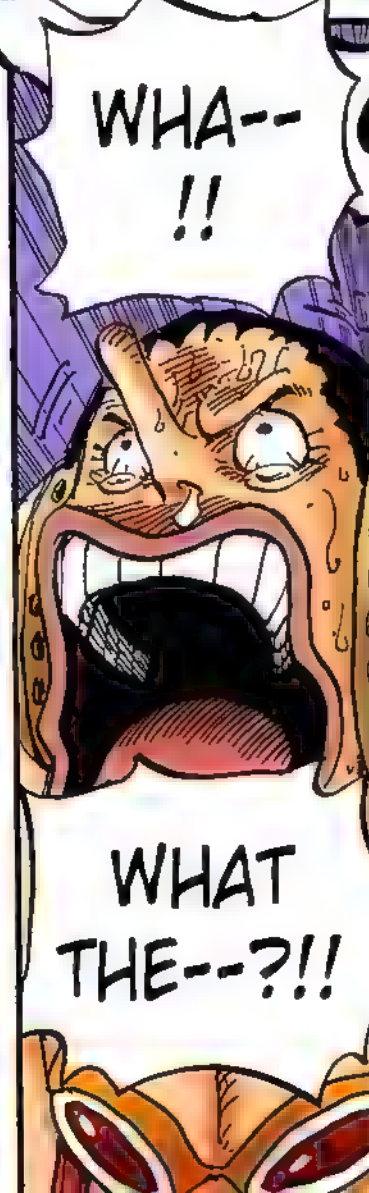
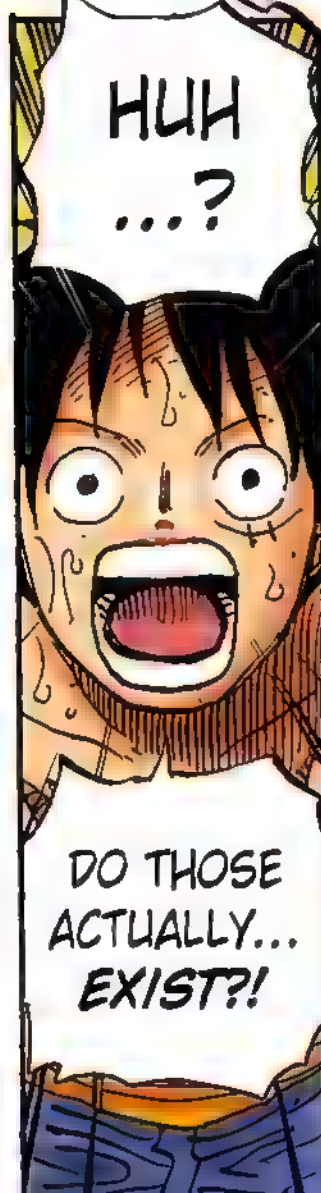
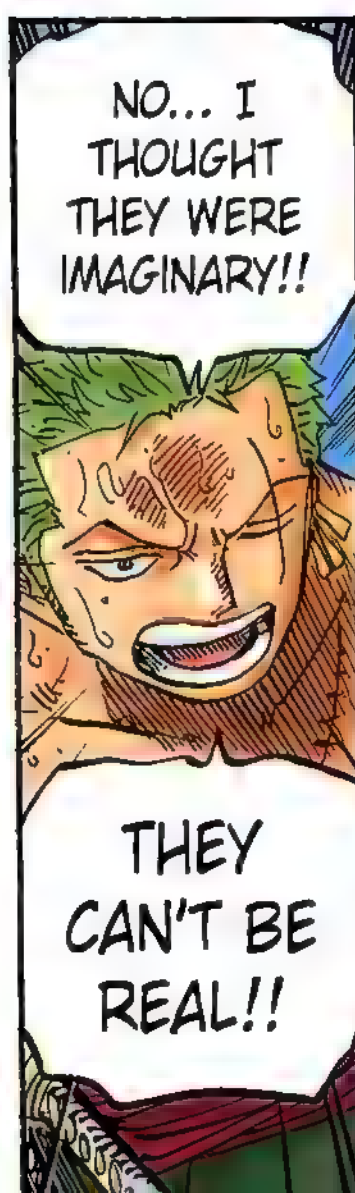
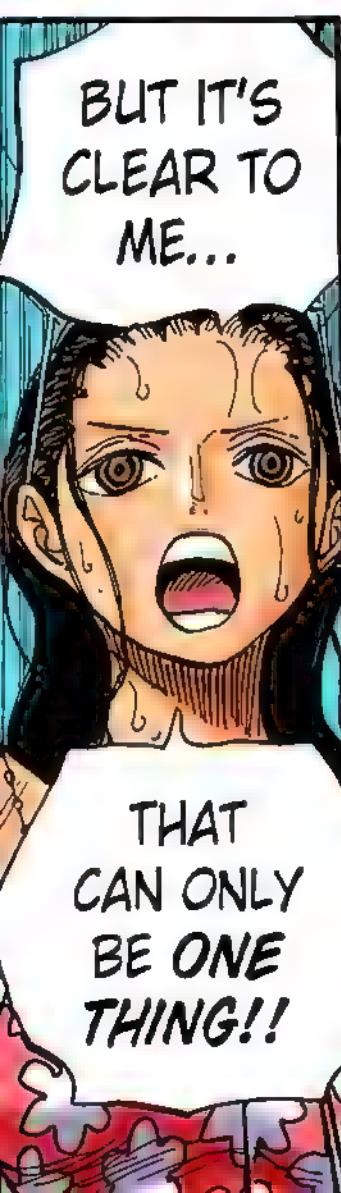
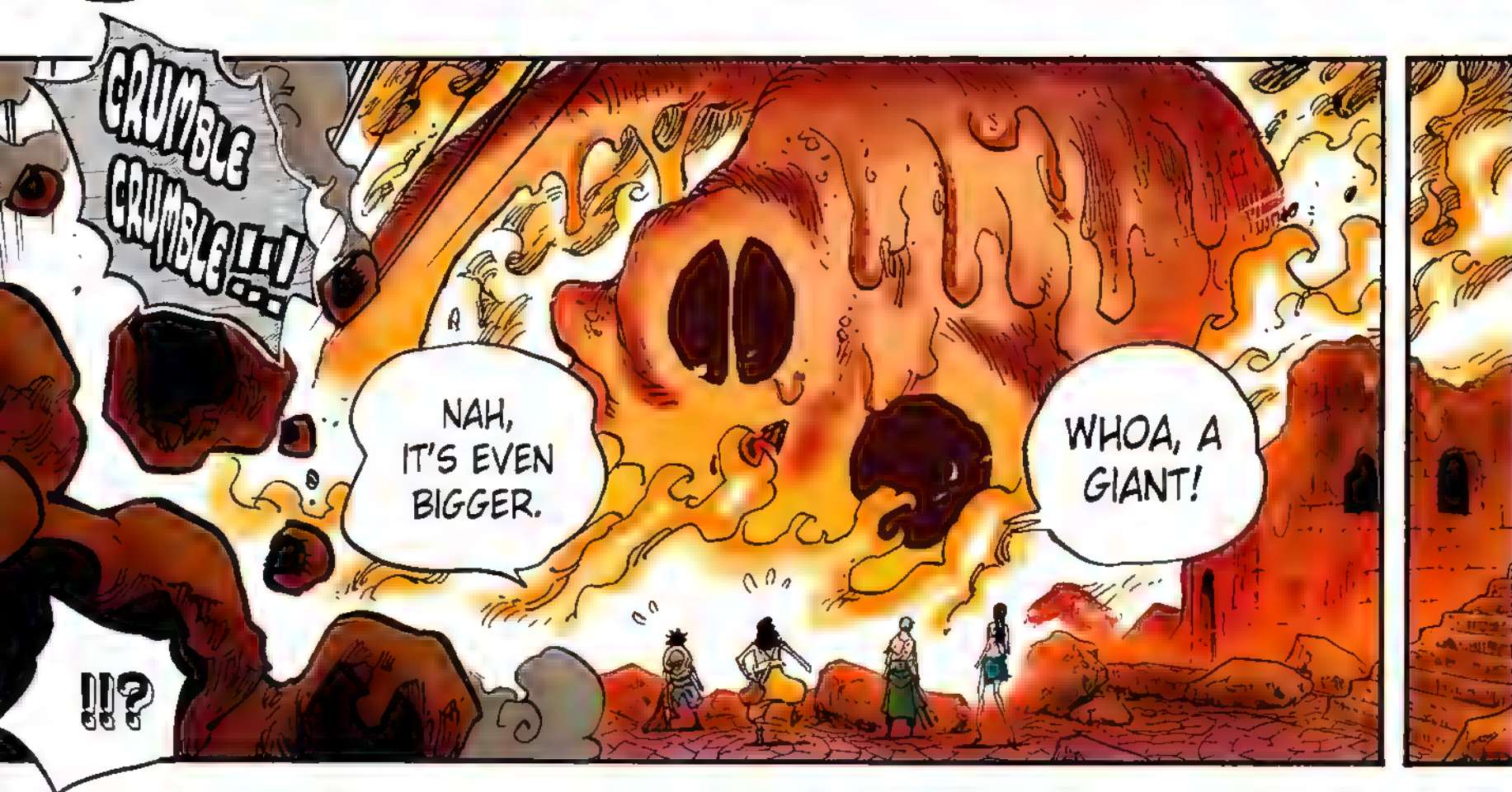
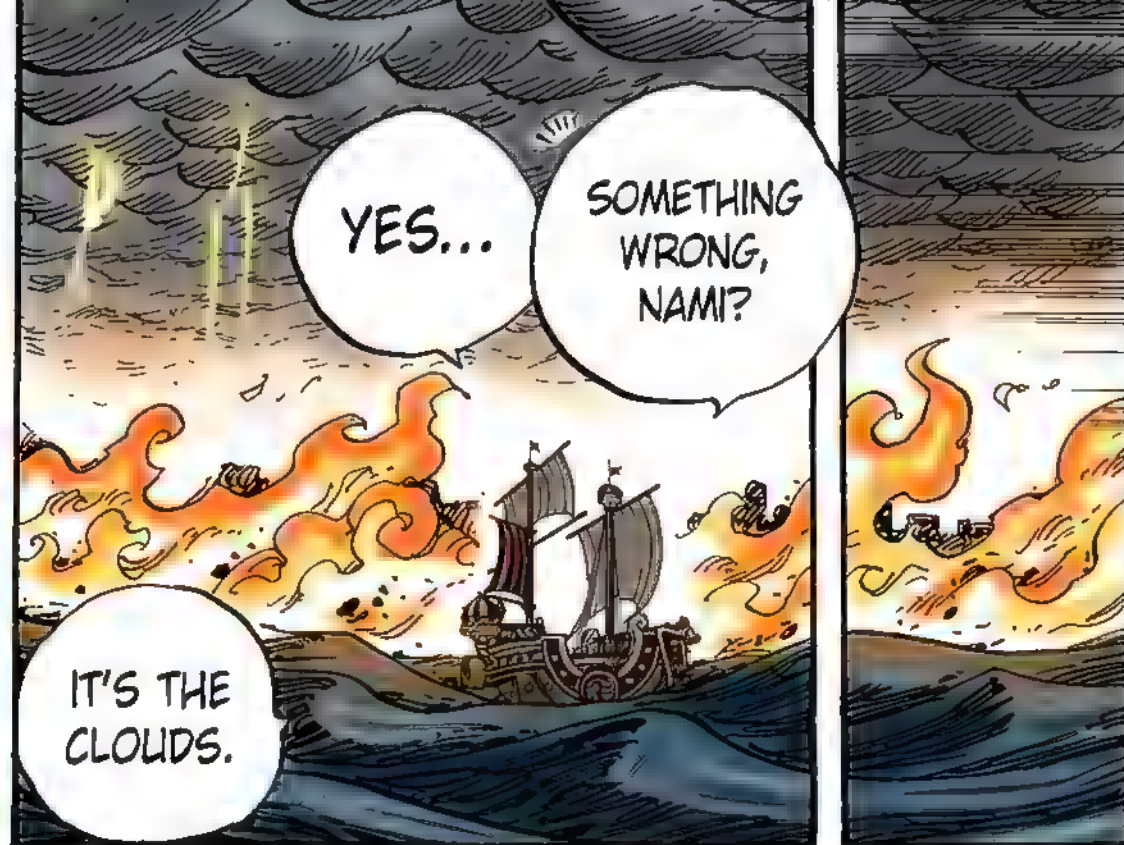
WE'RE  
HERE TO  
RESCUE  
YOUUU!!!

HELLOOO?!  
ARE YOU  
HERE, GUY  
FROM  
BEFORE?!











INHABITANT OF  
PUNK HAZARD  
DRAGON

WHO  
GOES  
THERE  
...?

HUH  
?!!

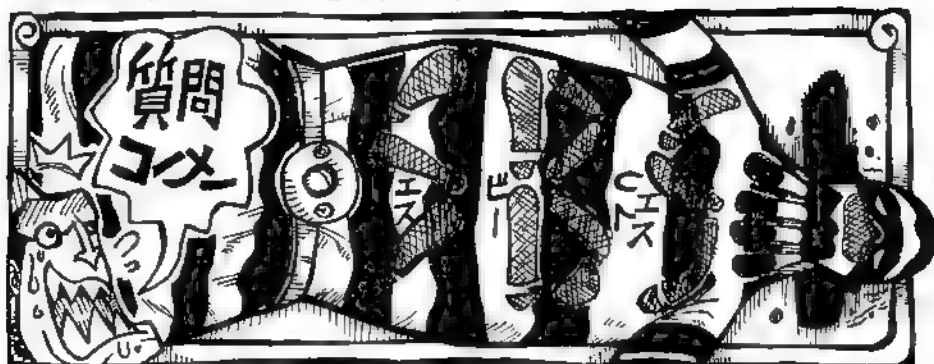


SHNORRRT

カカカカ

A  
DRAGON  
?!!





(Michi Nakahara, Tottori)



Hogback



Absalom



Cindry



Perona

Q: By the way, I've noticed that you're drawing lots of "when they were kids" portraits, so I wondered if you might draw Perona. Would you mind doing that? (Plus Absalom, Hogback and Cindry.)

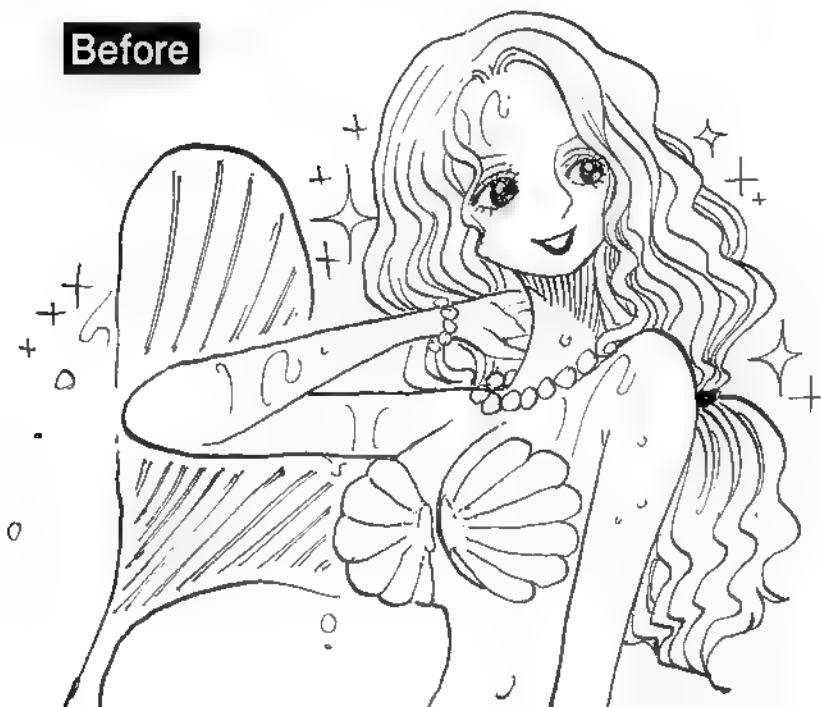
--Witch Princess  
Eustass Luna

A: Okay.

Q: Hello, Mr. Oda! All the young mermaids at the mermaid inlet are so beautiful. So I was wondering, what was old lady Kokoro like when she was young? Draw her for us!!

A: Okay. This is the end for the questions this volume. See you next time!

Before



After



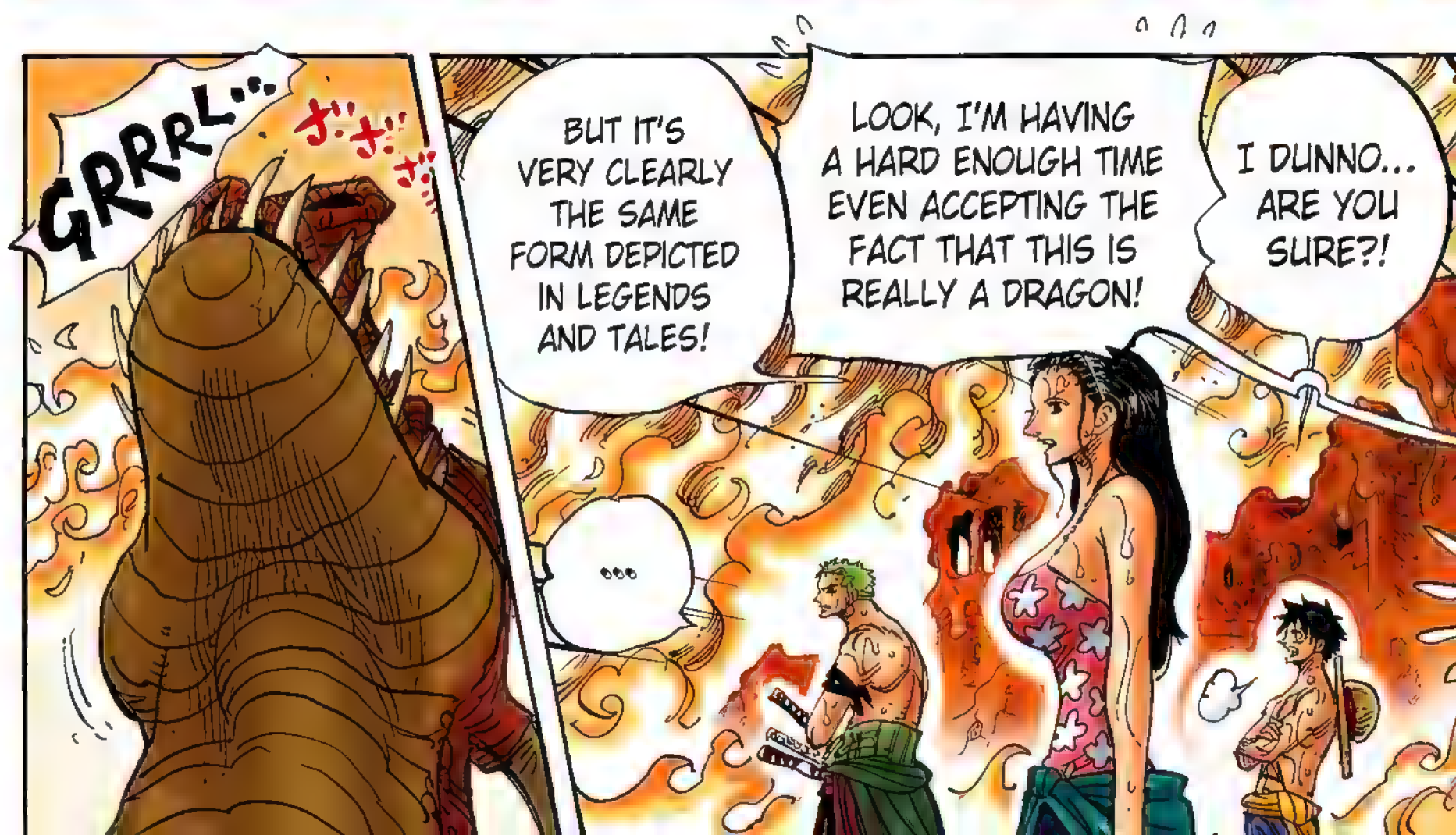


# Chapter 656: ADVENTURE ON THE BURNING ISLAND

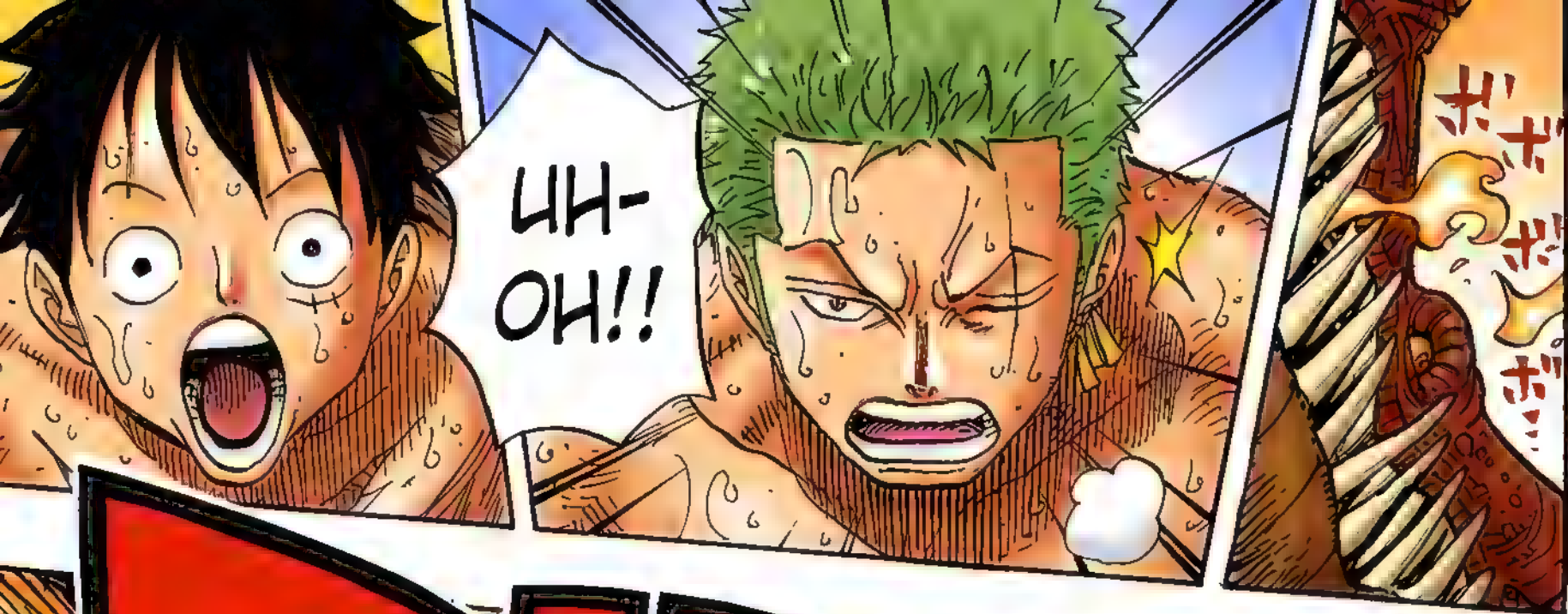


DECKS OF THE WORLD, VOL. 38: "WATER SEVEN—  
THE SECOND SEA TRAIN IS COMPLETE"













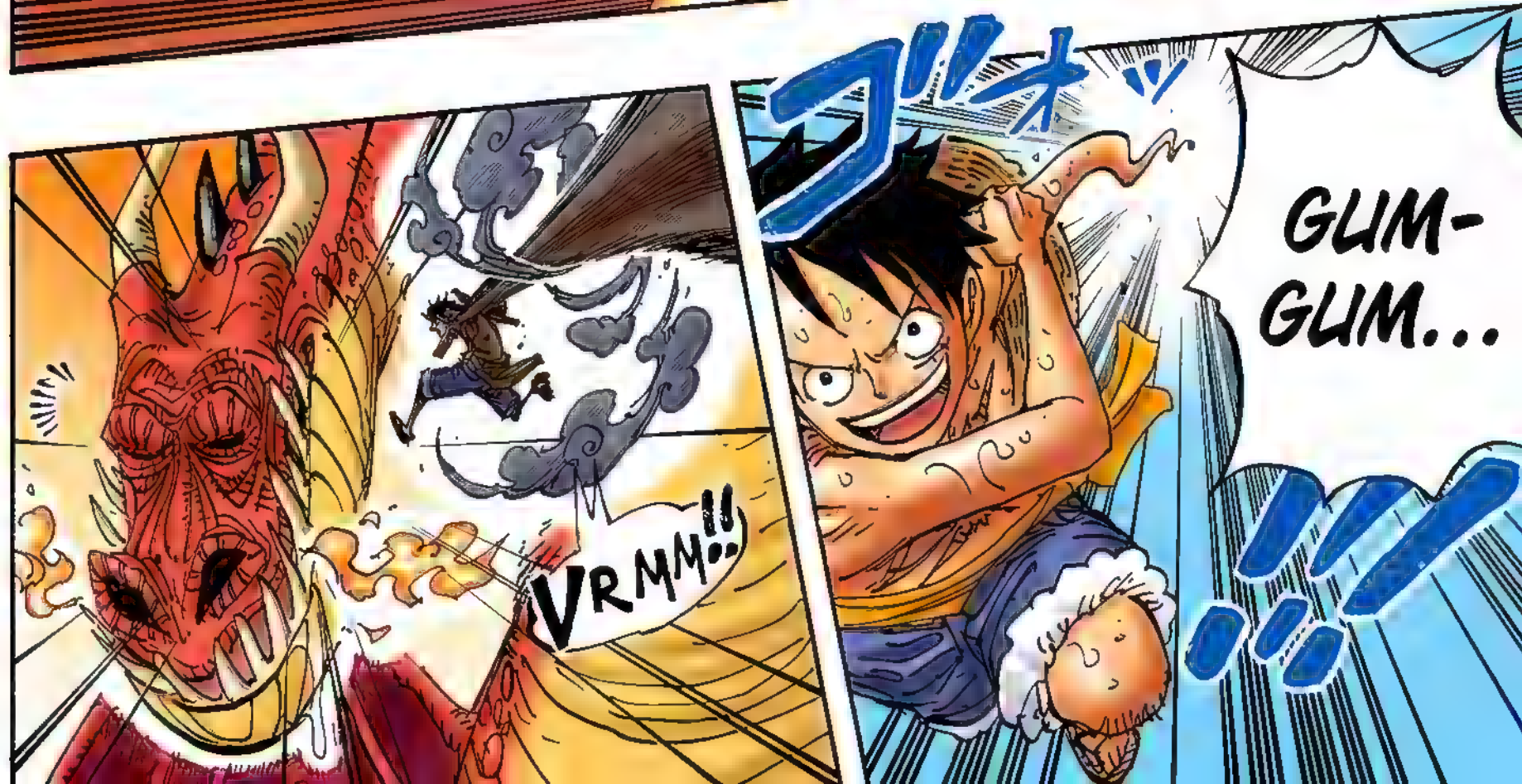
IT'S  
BREATHING  
FIRE AT  
US!!!



BWA HA  
HA HA!!

NOW *THIS* IS  
MORE LIKE IT!

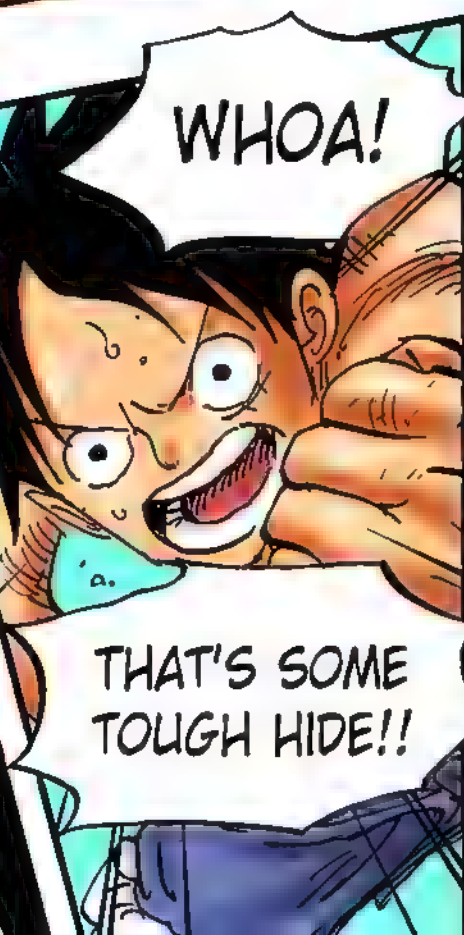
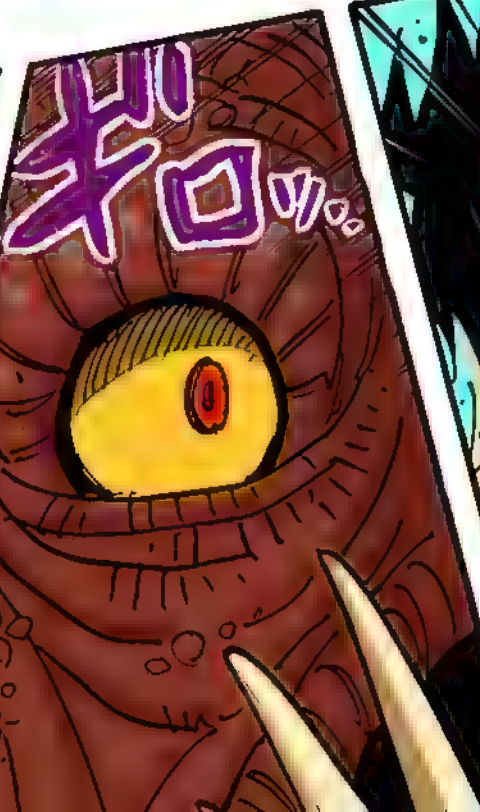
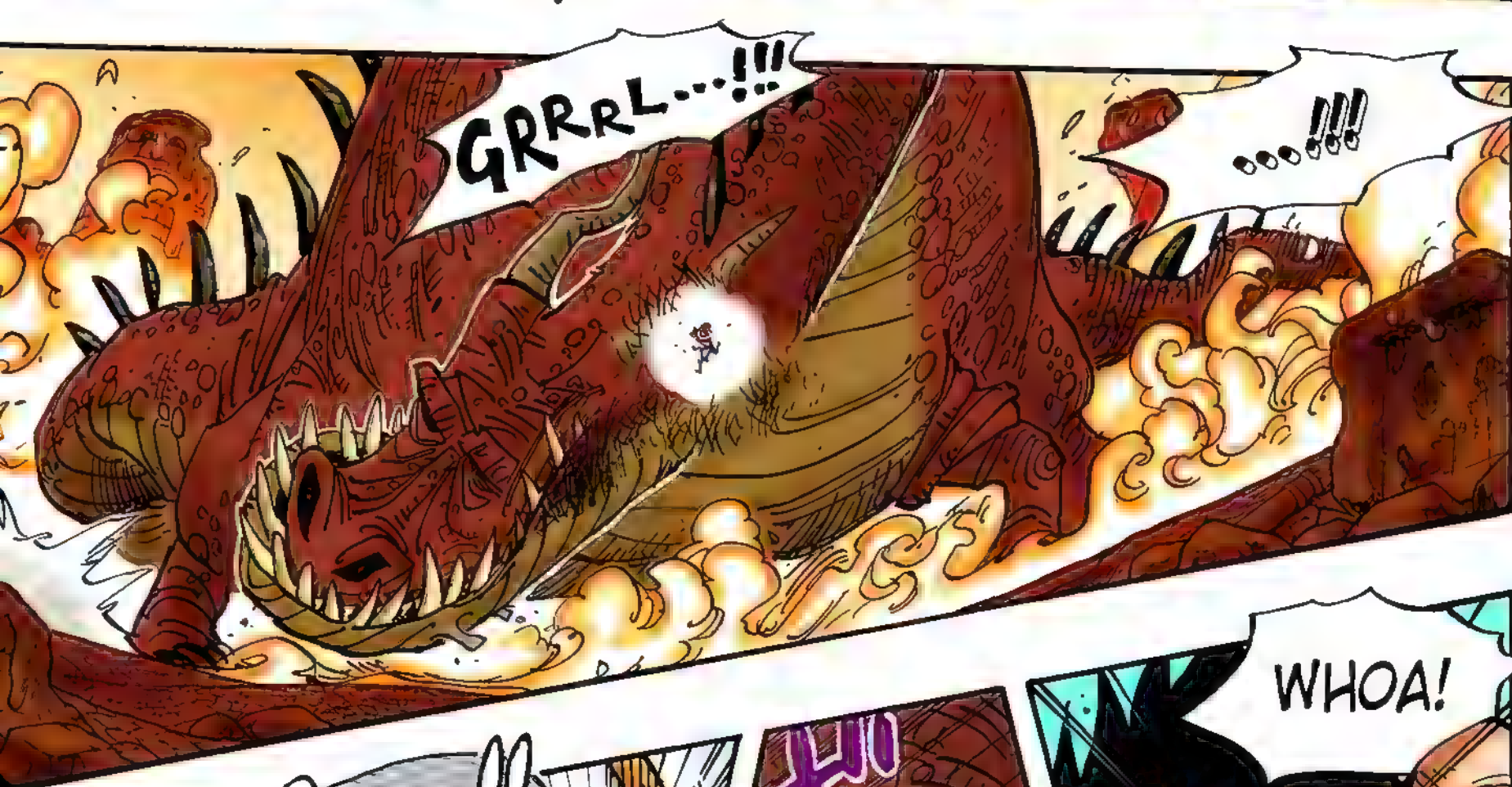
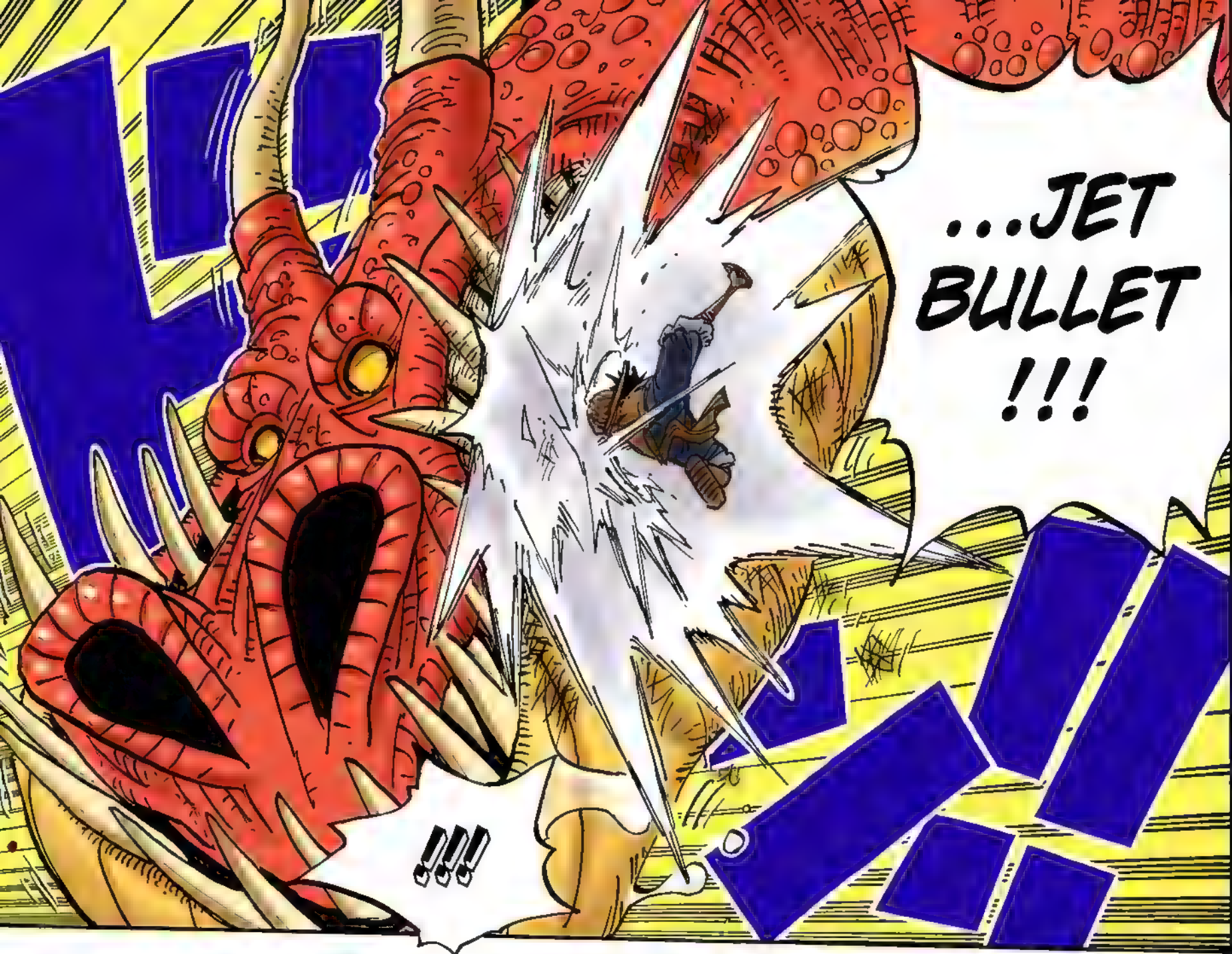
MEOWWWW!  
THIS THING  
CAN'T  
POSSIBLY  
BE REAL! I  
GUESS THAT  
MAKES IT ALL  
A DREAM!!



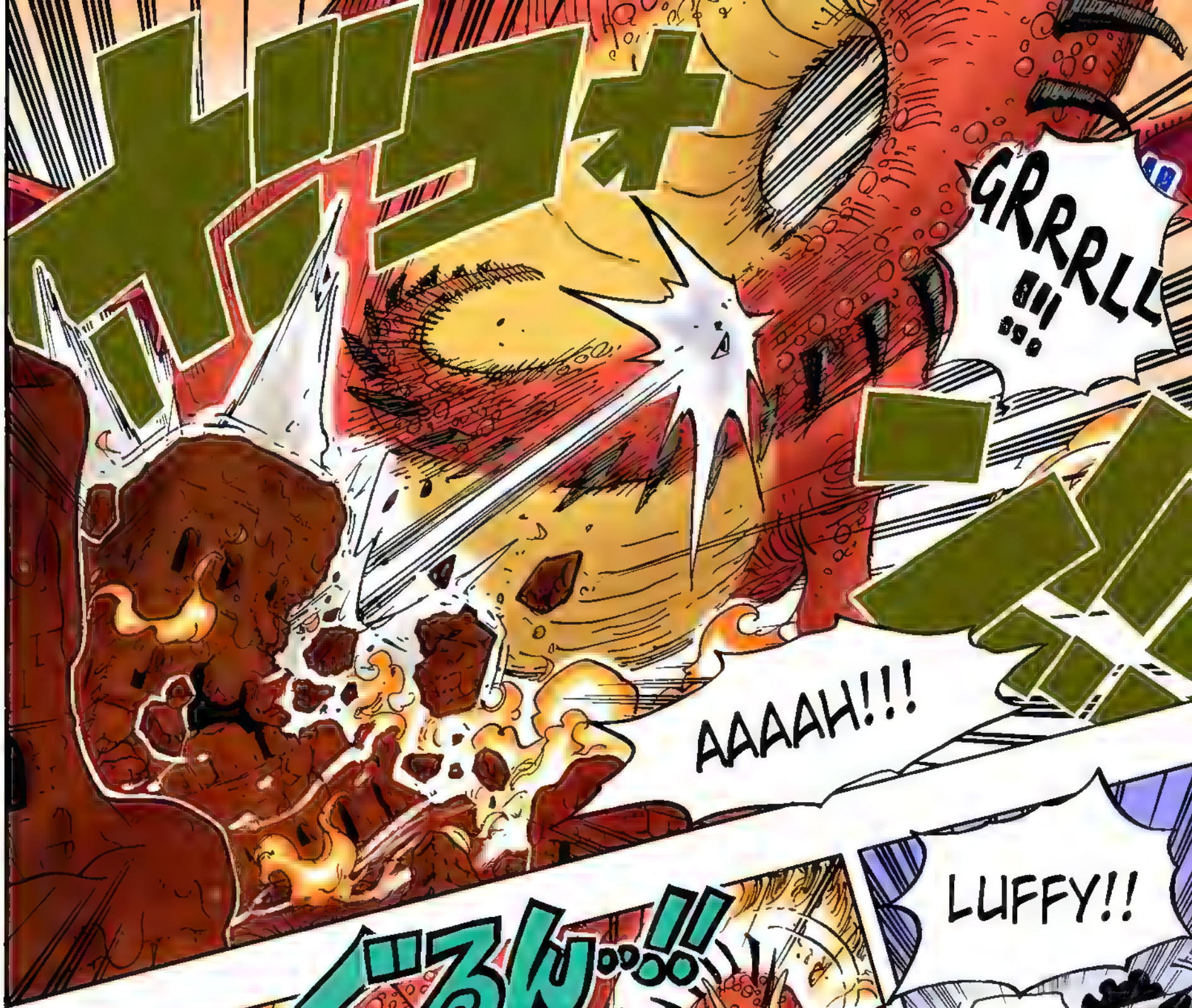
GUM-  
GUM...

VRMM!!





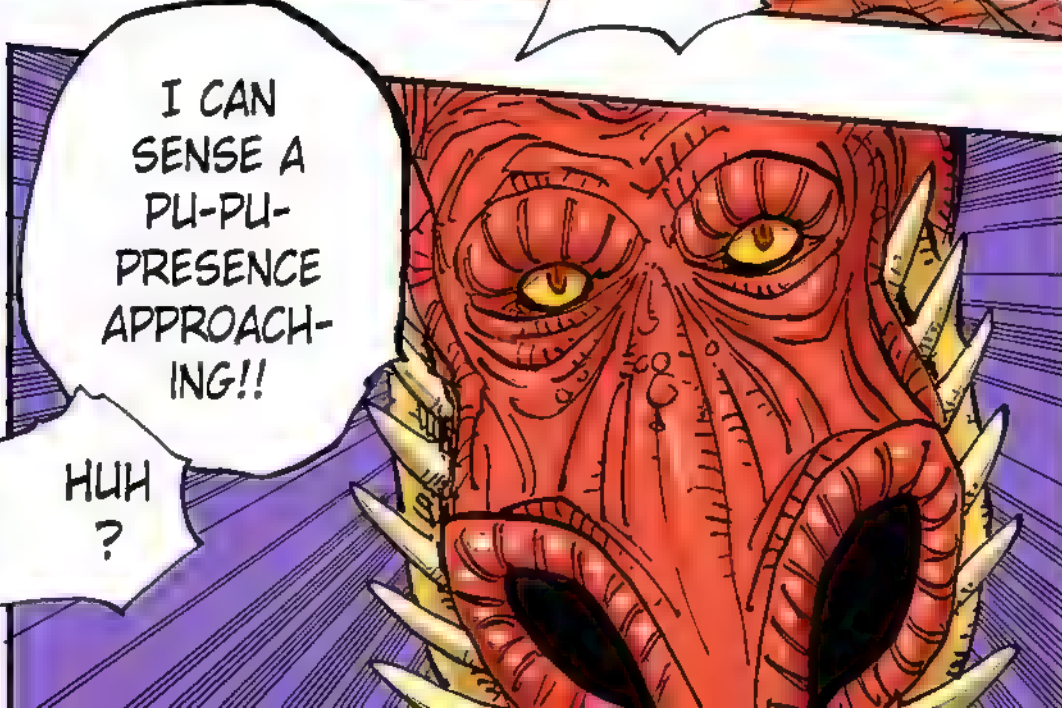




AAAAH!!!

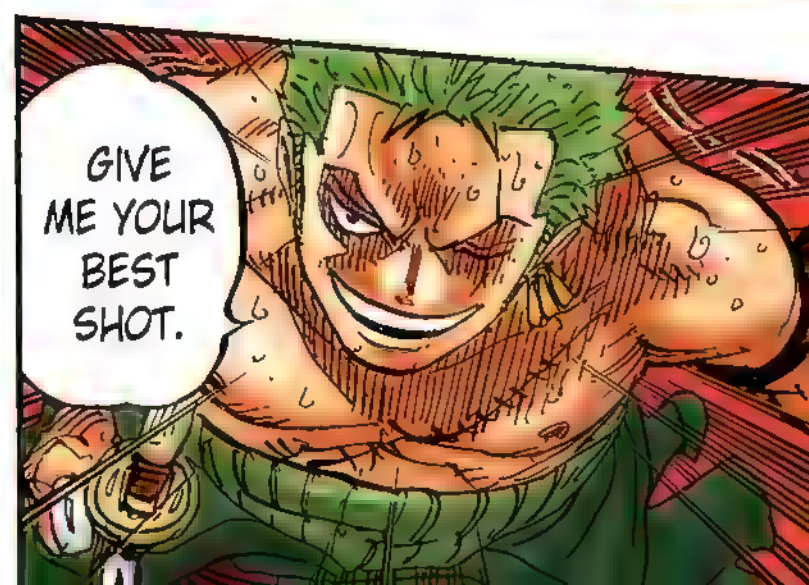


LUFFY!!



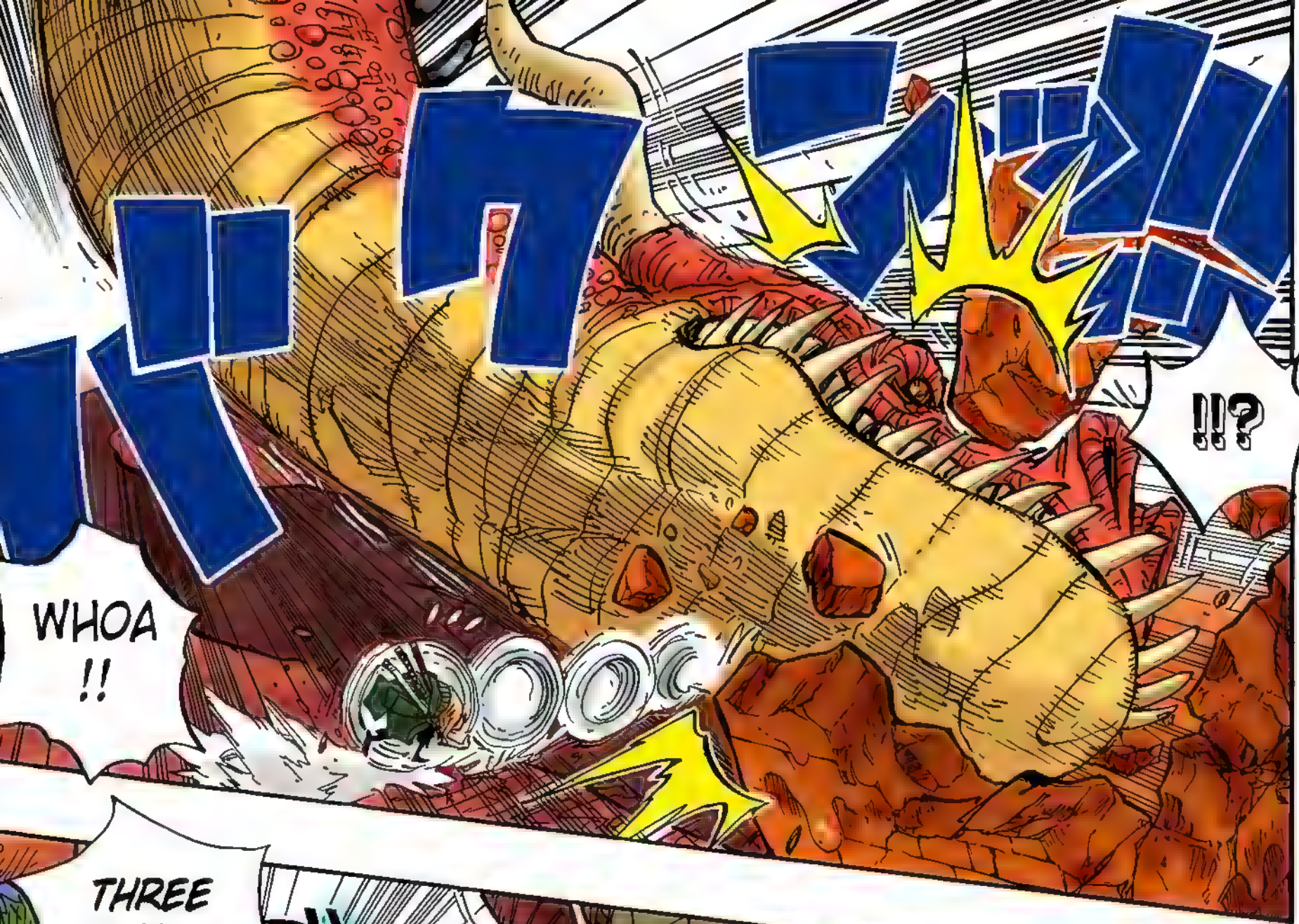
I CAN SENSE A PU-PU-PRESENCE APPROACH-ING!!

HUH?



GIVE ME YOUR BEST SHOT.

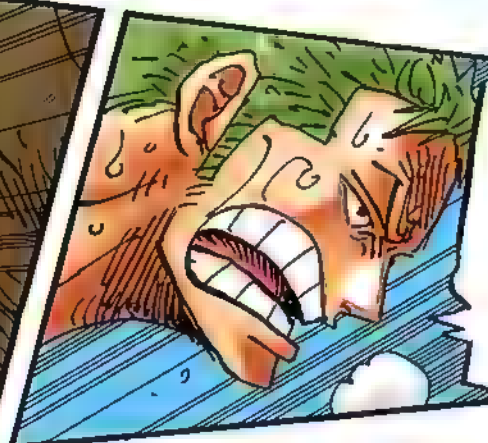
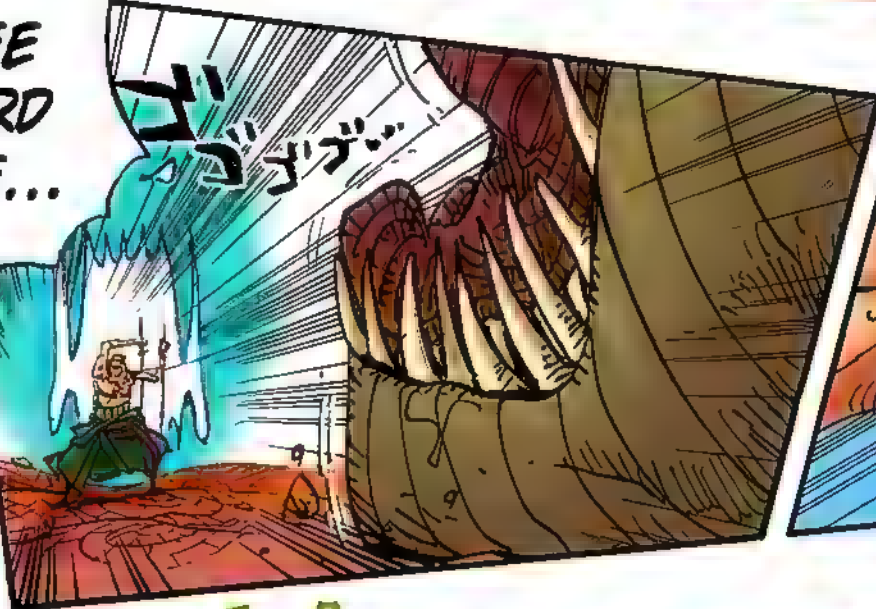




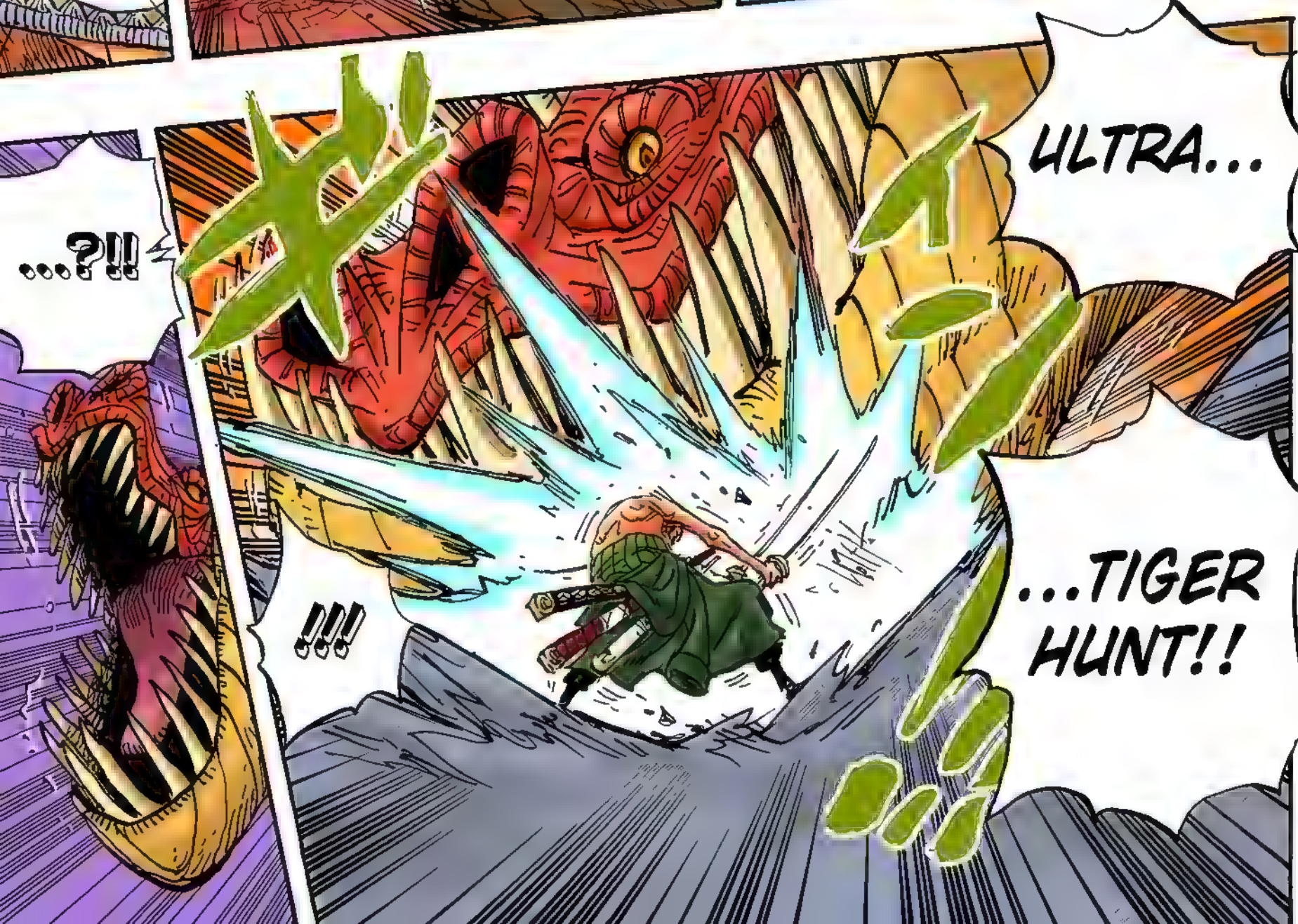
!!?

WHOA  
!!

THREE  
SWORD  
STYLE...



YEAH, THE  
DRAGON  
CAN TALK!!



ULTRA...

...TIGER  
HUNT!!

...?!!

!!!



DAMN

...

NOT ONLY IS IT  
POWERFUL, IT'S  
HARD TO PUT A  
DENT INTO!!

ARRGH!!

GROAAA

!!!

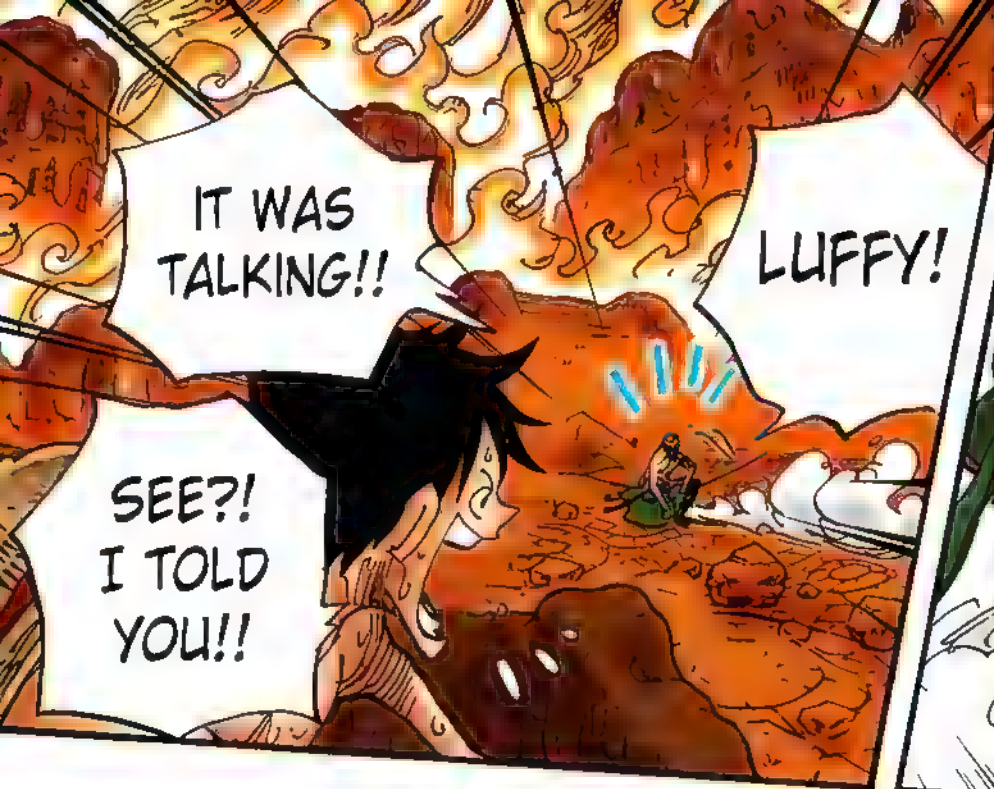
TAKE  
THIS!!!

NNNG

...

が  
ら  
が  
ら





IT WAS TALKING!!

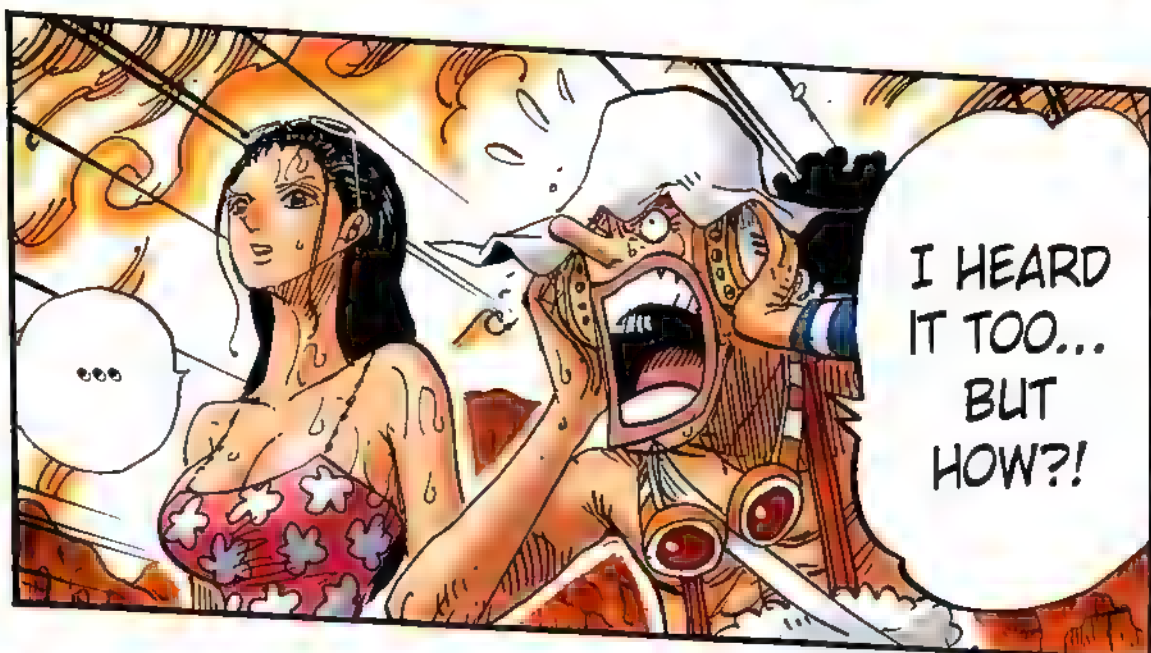
LUFFY!

SEE?!  
I TOLD YOU!!

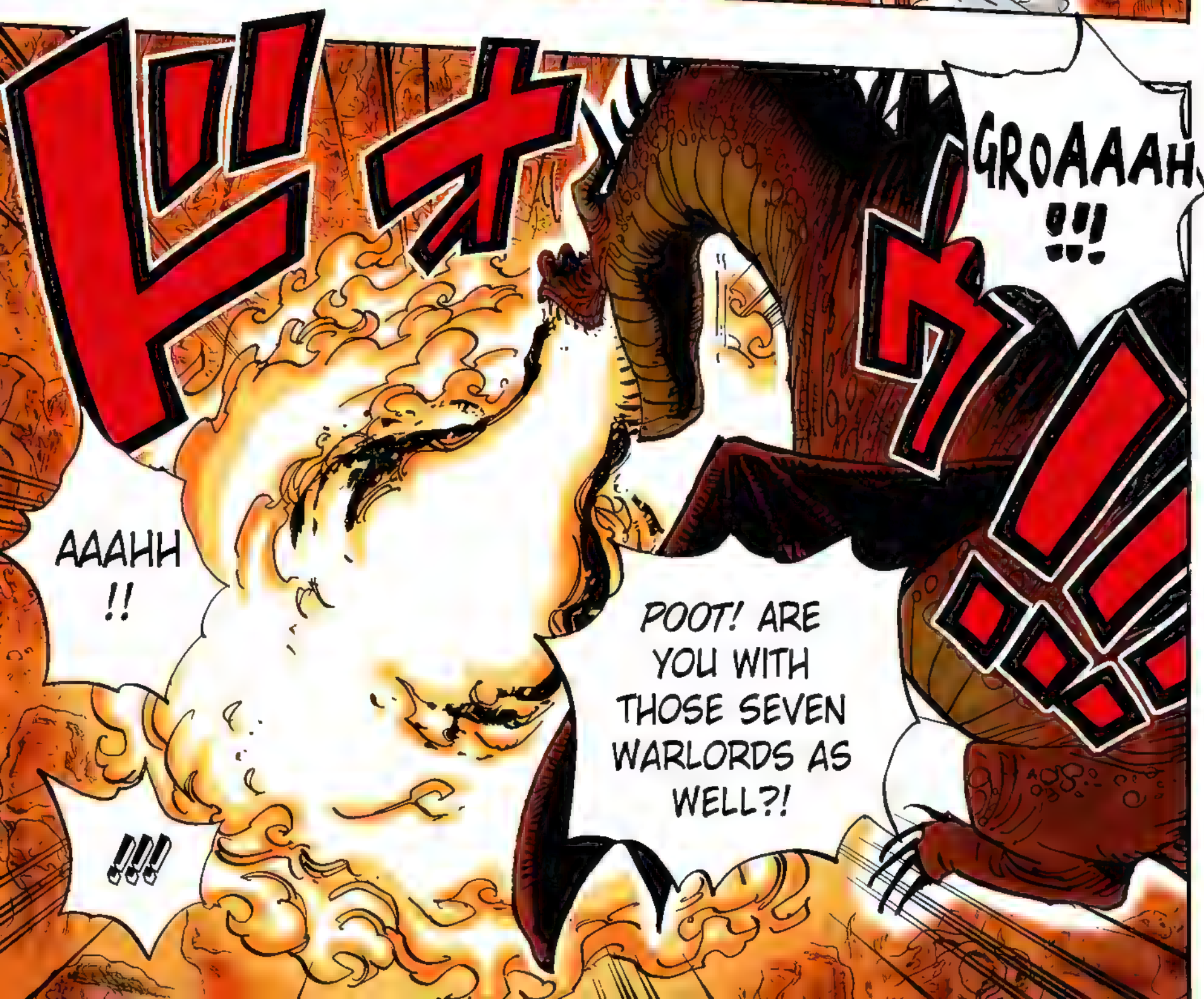


WOWWW  
!!

NOW IT'S  
FLYING!



I HEARD  
IT TOO...  
BUT  
HOW?!



GROAAAH  
!!!

AAAHH  
!!

POOT! ARE  
YOU WITH  
THOSE SEVEN  
WARLORDS AS  
WELL?!

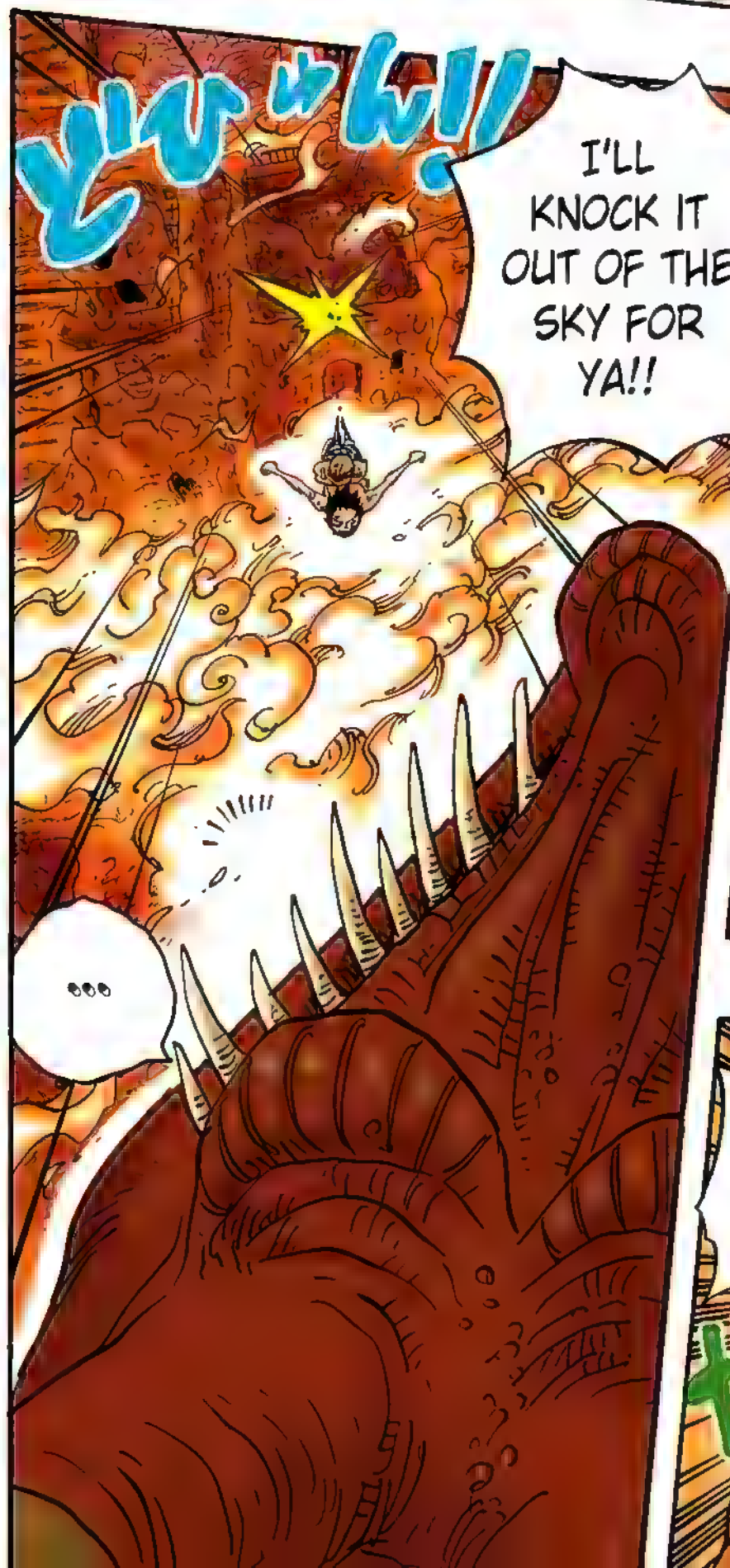




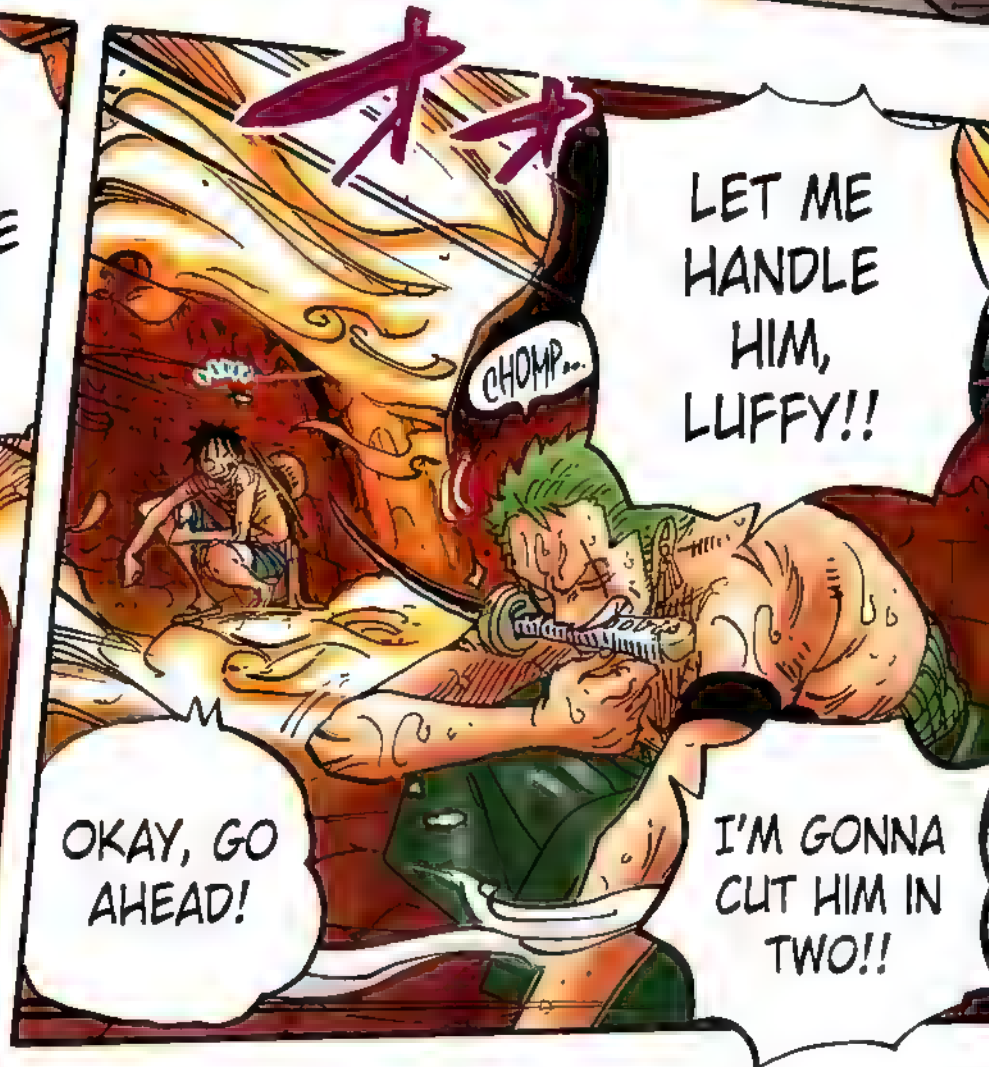
YEOWWW,  
IT'S HOT!! AND  
IT'S TALKING  
SOME MORE!!

IT SAID SOMETHING  
ABOUT THE WARLORDS.  
I WONDER IF IT'S GOT  
SOME SCORE TO SETTLE  
WITH THEM...

HUFF...



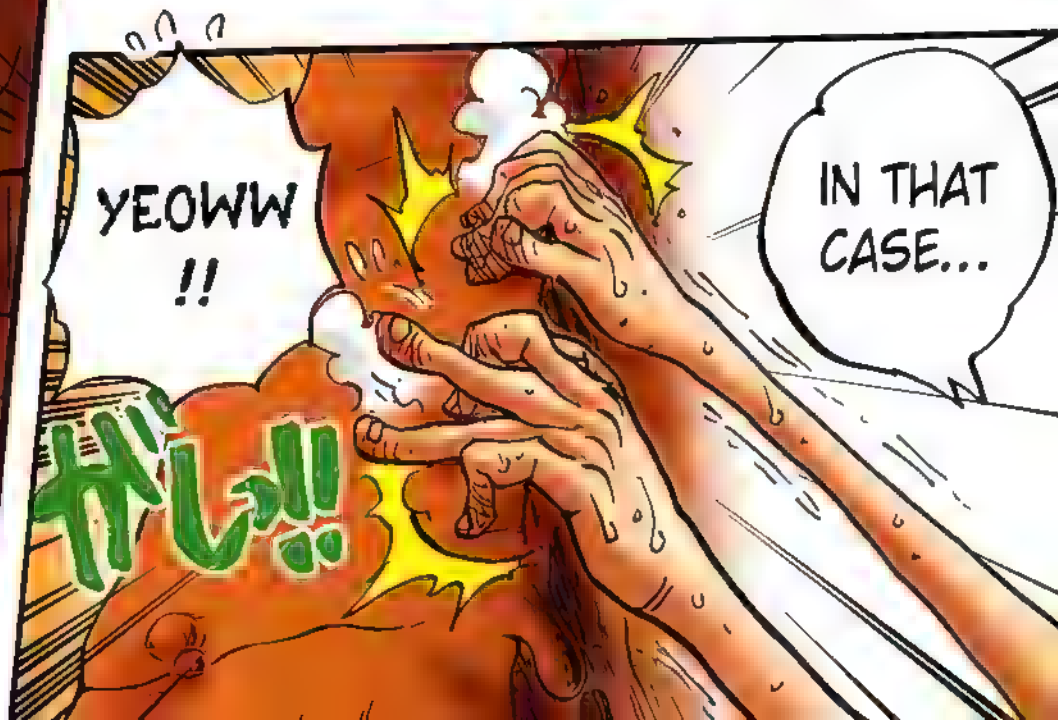
I'LL  
KNOCK IT  
OUT OF THE  
SKY FOR  
YA!!



LET ME  
HANDLE  
HIM,  
LUFFY!!

OKAY, GO  
AHEAD!

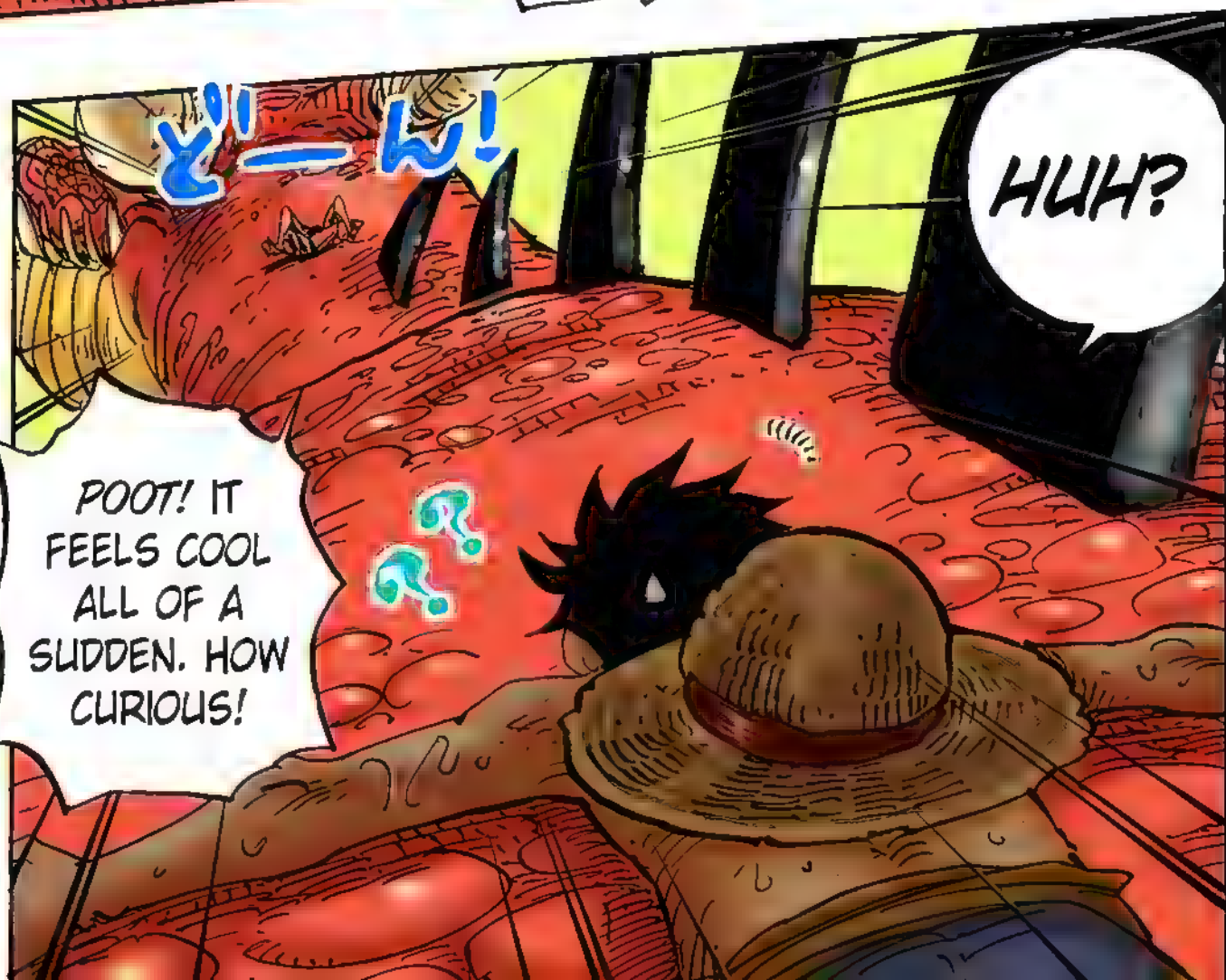
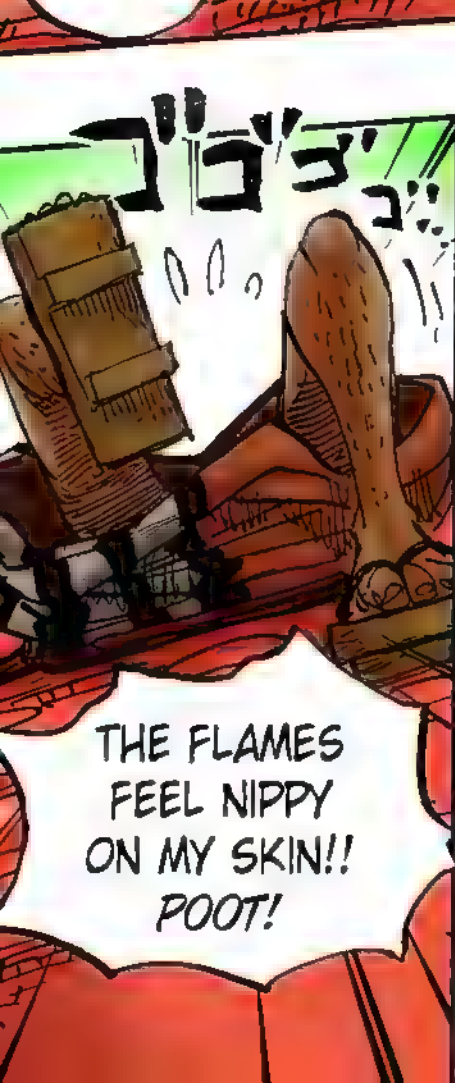
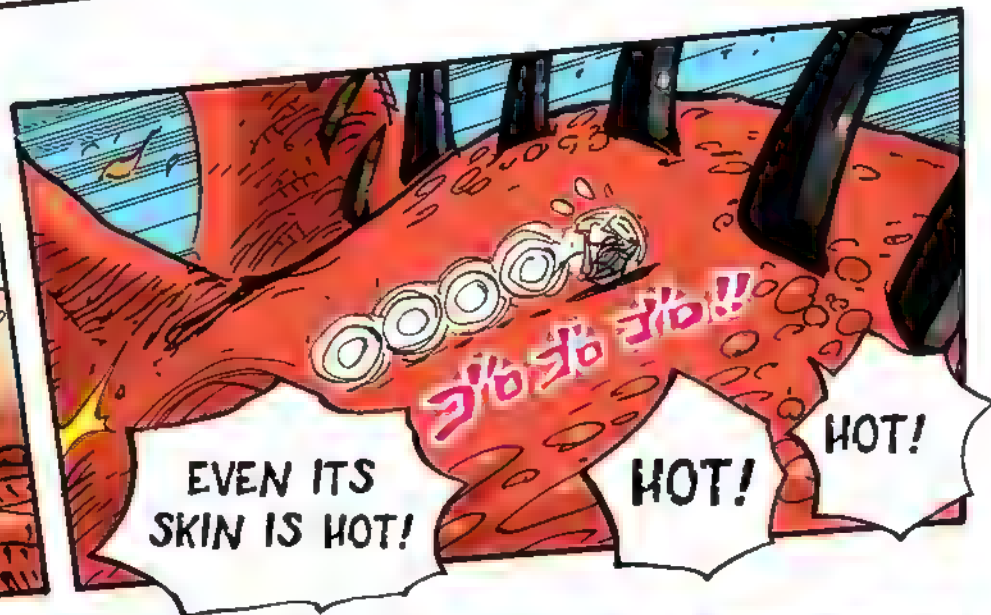
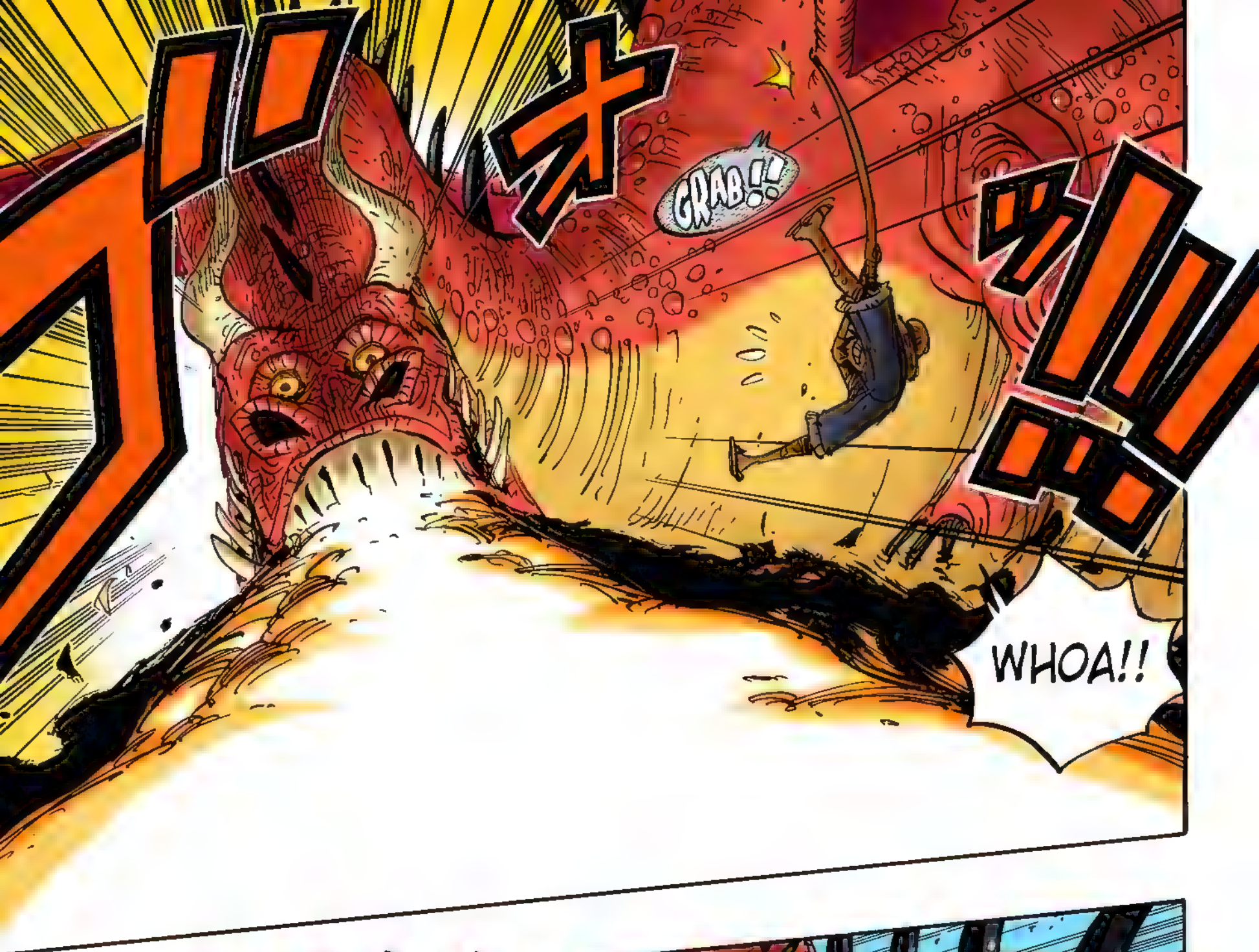
I'M GONNA  
CUT HIM IN  
TWO!!



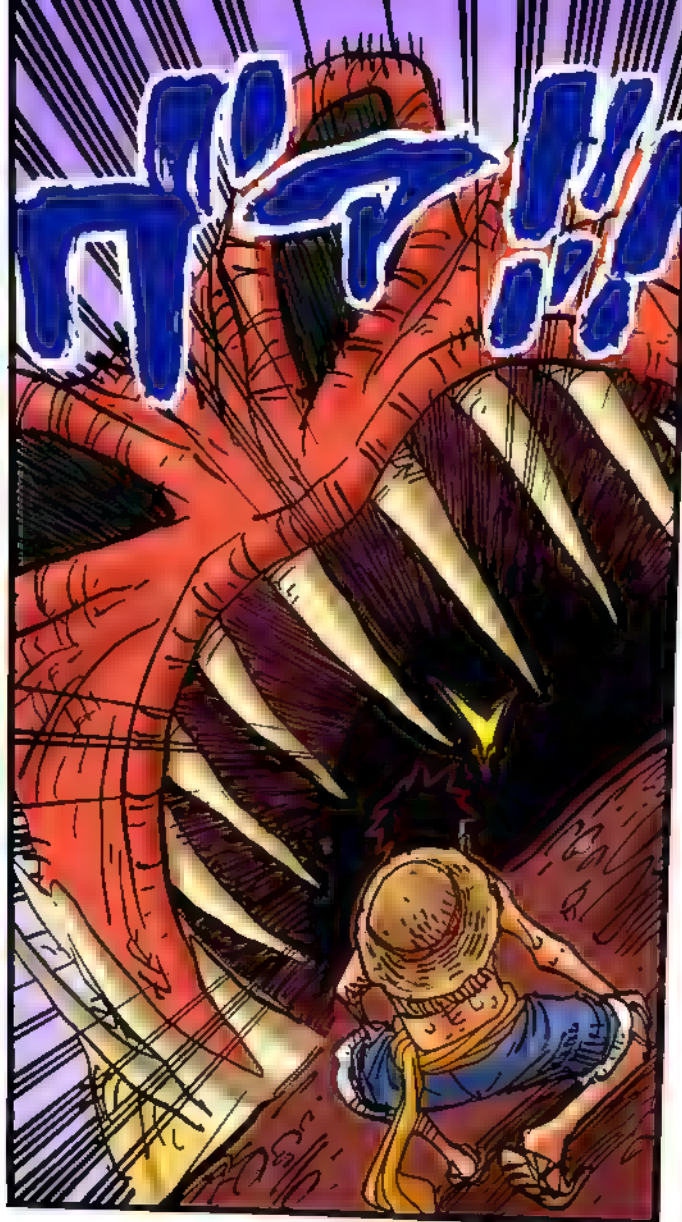
YEOWWW  
!!

IN THAT  
CASE...









LIKE,  
STUCK IN  
THE  
DRAGON'S  
HEAD!!

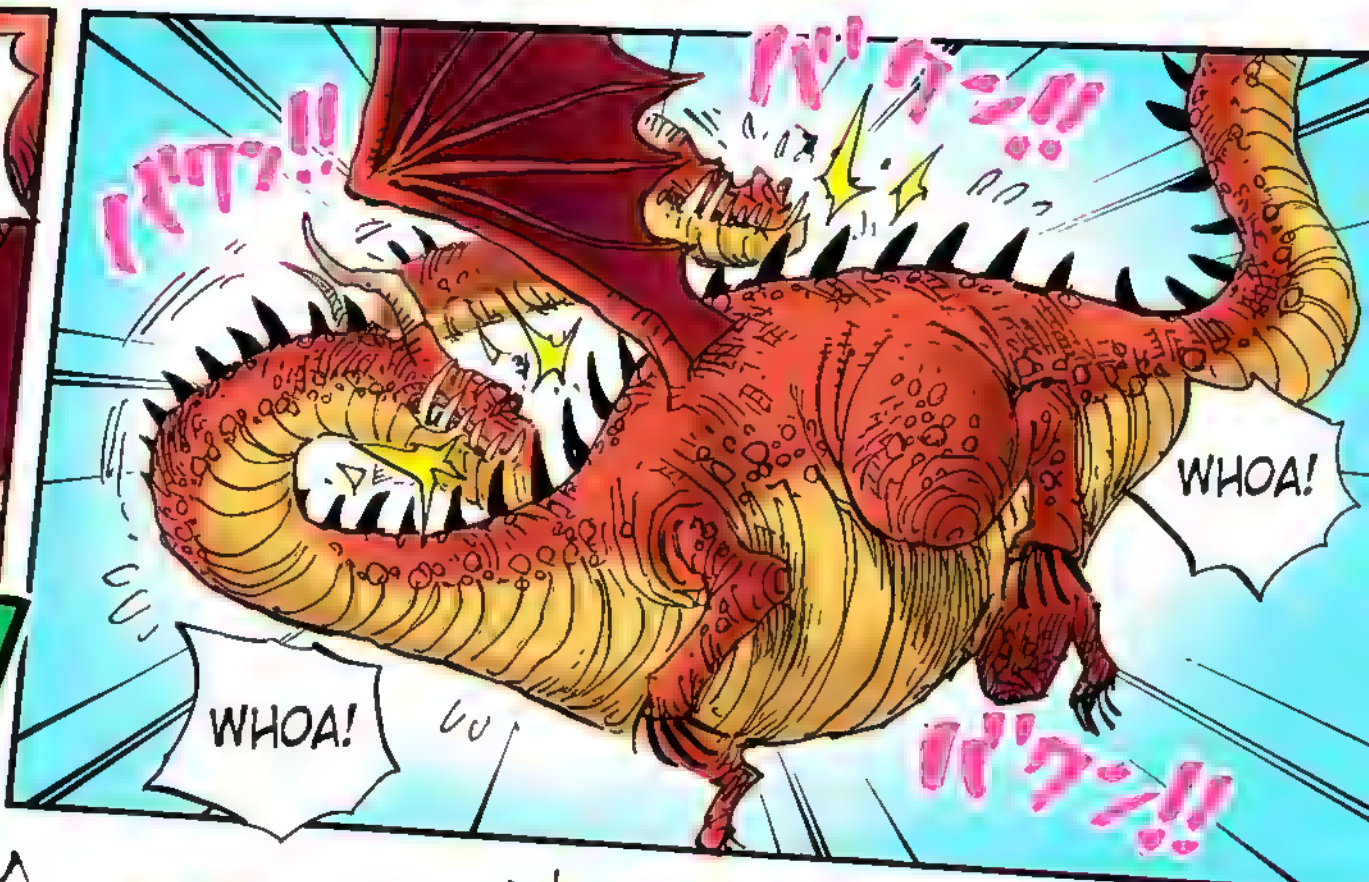
HEY,  
YOU GUYS!!  
THERE'S  
SOMEONE  
UP HERE!!

PERHAPS  
THAT'S  
WHO WAS  
SPEAKING...

HUH?!  
BUT...  
HOW?!

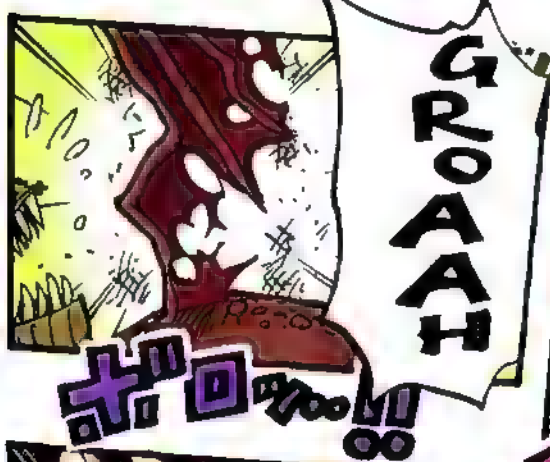


THAT'S IT! IF  
YOU'RE HUNGRY,  
TRY A WING!!

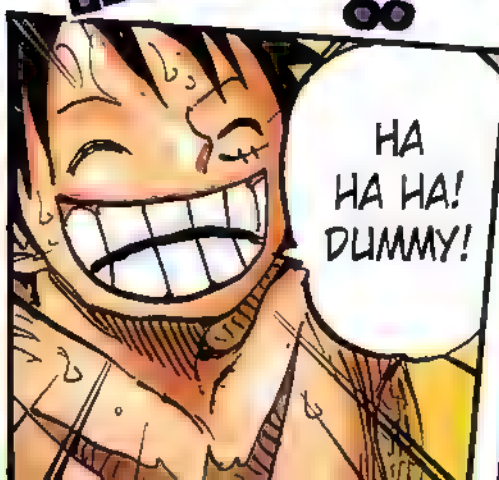


WHOA!

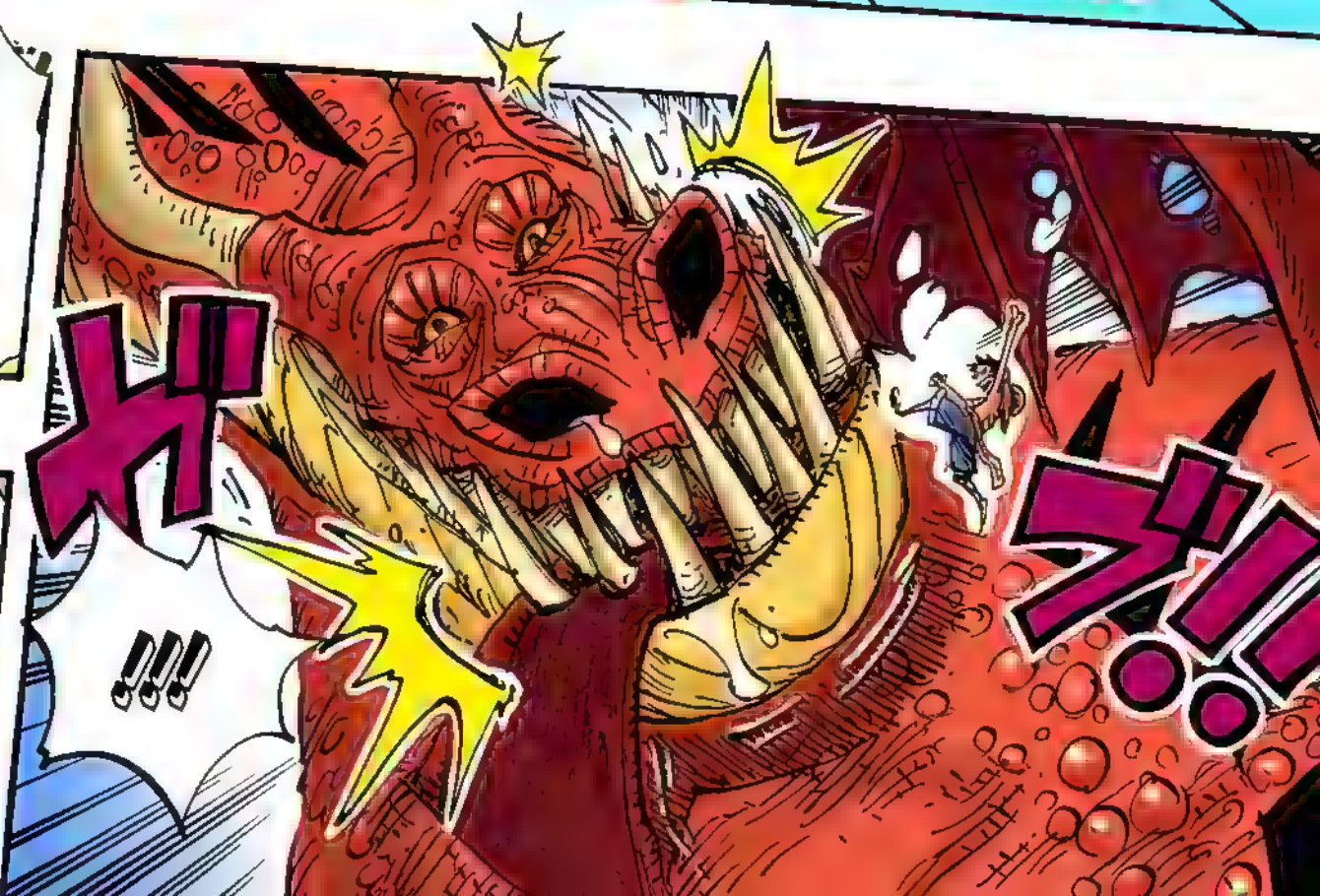
WHOA!



ゴアッ

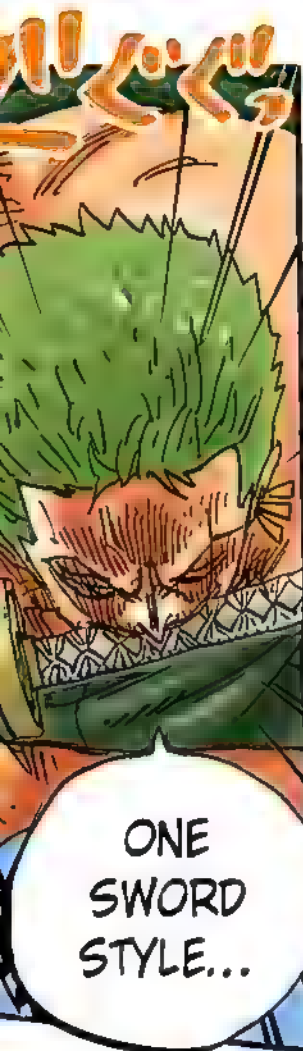


HA  
HA HA!  
DUMMY!



ゴッ





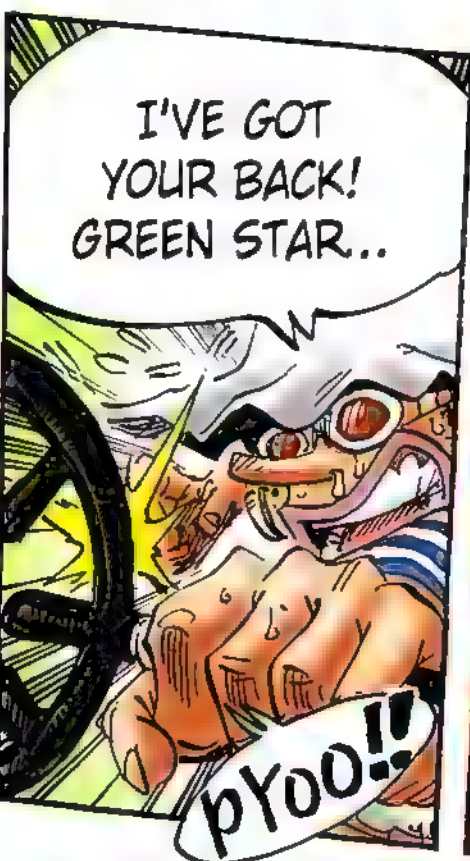
ONE  
SWORD  
STYLE...



...TRAM-  
POLIA!!

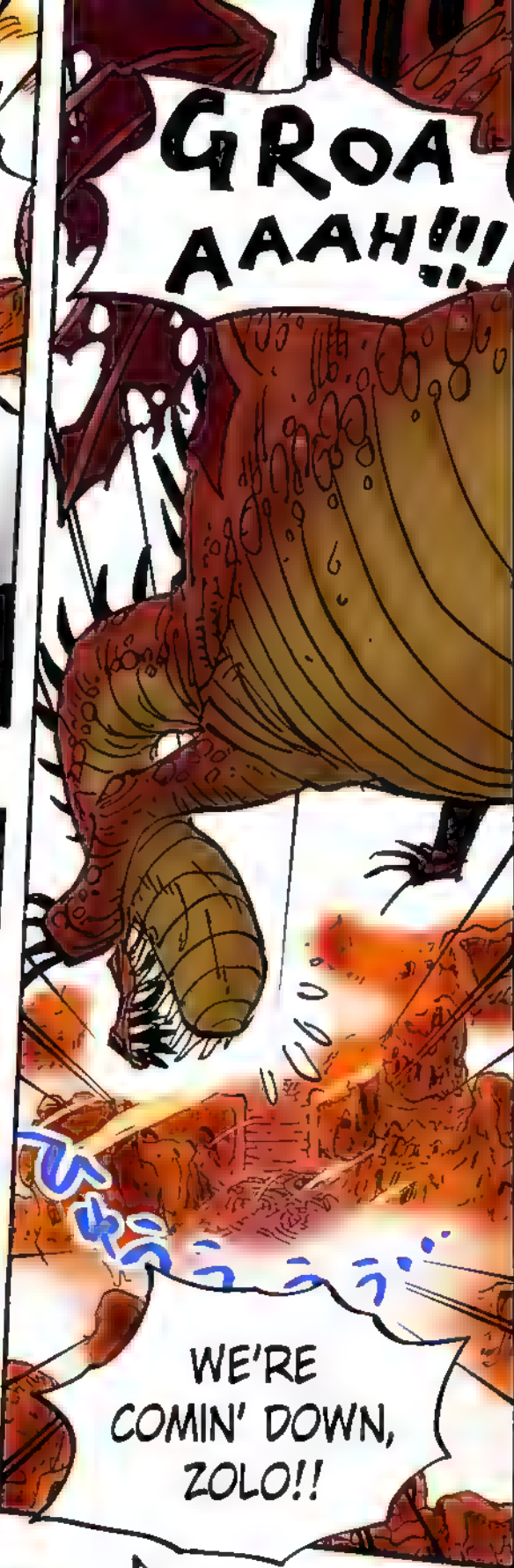


USOPP!!



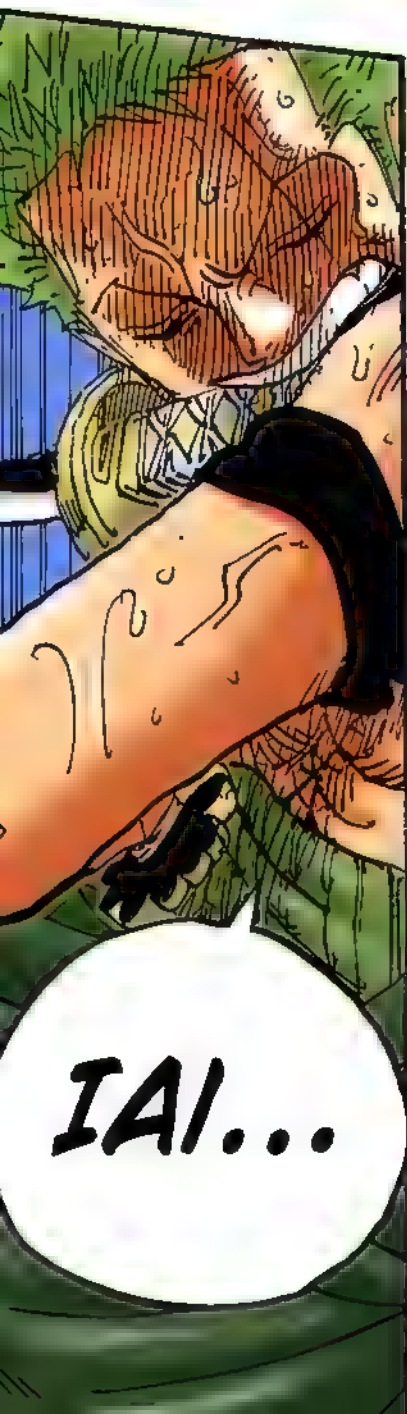
I'VE GOT  
YOUR BACK!  
GREEN STAR...

pyoo!!



GROA  
AAAH!!!

WE'RE  
COMIN' DOWN,  
ZOLO!!



IAI...



!!

ボヨ!!





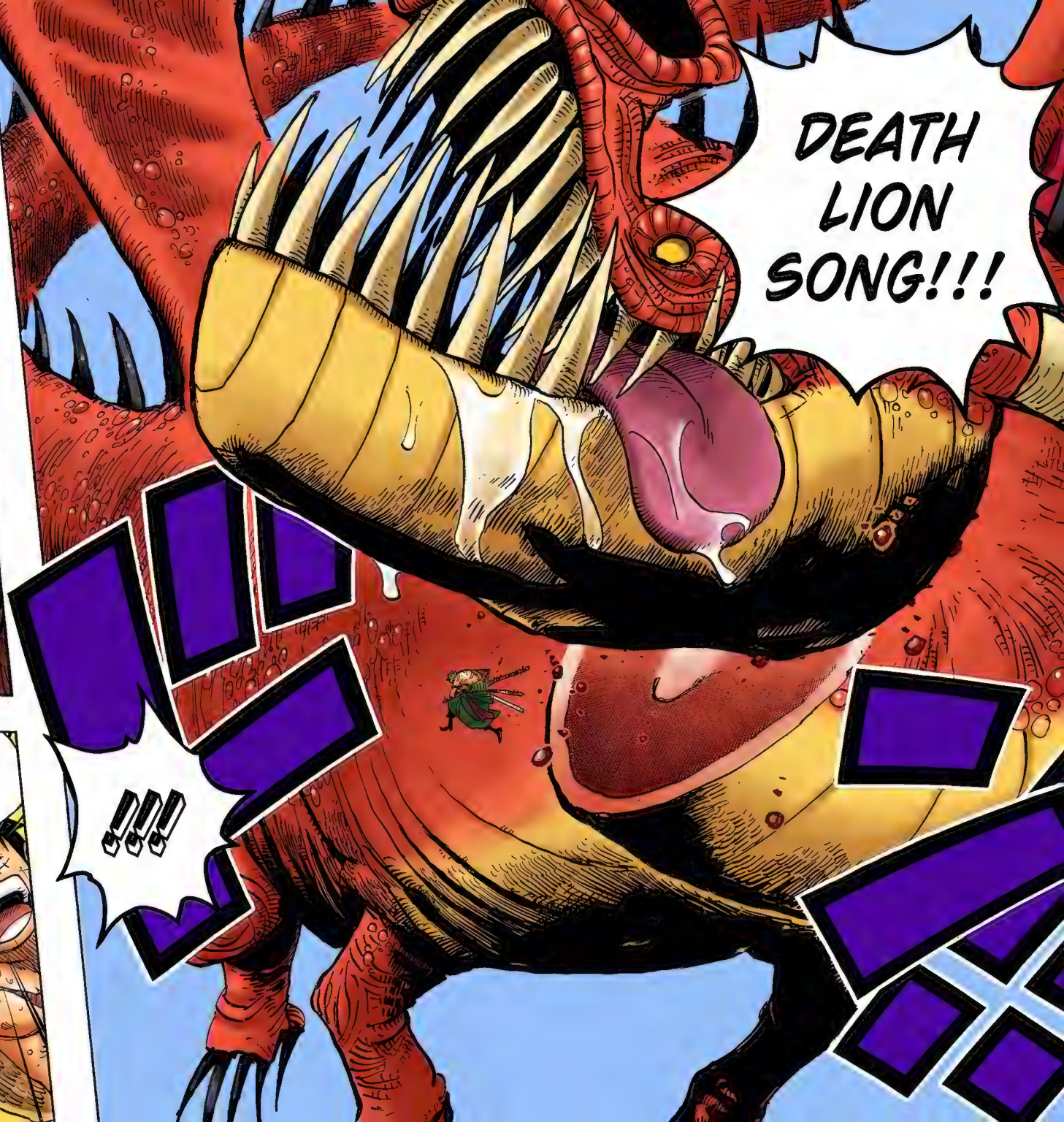
WHOA,  
AWESOME!!



NA HA  
HA HA!

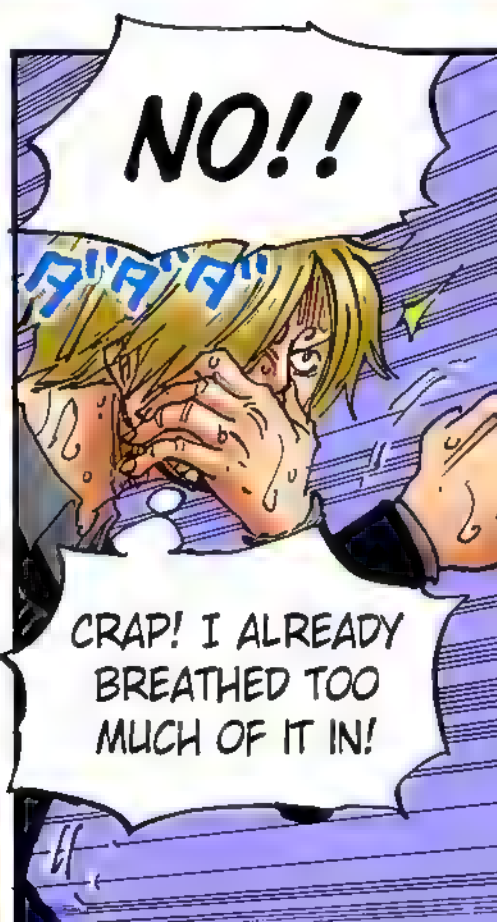
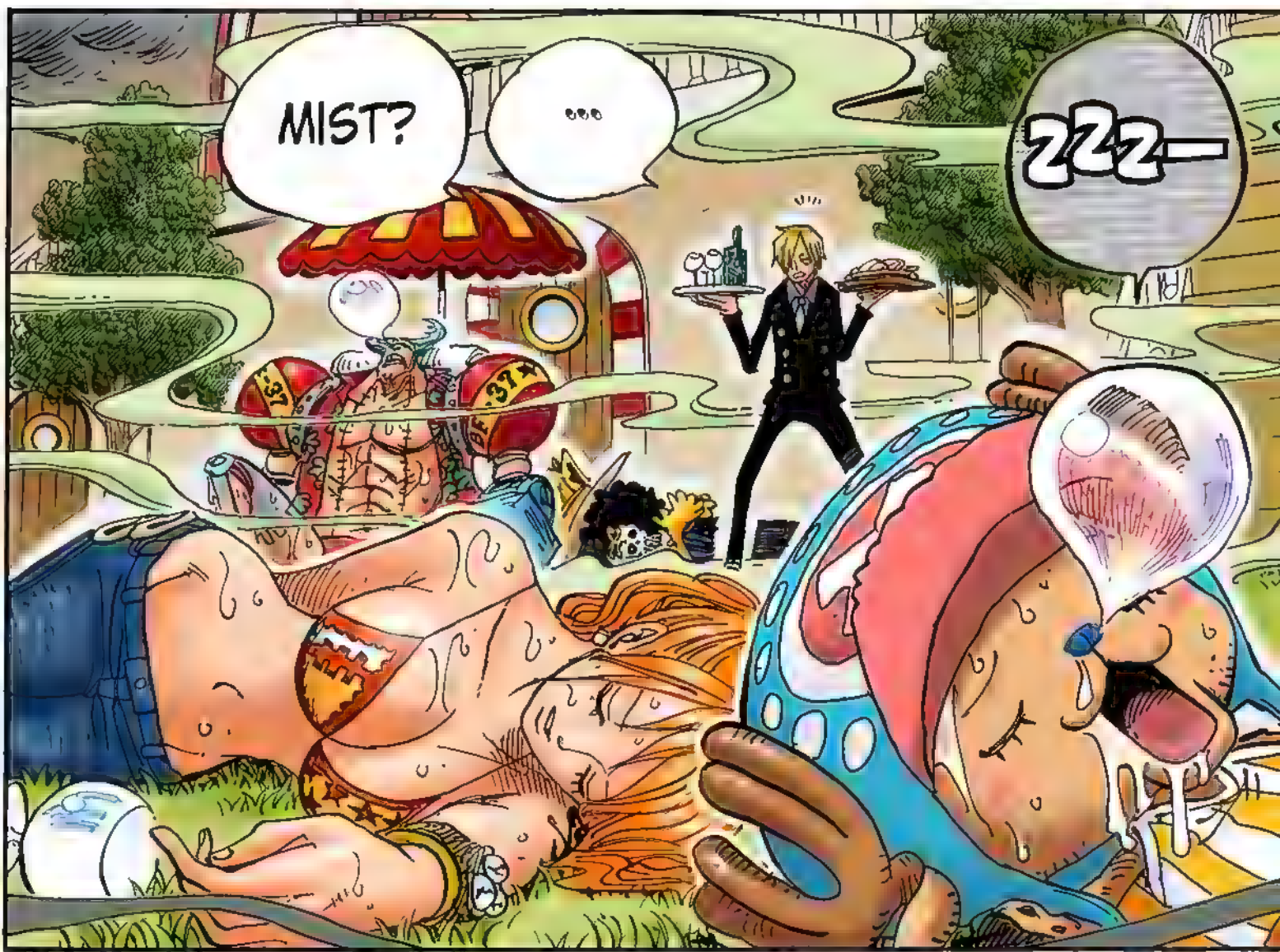
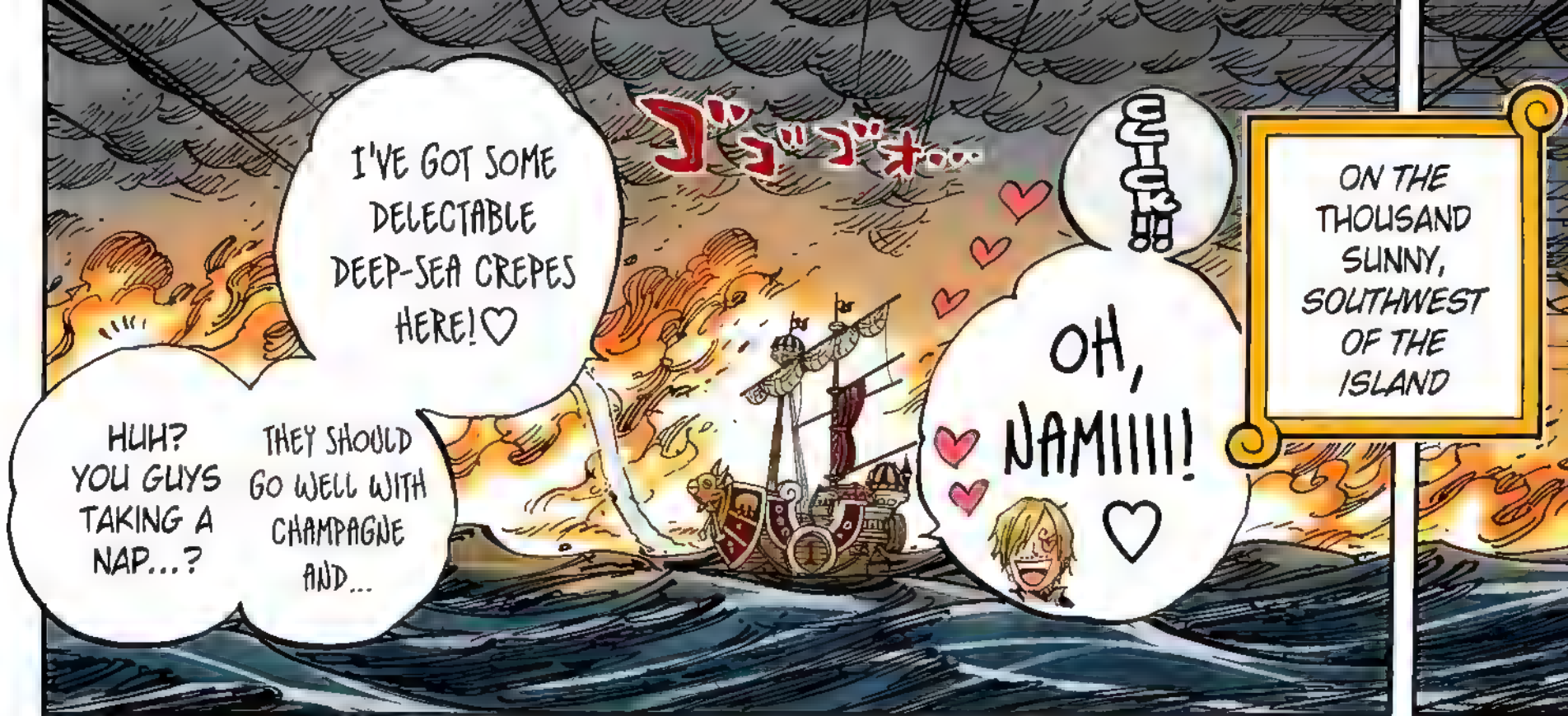
THE FLAMES  
HERE SHOULD  
MAKE FOR A  
GOOD BBQ.

MAN, THIS  
DRAGON  
LOOKS  
TASTY!

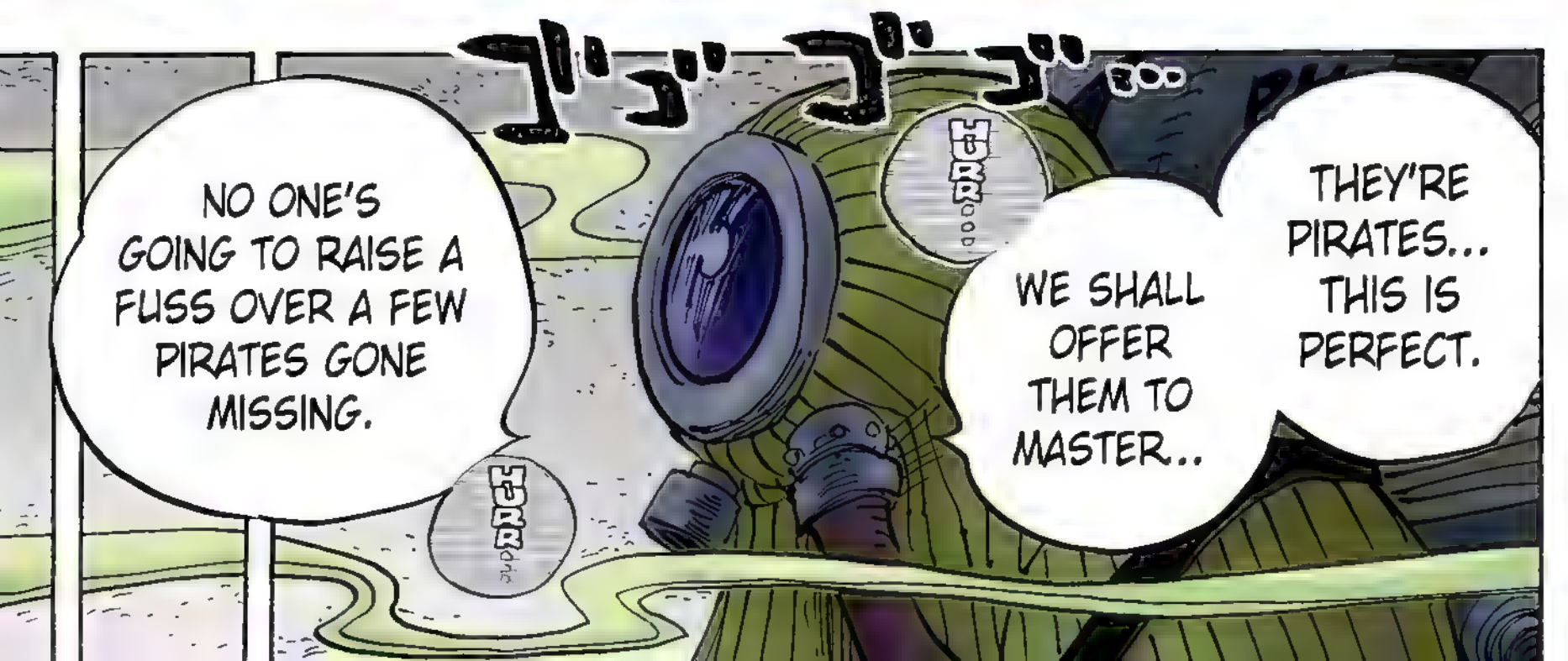
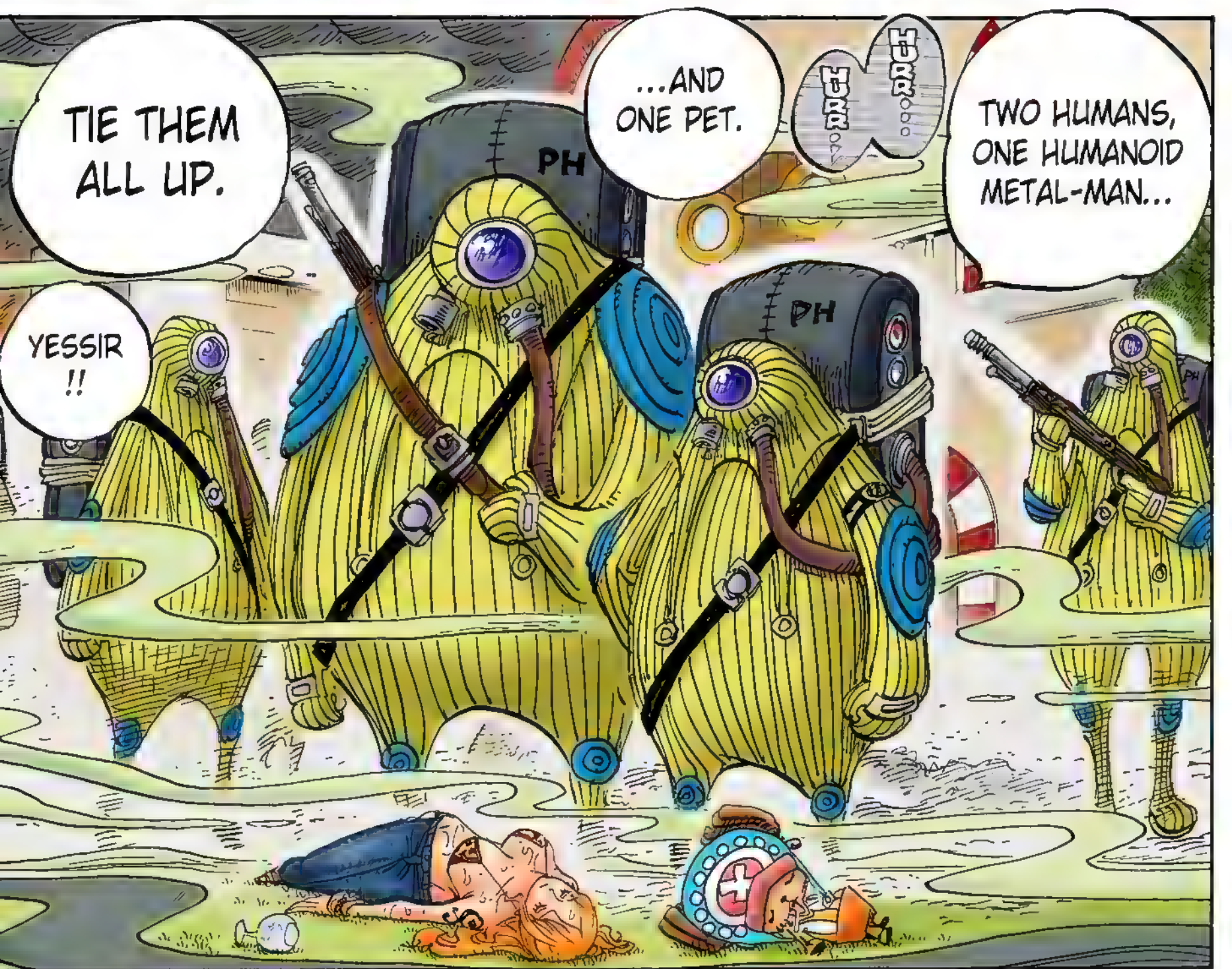
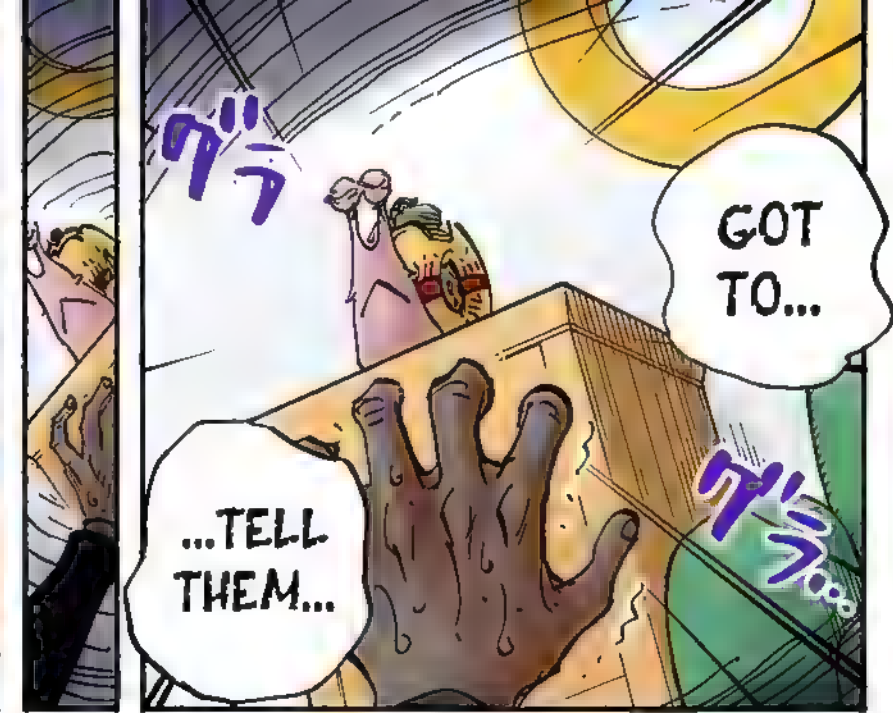
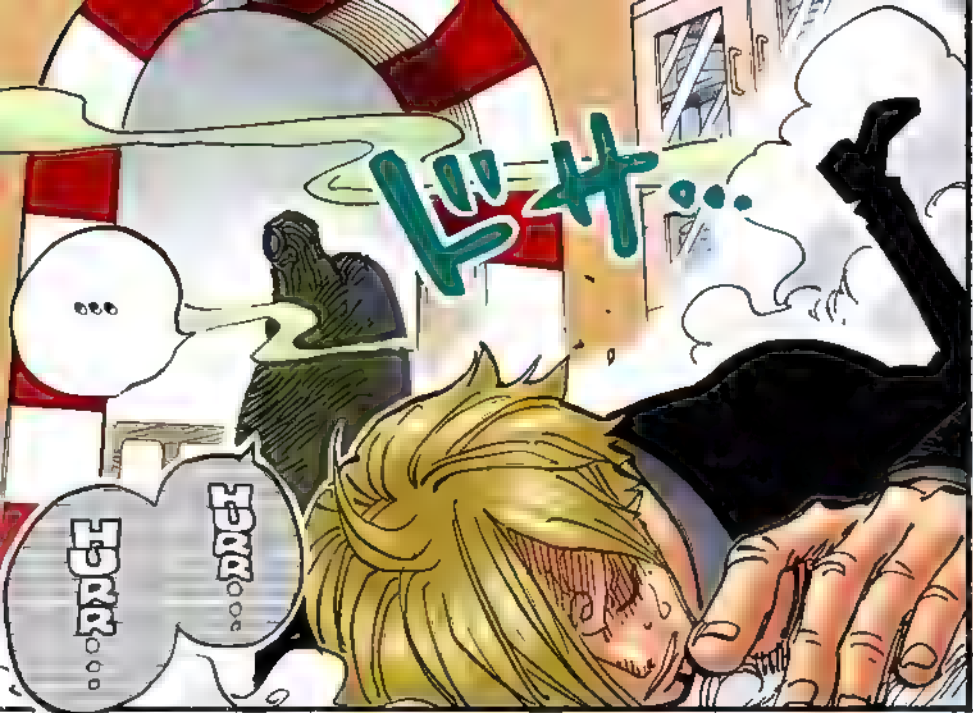


DEATH  
LION  
SONG!!!

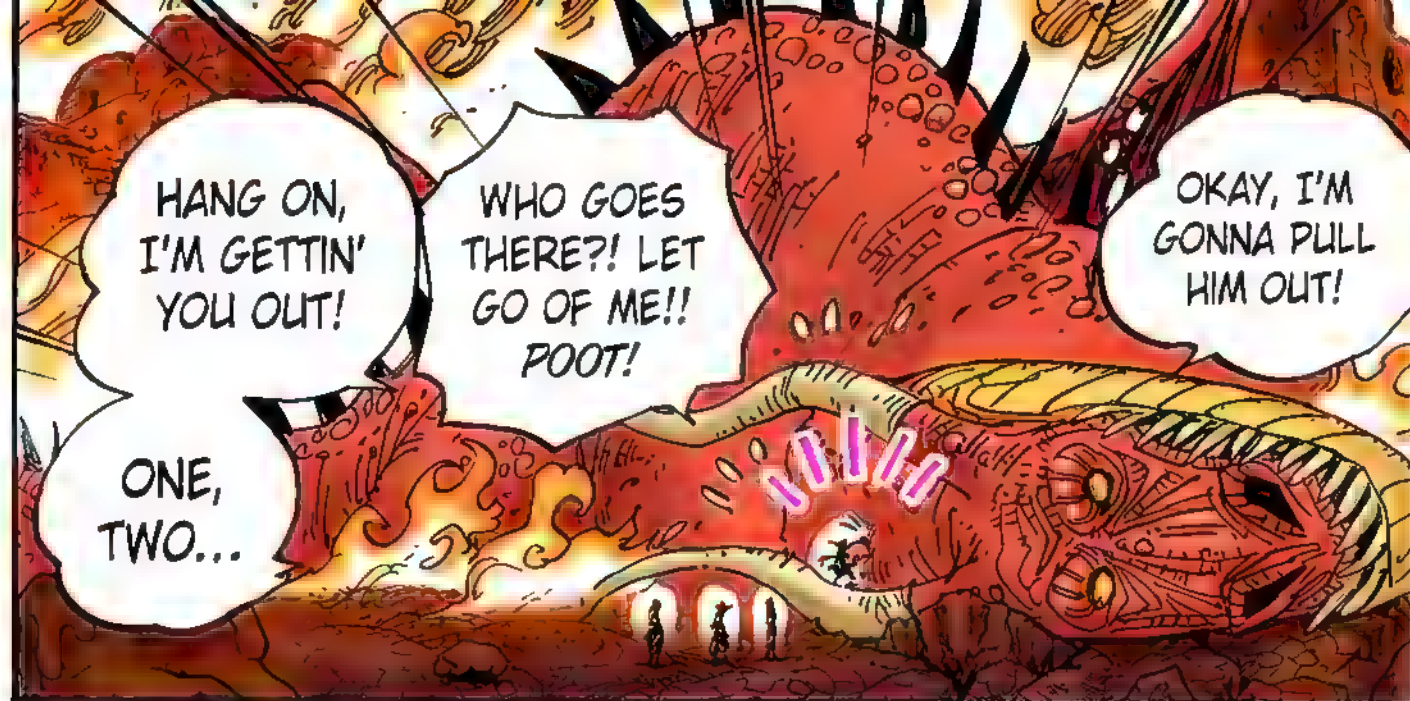












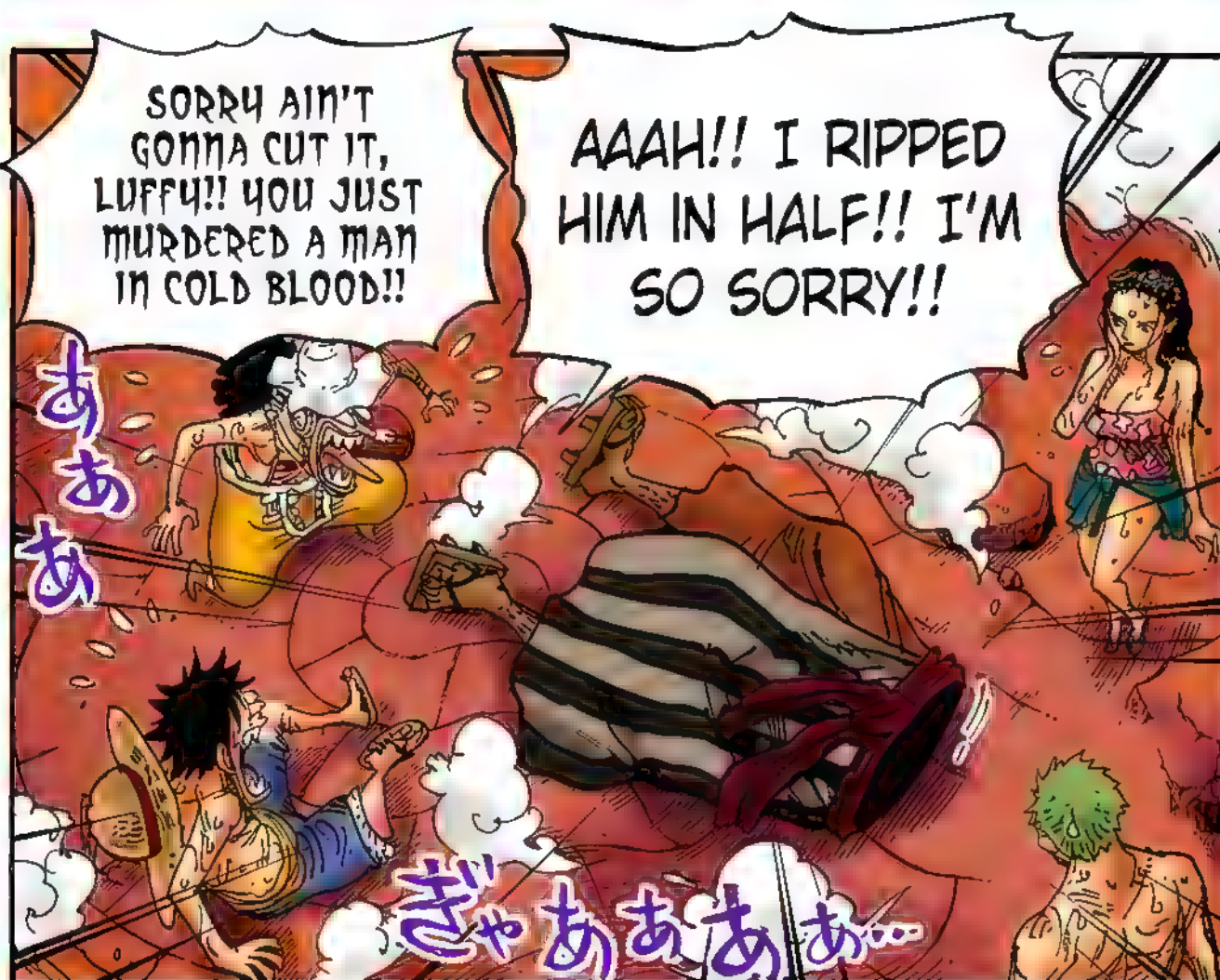
HANG ON,  
I'M GETTIN'  
YOU OUT!

WHO GOES  
THERE?! LET  
GO OF ME!!  
POOT!

OKAY, I'M  
GONNA PULL  
HIM OUT!

ONE,  
TWO...

BACK  
ON PUNK  
HAZARD

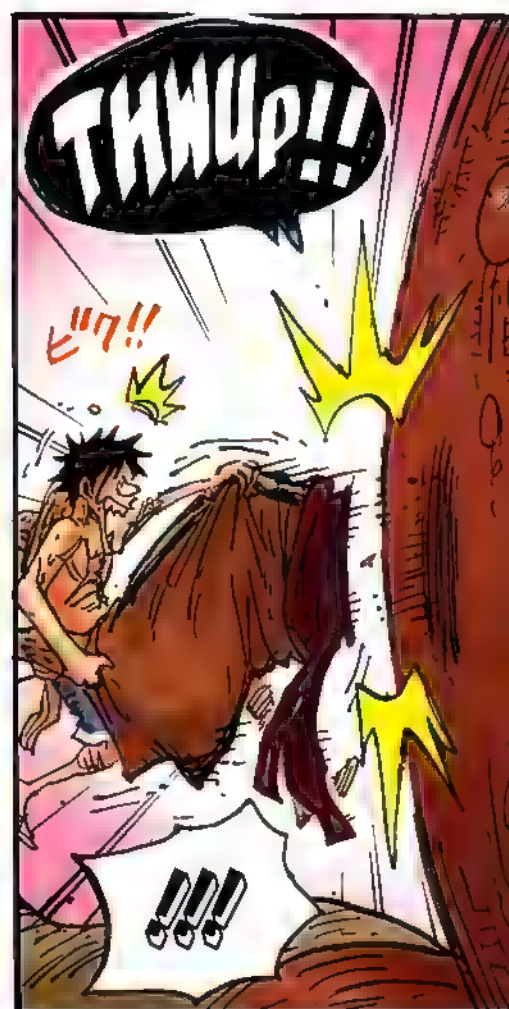


SORRY AIN'T  
GONNA CUT IT,  
LUFFY!! YOU JUST  
MURDERED A MAN  
IN COLD BLOOD!!

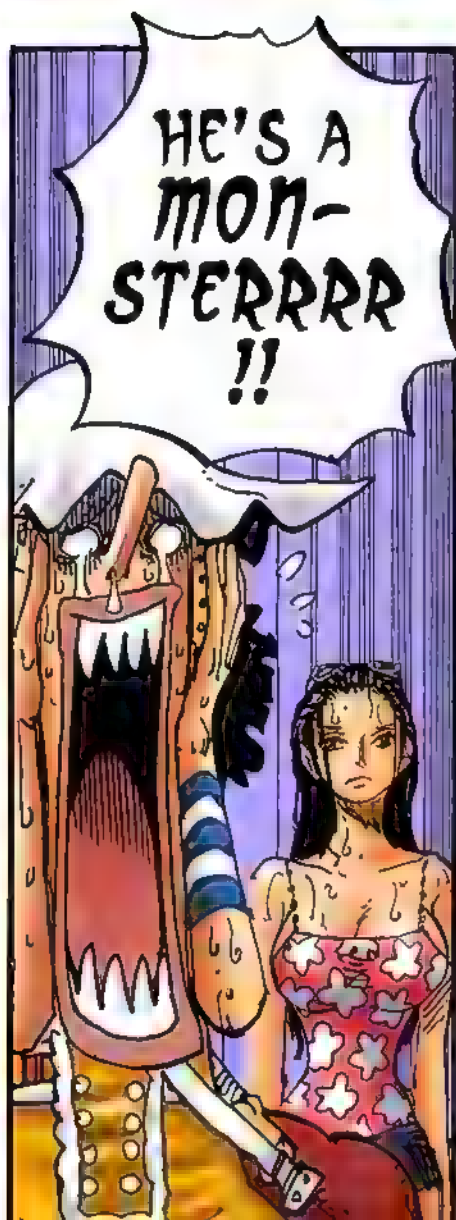
AAAHH!! I RIPPED  
HIM IN HALF!! I'M  
SO SORRY!!

あ  
あ  
あ

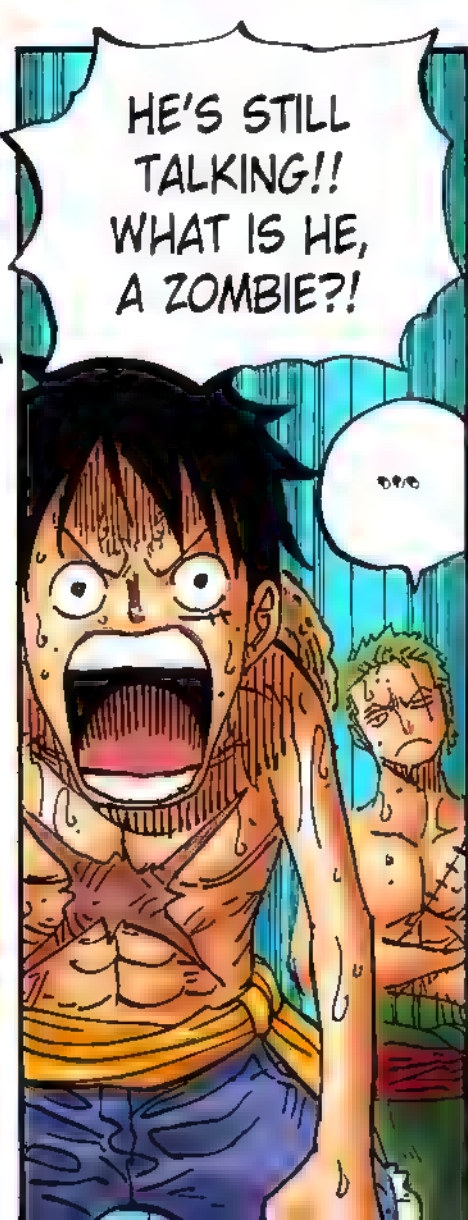
ぎゃああああ...



THWUP!!



HE'S A  
MON-  
STERRRR  
!!



HE'S STILL  
TALKING!!  
WHAT IS HE,  
A ZOMBIE?!

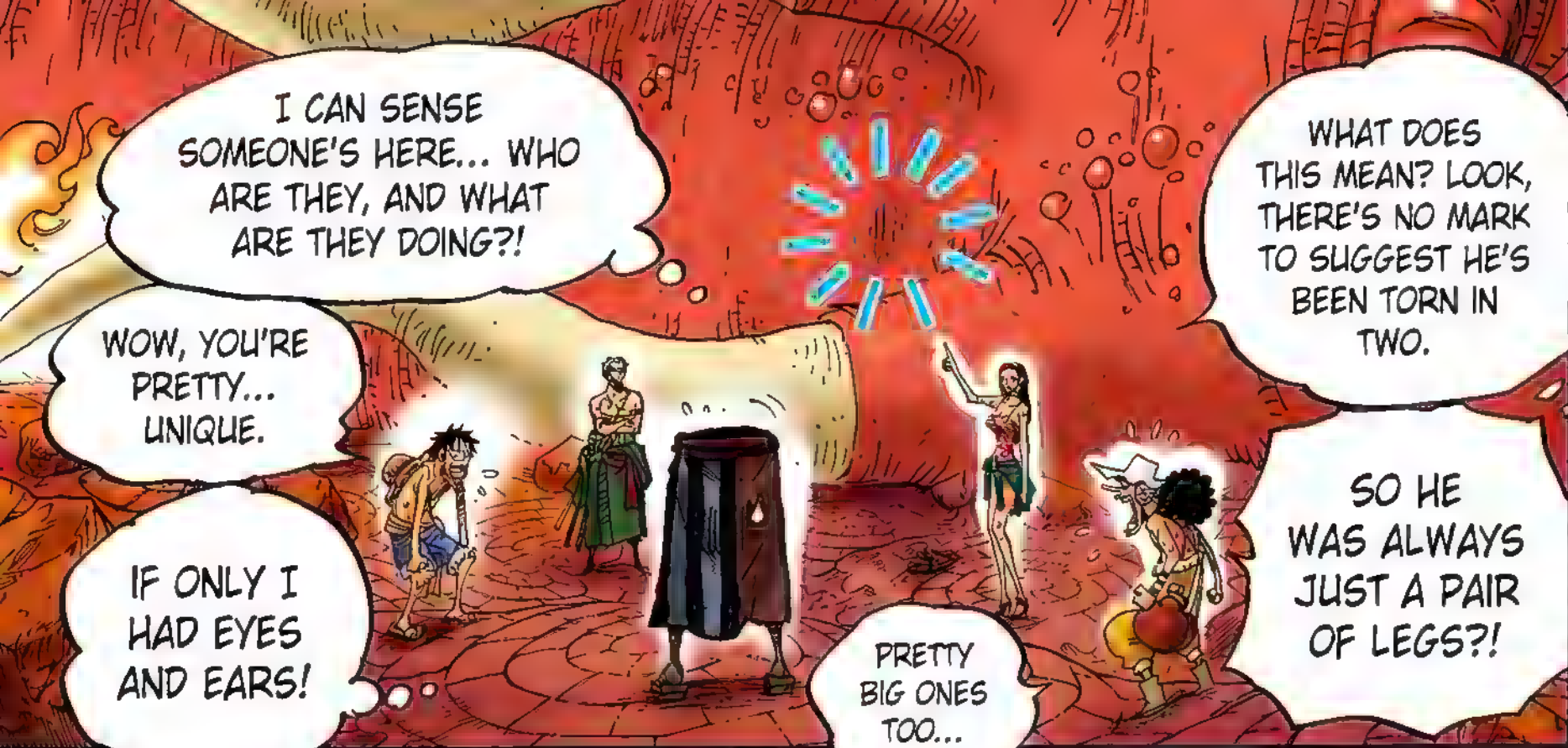


WHAT  
THE--?!

ズッ!!

AHH! I'VE BEEN  
PU-PU-PULLED OFF AND  
GIVEN MY FREEDOM!!





I CAN SENSE  
SOMEONE'S HERE... WHO  
ARE THEY, AND WHAT  
ARE THEY DOING?!

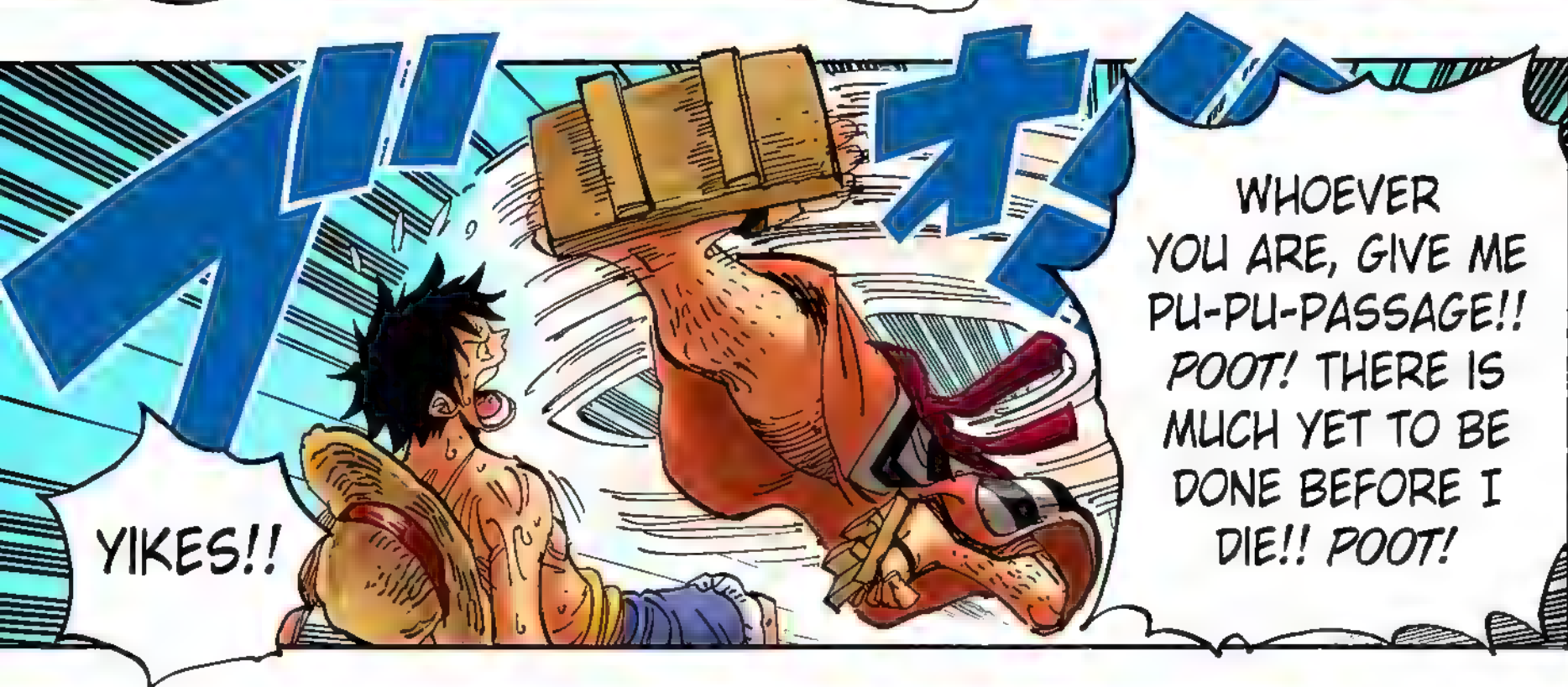
WOW, YOU'RE  
PRETTY...  
UNIQUE.

IF ONLY I  
HAD EYES  
AND EARS!

WHAT DOES  
THIS MEAN? LOOK,  
THERE'S NO MARK  
TO SUGGEST HE'S  
BEEN TORN IN  
TWO.

SO HE  
WAS ALWAYS  
JUST A PAIR  
OF LEGS?!

PRETTY  
BIG ONES  
TOO...



YIKES!!

WHOEVER  
YOU ARE, GIVE ME  
PU-PU-PASSAGE!!  
POOT! THERE IS  
MUCH YET TO BE  
DONE BEFORE I  
DIE!! POOT!



COME BACK!  
YOU HAVE  
TO JOIN MY  
CREW!!

DON'T  
EVEN THINK  
ABOUT IT!!



THAT  
BUFFOON  
OF A  
WARLORD...

...WILL NEVER  
ESCAPE MY  
WRATH!! POOT!

HEY! HE'S  
GETTING  
AWAY!



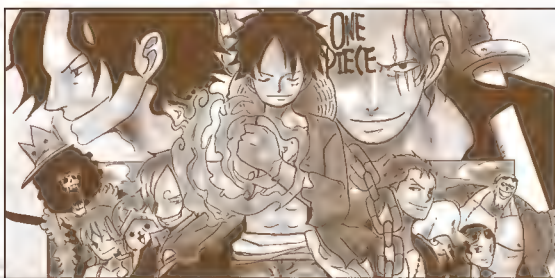
# COMING NEXT VOLUME:



Dragons, samurai, and knockout gas! The Straw Hats find themselves on the mysterious Punk Hazard Island, and things quickly go from bad to worse! The crew may have defeated the powerful New Fish-Man Pirates, but new troubles await as they make their debut in the New World!

**ON SALE JUNE 2013!**

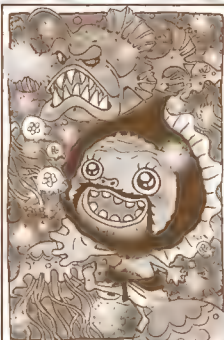




拳に宿る兄の命!!  
(千葉県 さとまゆサン)



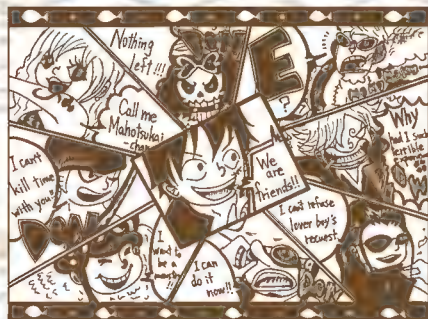
さア、強くなれ!!!



大入道ワタツミ、海底をゆく。



今日も仲良くケンカ三昧!

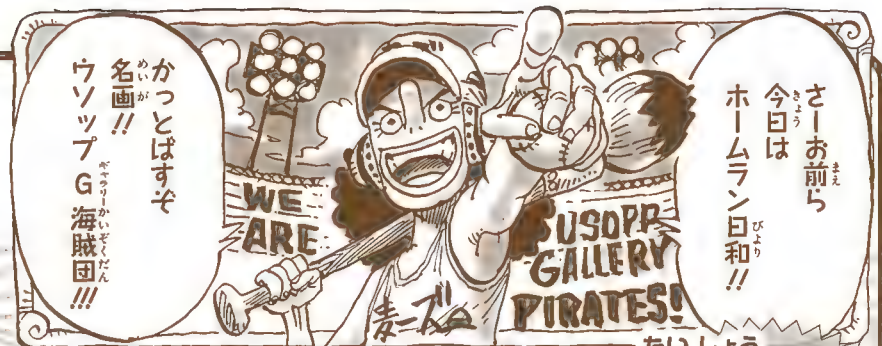


それぞれの成長を見ろ!!!



Hey Hey Hey Hey

(岡山県 ジーシーさん)



(群馬県 小林正道さん)



たいしょう 大賞〜!!  
サイン色紙贈呈!!



かわいーいぜ! なんかわいーいぜ! ぜんげー!!

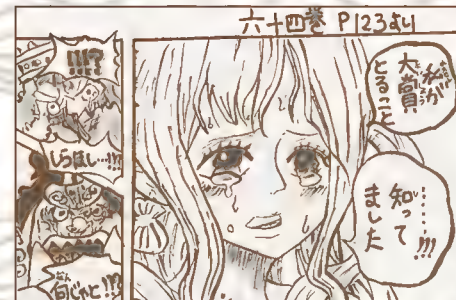
(大阪府 ななこさん)



かれらがいれば、ぎょじんとう へい わ 彼らがいれば、魚人島は平和だな!! やさしい えがお たいしょう 笑顔に大賞!!!

(石川県 ヒロさん)

六十四巻 P123&4



ちが 違うわー!!!



少しづつ、夢のために!!!

(北海道 野人さん)





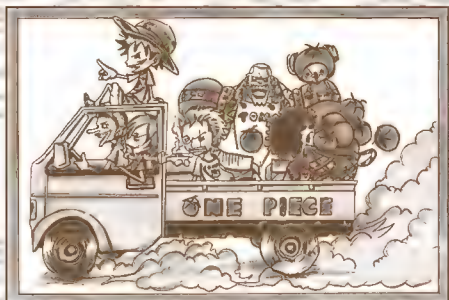
(宮城県 鈴木純治さん)

さて、2年後の七武海は？



(高知県 今井恵さん)

コラコラ！誘惑もたいがいにしろ！



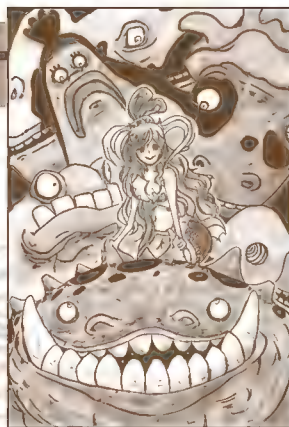
(鳥取県 中原路さん)

いっぱいとれた、トマトマト！



(岐阜県 BOA♡HANCOCKさん)

アニメ版麦わらの一味！



(福島県 村上裕さん)

みんな友達、人魚姫。



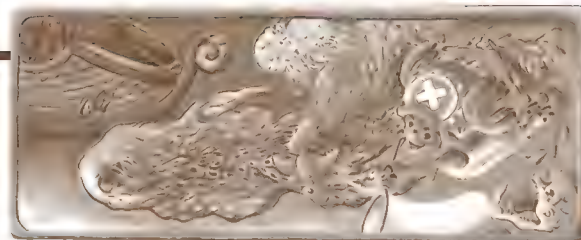
(岡山県 只友東我さん)

うおー！！  
パワフルフランキー！！



(岡山県 只友琉賀さん)

やったれフカボシ〜！！



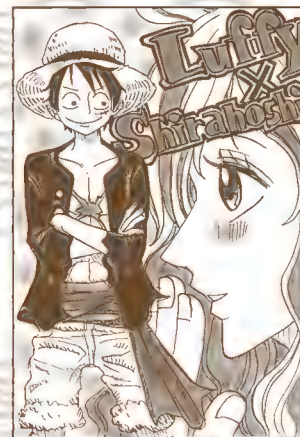
(奈良県 藤本孝久さん)

チョッパー海底散歩！



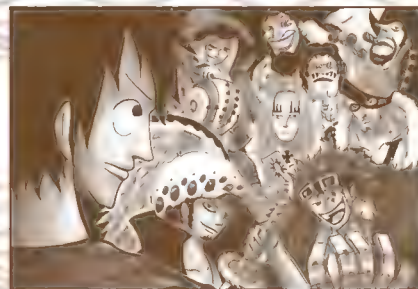
(長崎県 いっちゃんママさん)

きめこみてまり！ボールに布を埋め込む手芸！  
面白エな〜！



(静岡県 みずきサン)

海の王！海底の姫！  
出会ってのんびり。



(広島県 流森佳穂さん)

2年後超新星、今どこに？



(北海道 逸見周平さん)

フィギュア造って本人までクロコ  
ダイルになっちゃった！(笑)



(大阪府 ワンピース大好きサン)

メカゾロ、メカロビン！カッコよすぎる！！

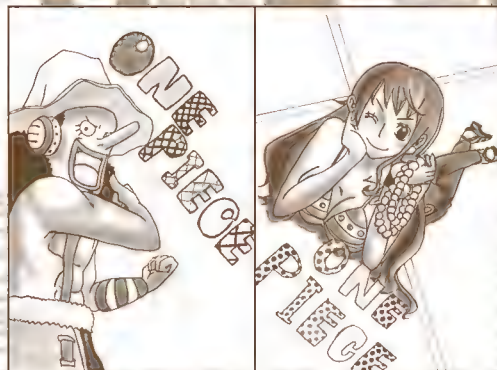


(埼玉県 夏樹さん)

今日は雪〜！修業は休み！



(福岡県 笹平真広さん)



お前ら、おれ様ぬきじゃ  
ホントダメだな!!

この笑顔に  
ダメされるな♡



はい、オハヨ一。

(東京都 ソメオッカさん)



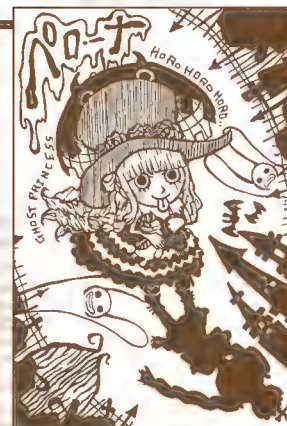
なん  
何なんだよ…。

(北海道 ゆっちゃんパパさん)



コックサンジ、華麗なる料理。

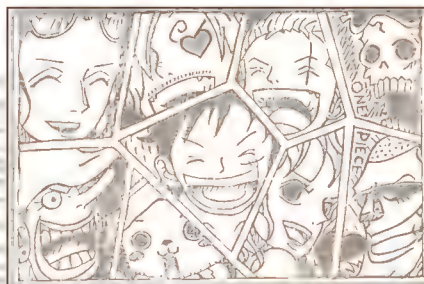
(三重県 あさめサン)



よるから  
夜現れるプリンセス!



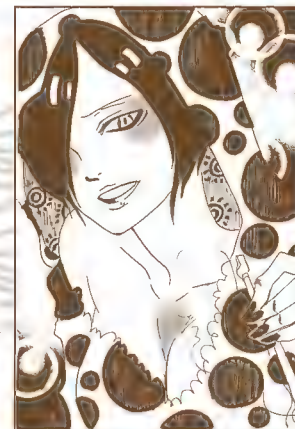
キリ絵のフランキへズ!!  
 どんどん変態に進化!



いちみ  
一味のハンコ〜!!



武者子ヨッパ、龍で出陣!!



アーロンの妹、未来を<sup>いもうと みらい</sup>読む！



メリー号ボトルシップ!  
す〜げ〜!!



愛<sup>あい</sup>いっぱい<sup>ひめ</sup>の姫と王妃<sup>おうひ</sup>。

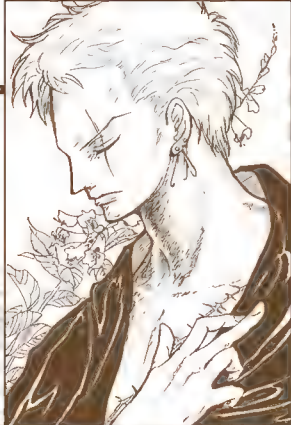


ぎょじんとう う せんしたち  
魚人島に生まれた戦士達!!



そっくり!! ハットリっ!!

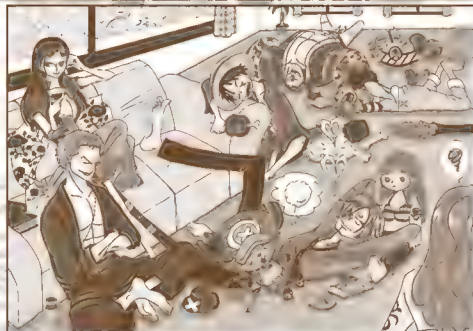




(富山県 オタフクさん)

何をセンチメンタルな!!  
ゾロ〜!!

(福岡県 松井富久美さん)



冬は海賊丸くなる。



(愛知県 市原朋さん)

過去を切り捨て、  
未来を始める。



龍に乗って、大冒険!!



(奈良県 つぎさん)

ナミさん人魚に  
なっちゃった!!

マンガ関係全部コッチ!!



マンガはこちら!!  
〒119-0163  
東京都神田支店  
郵便私書箱66号  
華英社 JC ONE PIECE  
『SBS』ウノリキラー  
海賊団系

(鹿児島県 RIKUさん)



(埼玉県 保積史人さん)

CGスタイリッシュ七武海!



(大阪府 岡本成集さん)

一睨み、死の威力!!



(富山県 砂藤さん)

前巻大賞者、貴様のワイパー!

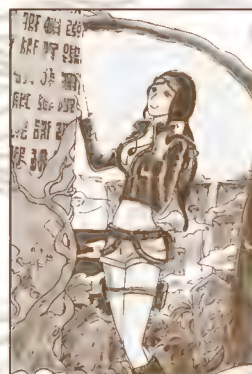
声優・アニメスタッフへのF.L.はここ!!



アニメは、ちなのり!!  
〒178-8567  
東京都練馬区東大泉 2TB-10-5  
東映アニメーション企画営業部  
『ONE PIECE』係

(宮城県 なとさん)

応募されました文章、イラスト等は、定動前直筆されたあと廃棄されます。保存しておきたい場合は、あらかじめコピーをとってからご応募ください。また、掲載時に名前や住所等を掲載したい場合は、その旨を明記してください。ご応募いただきました文面の著作権は、集英社に帰属します。



(栃木県 部長さん)

遺跡をめぐり、歴史を読む  
美女、ロビン!



(宮城県 SYOUよりさん)

海底の復讐者ホーディ!!



(石川県 岩ちゃんさん)

切り絵しらほし!  
努力の結晶!



# 『ONE PIECE』連載 15周年記念のPS3ソフト!



●発売日/発売中 ●価格/ソフト単品版: 8190円(税込)  
 ●メーカー/バンダイナムコゲームス ●機種/PS3  
 ●ジャンル/無双アクション  
 ●開発/コーエーテクモゲームス

『OP』ゲーム史上  
 最大のヒットを  
 記録!!

10のコスチュームで  
 冒険を楽しもう!!  
 一気当りの爽快アクションゲーム、  
 『海賊無双』!! PS3をネットに繋げて、  
 追加アイテムをダウンロードすれば、パ  
 トルがもつと楽しくなるぞ!!

着がえて  
 気合い  
 入ったぞ!!!

追加コスチュームの  
 モチーフは全て  
 尾田先生の  
 イラストだ!!



10のコスチュームの他に  
 10のシナリオも配信  
 中よ

チャレンジ  
 してね!

|                                                    |                                                        |
|----------------------------------------------------|--------------------------------------------------------|
| <b>第1弾追加アイテム<br/>コスチューム</b><br>ナミ・着物<br>モチーフはこの絵!! | <b>第2弾追加アイテム<br/>コスチューム</b><br>ルフィ・武者<br>モチーフはこの絵!!    |
| <b>第3弾追加アイテム<br/>コスチューム</b><br>ソロ・着物<br>モチーフはこの絵!! | <b>第4弾追加アイテム<br/>コスチューム</b><br>ハンコック・女ケ島<br>モチーフはこの絵!! |

## DLCでバカ風堂!!!

いふう どうどう

※この情報は 2012 年 4 月現在の情報です。

|                                                              |                                                      |                                                                |
|--------------------------------------------------------------|------------------------------------------------------|----------------------------------------------------------------|
| <b>第5弾追加アイテム<br/>コスチューム</b><br>サンジ・着物<br>モチーフはこの絵!!          | <b>第6弾追加アイテム<br/>コスチューム</b><br>ロビン・着物<br>モチーフはこの絵!!  | <b>第7弾追加アイテム<br/>コスチューム</b><br>チョッパー・着物<br>モチーフはこの絵!!          |
| <b>第8弾追加アイテム<br/>コスチューム</b><br>ナミ・STRONG WORLD<br>モチーフはこの絵!! | <b>第9弾追加アイテム<br/>コスチューム</b><br>ウソップ・着物<br>モチーフはこの絵!! | <b>第10弾追加アイテム<br/>コスチューム</b><br>エース・STRONG WORLD<br>モチーフはこの絵!! |

5月3日(木) 配信開始!!

●DLCコンテンツは有料です  
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 ●DLCの詳細は公式サイトでチェック! ワンピース 無双 で検索!



ワンピース  
連載15周年  
記念

まんが  
漫画家

おだ え い い ち ろ う  
尾田栄一郎

そうけい し  
造形師

あ さ く ま と し お  
朝隈俊男

# ワンピースフィギュア第2弾

ワンピース  
「OP」キャラをアニマル化!!  
おだ せんげい そうけい じゅんお じゅん 俊男 朝隈氏。互いにファンだった事で実現したSP企画だ。

# 第2弾始動!!!

ひつとう  
エースを筆頭に  
3体がやってくる!

ポートガス・D・エース as 黒ヒョウ

マーシャル・D・ティーチ as カバ &  
エドワード・ニューゲート as 白クマ  
原型を鋭意製作中だぞ!!

※フィギュアは全て製作中のものです。デザイン等変更となる場合がございます。  
※情報は2012年5月現在のものです。

フランキー as サイ &  
ブルック as キリンの骨の  
購入申込は  
5/7(月)で受付終了!!  
※そのほかの、変わらのニ  
味。フィギュア申込受付は  
既に終了しています。

Figurarts  
Z E R O  
Artist Special

続報は週刊少年ジャンプ「○○TIME」をチェック!!  
なおこの商品は特設サイト「ワンタマ商店!!」のみの販売予定だ!!  
<http://p-bandai.jp/contents/onetama/>

購入申込日 未定 発送 未定  
メーカー バンダイ

尾田栄一郎 集英社 バンテレビ 東映アニメーション



# KEY

## SEGMENT

- ★ Hello, hello! I've received many postcards asking about another One Piece movie. After Strong World in 2009, we did a fun little thirty-minute 3D CG movie, but it's been a full three years since there was a feature-length animated One Piece film. Well, it's coming on December 2012, which is still several months away at the time I'm writing this...but at least it's all been announced now! Woohoo! Clap clap clap!!
- ★ Two and a half years ago, I did a bunch of magazine and newspaper interviews where I flatly stated, "I will never work on a movie again." I mean, I honestly thought it was going to kill me. There was so much work to do, yet my bosses and readers would be angry if I skipped a week in Shonen Jump, while the movie staff got impatient if I spent too much time on the manga. What am I supposed to be, some kind of middleman?! Talk about stuck between a rock and a hard place!!
- ★ So anyways, my dialogue with movie staff over the last two and half years has gone like this. They'd ask, "What's next?" And I would respond, "I'm not doing it."  
"Oh, can you at least take a look at what we have so far...?"  
"Oh, interesting."  
"So here's the rough plot."  
"Hmm, this part isn't really up to snuff."  
"What about this?"  
"Ahh, that's much better."  
"We'd like to use this character in the movie."  
"Wait...then I have to think of what would happen after the two-year skip...but the fans aren't going to like this, are they?!"  
"Okay, then could you just do that?"  
"Fine, but that's it."  
"Also, this."  
"Okay, just this."  
"Also, can you just check this real quick?"  
"Okay, but that's it."  
All right, already!! I'll do it!!!

## **Executive Producer: Eiichiro Oda**

Geez, talk about heavy!! But I said I'll do it, and I'll stand by my word!!! I'm not taking half-measures with this movie!! Of course, there's lots of stuff I can't reveal at this point. All I can say is that there are some incredible people working on this film. There'll be more information in future volumes. I hope you're all excited! The movie staff sure is!



2012.12.15

劇場公開!!!

謎の男  
Z

“Z”の名と共に、明らかになった劇場映画  
の公開日!! 背後に映るシルエットは一体…!?

尾田栄一郎  
総合プロデュース

総合プロデューサー

尾田栄一郎

監督

長峯達也

脚本

鈴木おさむ

作画監督

佐藤雅将

(STRONG WORLD 作画監督)

オープニングテーマ

中田ヤスタカ

(capsule)

クリエイター



ワンピースフィルム ゼット  
ONE PIECE FILM

海賊滅亡!!?

※この情報は、2012年4月現在の情報です。

尾田栄一郎 集英社・フジテレビ・東映アニメーション © 2012 ワンピース 製作委員会





デジタルカラー版

ONE PIECE

66 巻

尾田栄一郎

© 尾田栄一郎 2012, 2013

初版発行 2012 年

デジタル版発行 2013 年

発行所 集英社

<http://www.shueisha.co.jp>

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ONE PIECE

ワンピース

巻六



尾田栄一郎

集英社



尾田栄一郎

「シェフの気まぐれパスタ」を頼むのは、ギャンブルだ。  
 「今日、おれ、作らねエ」とか  
 「今日は、おれが食いたい気分」とかでは、  
 こちとら泣き寝入りよ。  
 せめてシェフの近況を知りたい。  
 「シェフの娘がテストで100点取りました。  
 シェフの気まぐれパスタ!!」  
 うまそー!!  
 「シェフの妻が浮気してました…  
 シェフの…気まぐれパスタ…」  
 ……んー……  
 さあ！気まぐれ船長の大冒険!! 66巻始まるよー!!



背表紙・カバー折り返し

※表記はコミックス発売当時のものになります。





本体・表紙

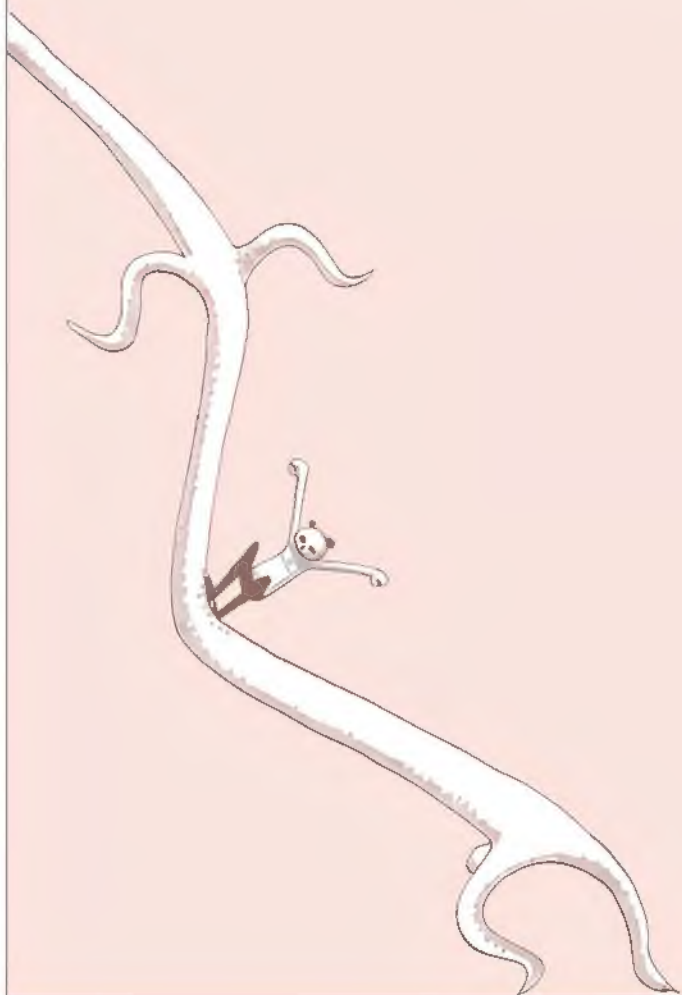
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集英社



ジャンプ・コミックス

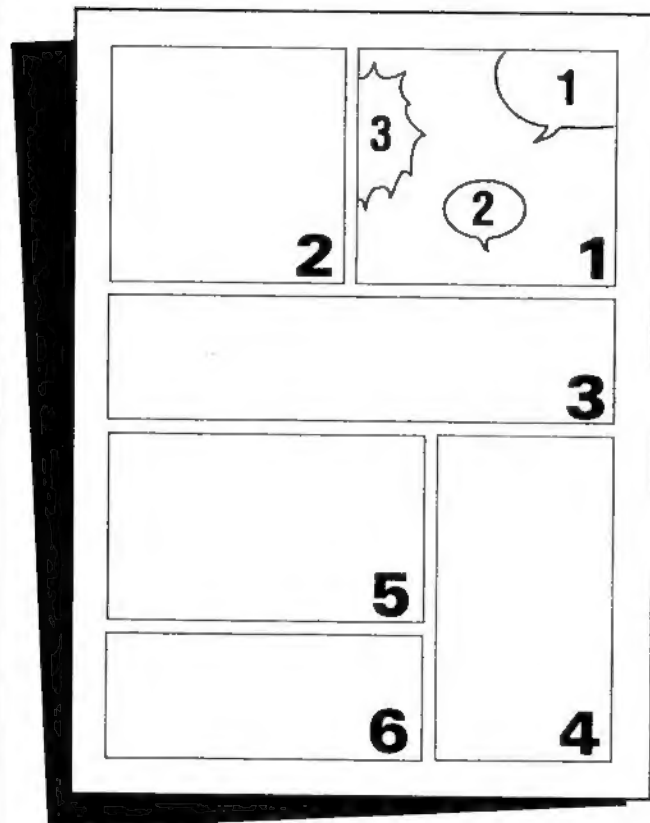


本体・裏表紙

※表記はコミックス発売当時のものになります。



# You're Reading in the Wrong Direction!!



**W**hoops! Guess what? You're starting at the wrong end of the comic!

...It's true! In keeping with the original Japanese format, **One Piece** is meant to be read from right to left, starting in the upper-right corner.

Unlike English, which is read from left to right, Japanese is read from right to left, meaning that action, sound effects and word-balloon order are completely reversed...something which can make readers unfamiliar with Japanese feel pretty backwards themselves. For this reason, manga or Japanese comics

published in the U.S. in English have sometimes been published "flopped"—that is, printed in exact reverse order, as though seen from the other side of a mirror.

By flopping pages, U.S. publishers can avoid confusing readers, but the compromise is not without its downside. For one thing, a character in a flopped manga series who once wore in the original Japanese version a T-shirt emblazoned with "M A Y" (as in "the merry month of") now wears one which reads "Y A M"! Additionally, many manga creators in Japan are themselves unhappy with the process, as some feel the mirror-imaging of their art skews their original intentions.

We are proud to bring you Eiichiro Oda's **One Piece** in the original unflopped format. For now, though, turn to the other side of the book and let the journey begin...!

—Editor

